



DWG. NO.		SIZE	REV.	SH.		
2501974		1	1		1	
ITEM	PART NO	REQD	DESCRIPTION		MATERIAL	
18			Destaco 201U Vertical Handle Clamp			
17			Destaco 201U Vertical Handle Clamp			
16			Destaco 201U Vertical Handle Clamp			
15			Destaco 201U Vertical Handle Clamp			
14			Destaco 201U Vertical Handle Clamp			
13	250140		DeStaco Clamp Base, 25 MM Height		Al 6061-T6	
12			Destaco 201U Vertical Handle Clamp			
11			Destaco 201U Vertical Handle Clamp			
10	250140		DeStaco Clamp Base, 25 MM Height		Al 6061-T6	
9	250140		DeStaco Clamp Base, 25 MM Height		Al 6061-T6	
8			Destaco 201U Vertical Handle Clamp			
7			Destaco 201U Vertical Handle Clamp			
6	250199		DeStaco Clamp Base, Cableguide Insert Type		Al 6061-T6	
5	250199		DeStaco Clamp Base, Cableguide Insert Type		Al 6061-T6	
4			Destaco 201U Vertical Handle Clamp			
3	250199		DeStaco Clamp Base, Cableguide Insert Type		Al 6061-T6	
2	250152		Beampipe Support Cruciform, Barrel End			
1	250198		Cruciform Support Assy Fixture Baseplate		Al 6061-T6	

					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	
					X.X ± 0.1		FRAC. ± 1/64		ACCT NO. NO. REC'D 1	
					X.XX ± 0.01		Angles ± 0.50°		DATE ISSD -	
					X.XXX ± 0.001		FINISH 125/32		DEL TO E Anderssen DATE REC'D -	
					DO NOT SCALE PRINT		PROJECT NUMBER TAG			
					THREADS ARE CLASS 2		IDENT METHOD			
					CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME			
					CUT ROUND, 1.5 THREAD RELIES ON MACHINED THREADS		DWG BY D Uken DATE 05-Sep-03			
					BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY N Hartman DATE			
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE		APR BY E Anderssen DATE			
					IN ACCORDANCE WITH ASME Y14.5M & B46.1					