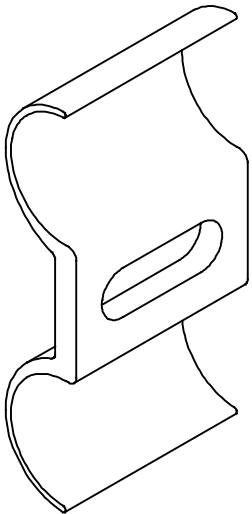
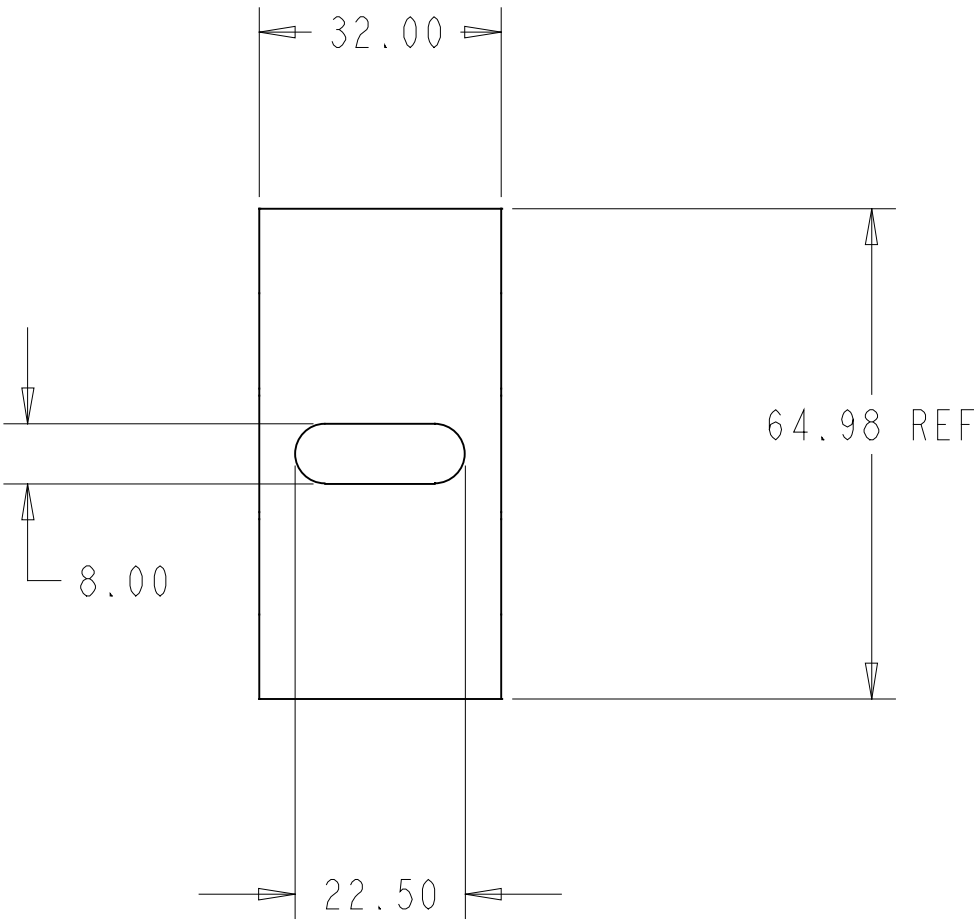
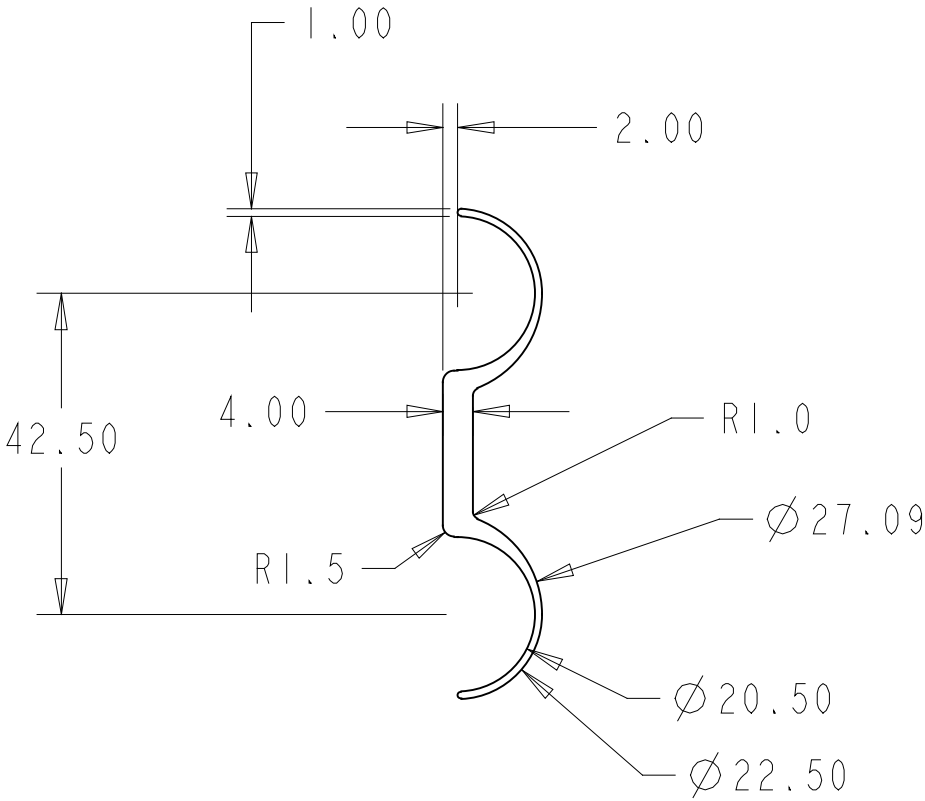



| DESCRIPTION | MATERIAL | MAT. LOCATION |
|--------------------|------------------|---------------|
| CNC mill, wire EDM | Aluminum 6061-T6 | - |



| | | | | | | | | | | | | | | | | | | | | |
|-----|-----|-----|------|------|---------|--|--------------|--|-------------------------------|-------------|---|-------------|--------------|--|---------------|------------------|---------------|---------------------|------|------|
| | | | | | | UNLESS OTHERWISE SPECIFIED | | SHOP ORDERS | | SER NO. - | <div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</div> <div>UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div></div> | | | | | | | | | |
| | | | | | | TOLERANCES | X.X ± 0.25 | FRAC. ± 1/64 | ACCT NO. | NO. REQD 8 | DATE ISSD - | | | | | | | | | |
| | | | | | | | X.XX ± 0.10 | Angles ± 0.50° | DEL TO | E Anderssen | | DATE REQD - | | | | | | | | |
