



					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER. NO. -	<div>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY</div> <div>ATLAS PIXEL DETECTOR BEAM PIPE AND SERVICES SUPPORT Main Assembly Side A</div>			
					TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT. NO. -	SER. NO. -				
						X.XX ± 0.10	Angles ± 0.50°	DEL. TO E Anderssen	DATE REQ. -				
						X.XXX ± 0.05	FINISH 125/1000	SURFACE TREATMT	DATE REQ. -				
						DO NOT SCALE PRINT		IDENT. METHOD TAG		<div>MICROFILMED: DWG. TYPE ASSEM SHOWN ON 250XXX</div> <div>PATENT CLEAR: DESIGN ACCT. NO. Refer to Web Job Order CATEGORY CODE API000</div>			
						THREADS ARE CLASS 2		PROJECT NUMBER					
						CHAMFER ENDS OF ALL SCREW TRENDS 30°		PROJECT NAME					
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG. BY D Uken	DATE 14-Oct-03				
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK. BY N Hartman	DATE	<div>SCALE: 0.200 DO NOT SCALE PRINTS</div> <div>SHEET 2 OF 2</div>			
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR. BY E Anderssen	DATE				
						IN ACCORDANCE WITH ASME Y14.5M & B46.1				DWG. NO. 2501504 SIZE 1 REV. 2			
REV	DWG	CHK	ZONE	DATE	CHANGES								