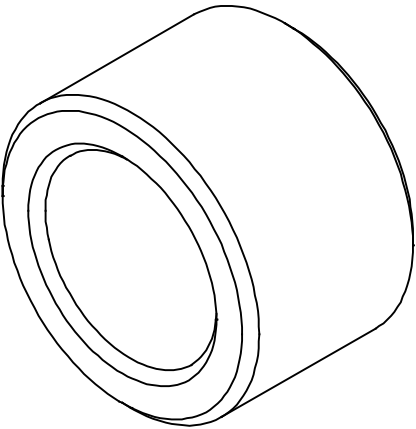
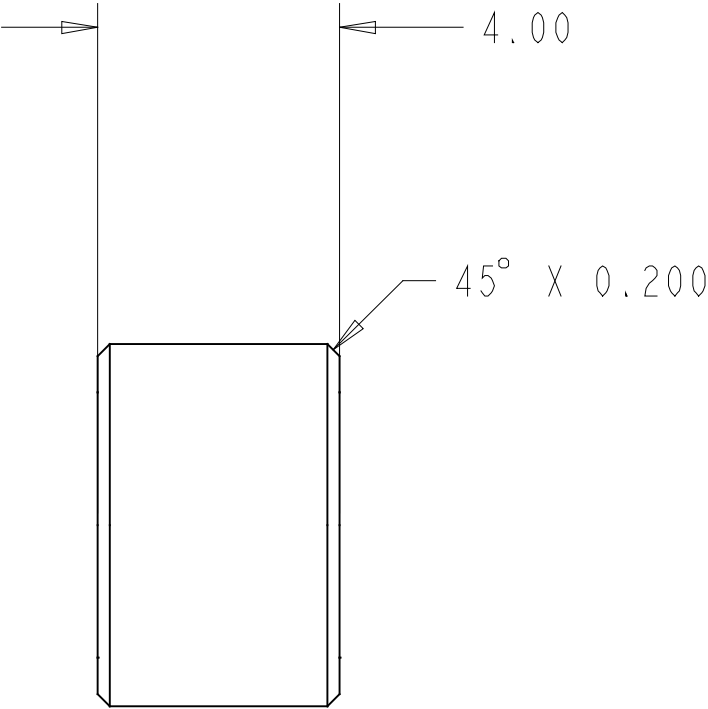
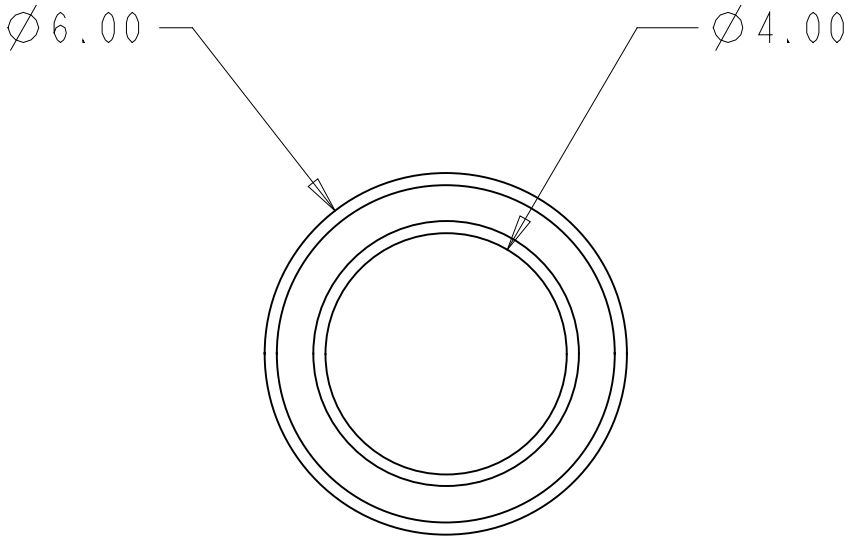



DESCRIPTION	MATERIAL	MAT. LOCATION
CNC lathe	PEEK	-



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div></div>				
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 8	DATE ISSD -	ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Cable Guidewheel Bushing			
							X.XX ± 0.10	Angles ± 0.50°	DEL TO E Anderssen	DATE REQD -					
							X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT						
						DO NOT SCALE PRINT		IDENT METHOD TAG		(logo)		MICROFILMED: DWG. TYPE PART SHOWN ON 250172 SCALE: 8.000 DO NOT SCALE PRINTS SHEET 1 OF 1			
					THREADS ARE CLASS 2		PROJECT NUMBER								
					CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NAME								
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 05-Sep-03		PATENT CLEAR: DESIGN ACCT. NO. See WebJO CATEGORY CODE API000 DWG. NO. 2501742 SIZE REV. 1			
					BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman		DATE						
					REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY E Anderssen		DATE						
REV	DWG	CHK	ZONE	DATE	CHANGES		IN ACCORDANCE WITH ASME Y14.5M & B46.1								