


						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 				
						TOLERANCES	ACCT NO. NO. REQD 2	DATE ISSD -					
						X.X ± 0.25	FRAC. ± 1/64	DEL TO E Anderssen					
						X.XX ± 0.10	Angles ± 1.00°						
						X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT Clear Anodize	ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeran Support Cruciform Insert, Cableguide With Trolley Interface				
						DO NOT SCALE PRINT	IDENT METHOD TAG						
						THREADS ARE CLASS 2	PROJECT NUMBER	(logo)					
						CHAMFER ENDS OF ALL SCREW TREADS 30°	PROJECT NAME						
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS	DWG BY D Uken	DATE 05-Sep-03	MICROFILMED:	DWG. TYPE PART	SHOWN ON 250152	SCALE: 1.000	DO NOT SCALE PRINTS
						BREAK EDGES .016 MAX. ON MACHINED WORK	CHK BY N Hartman	DATE	PATENT CLEAR:	DESIGN ACCT. NO. See WebJO	CATEGORY CODE AP1000	DWG. NO. 2501652	SIZE
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	APR BY E Anderssen	DATE				REV. 1	
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1							