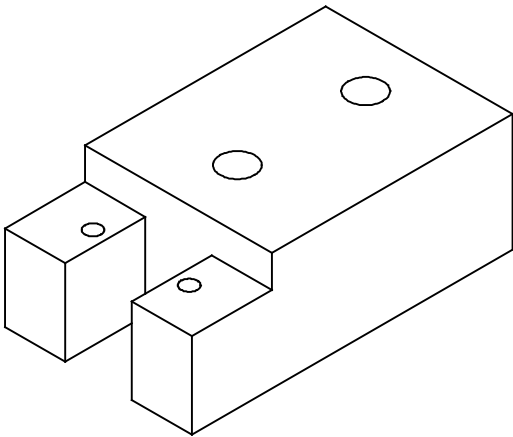
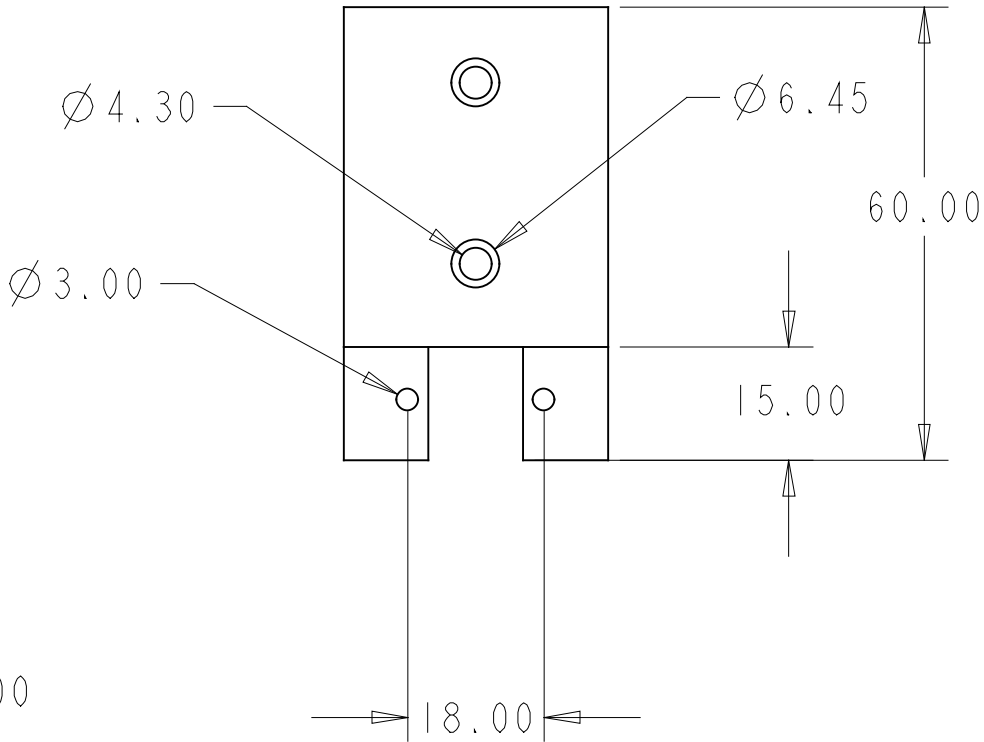
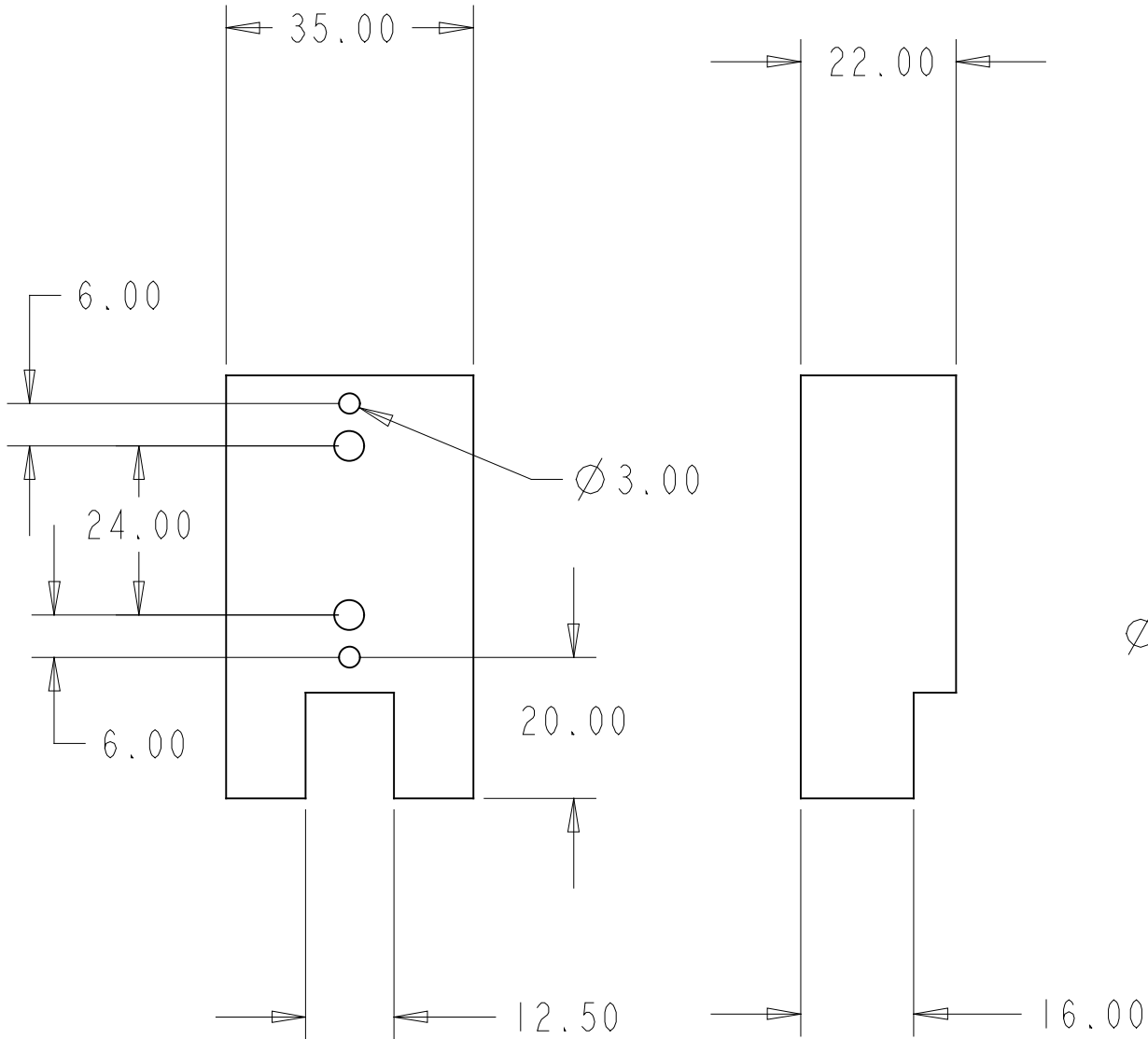



DESCRIPTION	MATERIAL	MAT. LOCATION
	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div></div>							
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 3	DATE ISSD -							
							X.XX ± 0.10	Angles ± 0.50°	DEL TO	E Anderssen		DATE REQD -						
							X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT Clear Anodize									
						DO NOT SCALE PRINT			IDENT METHOD TAG		(logo)		ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT DeStaco Clamp Base, Cableguide Insert Type					
						THREADS ARE CLASS 2			PROJECT NUMBER									
						CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME									
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY D Uken		DATE 05-Sep-03		MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1.000	DO NOT SCALE PRINTS	
						BREAK EDGES .016 MAX. ON MACHINED WORK								PART	250197	SHEET 1 OF 1		
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			CHK BY N Hartman		DATE		PATENT CLEAR:	DESIGN ACCT. NO. See WebJO	CATEGORY CODE	DWG. NO.	SIZE	
						IN ACCORDANCE WITH ASME Y14.5M & B46.1			APR BY E Anderssen		DATE				API000	2501992		REV.
REV	DWG	CHK	ZONE	DATE	CHANGES													