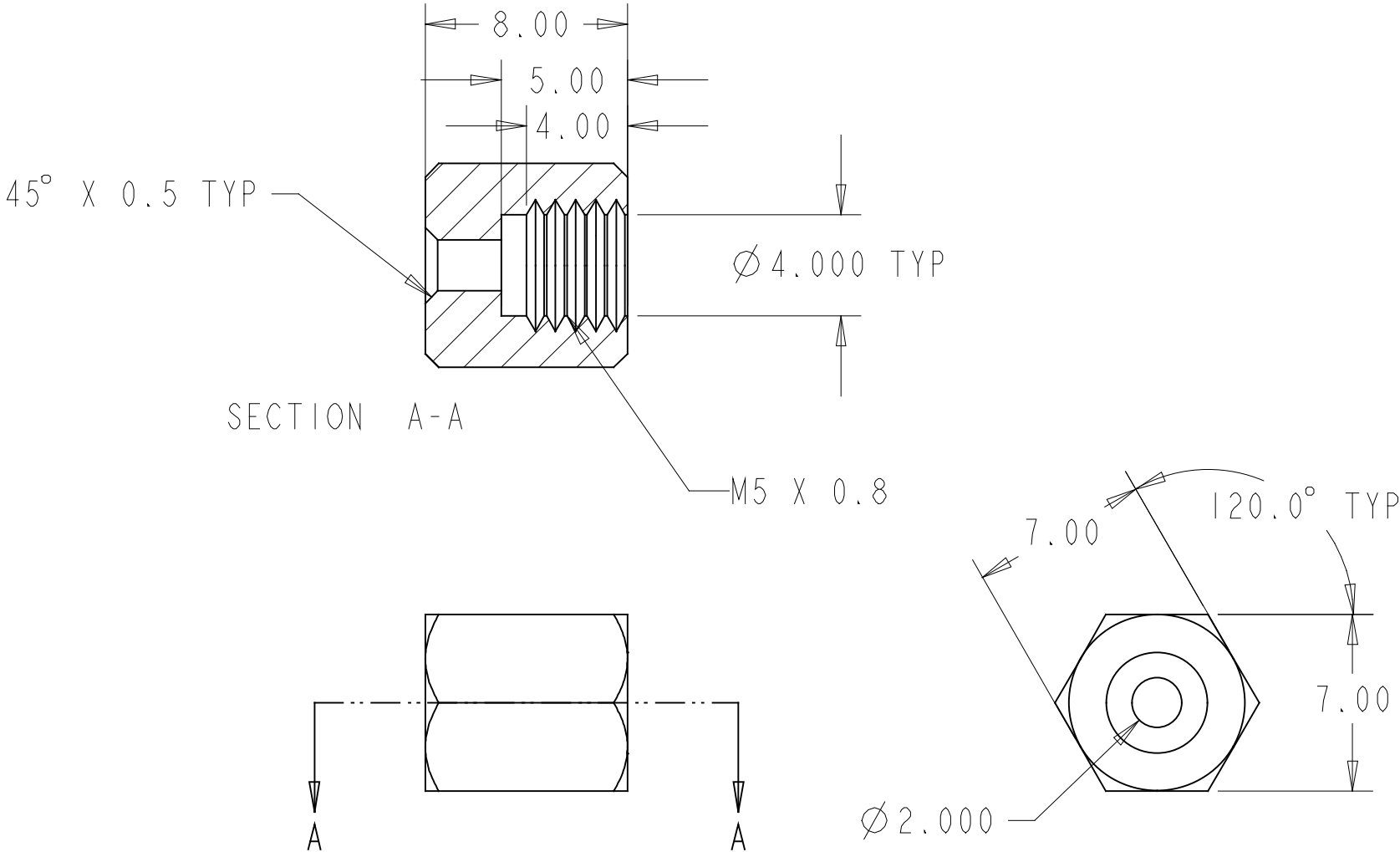


SCALE 2.000

						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY ATLAS PIXEL DETECTOR TENSION MECHANISM Collet Cap						
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD 2	DATE ISSD -	(logo)				
							X.XX ± 0.10	Angles ± 0.50°	DEL TO N Hartman	DATE REQD -						
							X.XXX ± 0.05	FINISH 125√(min)	SURFACE TREATMT							
						DO NOT SCALE PRINT			IDENT METHOD TAG							
						THREADS ARE CLASS 2			PROJECT NUMBER							
						CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME							
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY D Uken		DATE 24-Mar-03	MICROFILMED:	DWG. TYPE PART	SHOWN ON 250040	SCALE: 4.000	DO NOT SCALE PRINTS SHEET 1 OF 1
						BREAK EDGES .016 MAX. ON MACHINED WORK			CHK BY N Hartman		DATE					
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			APR BY E Anderssen		DATE					
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1						PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE API300	DWG. NO. 2500502	SIZE 1