

Detector Development - Update to SAC

- Last detailed report to SAC in 2007
- Since then
 - ◎ LDRD-developed fast, direct-detection CCD prototypes deployed at ALS and APS
 - ◎ ARRA funds received for construction of multiple FCCD cameras
 - ▶ Map needs at 2009 ALS User's Meeting
 - ◎ BES Detector and Accelerator R&D funded

Detector development driven by ALS needs

- Can't do everything
- Focus on soft xrays
- Collaborations for hard xrays
- Needs from users
 - ▶ 2007 workshop
 - ▶ 2009 workshop

2007 Workshop Conclusions

Detector Workshop Summary and Projections

Technology Representation

CCDs	Steve Hurlbut - Minnesota Lab
Hybrid Pixel Detectors	Marcus Jorgensen - Photonics Inc.
Micro channel plates	Chris Berglund - Space Sciences Lab (SLAC)
Monolithic pixels	Frank Jansen - SLAC Light Source
System Integration	Michael Jorgensen - Photonics Inc.

Selected ALS specific needs

MAX-II and single channel photomultiplier spectroscopy	E. Benveniste
UV beam alignment spectroscopy	G. Lohmeyer
COMSOL and soft x-ray optics	A. Kuznetsov
COMSOL and coherent soft x-ray imaging	S. Marchetti
Coherent area detectors and spectroscopy	P. Berglund
Imaging	S. Jorgensen
Micro-diffraction	S. Jorgensen

Some global needs emerged

Consensus 1: 2D detectors

- Some at exceptionally high rates (what's needed is not fulfilled by a "Waters like" detector)
- Moderate (50-100) pixel spatial resolution is sufficient
- **Most needs are time-stamping (soft x-ray) where a fast sensor, extremely low-noise, and extremely precise fit**
- Some are integrating
- The more pixels the better

Consensus 2: Needs Fast readout and fast data processing allow

- Reduced deadtime
- Dynamic range to be observed
- Dynamic range to be increased (simply because readout is fast)

Several important technology needs emerged as well:

- Energy-resolving pixels (for micro-diffraction) - is now "urgent"
- "Low" resolution (10%)
- "High" resolution (2-5%)
- Timing is important for time-of-flight experiments
- High spatial resolution may be needed in a few cases

From a technology point of view, what can't I simply buy? What are the challenges in the future?

- ALS operations in soft x-rays, fluxes, signals are small and gain is needed. That gain could be provided by:
 - MCPs (photocathode development needed)

Mapping the needs into technological solutions, four technologies were identified as directly solving the problems:

- **Micro channel plates**
 - R&D needed on (a) solving the UV problem (better photocathodes)
 - Crossed-strip version could work - as in the COMSOL spectrometer (soft x-ray)
 - Light out time, time stamping to readout precision
 - 50-100 pixel spatial resolution
 - 20 mm diameter
 - 1 kbit/s read rate
 - Angular range is an issue!
 - Crossed-strip version could work - as in the MAX-II/2D detector
 - Light out time, time stamping to readout precision
 - 1-40 pixel spatial resolution
 - 40 mm diameter
 - 50 kbit/s read rate (low count-rate - 1% of the detector)
 - 100%
- **Fast CCDs**
 - Continue our collaboration with ALS - make it work
 - R&D: Larger devices (possibly smaller pixels, larger backdoor with register to increase well depths) - improved output stage? More metal layers (reflectivity) used at DALLAS? Improved output stage? Super-fast (low resolution) CCDs?
 - Is FPCD could work - as in the COMSOL diffraction imaging
 - Need high dynamic range and radiation hardness - DR solved by speed (FPCD) and radiation hardness by thick LBL CCD
 - Is or is FPCD could work - as in for any tomography
 - Speed becomes deadline
 - Maybe FPCD could work for micro-diffraction
 - Energy resolving version required
 - In 2-3 years - "low" (10%) and "high" (2-5%)
 - Probably needs a FPCD (fully column parallel)
- **Other potential detectors**
 - APD arrays - moderate (50-100) pixel would be sufficient to have all with some detectors for soft x-ray
 - MIP pixels - would work well for applications where electrons can be accelerated to ~20 MeV (eg. bremsstrahlung and other point detectors)

Advanced Detector Workshop - 2009 ALS Users Meeting

→ **Fast, 2D, Pixelated (Time-stamping) Detectors**

2009 User's Meeting Workshop



Workshop on Advanced Detectors

October 16, 2009

This year's workshop was structured similarly to the 2007 workshop: a 1st half discussing detector technologies and capabilities, and a 2nd half surveying needs at the ALS.

Funded by Strategic LDRD, a very fast pseudo column parallel CCD has been developed for a number of synchrotron research areas. This was based on CCD technology developed for SNAP, and modified so that 10 columns are read out into individual ASIC channels. This massively parallel architecture speeds readout compared to typical scientific CCDs up to a factor of 100. It also has the advantage of being based on thick Silicon, offering therefore sensitivity from the IR to the hard x-ray regions. In a collaboration with the APS, this chip has been built into a camera, and tested on several experiments at ALS and APS. At the ALS, the prototype has been tested on 12.3.2 for hard x-ray microdiffraction and 9.0.1 for soft x-ray ptychography.

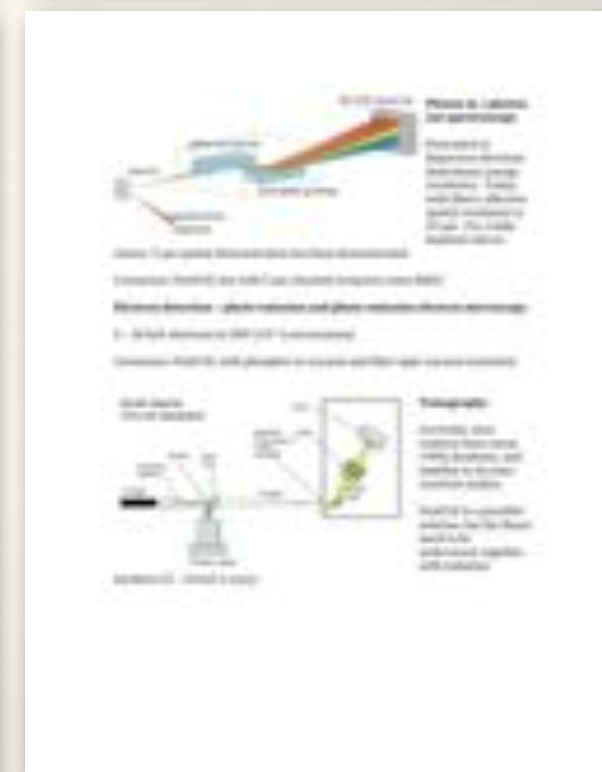
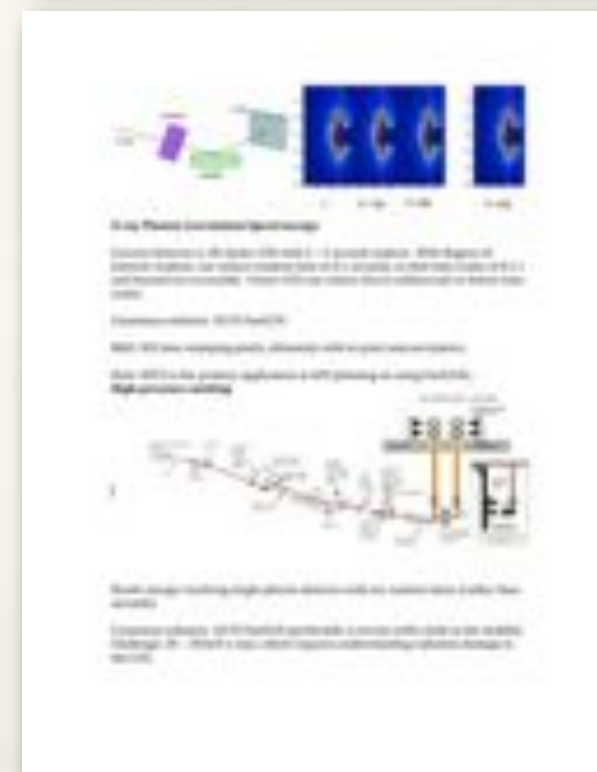
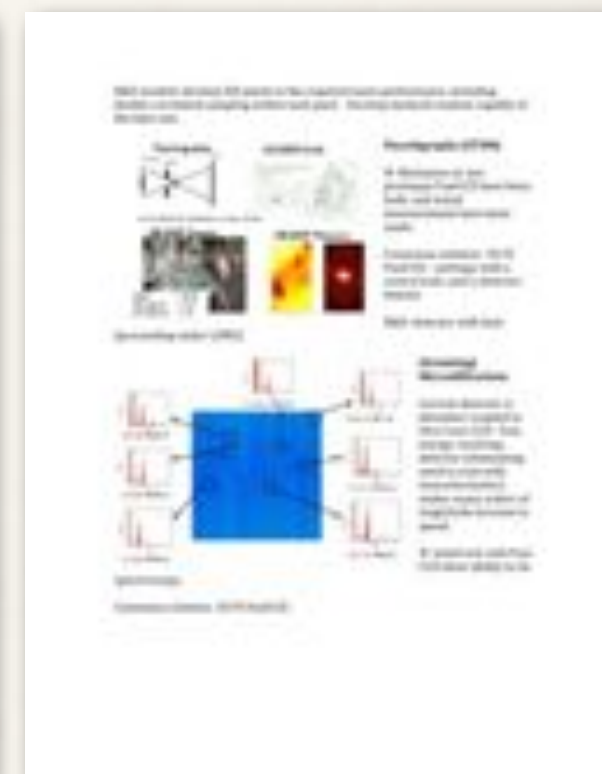
ARRA funds to deliver FastCCD systems to ALS beamlines were received in 2009, and a new BES Detector R&D program was also funded. For this workshop, the goals were to review the needs for FastCCD systems as well as performance specifications and to see what are the needs for the future which R&D can address.

