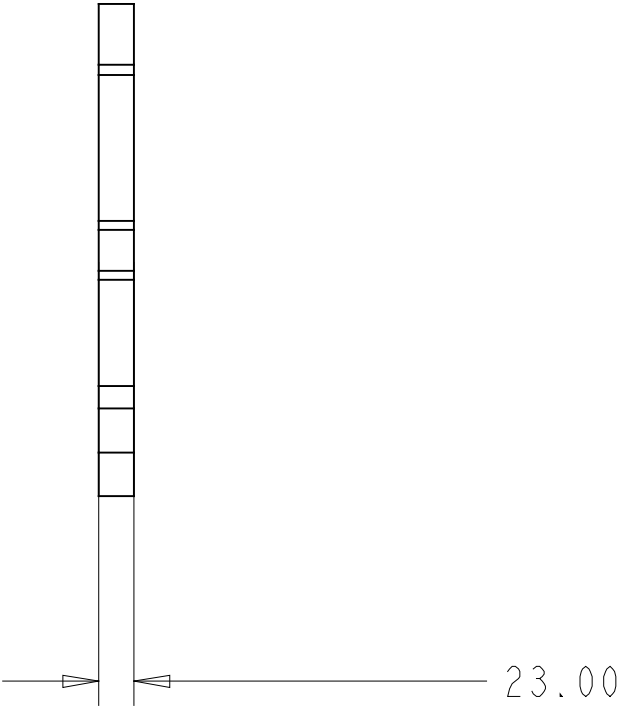
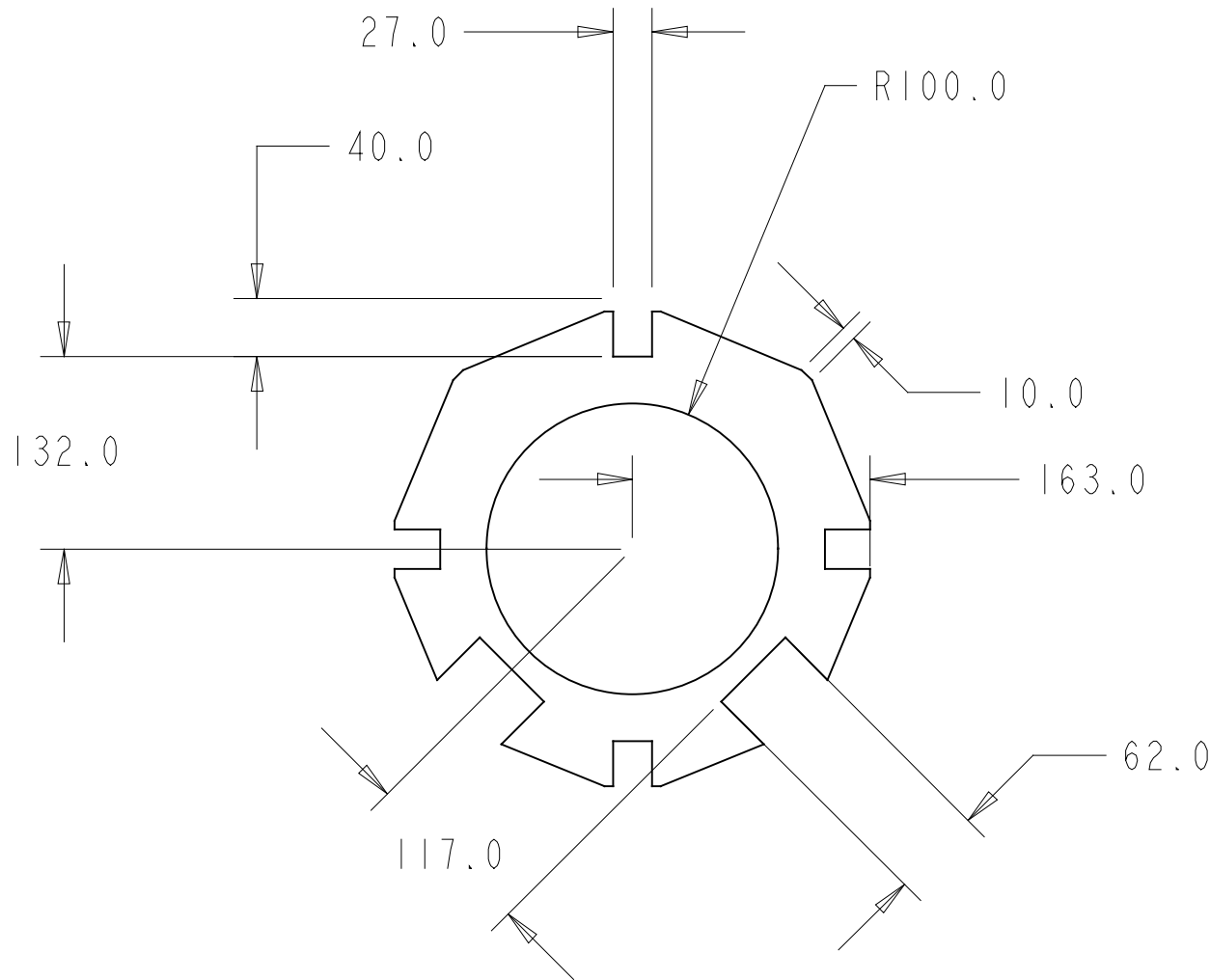



DESCRIPTION	MATERIAL	MAT. LOCATION
?	?	-



						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> 						
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.						NO. REQD 2	DATE ISSD -
							X.XX ± 0.10	Angles ± 1.00°	DEL TO E Anderssen						DATE REQD -	
							X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT		ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Beampipe Cruciform Support Panel, Forward Position					
						DO NOT SCALE PRINT	IDENT METHOD TAG		1 (Logo)							
						THREADS ARE CLASS 2	PROJECT NUMBER									
						CHAMFER ENDS OF ALL SCREW TREADS 30°	PROJECT ?		PROJECT NAME		MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 0.200	DO NOT SCALE PRINTS	
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS	DWG BY D Uken		DATE 05-Sep-03		PART	250152	SHEET 1 OF 1			
						BREAK EDGES .016 MAX. ON MACHINED WORK	CHK BY N Hartman		DATE							
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	APR BY E Anderssen		DATE							
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1					PATENT CLEAR:	DESIGN ACCT. NO. See WebJO	CATEGORY CODE API000	DWG. NO. 2501572	SIZE 1	REV. 1