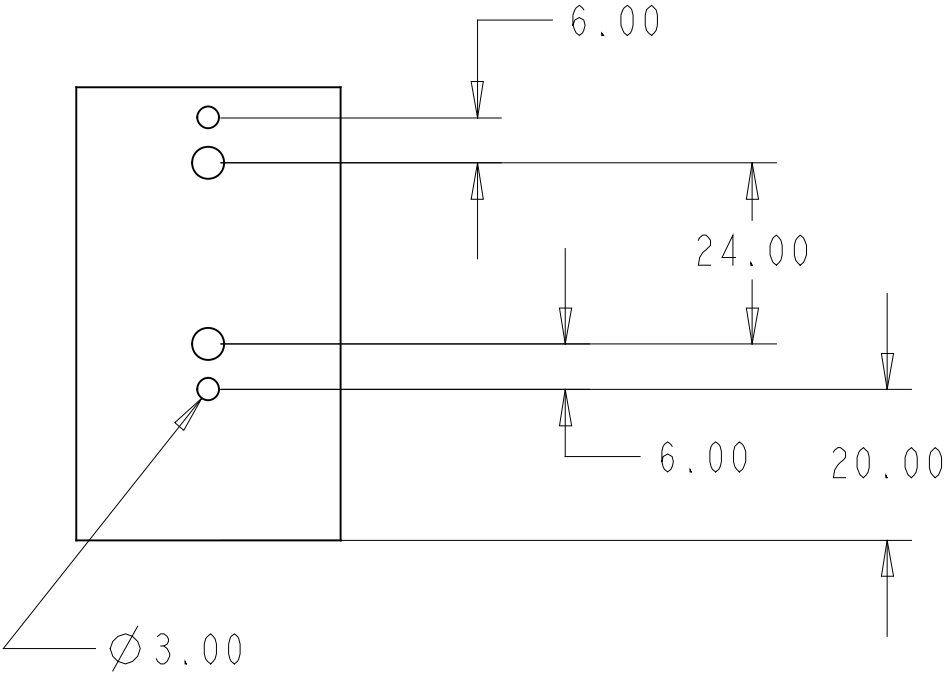
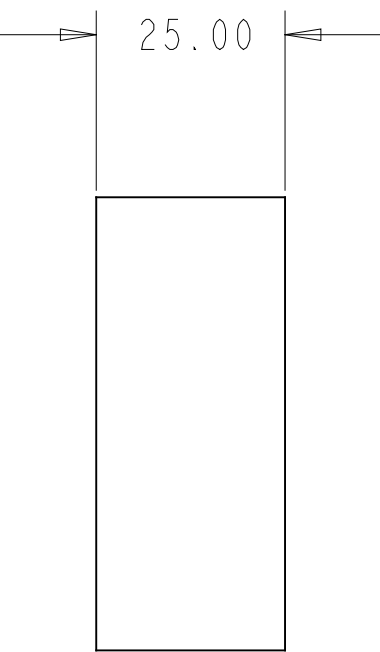
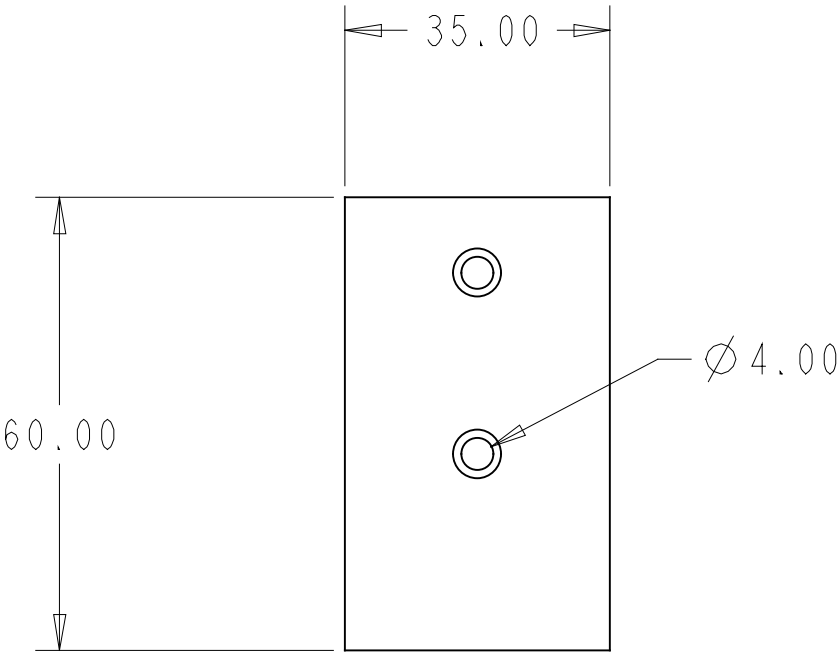


DESCRIPTION	MATERIAL	MAT. LOCATION
	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT DeStaco Clamp Base, 25 MM Height</div>			
						TOLERANCES	ACCT NO. NO. REQD 3	DATE ISSD -				
							DEL TO E Anderssen	DATE REQD -				
							SURFACE TREATMT Clear Anodize					
						DO NOT SCALE PRINT	IDENT METHOD TAG	(logo)	MICROFILMED: DWG. TYPE PART SHOWN ON 250197 SCALE: 1.000 DO NOT SCALE PRINTS			
						THREADS ARE CLASS 2	PROJECT NUMBER					
						CHAMFER ENDS OF ALL SCREW TREADS 30°	PROJECT NAME					
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS	DWG BY D Uken					
						BREAK EDGES .016 MAX. ON MACHINED WORK	CHK BY N Hartman	DATE 04-Sep-03	PATENT CLEAR: DESIGN ACCT. NO. See WebJO CATEGORY CODE API000			
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	APR BY E Anderssen	DATE				
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1			DWG. NO. 2501402 SIZE 1			