



		DWG. NO. 2501984		SIZE 1		REV. 1		SH. 1				1	
ITEM		PART NO		REQD		DESCRIPTION						MATERIAL	

					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	
					X.X ± 0.1		FRAC. ± 1/64		ACCT NO. -	
					X.XX ± 0.01		Angles ± 0.50°		DATE ISSD -	
					X.XXX ± 0.001		FINISH 125/32		DATE REQD -	
					DO NOT SCALE PRINT		SURFACE TREATMT Clear Anodize			
					THREADS ARE CLASS 2		IDENT METHOD TAG			
					CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NUMBER			
					CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		PROJECT NAME			
					BREAK EDGES .016 MAX. ON MACHINED WORK		DWG BY D Uken		DATE 16-Oct-03	
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE		CHK BY N Hariman		DATE	
					14 ACCORDANCE WITH ASME Y14.3M & B46.1		APP BY E Anderssen		DATE	
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