



DWG. NO.		SIZE	REV.	SH.		
2500514		1	1		1	
ITEM	PART NO	REQD	DESCRIPTION		MATERIAL	
6	250049		Collet Cable Grip		Aluminum 6061-T6	
5	250050		Collet Cap		304 Stainless Steel	
4	250049		Collet Cable Grip		Aluminum 6061-T6	
3	250084		Adjuster Assembly			
2	250046		Spring Plunger Retainer		Aluminum 6061-T6	
1	250052		Solid Spring Plunger and Mount Bushing			

					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	
					X.X ± 0.25		FRAC. ± 1/64		ACCT NO. NO. REC'D 4	
					X.XX ± 0.10		Angles ± 0.50°		DATE LSSD -	
					X.XXX ± 0.05		FINISH 125/1000		DATE REC'D -	
					DO NOT SCALE PRINT		SURFACE TREATMENT			
					THREADS ARE CLASS 2		IDENT METHOD TAG			
					CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NUMBER			
					CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		PROJECT NAME			
					BREAK EDGES .016 MAX. ON MACHINED WORK		DWG BY D Uken		DATE 24-Mar-03	
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE		CHK BY N Hartman		DATE	
					IN ACCORDANCE WITH ASME Y14.5M & B46.1		APR BY E Anderssen		DATE	