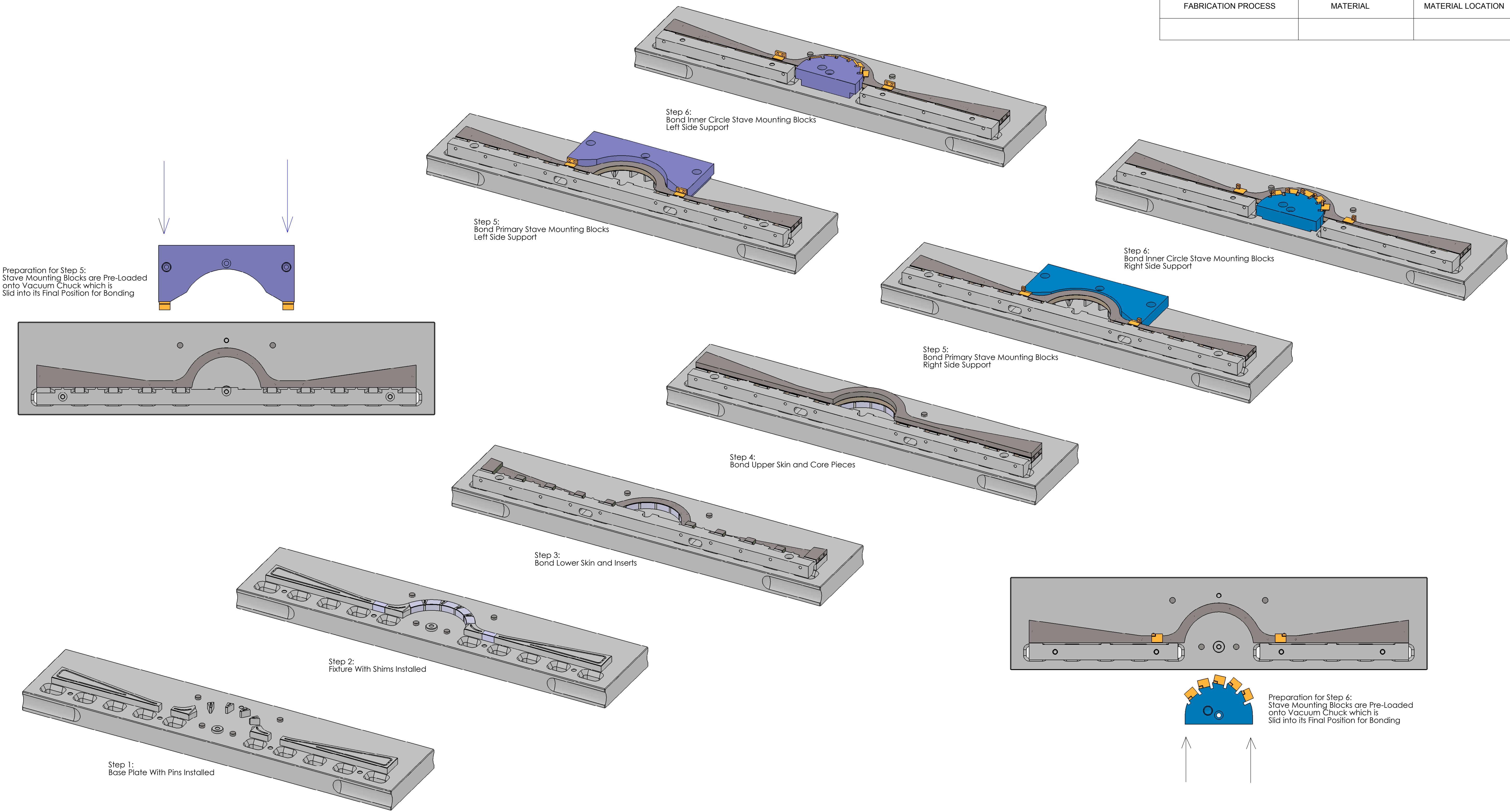



FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION



							UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY  UNIVERSITY OF CALIFORNIA - BERKELEY										
							TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQ'D	DATE ISSD -	PHENIX Barrel Support Tooling Bonding Fixture, Barrel 1 Support Assembly									
						X.XX ± 0.05		Angles ± 1.00°	DEL TO		DATE REQ'D -											
						X.XXX ± 0.010		FINISH $\sqrt[125]{\text{in}}$	SURFACE TREATMT - None													
								DO NOT SCALE PRINT		IDENT METHOD		MICROFILMED: DWG. TYPE SHOWN ON SCALE: 1:4 DO NOT SCALE PRINTS SHEET 1 OF 1										
								THREADS ARE CLASS 2		PROJECT NUMBER												
								CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME												
								CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken						DATE 6/3/2009						
								BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY						DATE						
								REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY		PATENT CLEAR:		DESIGN ACCT. NO.		CATEGORY CODE		DWG. NO.		SIZE	REV.	
								IN ACCORDANCE WITH ASME Y14.5M & B46.1				DATE						FNX100			A	
REV	DWG	CHK	ZONE	DATE	CHANGES																	