| | | | | | | | X.XXX ± 0.05 | FINISH 125√(min) | SURFACE TREATMT Black Anodize | | | | | | | | | | | |
| | | | | | | DO NOT SCALE PRINT | | | IDENT METHOD TAG | | | | | | | | | | | |
| | | | | | | THREADS ARE CLASS 2 | | | PROJECT NUMBER | | (logo) | | | | | | | | | |
| | | | | | | CHAMFER ENDS OF ALL SCREW TREADS 30° | | | PROJECT NAME | | | | MICROFILMED: | | DWG. TYPE | SHOWN ON | SCALE: 1.000 | DO NOT SCALE PRINTS | | |
| | | | | | | CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS | | | DWG BY D Uken | | DATE 05-Sep-03 | | | | PART | 250155 | SHEET 1 OF 1 | | | |
| | | | | | | BREAK EDGES .016 MAX. ON MACHINED WORK | | | CHK BY N Hartman | | DATE | | | | PATENT CLEAR: | DESIGN ACCT. NO. | CATEGORY CODE | DWG. NO. | SIZE | REV. |
| | | | | | | REMOVE BURRS, WELD SPLATTER & LOOSE SCALE | | | APR BY E Anderssen | | DATE | | | | See WebJ0 | API000 | 2501782 | | 1 | |
| REV | DWG | CHK | ZONE | DATE | CHANGES | | | IN ACCORDANCE WITH ASME Y14.5M & B46.1 | | | | | | | | | | | | |