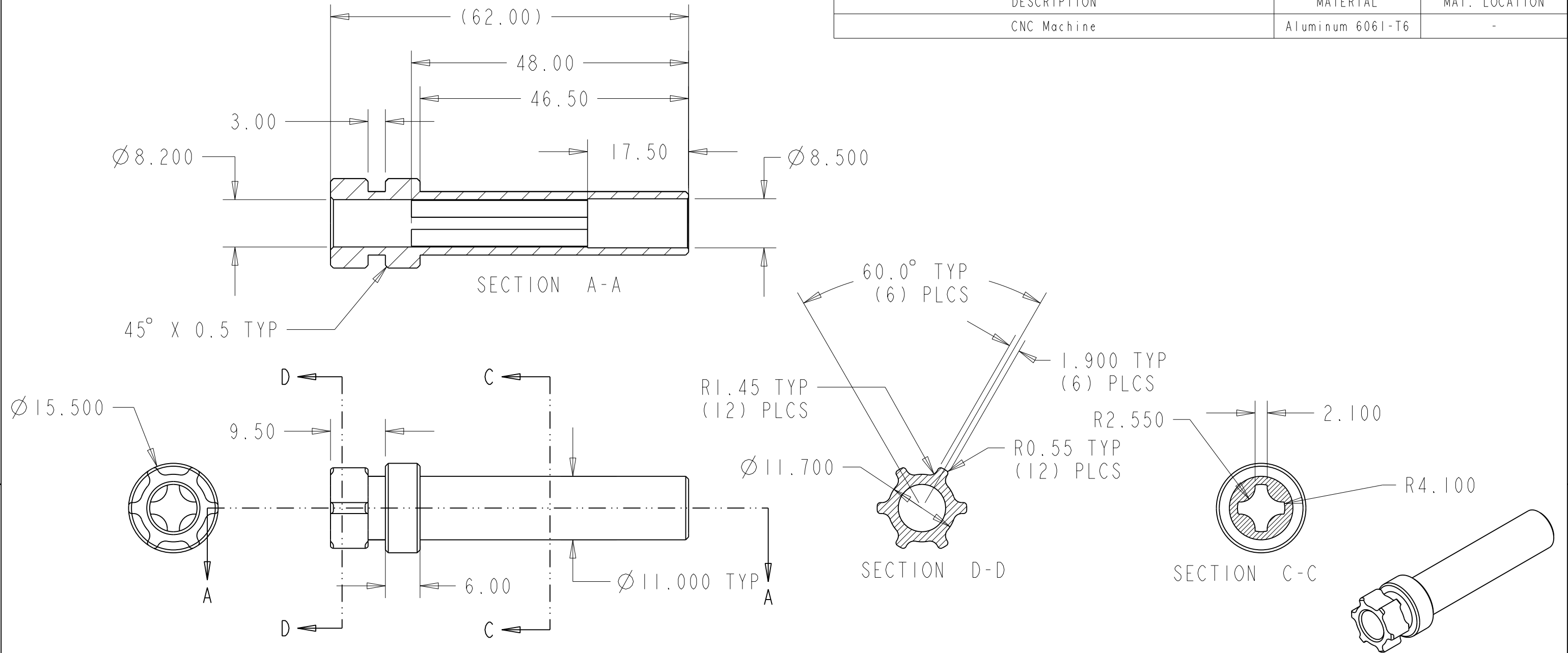


DESCRIPTION	MATERIAL	MAT. LOCATION
CNC Machine	Aluminum 6061-T6	-



NOTE: QTY 8
RED ANODIZE

						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			SER NO. -		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 				
						TOLERANCES	X.X ± 0.25	FRAC. ± 1/64	ACCT NO.	NO. REQD	DATE ISSD	DATE REQD						
							X.XX ± 0.10	Angles ± 0.50°	DEL TO	N Hartman								
							X.XXX ± 0.05	FINISH 125√(µin)	SURFACE TREATMT	Red Anodize	(Logo)							
						DO NOT SCALE PRINT			IDENT METHOD	TAG								
						THREADS ARE CLASS 2			PROJECT NUMBER									
						CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME			MICROFILMED:	DWG. TYPE PART	SHOWN ON 250041	SCALE: 1.500	DO NOT SCALE PRINTS		
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY D Uken								DATE 21-Mar-03	
						BREAK EDGES .016 MAX. ON MACHINED WORK			CHK BY N Hartman								DATE	
B				3/9	CHANGE SPLINE GEOMETRIES	REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			APR BY E Anderssen			DATE	PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE API300	DWG. NO. 2500442	SIZE REV. B	
REV	DWG	CHK	ZONE	DATE	CHANGES			IN ACCORDANCE WITH ASME Y14.5M & B46.1										