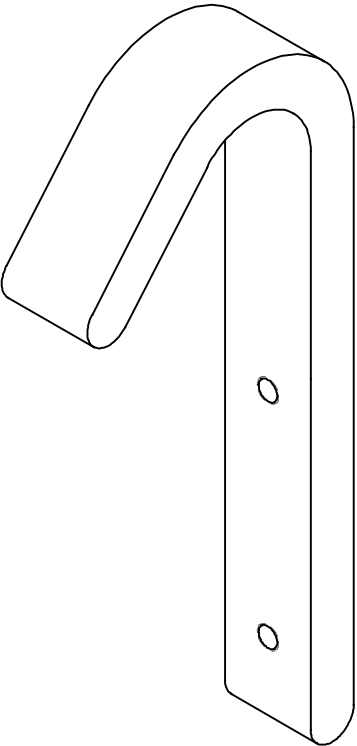
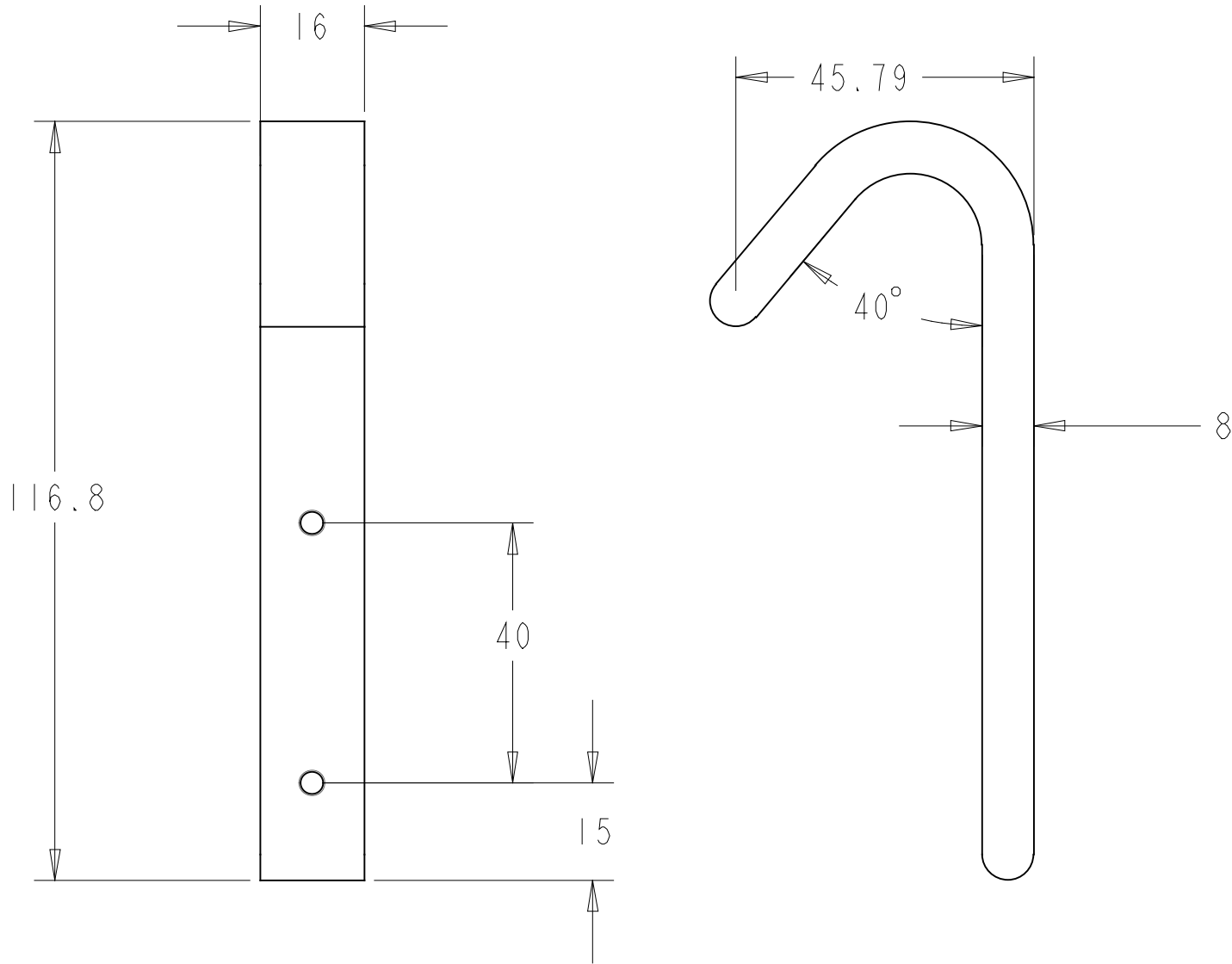



DESCRIPTION	MATERIAL	MAT. LOCATION
Wire EDM	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div></div>							
						TOLERANCES	X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	NO. REQD 8	DATE ISSD -	ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeron Assy Fixture Hanging Weight Hook						
							X.XX ± 0.01	Angles ± 0.50°	DEL TO	E Anderssen						DATE REQD -		
							X.XXX ± 0.001	FINISH 125√(μin)	SURFACE TREATMT Clear Anodize									
						DO NOT SCALE PRINT		IDENT METHOD TAG		(logo)		MICROFILMED: DWG. TYPE SHOWN ON SCALE: 1.000 DO NOT SCALE PRINTS						
						THREADS ARE CLASS 2		PROJECT NUMBER										
						CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NAME										
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 05-Sep-03		PART 250195 SHEET 1 OF 1						
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman		DATE								
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY E Anderssen		DATE								
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1						PATENT CLEAR:		DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
												See WebJO		AP1000		2501922		1