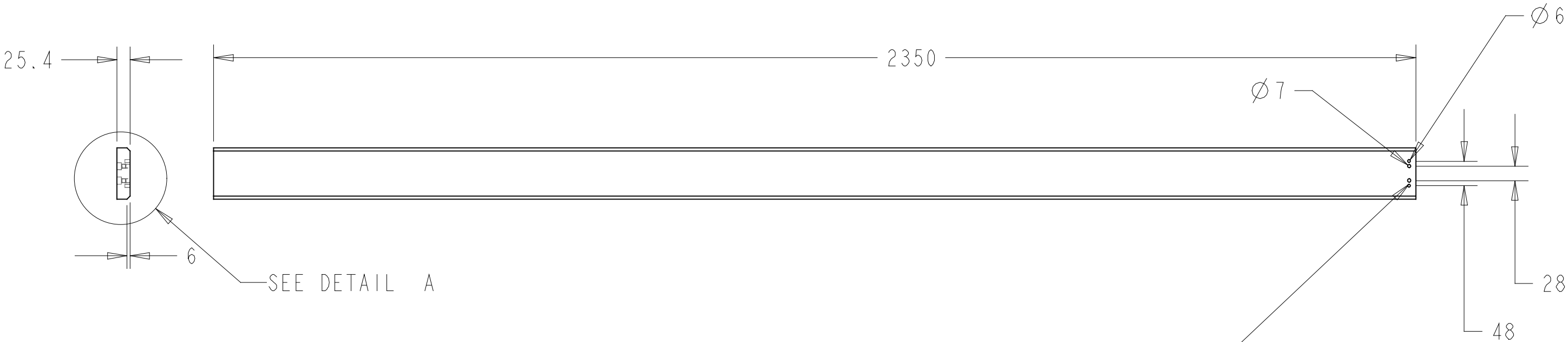
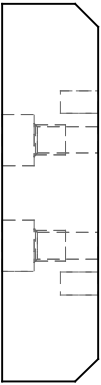


DESCRIPTION	MATERIAL	MAT. LOCATION
Mill	Al 6061-T6	-

DETAIL A
SCALE 0.500



NOTE: 5 ADDITIONAL GROUPS OF MOUNTING HOLES
WILL BE ADDED TO THE FINAL VERSION OF THIS
MOUNTING PLATE. THE PATTERN OF FEATURES
WILL BE IDENTICAL TO THESE

						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeron Support Assy Fixture Baseplate</div>					
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 1					DATE ISSD -	
							X.XX ± 0.10	Angles ± 0.50°	DEL TO E Anderssen						DATE REQD -	
							X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT Clear Anodize		(Logo)	MICROFILMED: DWG. TYPE PART SHOWN ON 250184 SCALE: 0.125 DO NOT SCALE PRINTS SHEET 1 OF 1				
						DO NOT SCALE PRINT		IDENT METHOD TAG								
						THREADS ARE CLASS 2		PROJECT NUMBER								
						CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NAME		DATE 05-Sep-03	PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO. 2501852	SIZE	REV. 1
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken								
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman		DATE	See WebJ	API000				
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY E Andersse		DATE						
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1										