Technologies:

FastCCD experience at ALS	D. Doering
FastCCD experience at ALS	J. Weizeorick
Silicon-on-Insulator	D. Contarato
Thin window, fully depleted detectors	C. Tindall

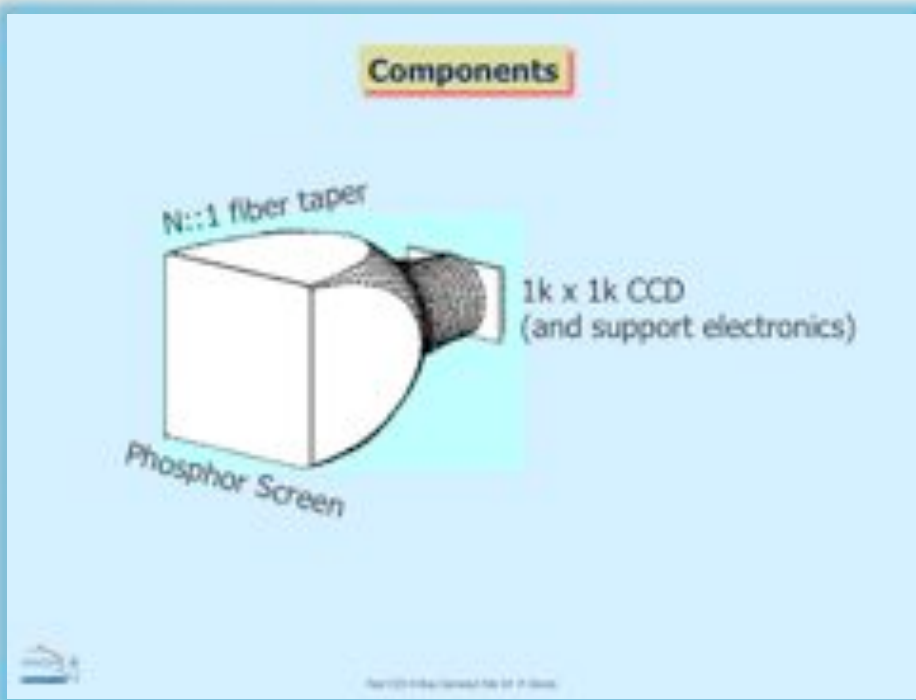
Needs at the ALS:

T. Tyliszczak	STXM
M. Marcus	micro-XAS
P. Heimann	ultrafast
S. Marchesini	CXDI
N. Tamura	micro-diffraction
A. MacDowell	tomography
A. Scholl	PEEM
Y-D Chuang	x-ray fluorescence and scattering
A. Bostwick	photoemission
S. Clark	high pressure
S. Roy	Coherent scattering



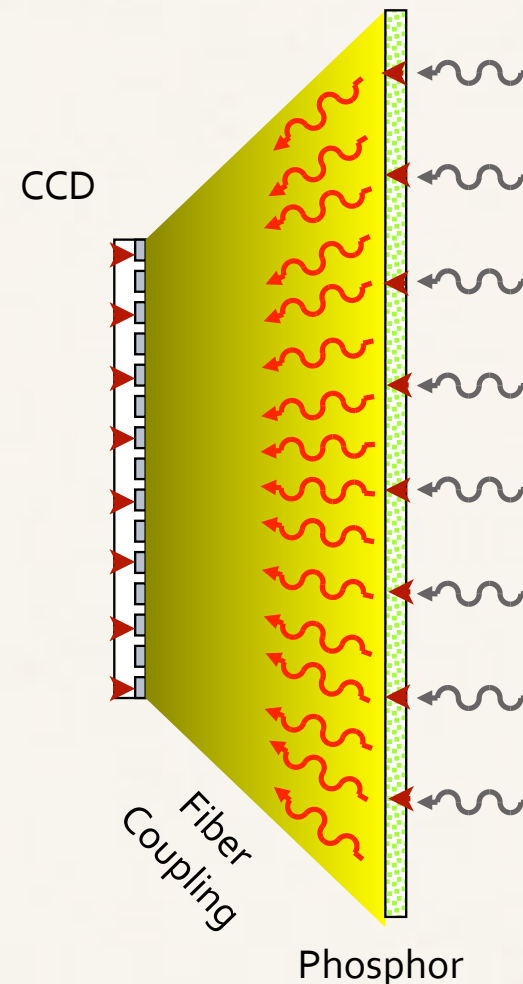
FastCCD - Maximize impact, direct (or indirect) detection

Concept - late 2003



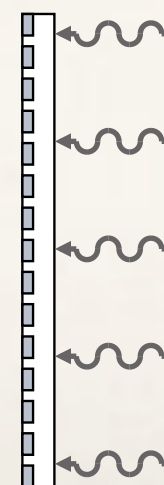
Original specs:

- ≥ 100 frames / s
- 15 bit dynamic range
- 8 bit resolution
- sparse scan



Canonical x-ray detector

- X-ray photoconverts in phosphor
- Photoelectron ionizes \rightarrow scintillation photons
- Photons bounce around in phosphor and get distorted in fiber
- Photons photoconvert in CCD
- Collect the photoelectrons



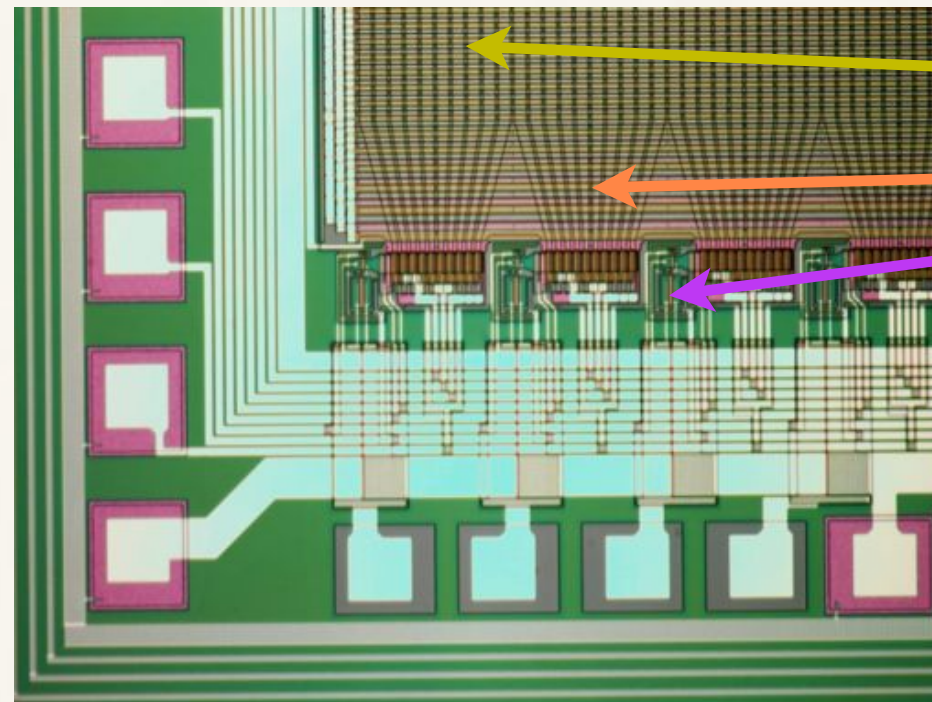
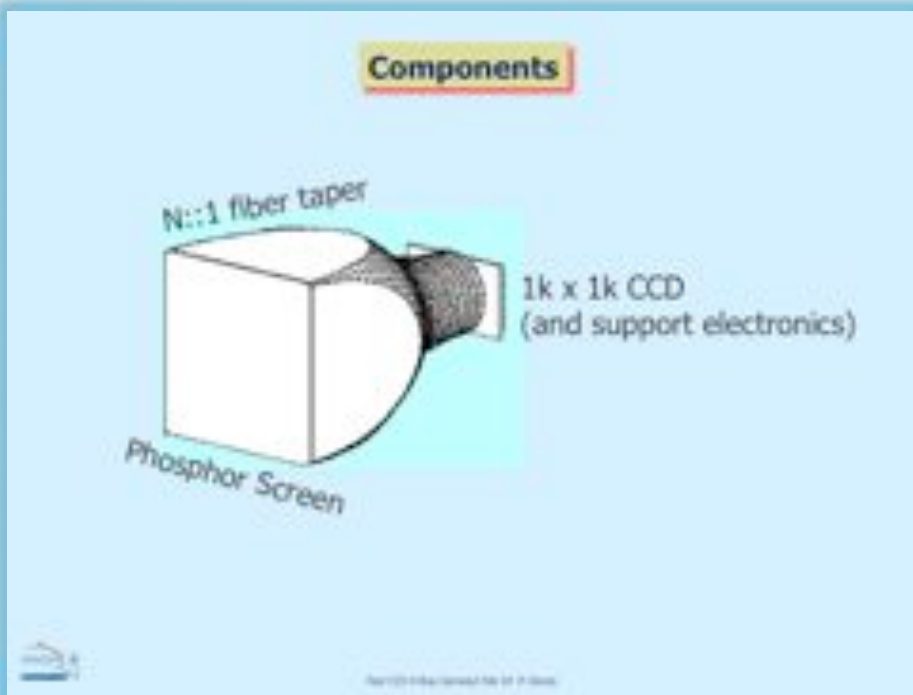
Direct x-ray detector

- X-ray photoconverts in silicon
- Collect the photoelectrons
- (Much more signal)

