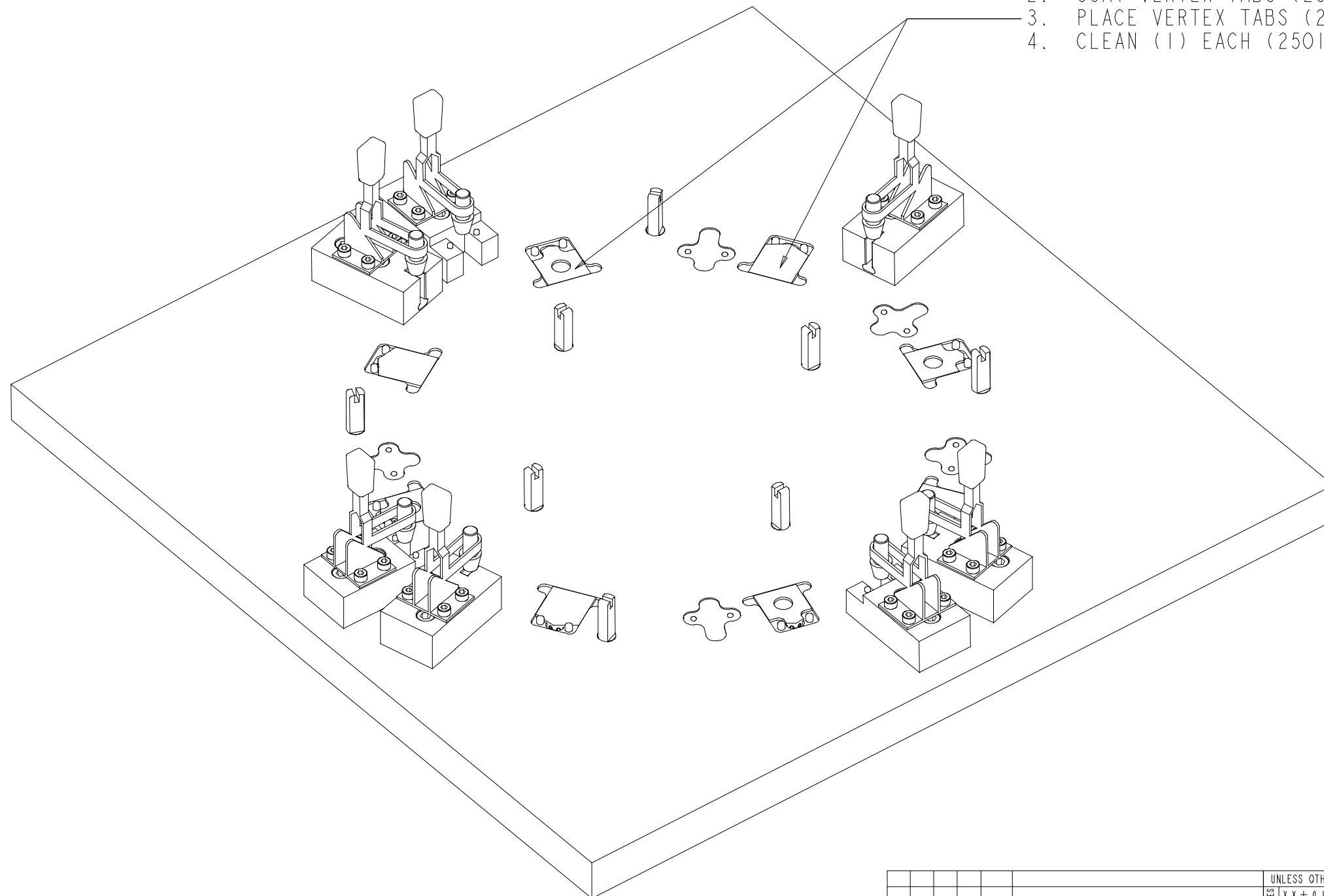


FORWARD CRUCIFORM SUPPORT (250154.ASM) FABRICATION

STEP ONE: VERTEX TAB BONDING PREP

1. CLEAN (8) VERTEX TABS (4 EACH OF 250170.PRT AND 250171.PRT).
2. COAT VERTEX TABS (250170.PRT, 250171.PRT) WITH ADHESIVE.
- 3. PLACE VERTEX TABS (250170.PRT, 250171.PRT) IN POCKETS AS SHOWN.
4. CLEAN (1) EACH (250162.PRT) CRUCIFORM PLATE (NOT SHOWN).

[illegible]