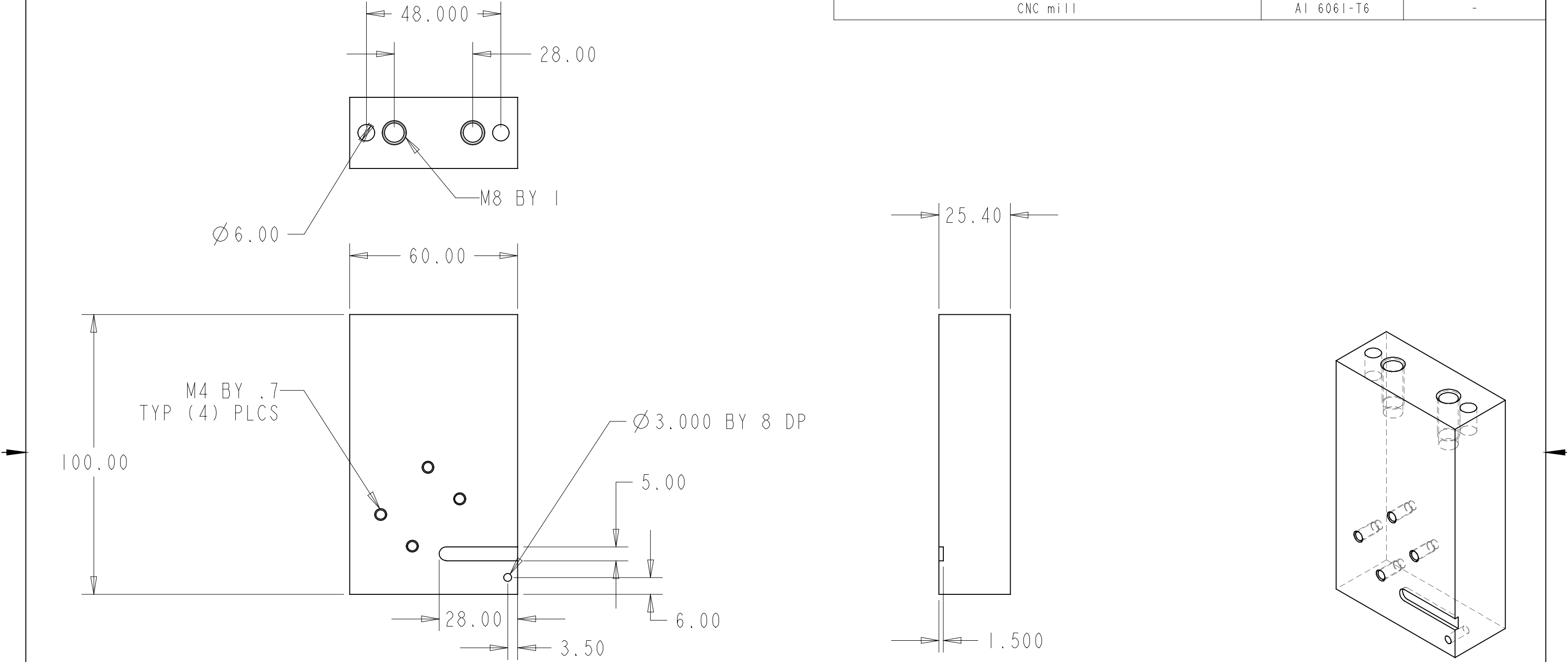


DESCRIPTION	MATERIAL	MAT. LOCATION
CNC mill	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeron Assy Fixture Riser for End Attachment</div>				
						TOLERANCES	ACCT NO. NO. REQD 1	DATE ISSD -					
							DEL TO E Anderssen	DATE REQD -					
							SURFACE TREATMT Clear Anodize						
						DO NOT SCALE PRINT	IDENT METHOD TAG	(logo)	MICROFILMED: DWG. TYPE PART SHOWN ON 250184 SCALE: 0.750 DO NOT SCALE PRINTS				
						THREADS ARE CLASS 2	PROJECT NUMBER						
						CHAMFER ENDS OF ALL SCREW TREADS 30°	PROJECT NAME						
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS	DWG BY D Uken	DATE 05-Sep-03	PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE DWG. NO. 2501862 SIZE 1				
						BREAK EDGES .016 MAX. ON MACHINED WORK	CHK BY N Hartman	DATE					
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	APR BY E Anderssen	DATE					
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1			See WebJO API000				