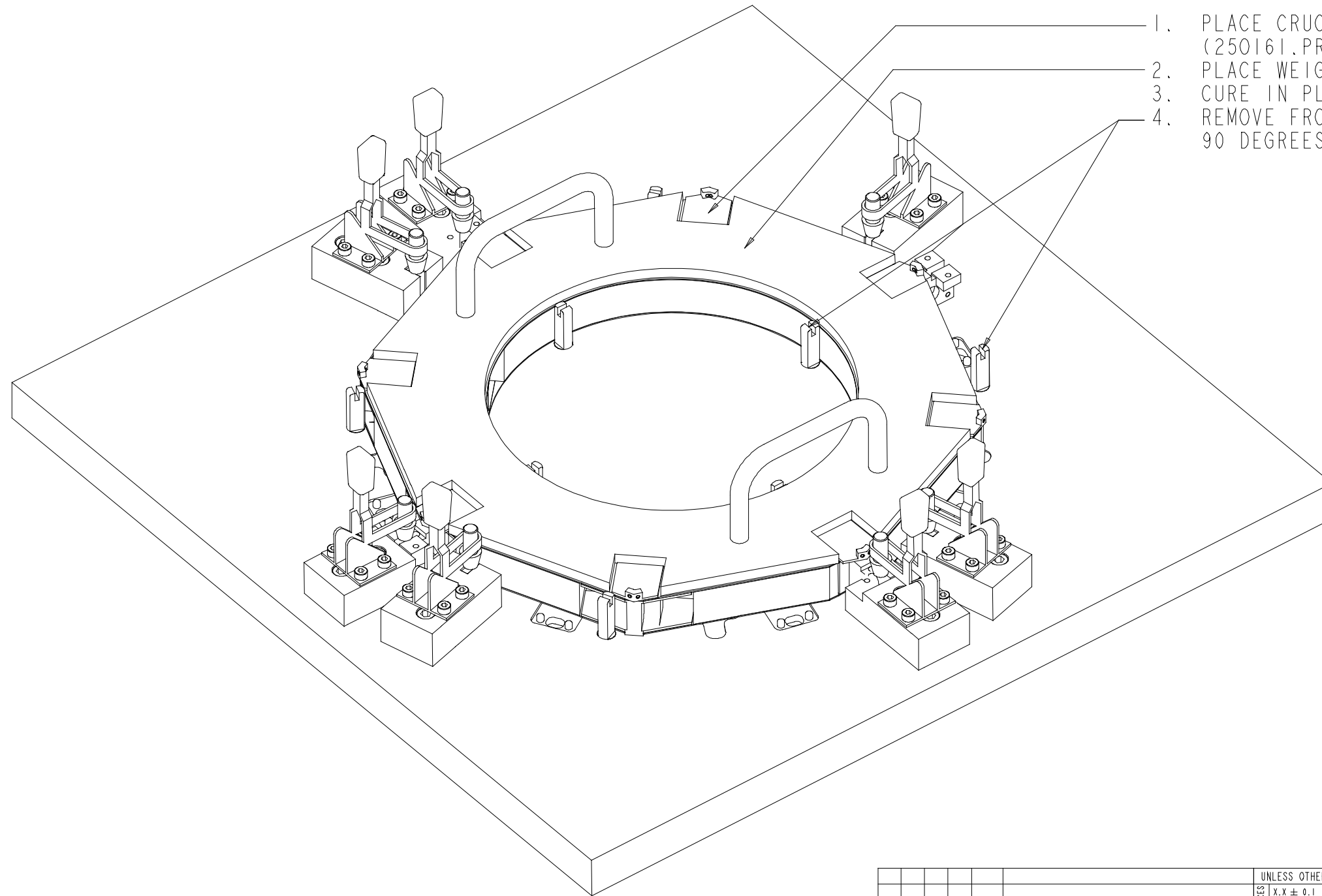


BARREL END CRUCIFORM SUPPORT (250152.ASM) FABRICATION

STEP FIVE: CRUCIFORM PLATE FINAL BONDING

- 1. PLACE CRUCIFORM PLATE WITH VERTEX TABS FROM STEP TWO (250161.PRT WITH (8) OF 250171.PRT) AS SHOWN.
- 2. PLACE WEIGHT PLATE (250148.PRT) WITH HANDLES AS SHOWN.
3. CURE IN PLACE.
- 4. REMOVE FROM FIXTURE. TWIST LOCATOR PINS (27A008.PRT 90 DEGREES TO AID IN RELEASE FROM FIXTURE.

[illegible]