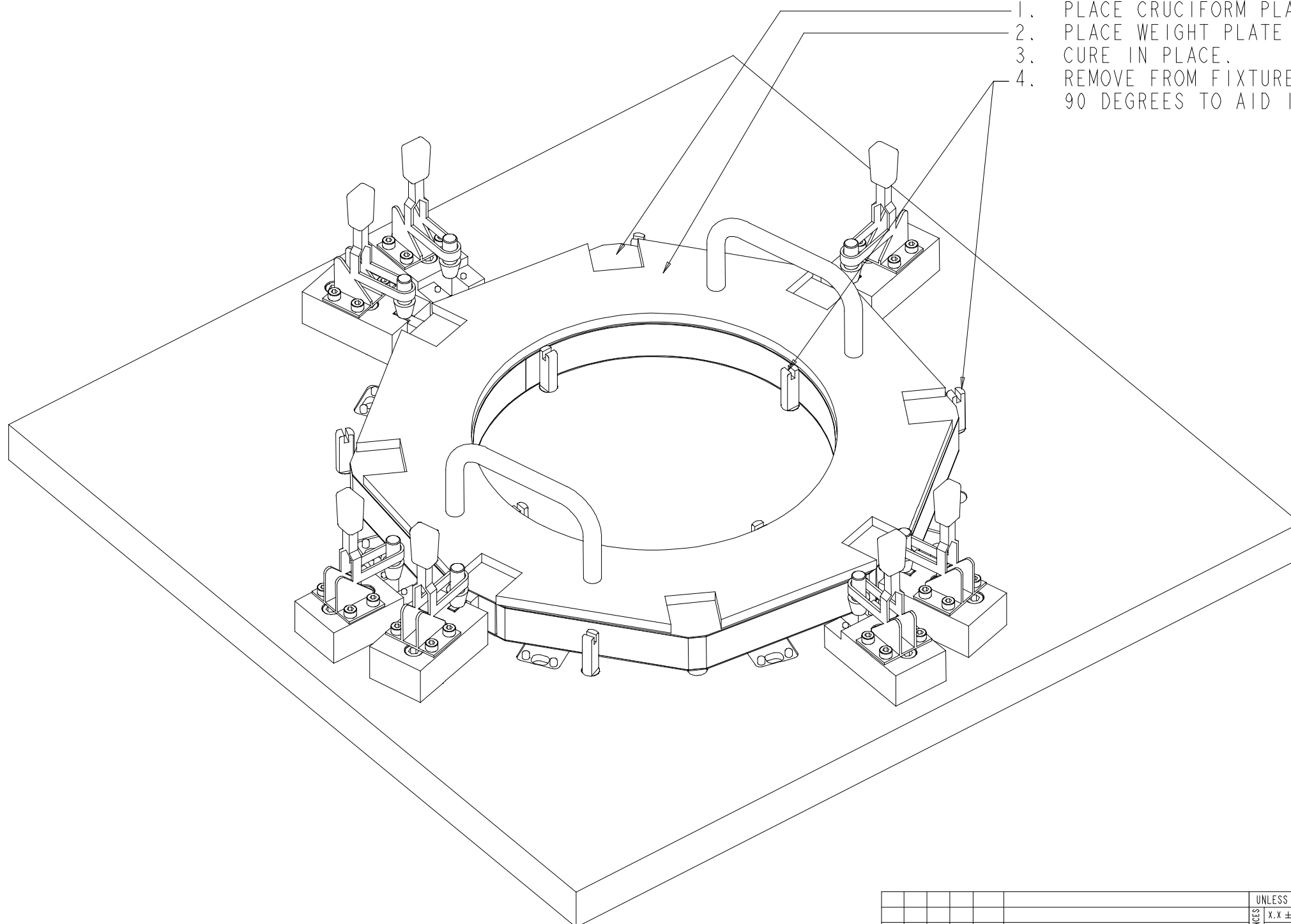


STEP THREE: CRUCIFORM PLATE FINAL BONDING

1. PLACE CRUCIFORM PLATE (250I61.PRT) AS SHOWN.
2. PLACE WEIGHT PLATE (250I48.PRT) WITH HANDLES AS SHOWN.
3. CURE IN PLACE.
4. REMOVE FROM FIXTURE. TWIST LOCATOR PINS (27A008.PRT 90 DEGREES TO AID IN RELEASE FROM FIXTURE.

[illegible]