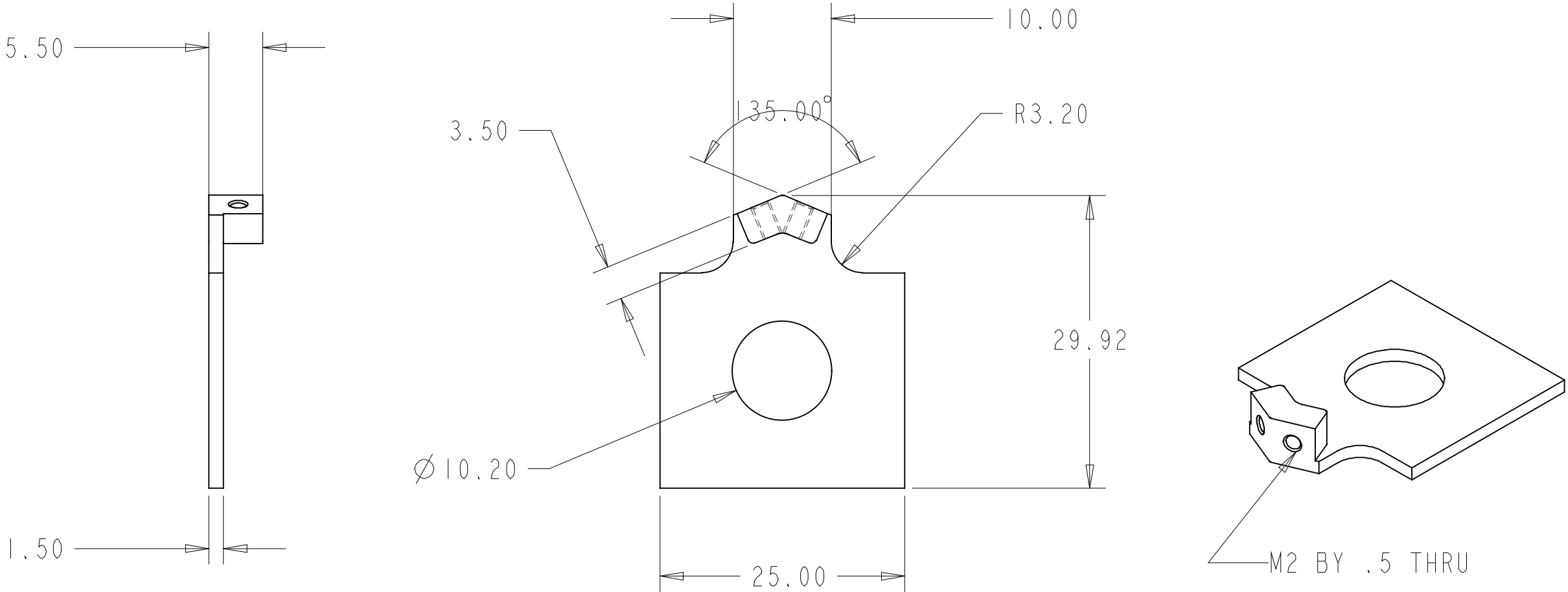



DESCRIPTION	MATERIAL	MAT. LOCATION
CNC mill	Al 6061-T6	-



						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div></div>						
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 8	DATE ISSD -						
							X.XX ± 0.10	Angles ± 0.50°	DEL TO	E Anderssen		DATE REQD -					
							X.XXX ± 0.05	FINISH 125√(μin)	SURFACE TREATMT Black Anodize								
						DO NOT SCALE PRINT			IDENT METHOD TAG		(logo)						
					THREADS ARE CLASS 2				PROJECT NUMBER								
					CHAMFER ENDS OF ALL SCREW TREADS 30°				PROJECT NAME								
					CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1				DWG BY D Uken		DATE 05-Sep-03		MICROFILMED:	DWG. TYPE PART	SHOWN ON 250154	SCALE: 2.000	DO NOT SCALE PRINTS SHEET 1 OF 1
								APR BY E Anderssen		DATE							
REV	DWG	CHK	ZONE	DATE				CHANGES							PATENT CLEAR:	DESIGN ACCT. NO. See WebJO	CATEGORY CODE API000