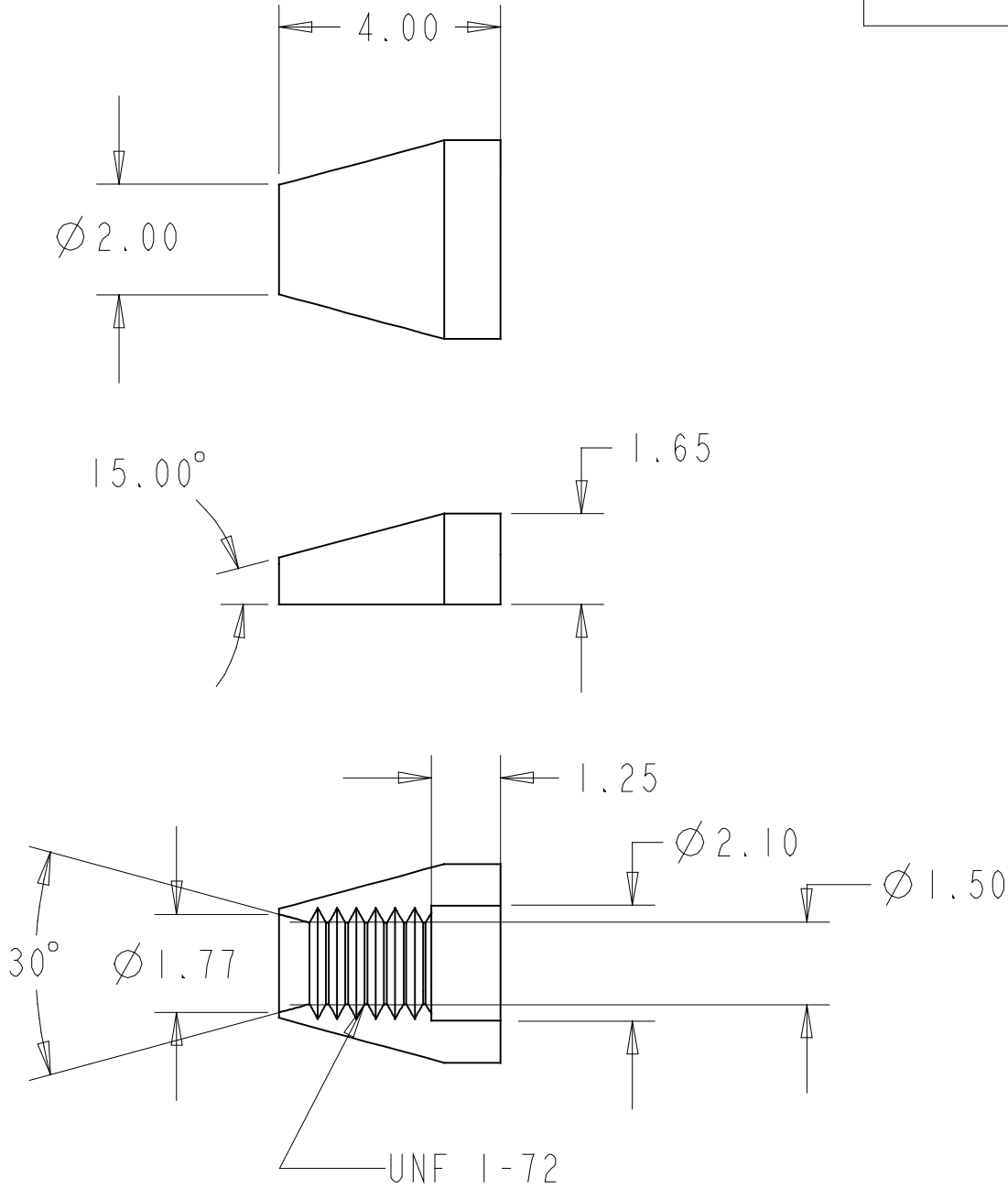




SCALE 5.000

						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 					
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 8	DATE ISSD -	ATLAS PIXEL DETECTOR TENSION MECHANISM Collet Cable Grip				
							X.XX ± 0.10	Angles ± 0.50°	DEL TO N Hartman		DATE REQD -					
							X.XXX ± 0.05	FINISH 125√(in)	SURFACE TREATMT							
						DO NOT SCALE PRINT		IDENT METHOD TAG		(logo)		MICROFILMED: DWG. TYPE PART SHOWN ON 250040 SCALE: 8.000 DO NOT SCALE PRINTS SHEET 1 OF 1				
					THREADS ARE CLASS 2		PROJECT NUMBER									
					CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NAME									
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 24-Mar-03		PATENT CLEAR: DESIGN ACCT. NO. API300 DWG. NO. 2500492 SIZE REV. 1				
					BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman		DATE							
					REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY E Anderssen		DATE							
REV	DWG	CHK	ZONE	DATE	CHANGES		IN ACCORDANCE WITH ASME Y14.5M & B46.1									