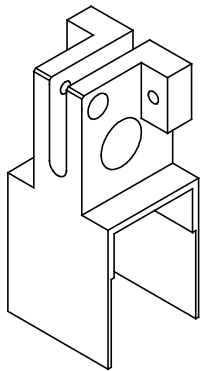
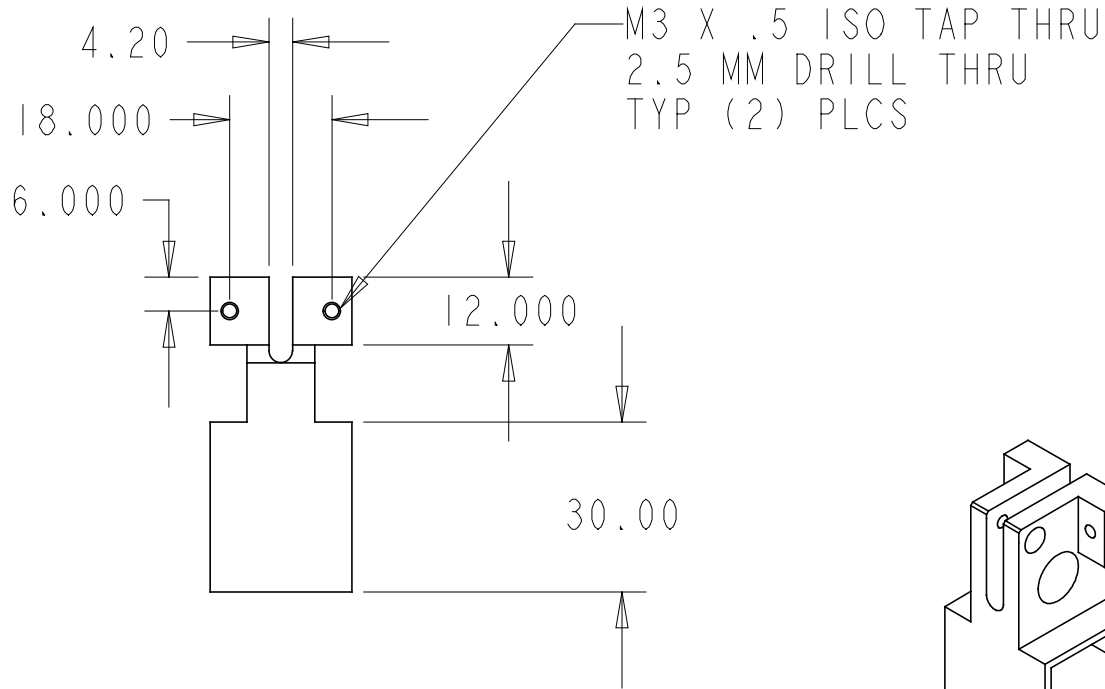
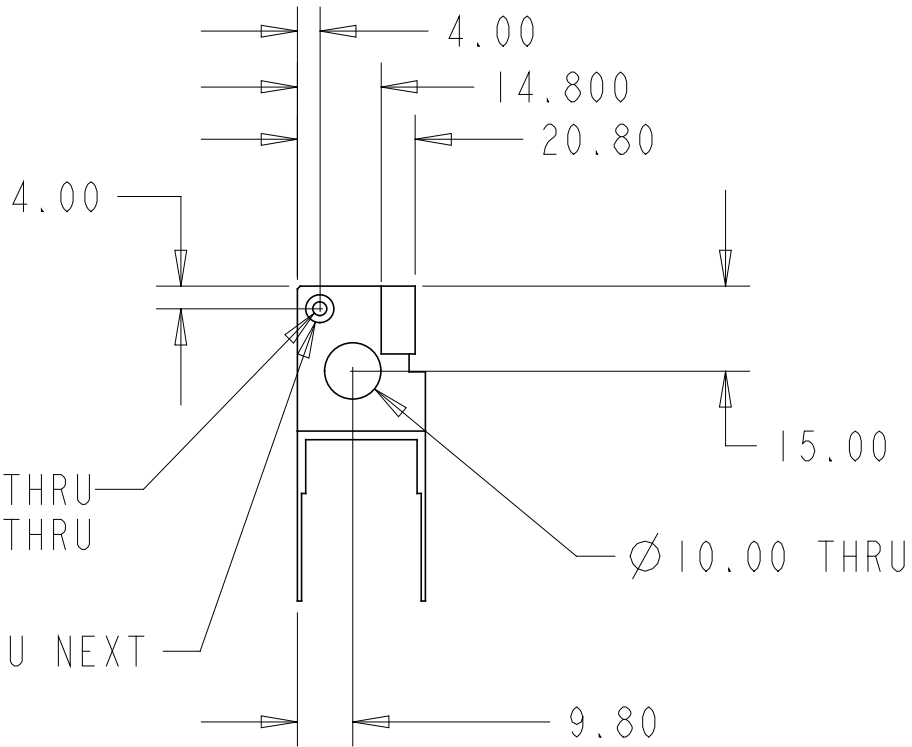
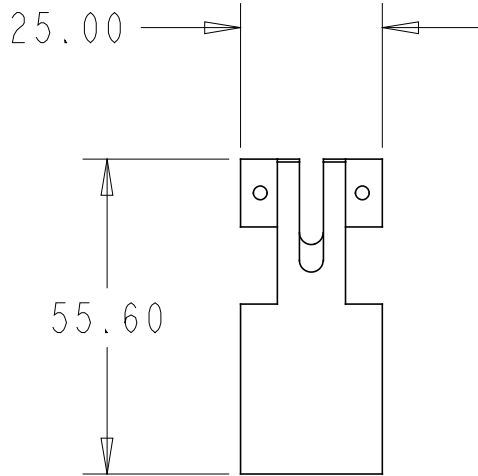
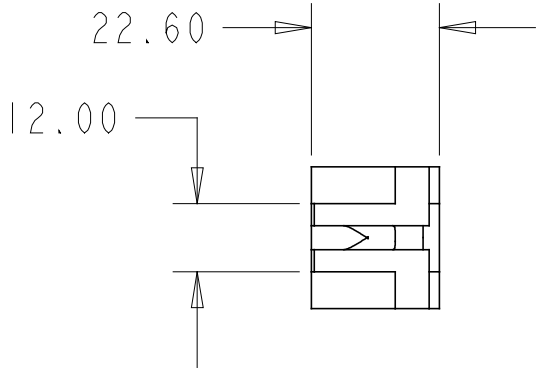


DESCRIPTION	MATERIAL	MAT. LOCATION
CNC mill	Al 6061-T6	-



NOTE: QTY 6

						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeran Support Cruciform Insert, Cableguide Type</div>				
						TOLERANCES	ACCT NO. NO. REQD 3	DATE ISSD -					
							DEL TO E Anderssen	DATE REQD -					
						DO NOT SCALE PRINT	PROJECT NUMBER	(logo)	<div>MICROFILMED: DWG. TYPE PART SHOWN ON 250152 SCALE: 0.750 DO NOT SCALE PRINTS</div> <div>PATENT CLEAR: DESIGN ACCT. NO. Refer to Web Job Order CATEGORY CODE API000 DWG. NO. 2501642 SIZE 1</div>				
						THREADS ARE CLASS 2	PROJECT NAME						
						CHAMFER ENDS OF ALL SCREW TREADS 30°	DWG BY D Uken	DATE 05-Sep-03					
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS	CHK BY N Hartman	DATE					
						BREAK EDGES .016 MAX. ON MACHINED WORK	APR BY E Andersse	DATE					
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE							
						IN ACCORDANCE WITH ASME Y14.5M & B46.1							
REV	DWG	CHK	ZONE	DATE		CHANGES							