FastCCD - Maximize impact, direct (or indirect) detection

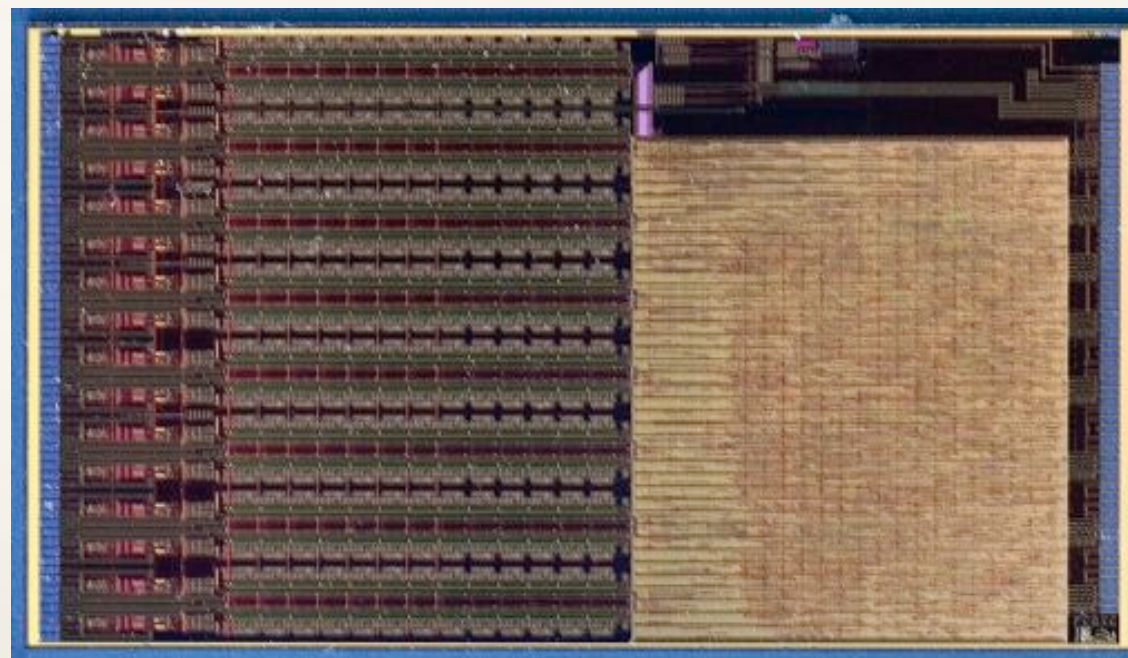
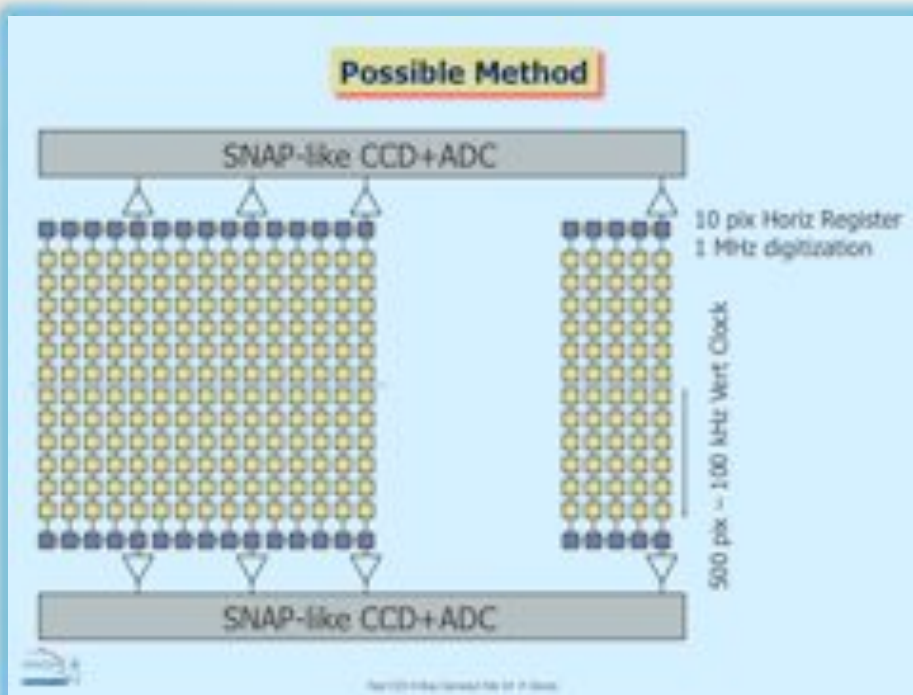
Concept - late 2003

CCD - 2006/7 (LDRD)



- Metal-strapped gates (first time at LBL)
- Constant-area "taper"
- Output stages on 300 μm pitch
- LDRD version: 480 x 480 30 μm pixels

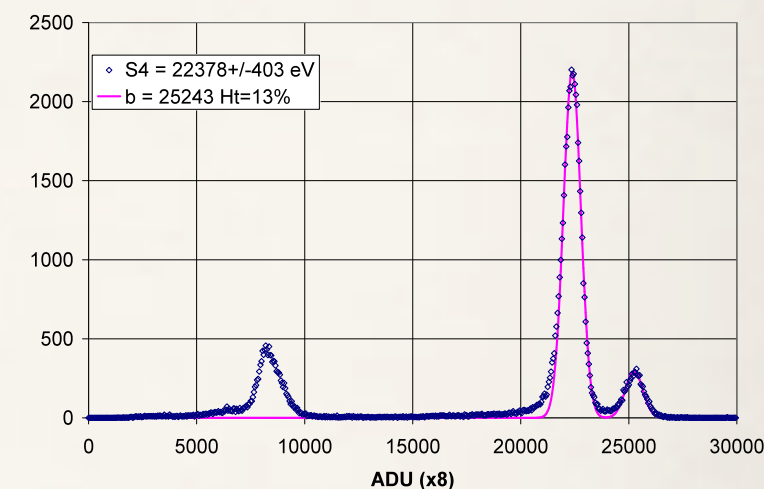
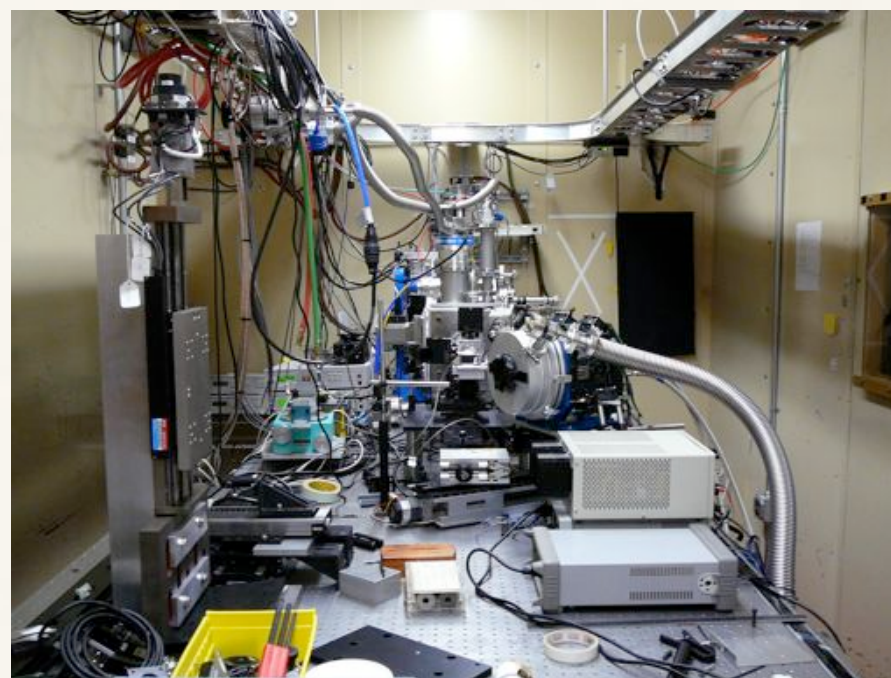
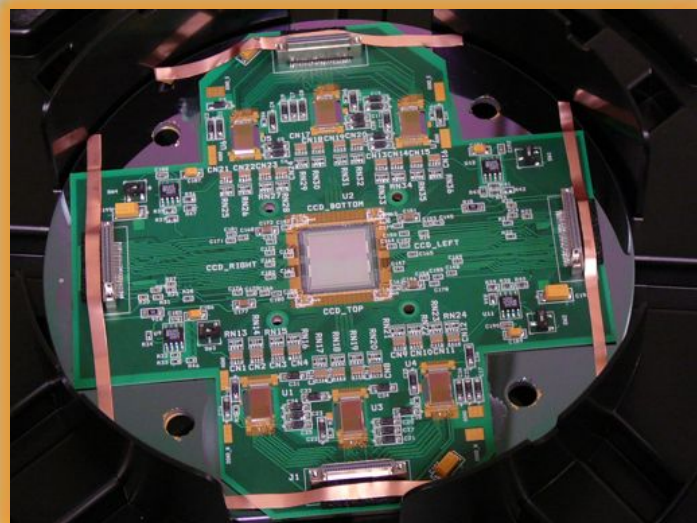
Readout ASIC - 2006 (LDRD)



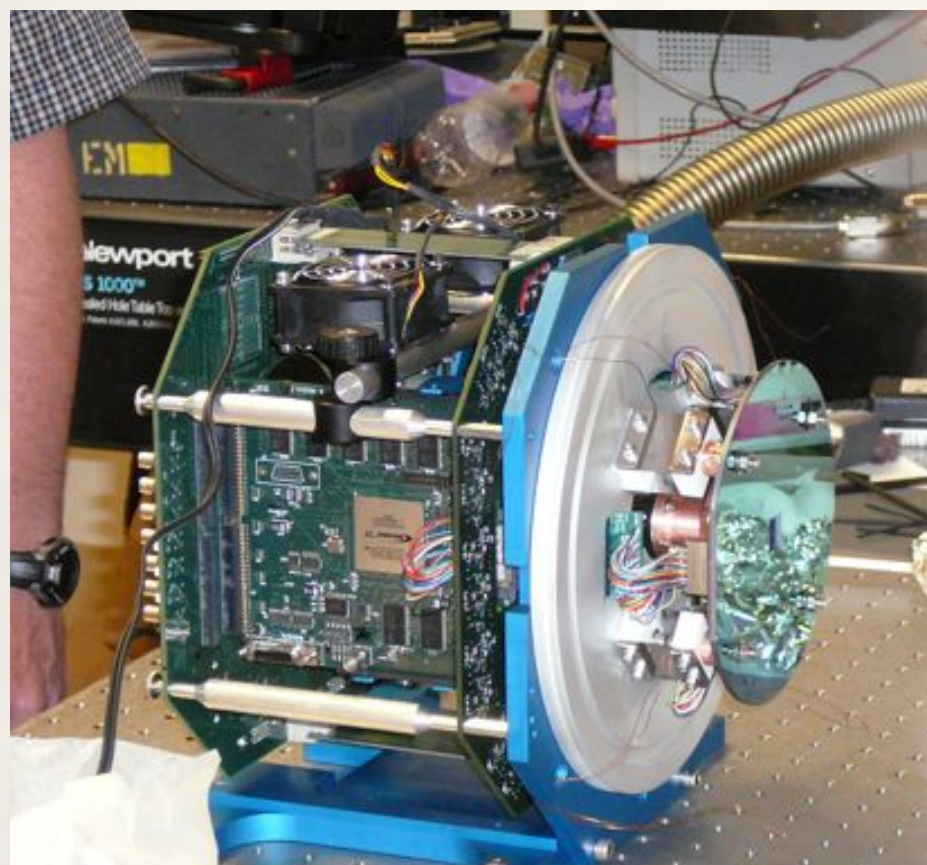
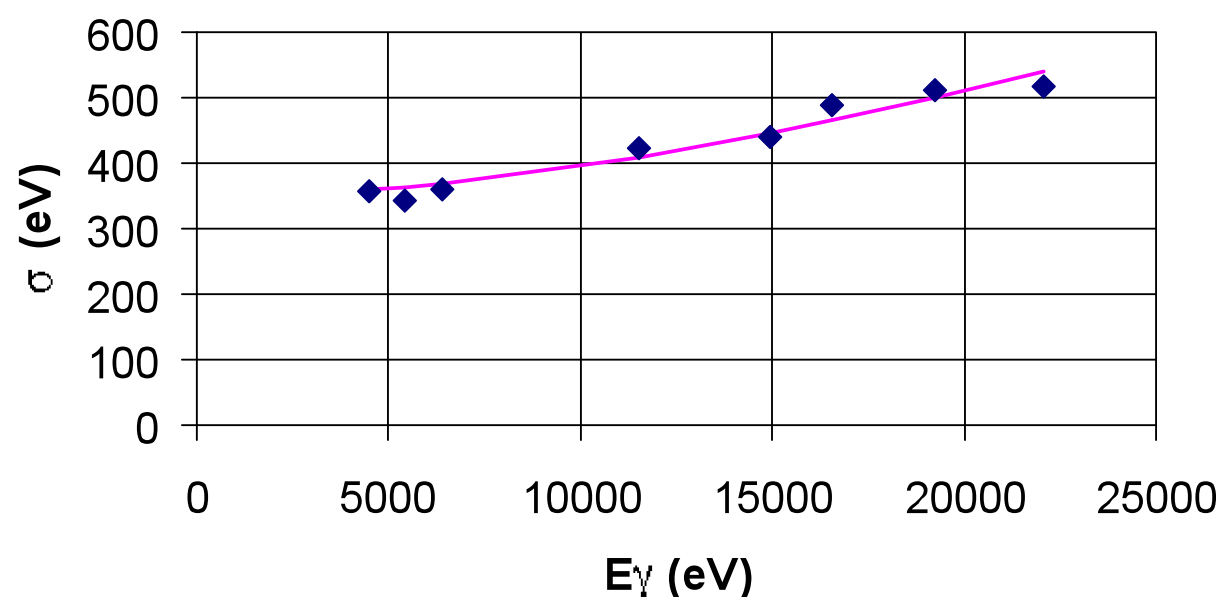
- 16 channels
- 300 μm pitch
- 15 bit dynamic range
- Correlated Double Sampling
- 1 MHz/channel
- **> 200 frame/sec**

