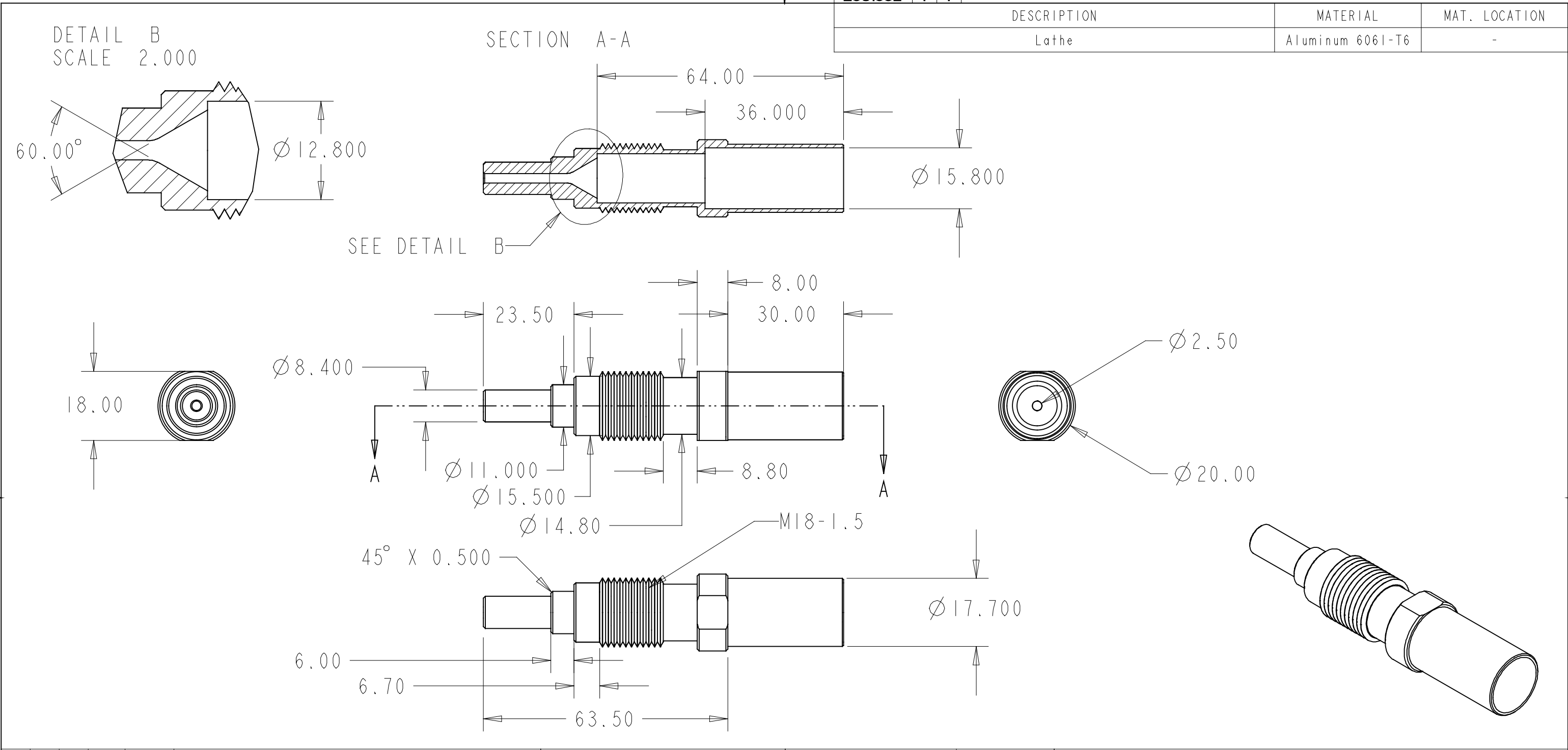




						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY					
						TOLERANCES	X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	NO. REQD 8	SER NO. -	DATE ISSD -					
							X.XX ± 0.01	Angles ± 0.50°	DEL TO E Anderssen		DATE REQD -						
							X.XXX ± 0.001	FINISH 125√(µin)	SURFACE TREATMT Gold Anodize		(logo)						
						DO NOT SCALE PRINT		IDENT METHOD TAG									
						THREADS ARE CLASS 2		PROJECT NUMBER									
						CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NAME		MICROFILMED:		DWG. TYPE	SHOWN ON	SCALE: 1.000	DO NOT SCALE PRINTS		
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 17-Oct-03		PART250040 250051 SHEET 1 OF 1					
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman		DATE		PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE DWG. NO. SIZE REV.					
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY E Anderssen		DATE		See WebJO API000 2501832 1					
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1											