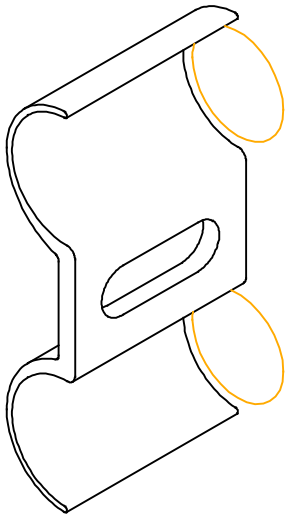
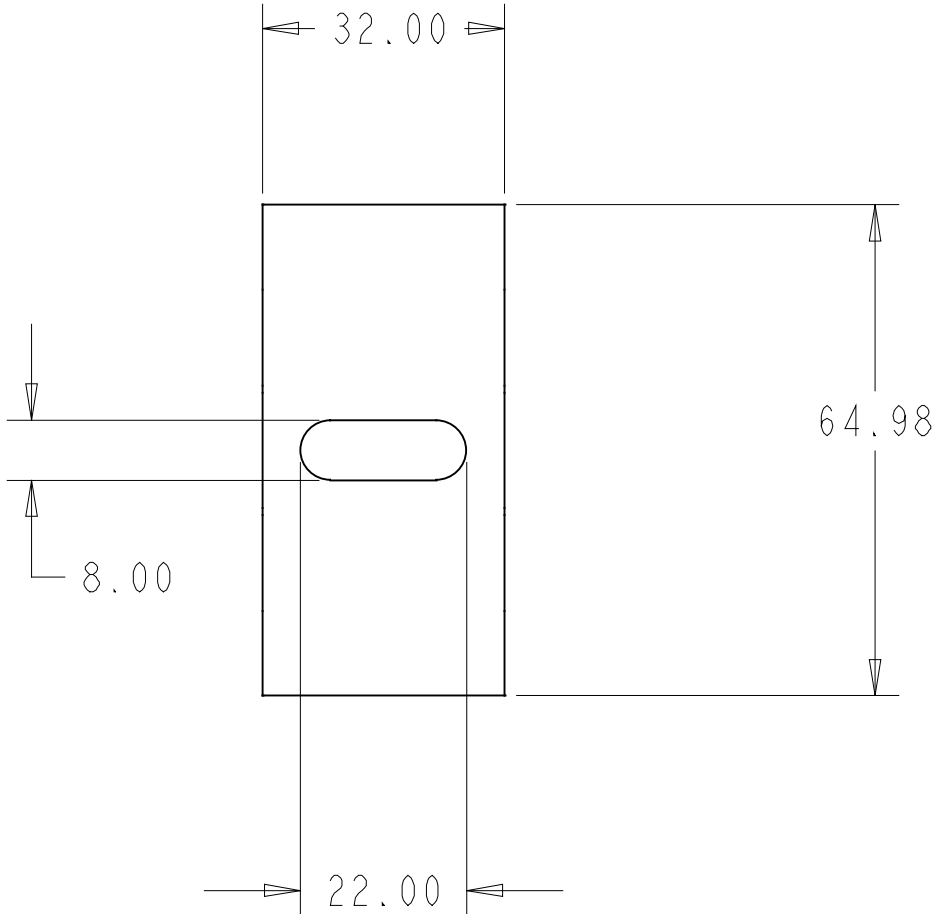
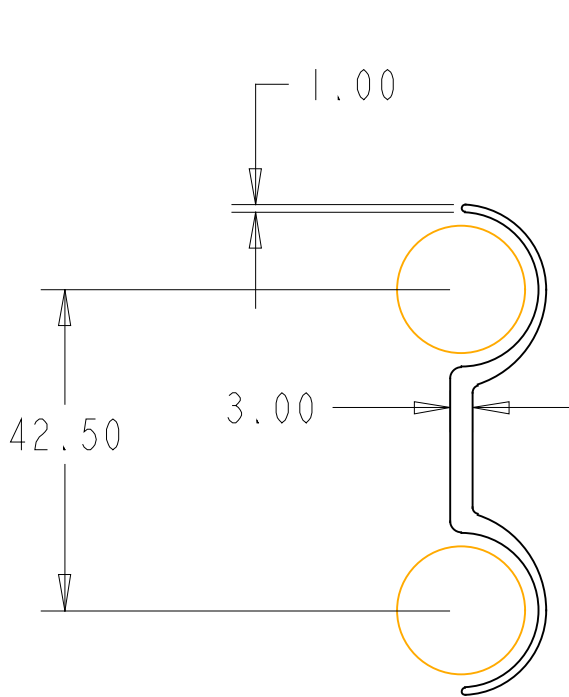


DESCRIPTION	MATERIAL	MAT. LOCATION
CNC mill, wire EDM	Aluminum 6061-T6	-



						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY			
						TOLERANCES	ACCT NO. NO. REQD 8	DATE ISSD -				
						X.X ± 0.25 FRAC. ± 1/64	DEL TO E Anderssen	DATE REQD -				
						X.XX ± 0.10	Angles ± 0.50°		ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Longeron Stabilizer Bracket			
						X.XXX ± 0.05	FINISH 125√(μin)					
						DO NOT SCALE PRINT	IDENT METHOD TAG					
						THREADS ARE CLASS 2	PROJECT NUMBER	(logo)	MICROFILMED: DWG. TYPE PART SHOWN ON 250155 SCALE: 1.000 DO NOT SCALE PRINTS			
						CHAMFER ENDS OF ALL SCREW TREADS 30°	PROJECT NAME					
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS	DWG BY D Uken	DATE 05-Sep-03				
						BREAK EDGES .016 MAX. ON MACHINED WORK	CHK BY N Hartman	DATE	PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE DWG. NO. 2501782 SIZE 1			
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	APR BY E Anderssen	DATE				
						IN ACCORDANCE WITH ASME Y14.5M & B46.1						
REV	DWG	CHK	ZONE	DATE	CHANGES				See WebJ0 API000			