FastCCD - 2nd 1/2 of 2008: Integrate and Characterize

Characterize on 5.3.1

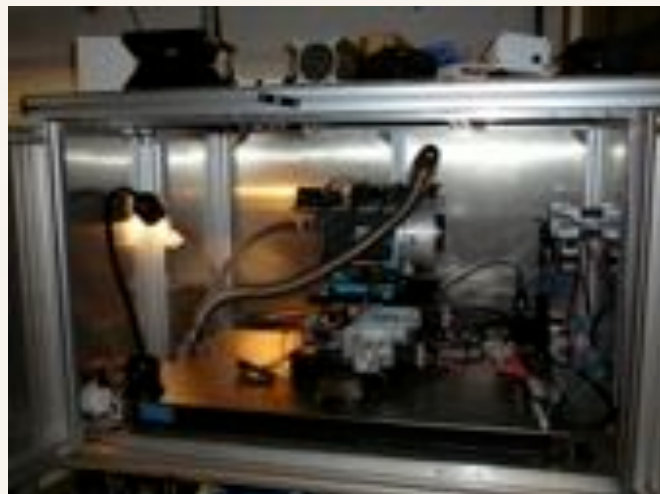
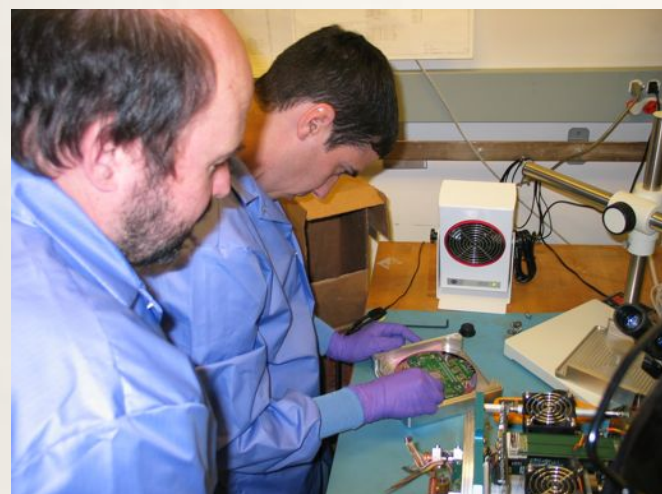


Initial single γ energy resolution



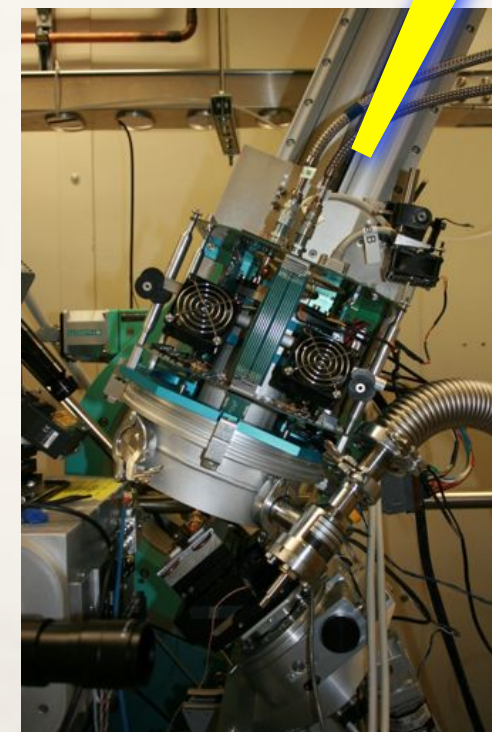
FastCCD - 1st 1/2 of 2009: First tests at APS and ALS

Argonne - January 2009



- Jan '09 x-ray tube (lab) tests at ANL
- Jul '09 1st beam at 8-ID
- Nov '09 2nd beam at 8-ID

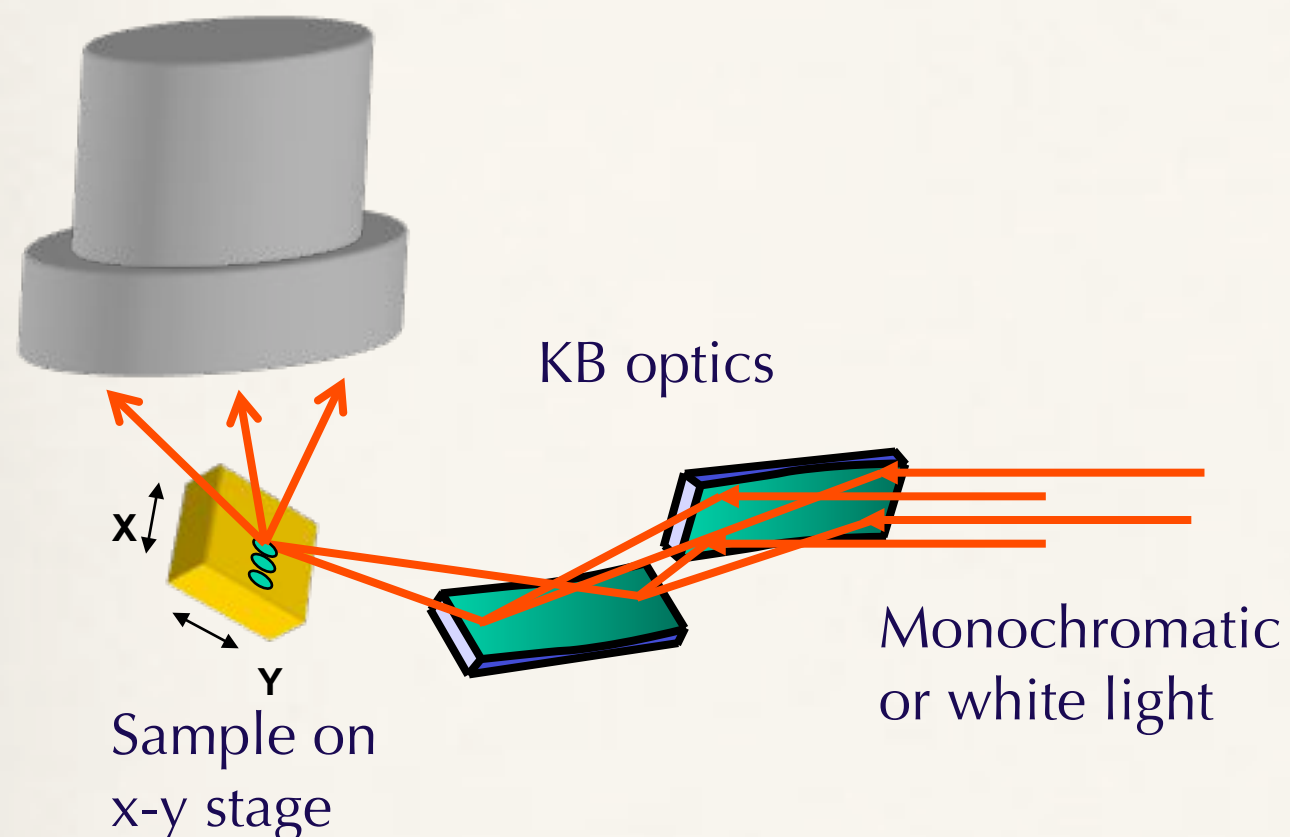
Berkeley - May 2009



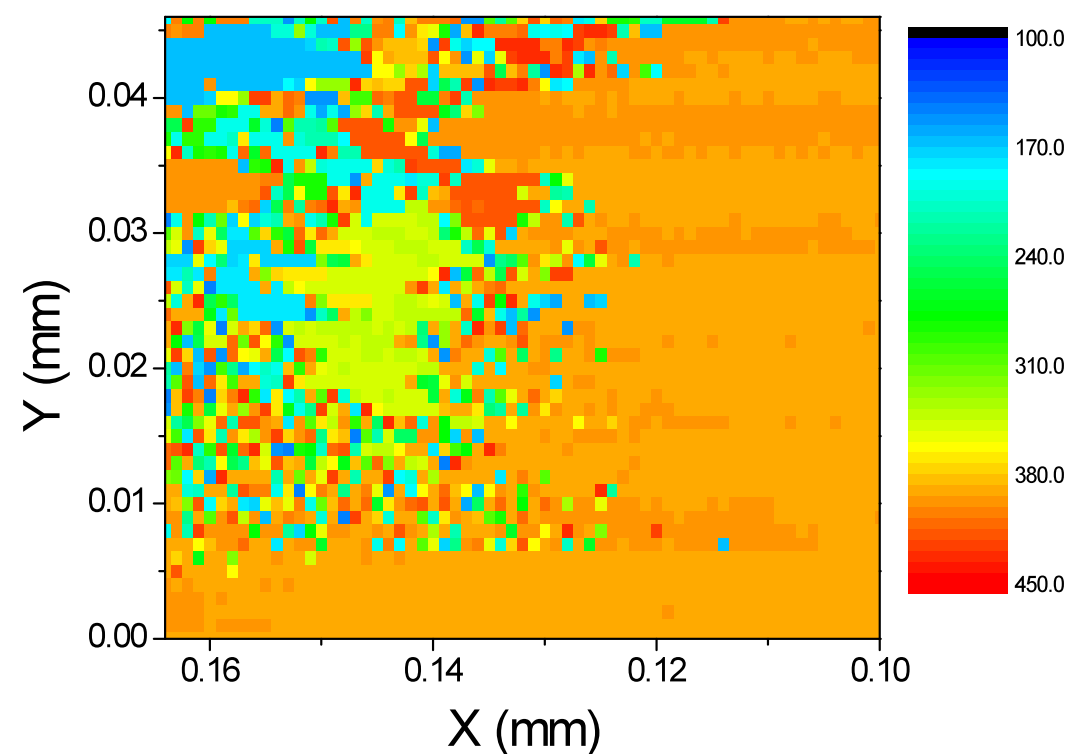
- FastCCD on micro-diffraction BL 12.3.2

