



DWG. NO.		SIZE	REV.	SH.		
2501434		1	1		1	
ITEM	PART NO	REQD	DESCRIPTION		MATERIAL	
5	27A003	4	Beampipe Cruciform Support Panel, Middle Segment		UCS-102-3/8-3.0 x 23mm thick	
4	27A002	4	Beampipe Cruciform Support Panel, Barrel Wedge		UCS-102-3/8-3.0 x 23mm thick	
3	27A001	2	Beampipe Cruciform Support Panel, Forward Wedge		UCS-102-3/8-3.0 x 23mm thick	
2	27A000	4	Beampipe Cruciform Support Panel, Fwd-Brl Segment		UCS-102-3/8-3.0 x 23mm thick	
1	270004	1	Cruciform Core Material, 2' by 3' Blank Sheet		UCS-102-3/8-3.0 X 23mm thick	

					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	
					X.X ± 0.1		FRAC. ± 1/64		ACCT NO. NO. REC'D 1	
					X.XX ± 0.01		Angles ± 0.50°		DATE ISSD -	
					X.XXX ± 0.001		FINISH 125/1000		DATE REC'D -	
					DO NOT SCALE PRINT		SURFACE TREATMENT IDENT METHOD TAG			
					THREADS ARE CLASS 2		PROJECT NUMBER			
					CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME			
					CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 08-Oct-03	
					BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman		DATE	
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE		APR BY E Anderssen		DATE	
					IN ACCORDANCE WITH ASME Y14.5M & B46.1					