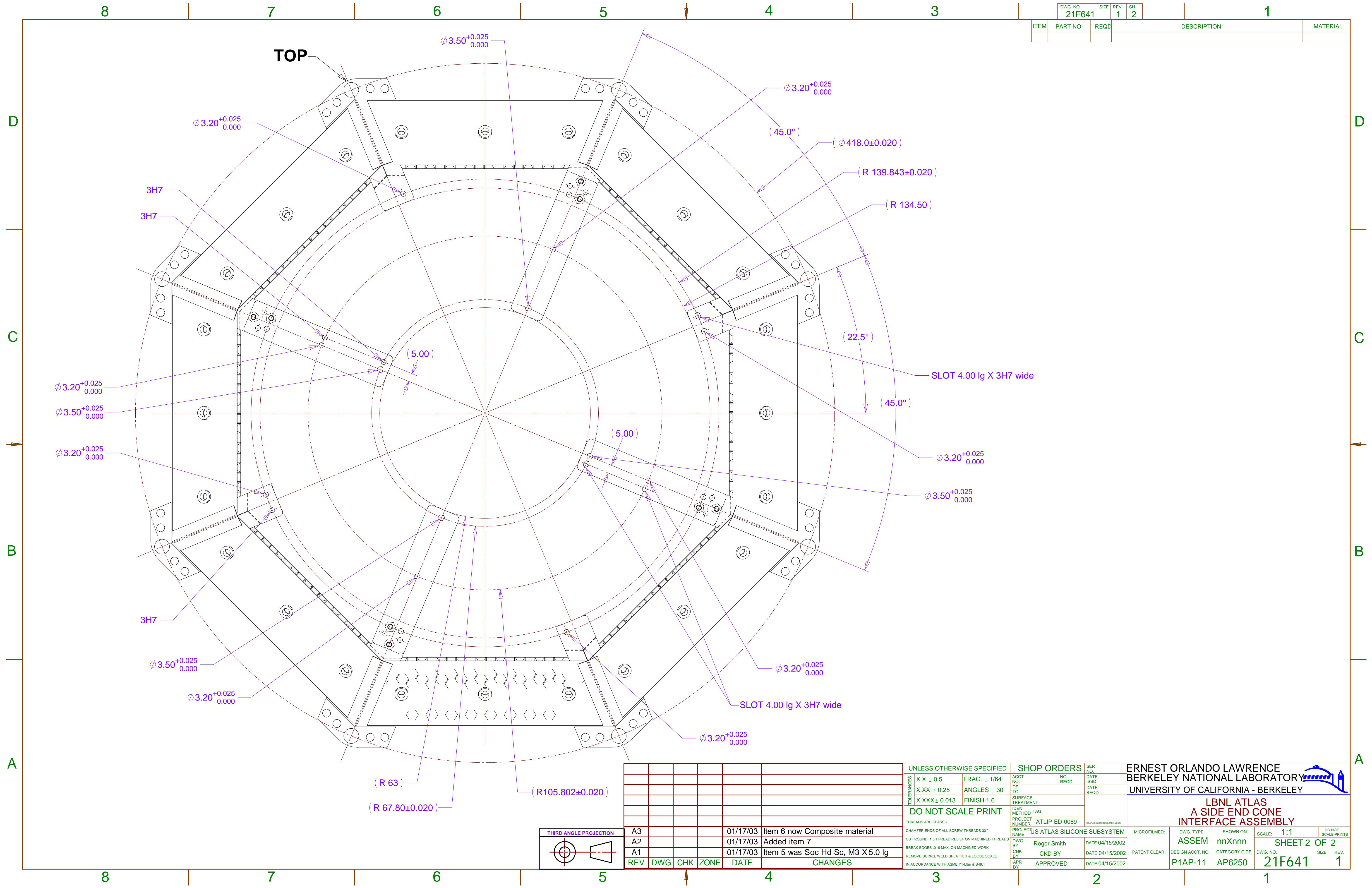



ITEM	PART NO	REQD	DESCRIPTION	MATERIAL



A3				01/17/03	Item 6 now Composite material
A2				01/17/03	Added item 7
A1				01/17/03	Item 5 was Soc Hd Sc, M3 X 5.0 lg
REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO.		ERNEST ORLANDO LAWRENCE			
X.X ± 0.5		FRAC. ± 1/64		ACCT NO.		BERKELEY NATIONAL LABORATORY			
X.XX ± 0.25		ANGLES ± 30°		DATE ISSD		UNIVERSITY OF CALIFORNIA - BERKELEY			
TOLERANCES		X.XXX ± 0.013		FINISH 1.6		SURFACE TREATMENT			
DO NOT SCALE PRINT		IDENT METHOD TAG		PROJECT NUMBER		LBNL ATLAS			
THREADS ARE CLASS 2		PROJECT NAME		ATLIP-ED-0089		A SIDE END CONE			
CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME		US ATLAS SILICONE SUBSYSTEM		INTERFACE ASSEMBLY			
CUT ROUND, 1.5 THREAD REEF ON MACHINED THREADS		DWG BY		Roger Smith		DATE 04/15/2002			
BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY		CKD BY		DATE 04/15/2002			
REMOVE BURRS, WELD SPATTER & LOOSE SCALE		APR BY		APPROVED		DATE 04/15/2002			
IN ACCORDANCE WITH ASME Y14.5m & B46.1		PATENT CLEAR:		DESIGN ACCT. NO.		CATEGORY CODE			
		DWG. NO.		21F641		SIZE		REV.	
		SHEET 2 OF 2		1					