Microdiffraction - today and tomorrow

X-ray CCD camera



Example: solder grain

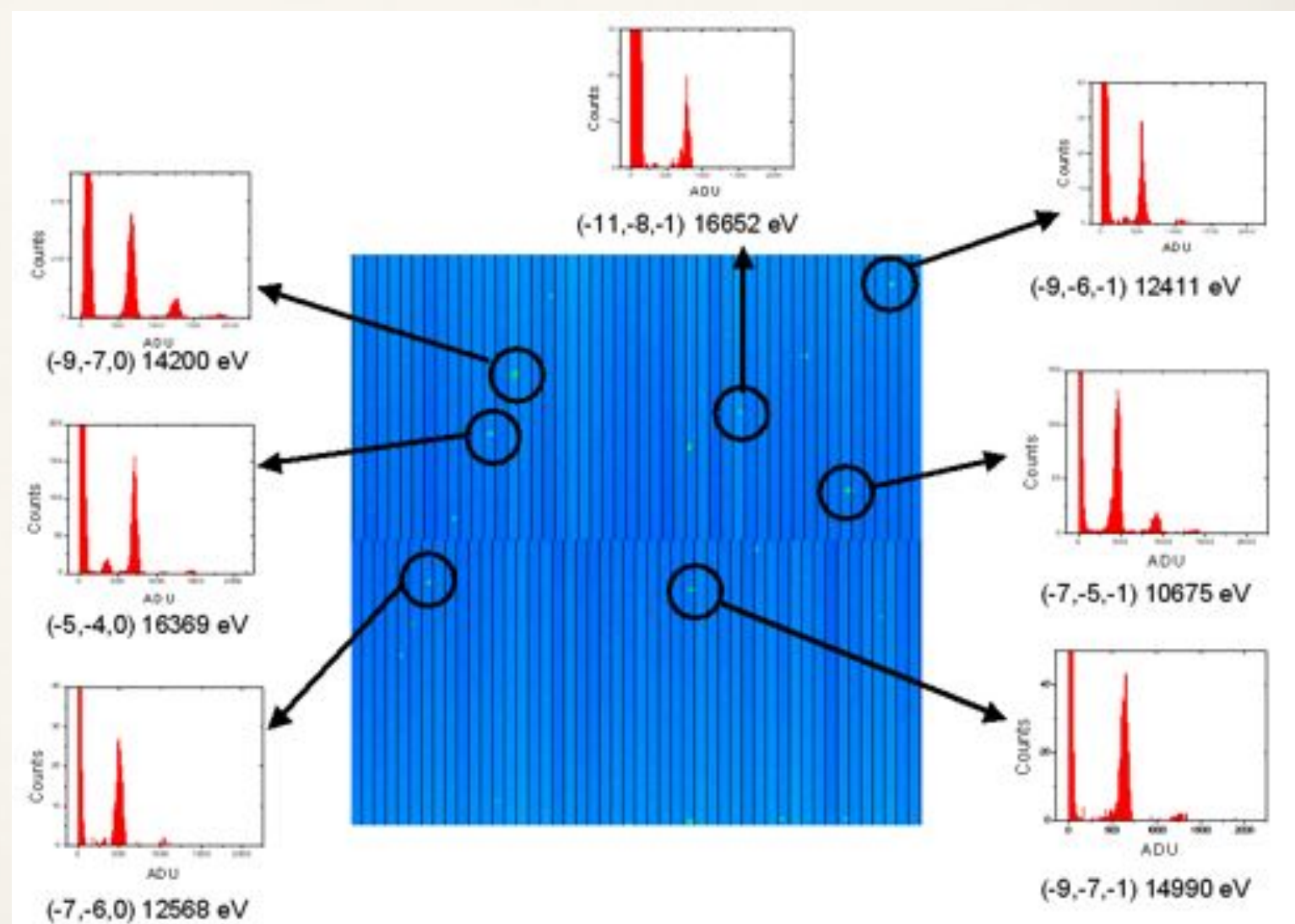
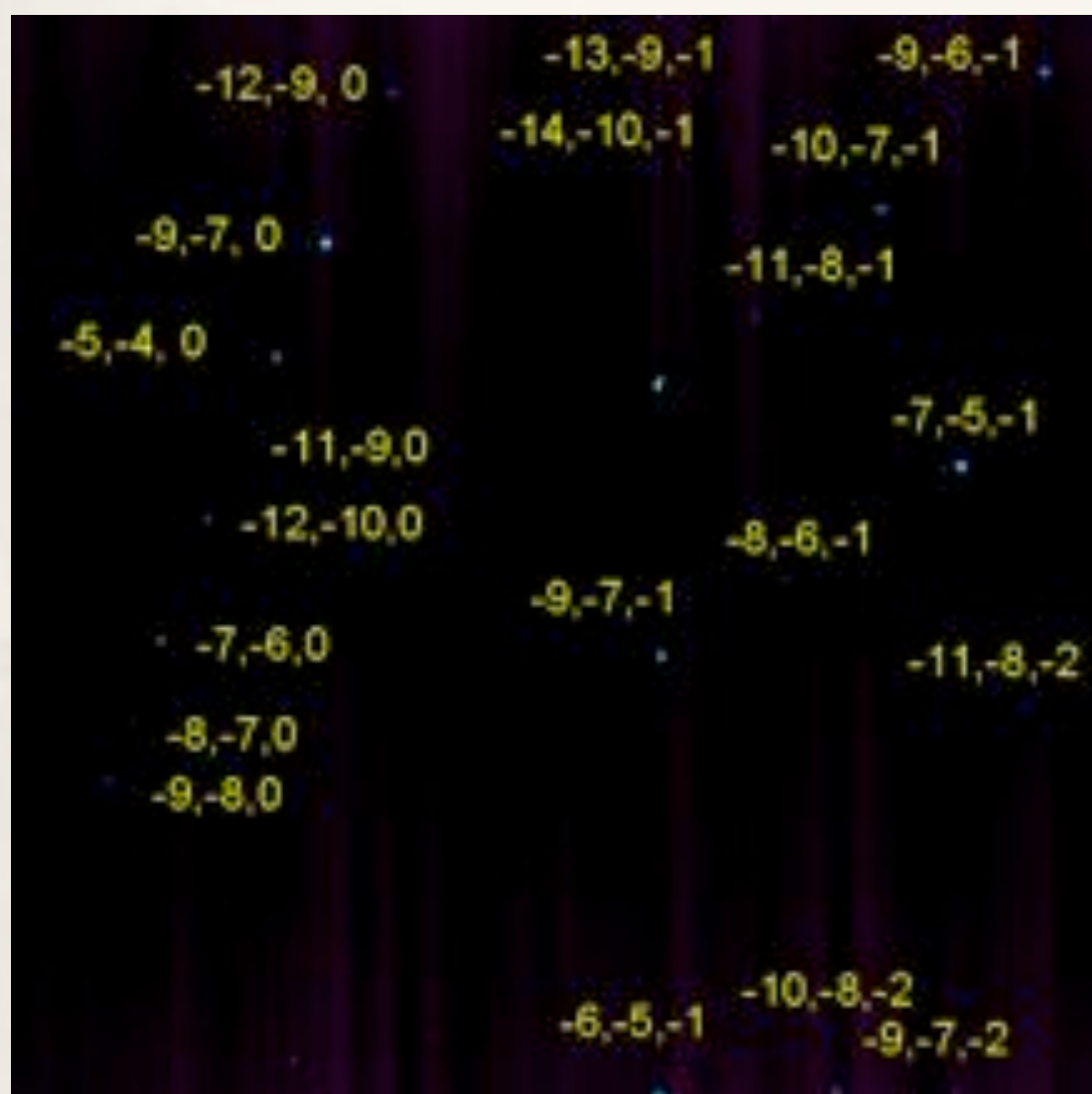


3 orders of magnitude increase
in speed at 200 fps

2.7 min. with FastCCD (at 20 Hz
- disk write limited for this test)
6.2 hrs. with MAR133

