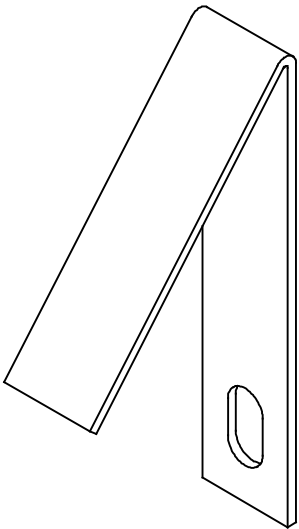
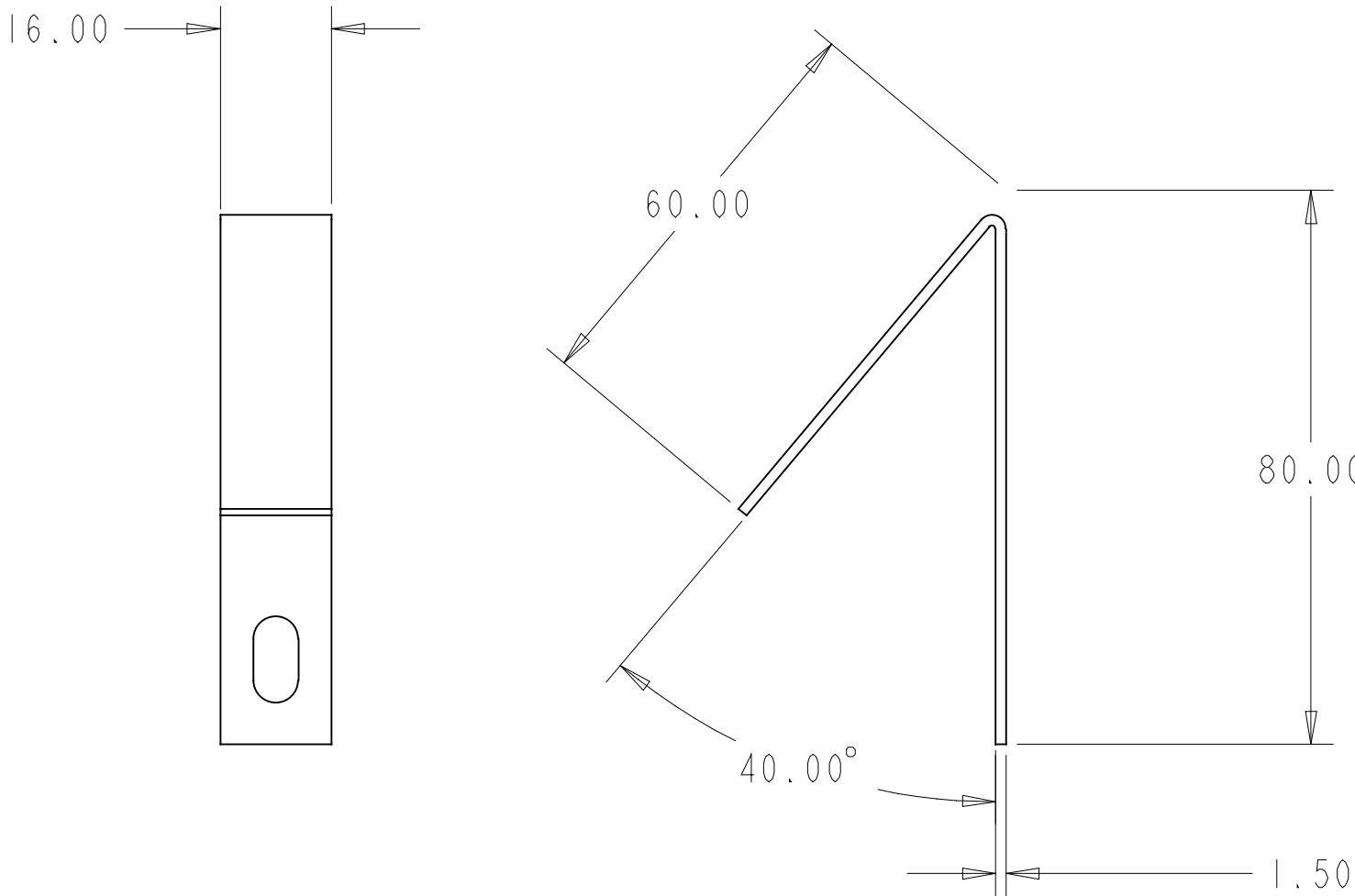



DESCRIPTION	MATERIAL	MAT. LOCATION
Wire EDM	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div></div>				
						TOLERANCES	X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	NO. REQD 8	DATE ISSD -		ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeron Assy Fixture Sleeve Holder				
							X.XX ± 0.01	Angles ± 0.50°	DEL TO	E Anderssen	DATE REQD -						
							X.XXX ± 0.001	FINISH 125√(μin)	SURFACE TREATMT Clear Anodize								
						DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1			IDENT METHOD TAG		(logo)	MICROFILMED: DWG. TYPE PART 250195 SCALE: 1.000 DO NOT SCALE PRINTS SHEET 1 OF 1					
					PROJECT NUMBER												
					PROJECT NAME												
						DWG BY D Uken		DATE 05-Sep-03		PATENT CLEAR:		DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.	
						CHK BY N Hartman		DATE		See WebJO		AP1000	2501922	1			
REV	DWG	CHK	ZONE	DATE	CHANGES	APR BY E Anderssen		DATE									