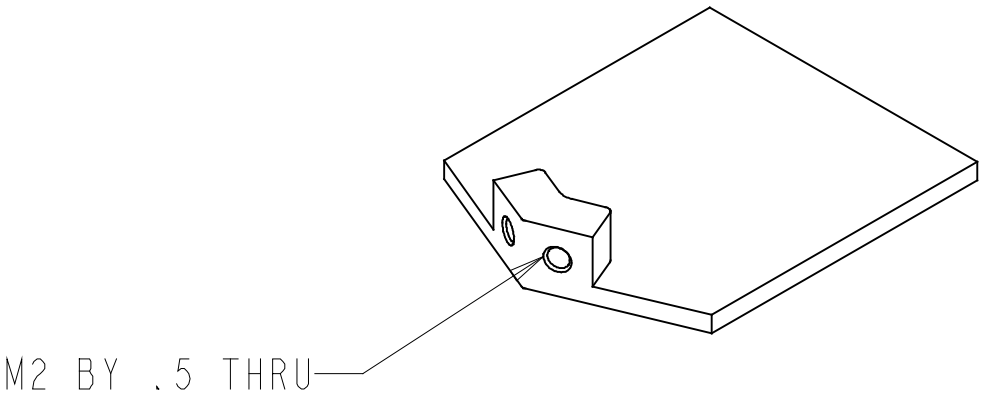
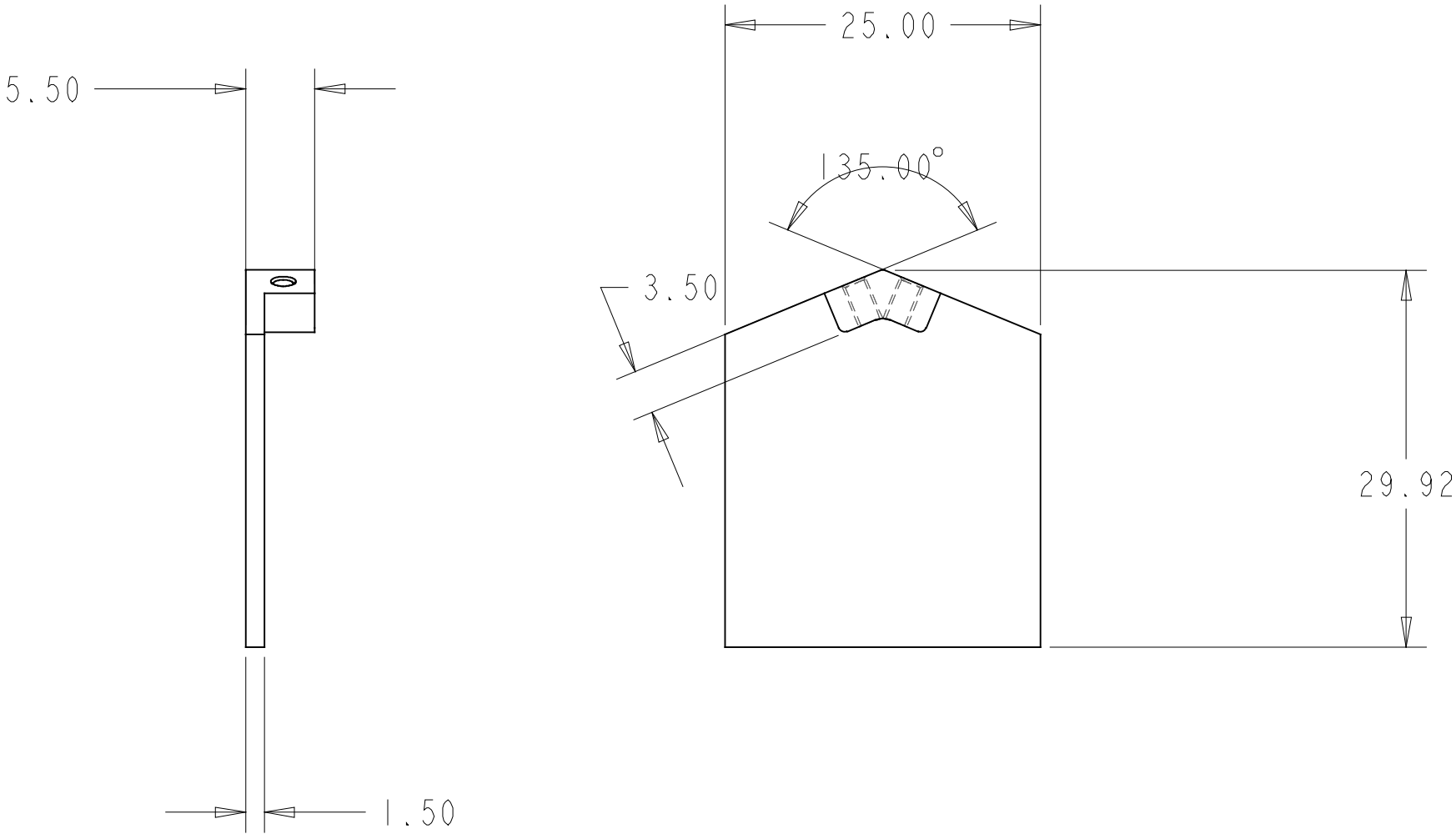


DESCRIPTION	MATERIAL	MAT. LOCATION
CNC mill	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Cruciform Vertex Tab</div>							
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 24	DATE ISSD -							
							X.XX ± 0.10	Angles ± 0.50°	DEL TO	E Anderssen	DATE REQD -							
							X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT Black Anodize									
						DO NOT SCALE PRINT			IDENT METHOD TAG		(logo)							
						THREADS ARE CLASS 2			PROJECT NUMBER									
						CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME									
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY D Uken		DATE 05-Sep-03	MICROFILMED:	DWG. TYPE PART	SHOWN ON 250152 250154	SCALE: 2.000	DO NOT SCALE PRINTS		
						BREAK EDGES .016 MAX. ON MACHINED WORK			CHK BY N Hartman		DATE	PATENT CLEAR:	DESIGN ACCT. NO. See WebJO	CATEGORY CODE API000	DWG. NO. 2501712	SIZE	REV. 1	
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			APR BY E Anderssen		DATE							
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1												