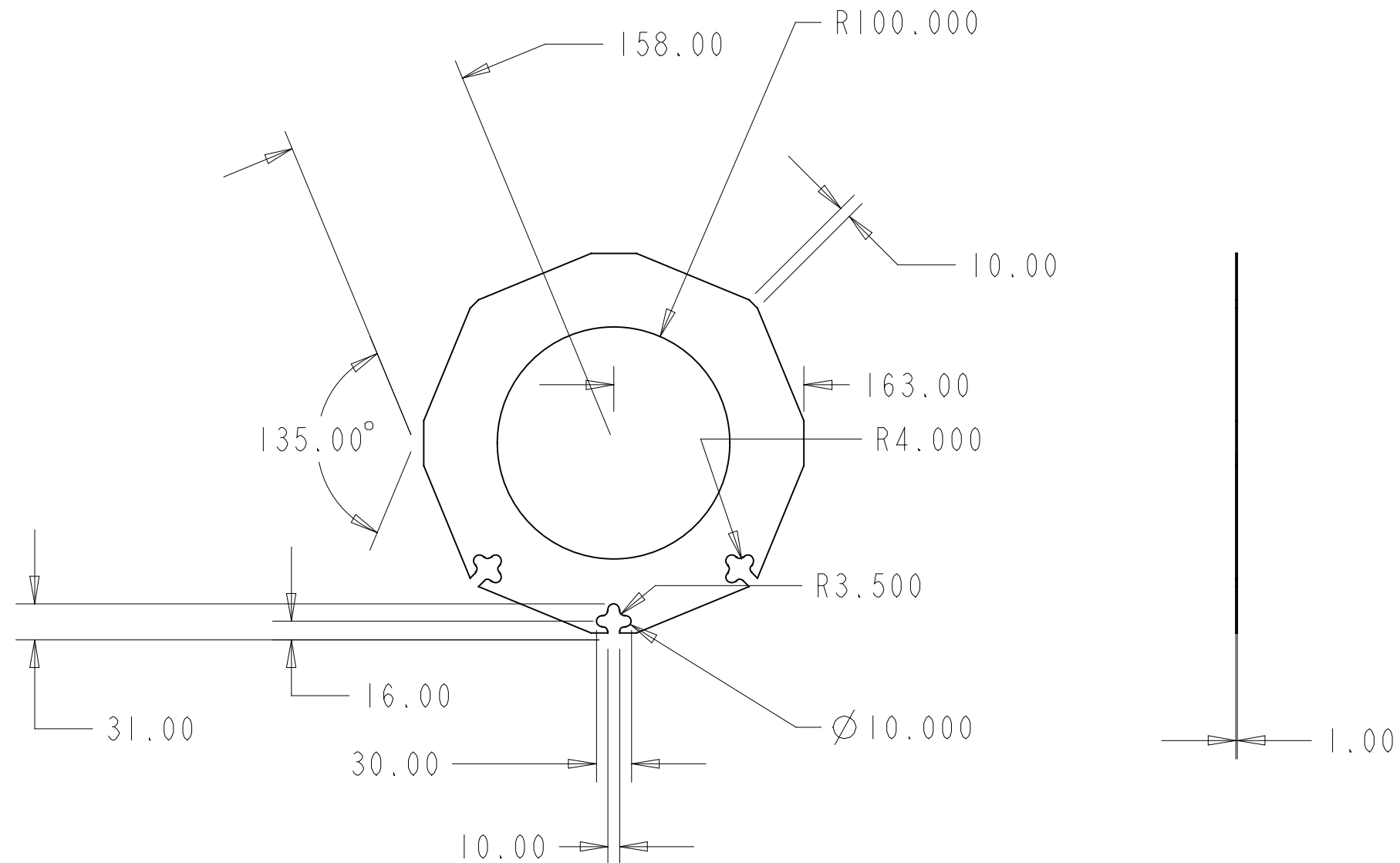



DRG. NO.	SIZE	REV.	QTY.
2501602		1	1

DESCRIPTION	MATERIAL	MAT. LOCATION
?	?	-



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY					
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 2	DATE ISSD -	ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Beampipe Cruciform Support Plate, Trolley Type				
							X.XX ± 0.10	Angles ± 1.00°	DEL TO	E Anderssen	DATE REQD -					
							X.XXX ± 0.05	FINISH 125√(in)	SURFACE TREATMT							
						DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1	IDENT METHOD TAG		US ATLAS SILICON SUBSYSTEM (1990)		MICROFILMED: DWG. TYPE PART SHOWN ON 250152 SCALE: 0.200 DO NOT SCALE PRINTS SHEET 1 OF 1 DWG. NO. 2501602 SIZE REV. 1					
							PROJECT NUMBER									
							PROJECT NAME US ATLAS SILICON SUBSYSTEM									
							DWG BY D Uken	DATE 05-Sep-03								
							CHK BY N Hartman	DATE								
							APR BY E Anderssen	DATE								
REV	DWG	CHK	ZONE	DATE	CHANGES											

Dwg. File: 250160 Model File: 250160