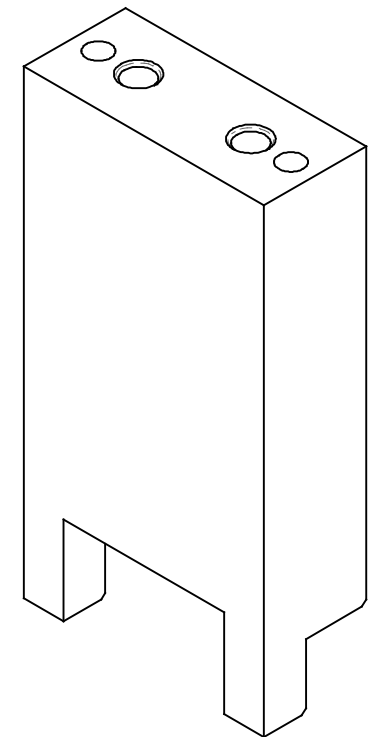
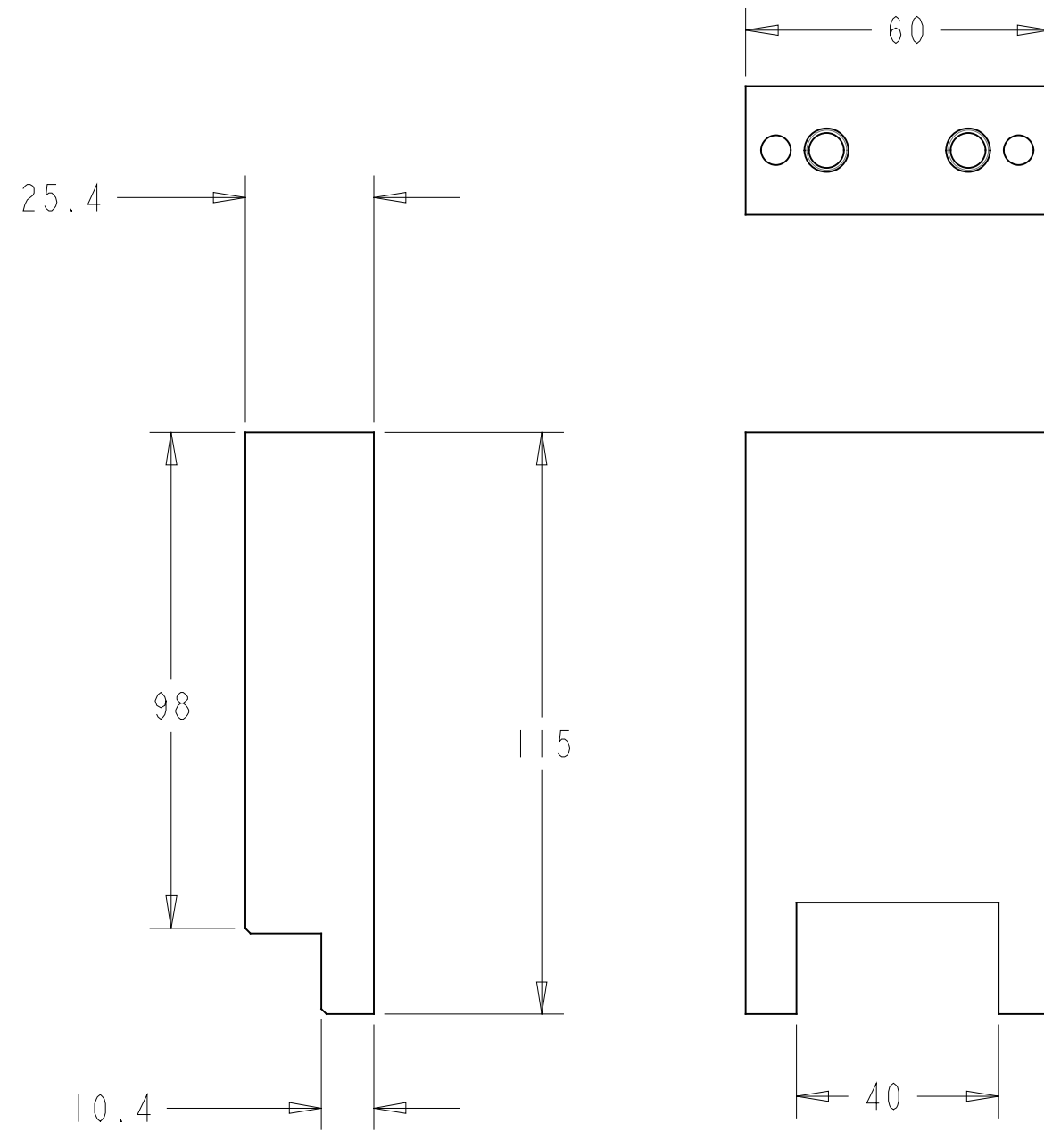



DRG. NO.	SIZE	REV.	QTY.
2501872		1	1

DESCRIPTION	MATERIAL	MAT. LOCATION
CNC mill	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY						
						TOLERANCES	X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	NO. REQD 1	DATE ISSD -	ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeron Assy Fixture Riser for Middle Attachment					
							X.XX ± 0.01	Angles ± 0.50°	DEL TO E Anderssen	DATE REQD -							
							X.XXX ± 0.001	FINISH 125√(μin)	SURFACE TREATMT Clear Anodize								
						DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1			IDENT METHOD TAG								
									PROJECT NUMBER	(Logo)							
									PROJECT NAME			MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 0.750	DO NOT SCALE PRINTS	
									DWG BY D Uken	DATE 05-Sep-03		PART	250184	SHEET 1 OF 1			
									CHK BY N Hartman	DATE	PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.	
REV	DWG	CHK	ZONE	DATE	CHANGES			APR BY E Anderssen	DATE		See WebJO	API000	2501872	1			

Dwg. File: 250187 Model File: 250187  
Rev. 1/8/2001 ATLAS