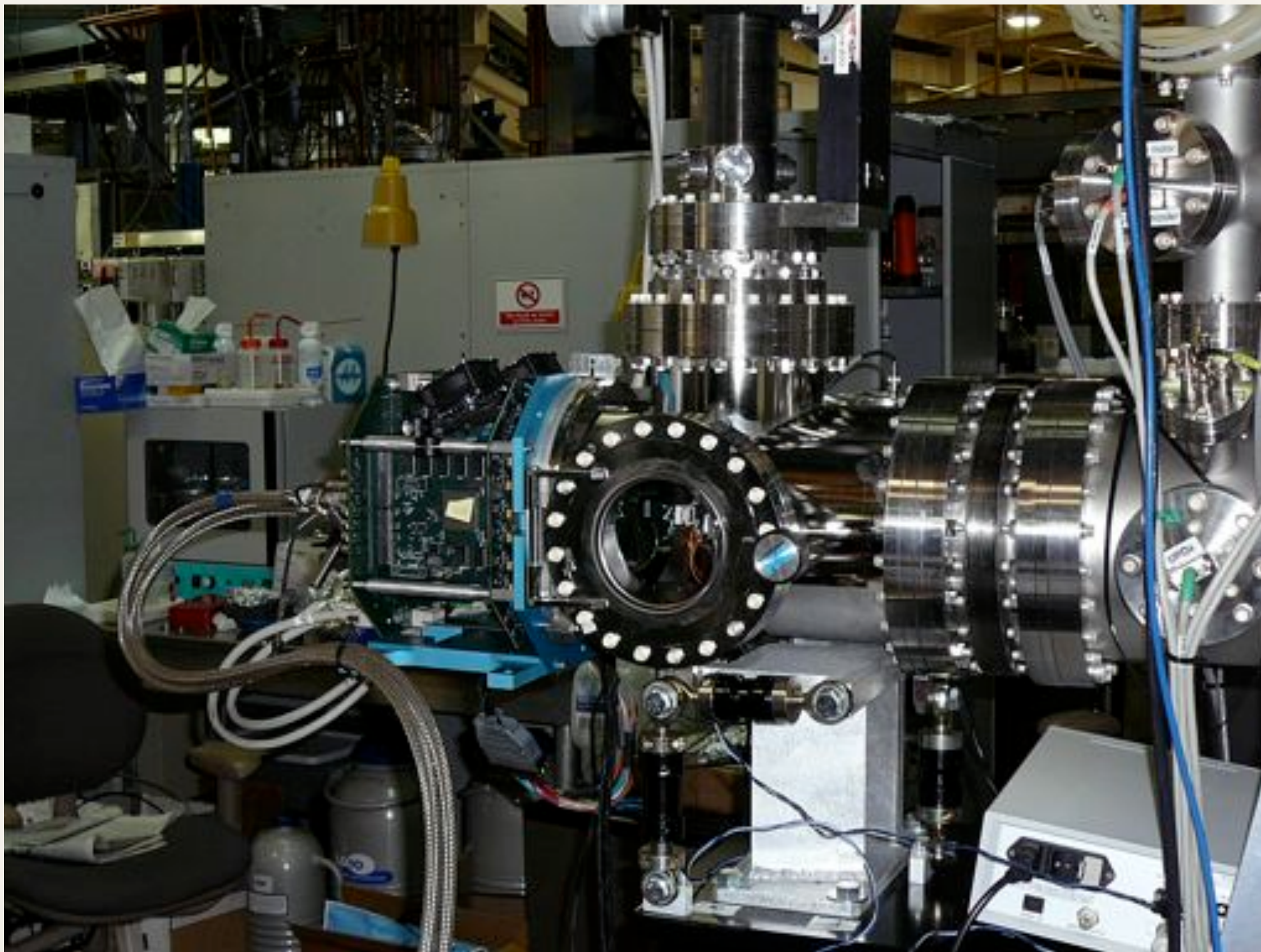
Fast energy-resolved Laue diffraction

- FastCCD at high readout rate → single photon counting (spectroscopy)
- Fast alternative to monochromator energy scan
- Promising - larger detector area needed



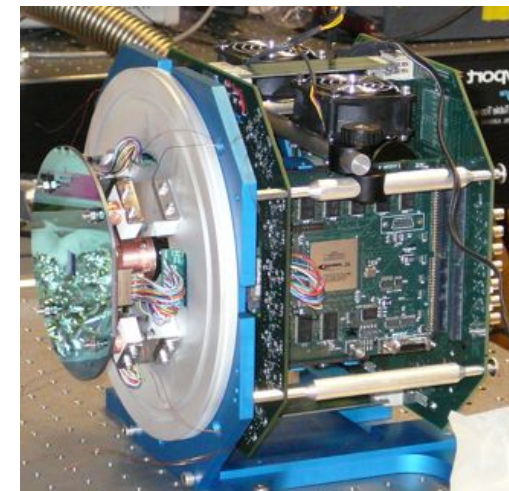
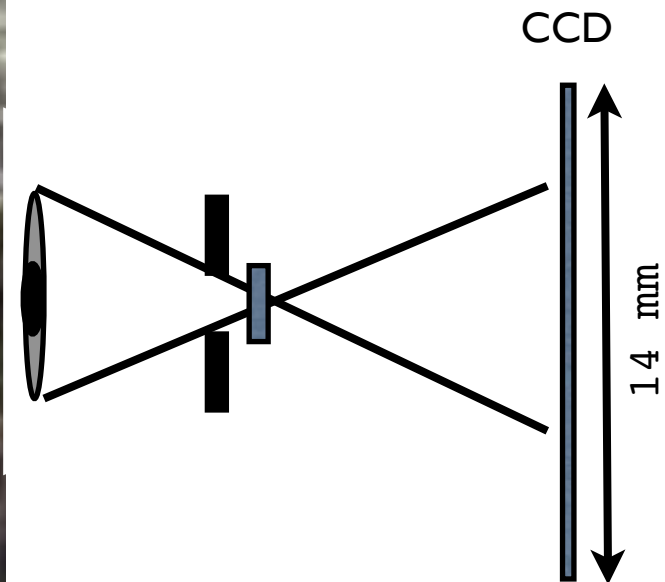
Potassium Titanyl Phosphate KTiOPO_4 (or KTP)

Diffractive imaging, holography and ptychography on BL 9.0.1



Scanning Diffractive imaging

Plan



Beam

Energy: 750 eV

$\lambda = 1.65$ nm

$E/\Delta E = 500$;

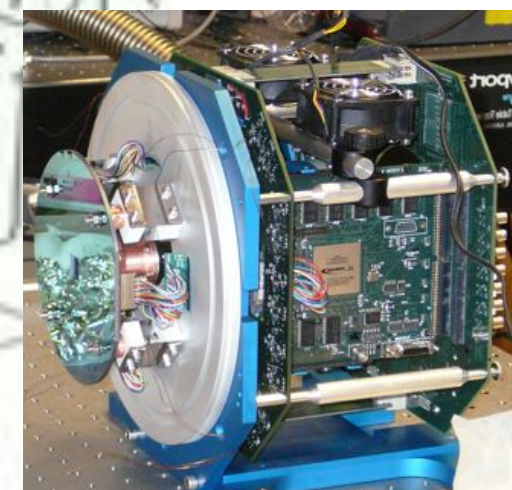
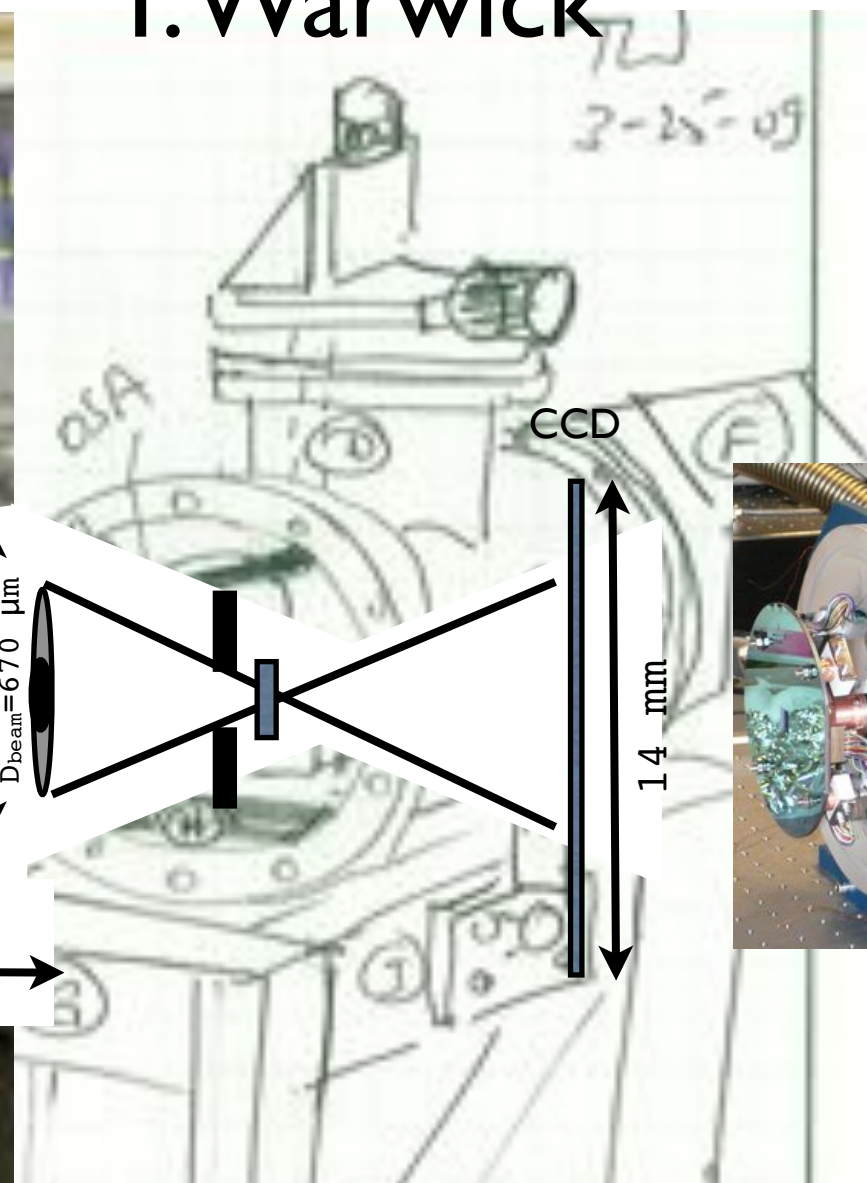
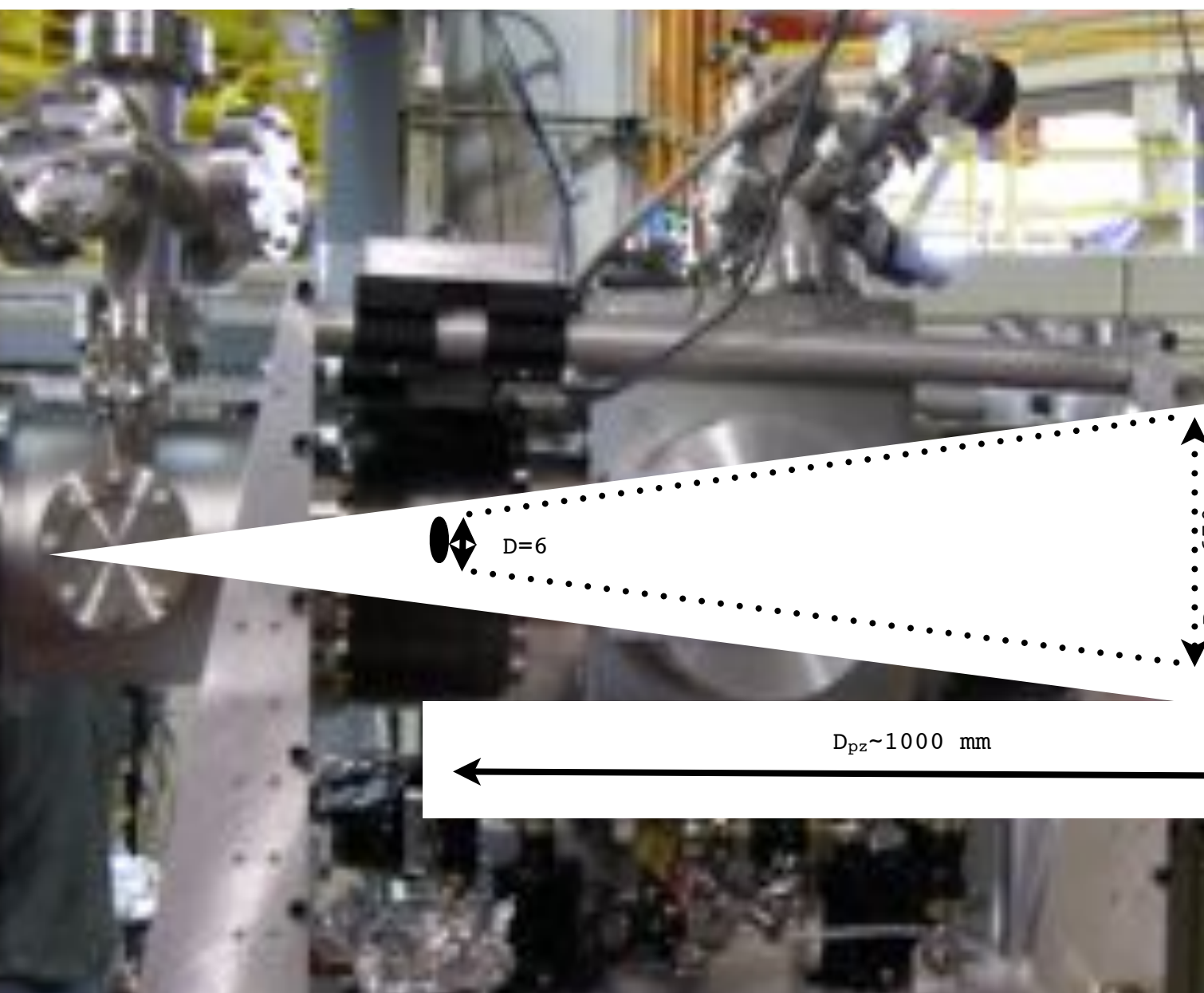
Pinhole: $D = 6$ μm wide, 2 μm thick Au

