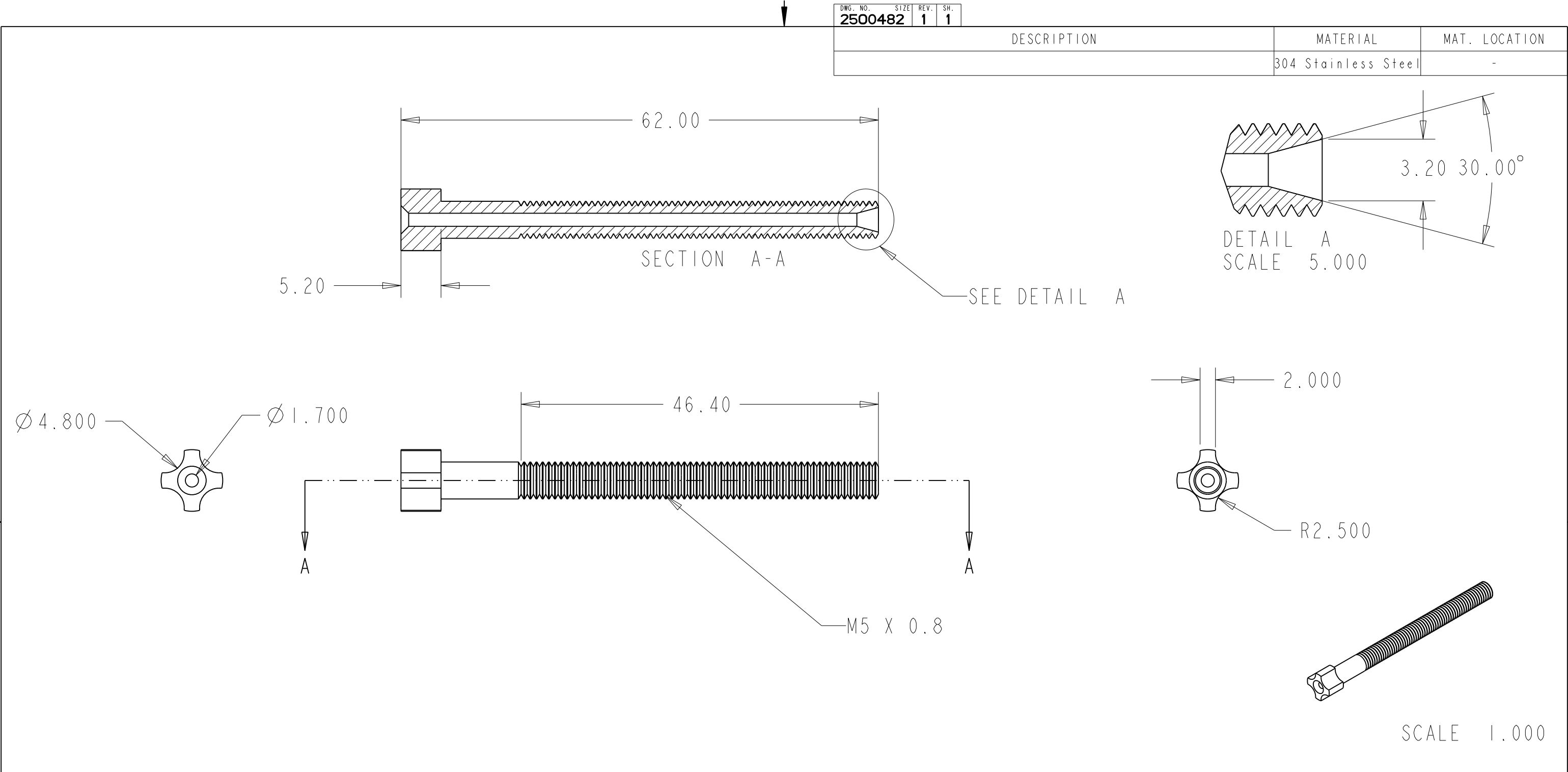




						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY								
						TOLERANCES	X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	NO. REQD 2	DATE ISSD -	ATLAS PIXEL DETECTOR TENSION MECHANISM Collet Holder Screw								
							X.XX ± 0.01	Angles ± 0.50°	DEL TO N Hartman		DATE REQD -									
							X.XXX ± 0.001	FINISH 125√(μin)	SURFACE TREATMT											
						DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1			IDENT METHOD TAG		(Logo)		MICROFILMED: DWG. TYPE PART 250084 SCALE: 2.000 DO NOT SCALE PRINTS SHEET 1 OF 2							
					PROJECT NUMBER															
					PROJECT NAME															
									DWG BY D Uken		DATE 28-Mar-03	PATENT CLEAR: DESIGN ACCT. NO. API300								
									CHK BY N Hartman		DATE									
									APR BY E Anderssen		DATE									
B				3/9	CHANGE EXTERNAL SPLINE															
REVDWGCHK	ZONE	DATE	CHANGES																	