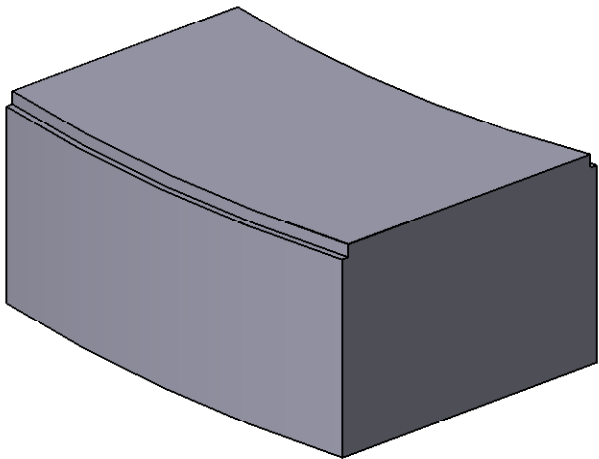
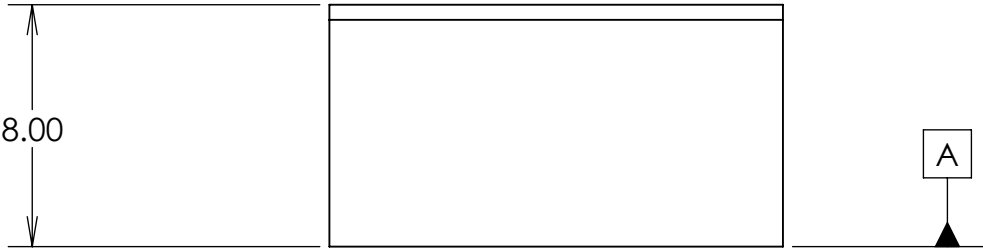
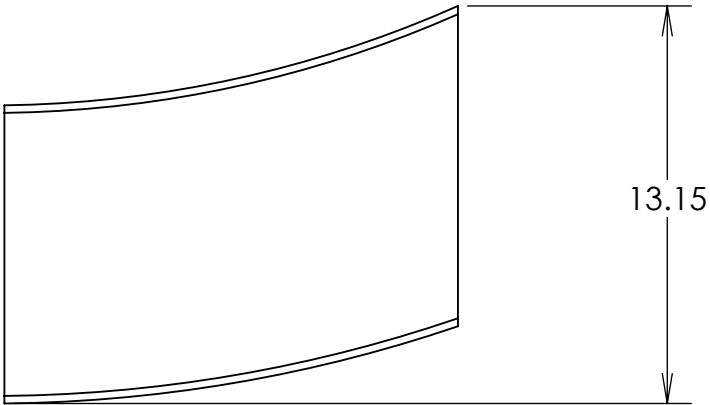


NOTE: MODEL DEFINES GEOMETRY

FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION
	Alum 6061-T6	



CURRENT CONFIGURATION:
Right or Left Side Curve Support Shim Block

						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER NO. -	<div>ERNEST ORLANDO LAWRENCE</div> <div>BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>PHENIX</div> <div>Barrel Support Tooling</div> <div>Curve Support Shim Block, Barrel 1 Bonding Fixture</div> <div>MICROFILMED: DWG. TYPE SHOWN ON CATEGORY CODE</div> <div>SCALE: 4:1 D.O. NOT SCALE PRINTS</div> <div>SHEET 1 OF 1</div> <div>DWG. NO. FNX110 SIZE REV. A</div>				
						TOLERANCES	ACCT NO.	NO. REQ'D					
						X.X ± 0.5	FRAC. ± 1/64	DEL TO					
						X.XX ± 0.05	Angles ± 1.00°	SURFACE TREATMT - None					
						X.XXX ± 0.010	FINISH $\sqrt{125}$ (lin)	IDENT METHOD	PROJECT NAME				
						DO NOT SCALE PRINT		PROJECT NUMBER					
								PROJECT NAME					
						THREADS ARE CLASS 2	DWG BY D Uken		DATE 6-3-09				
						CHAMFER ENDS OF ALL SCREW THREADS 30°							
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS							
						BREAK EDGES .016 MAX. ON MACHINED WORK	CHK BY	DATE	PATENT CLEAR:		DESIGN ACCT. NO.		
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	APR BY	DATE					
						IN ACCORDANCE WITH ASME Y14.5M & B46.1							
REV	DWG	CHK	ZONE	DATE	CHANGES								