Distance Pinhole-ZP D_{pz} : ~ 1 m

Beam size (to first min): 670 μm

Scanning Diffractive imaging

T. Warwick



Beam

Energy: 750 eV

$\lambda = 1.65$ nm

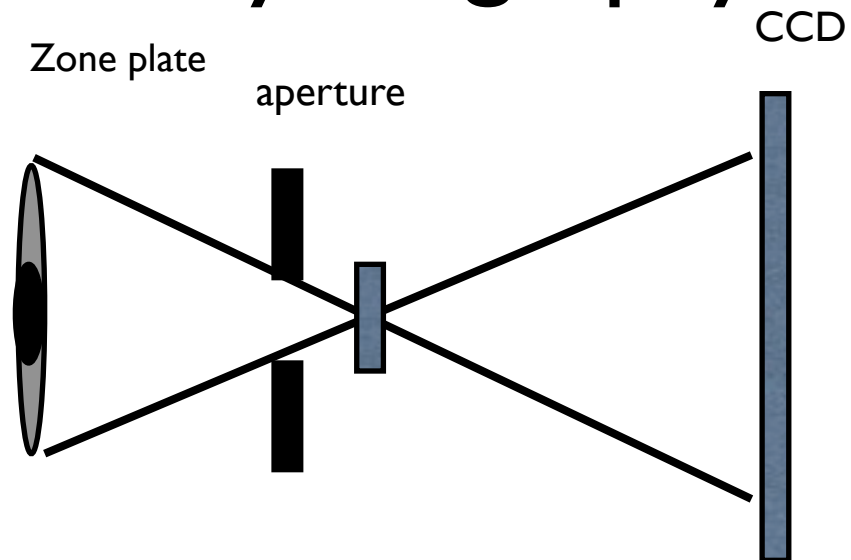
$E/\Delta E = 500$;

