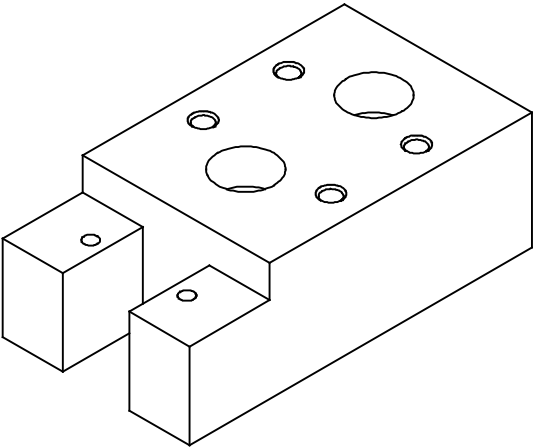
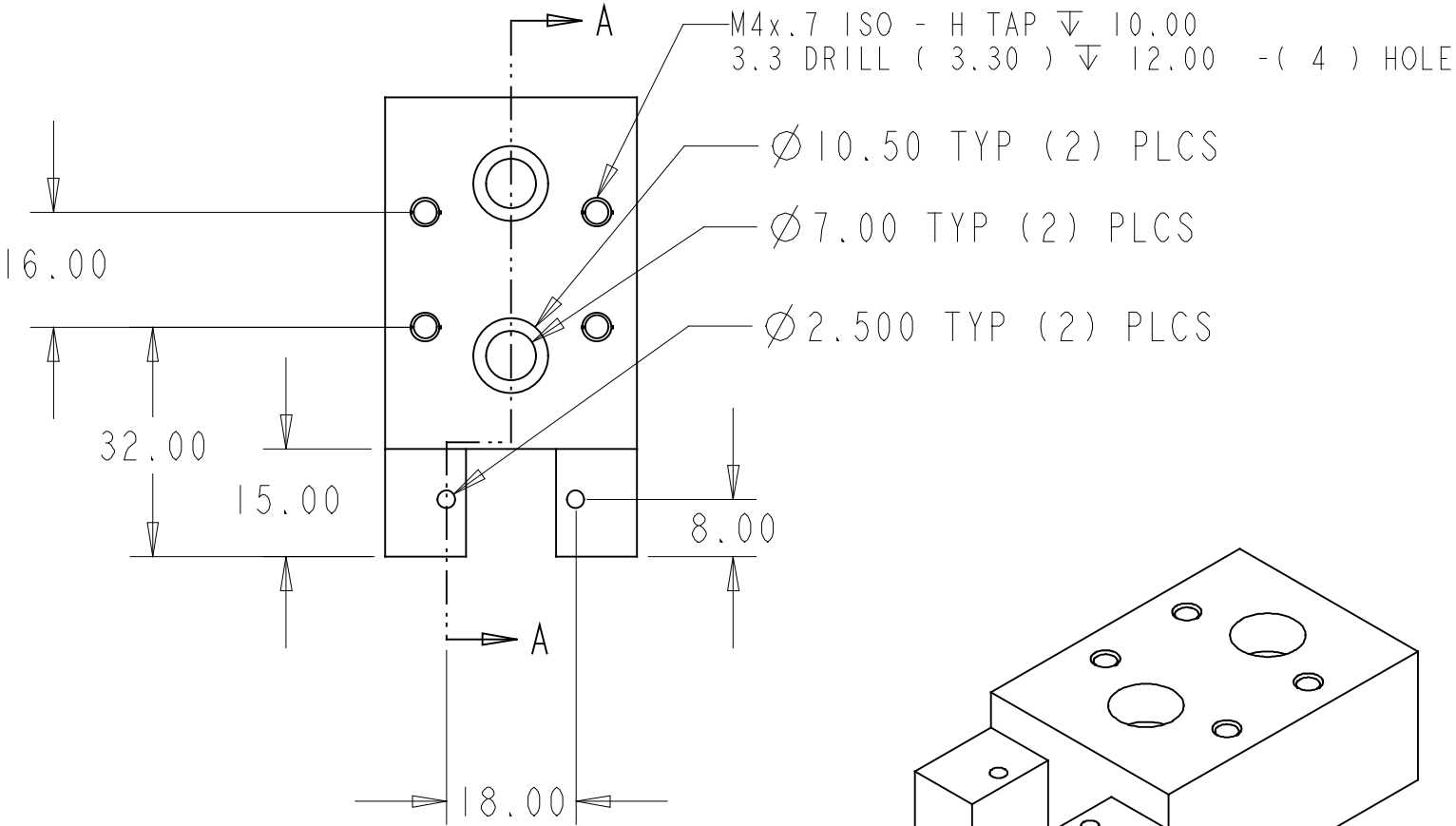
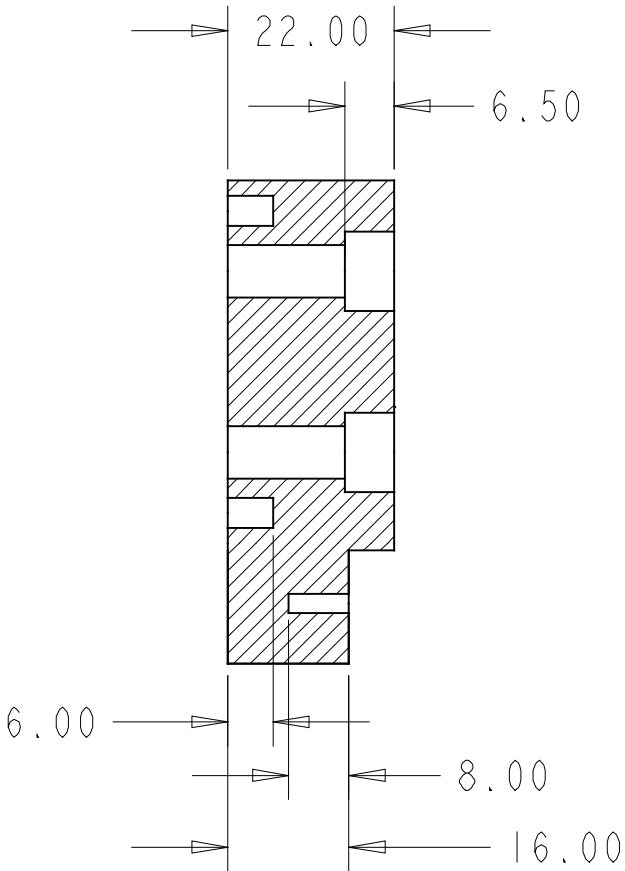
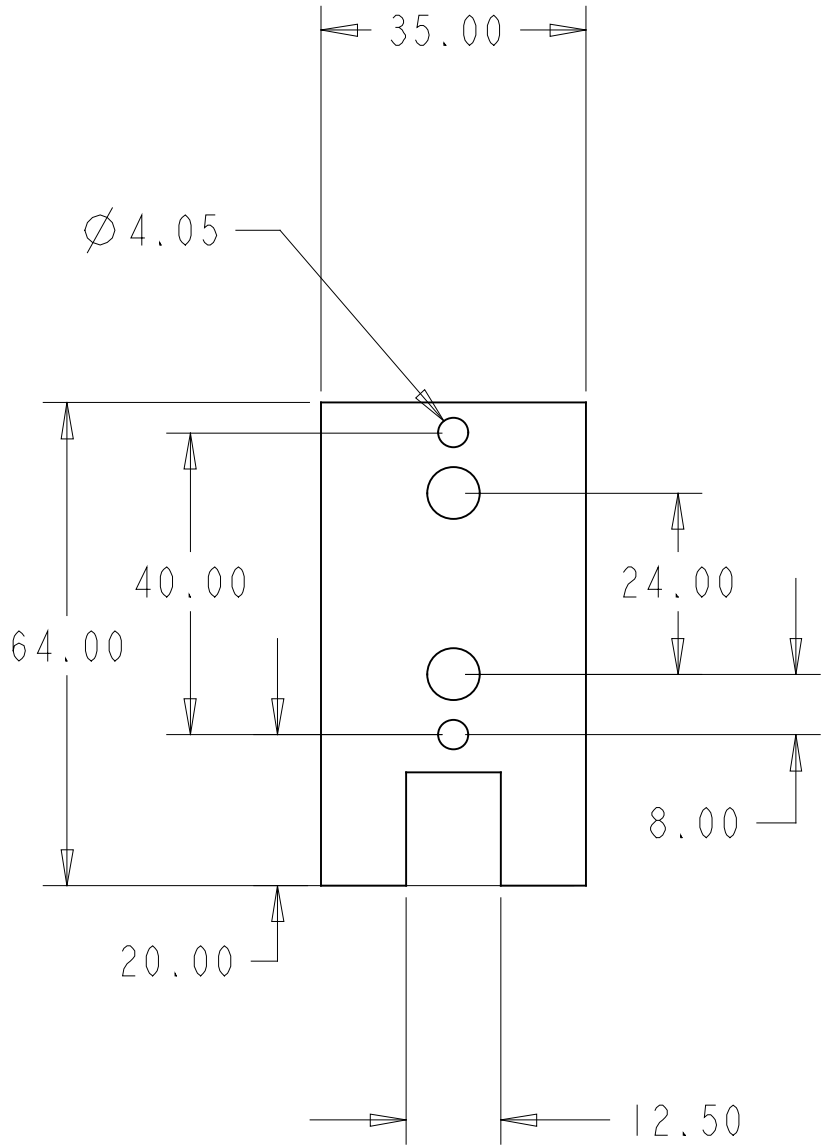


SECTION A-A



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT DeStaco Clamp Base, Cableguide Insert Type</div>							
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 3					DATE ISSD -			
							X.XX ± 0.10	Angles ± 0.50°	DEL TO E Anderssen						DATE REQD -			
							X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT Clear Anodize		(Logo)							
						DO NOT SCALE PRINT		IDENT METHOD TAG										
						THREADS ARE CLASS 2		PROJECT NUMBER										
						CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NAME		MICROFILMED:		DWG. TYPE	SHOWN ON	SCALE: 1.000	DO NOT SCALE PRINTS			
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 05-Sep-03		PART		250197	SHEET 1 OF 1			
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman		DATE		PATENT CLEAR:	DESIGN ACCT. NO. See WebJO	CATEGORY CODE		DWG. NO.	SIZE	REV.
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY E Anderssen		DATE				API000		2501992	1	
REV	DWG	CHK	ZONE	DATE	CHANGES		IN ACCORDANCE WITH ASME Y14.5M & B46.1											