Pinhole: $D = 6$ μm wide, 2 μm thick Au

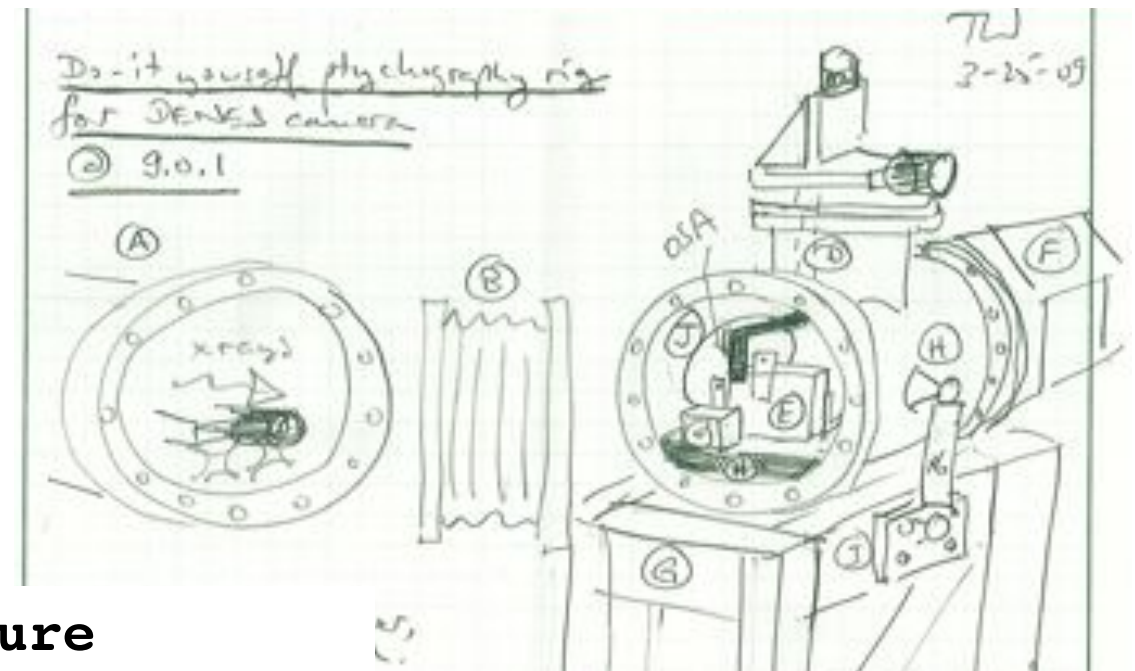
Distance Pinhole-ZP D_{pz} : ~ 1 m

Beam size (to first min): 670 μm

Ptychography

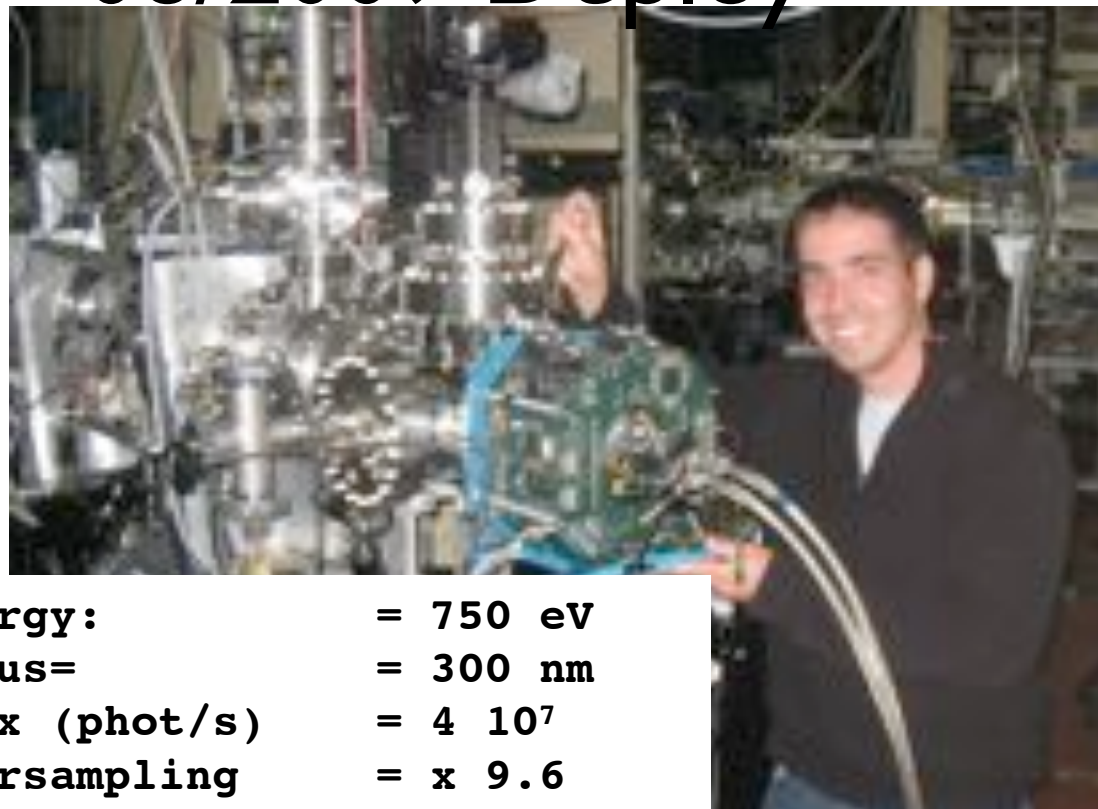


03/2009 Draft



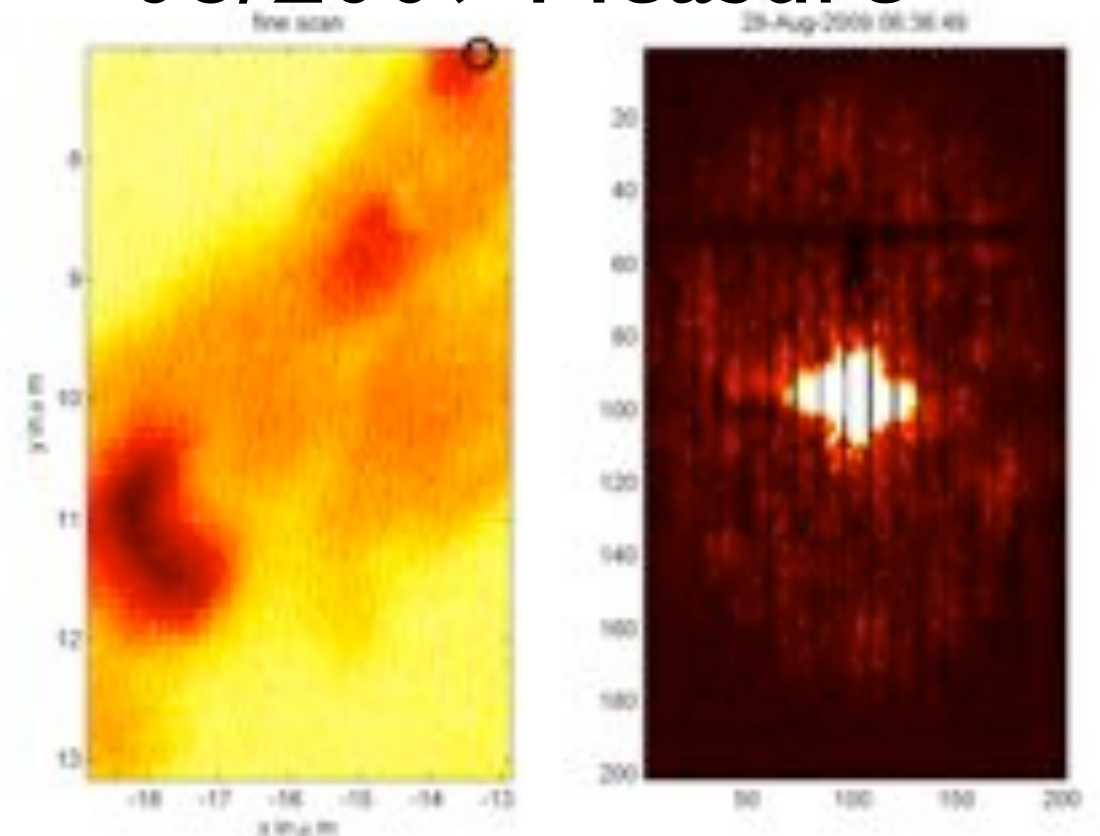
10 nm should be possible in near future

08/2009 Deploy






Energy: = 750 eV
Focus= = 300 nm
Flux (phot/s) = $4 \cdot 10^7$
Oversampling = x 9.6
max resolution = 9 nm

08/2009 Measure



Prototype FCCD at APS



Argonne
NATIONAL LABORATORY

Advanced Photon Source
A U.S. Department of Energy, Office of Science,
Office of Basic Energy Sciences national synchrotron x-ray research facility

U.S. DEPARTMENT OF
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2009
2008

APS User News

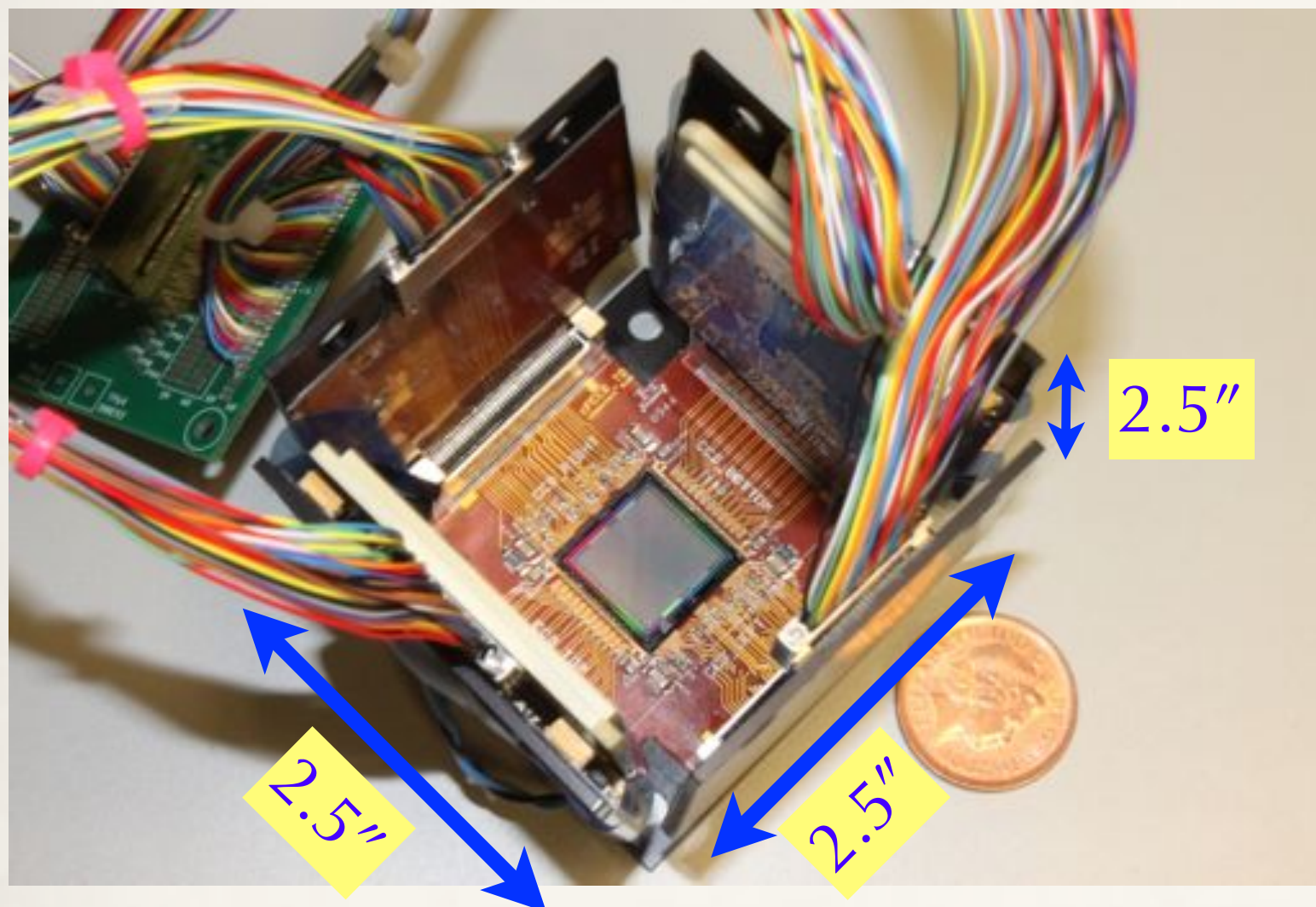
Issue 58, November 11, 2009

The Argonne National Laboratory-Lawrence Berkeley National Laboratory (LBL) Fast CCD detector is the result of a collaboration (begun in 2005) between the [Beamline Technical Support Group](#) at the APS and the detector group at LBL. The Fast CCD detector was awarded beam time at 8-ID under a [Partner User Proposal](#) to commission and characterize the detector. The detector has a CCD chip with 480×480 , $30 \mu\text{m} \times 30 \mu\text{m}$ pixels, which are $200\text{-}\mu\text{m}$ thick and fully depleted. The thickness of the CCD makes the detector very efficient and is ideally suited for direct-detection operation, a key requirement for x-ray photon correlation spectroscopy (XPCS) measurements.

Detector commissioning began at station 8-ID-I in July 2009. Initial measurements focused on characterizing the detector's flat field response and efficiency, measuring static and fluctuating speckle patterns and examining performance of the control system. Results to date have demonstrated the exceptional prospects of the detector for small-angle XPCS measurements. In particular, the detector achieved a burst of images at 125 frames per second. Moreover, because of the very deep depletion layer, XPCS measurements were performed at considerably higher x-ray energies than have been used previously. This feature is especially advantageous for samples that are sensitive to radiation damage.

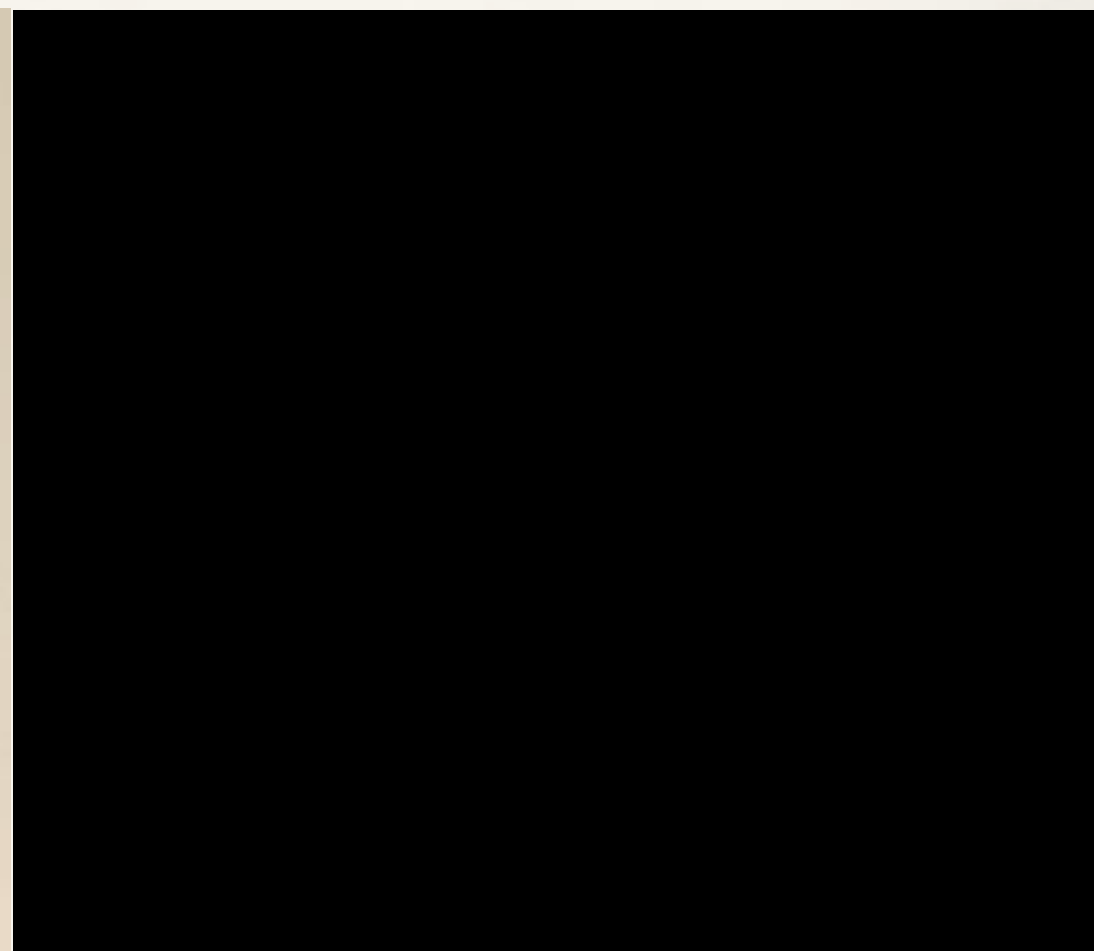
The detector will soon be available for use by general users in coordination with staff from the [APS Detector Pool](#). It is anticipated that the detector will find applications in high-resolution time-resolved diffraction and coherent diffraction imaging measurements in addition to XPCS.

cFCCD (Compact FastCCD)



Prototype (front-illuminated)
Final mechanical / thermal verification

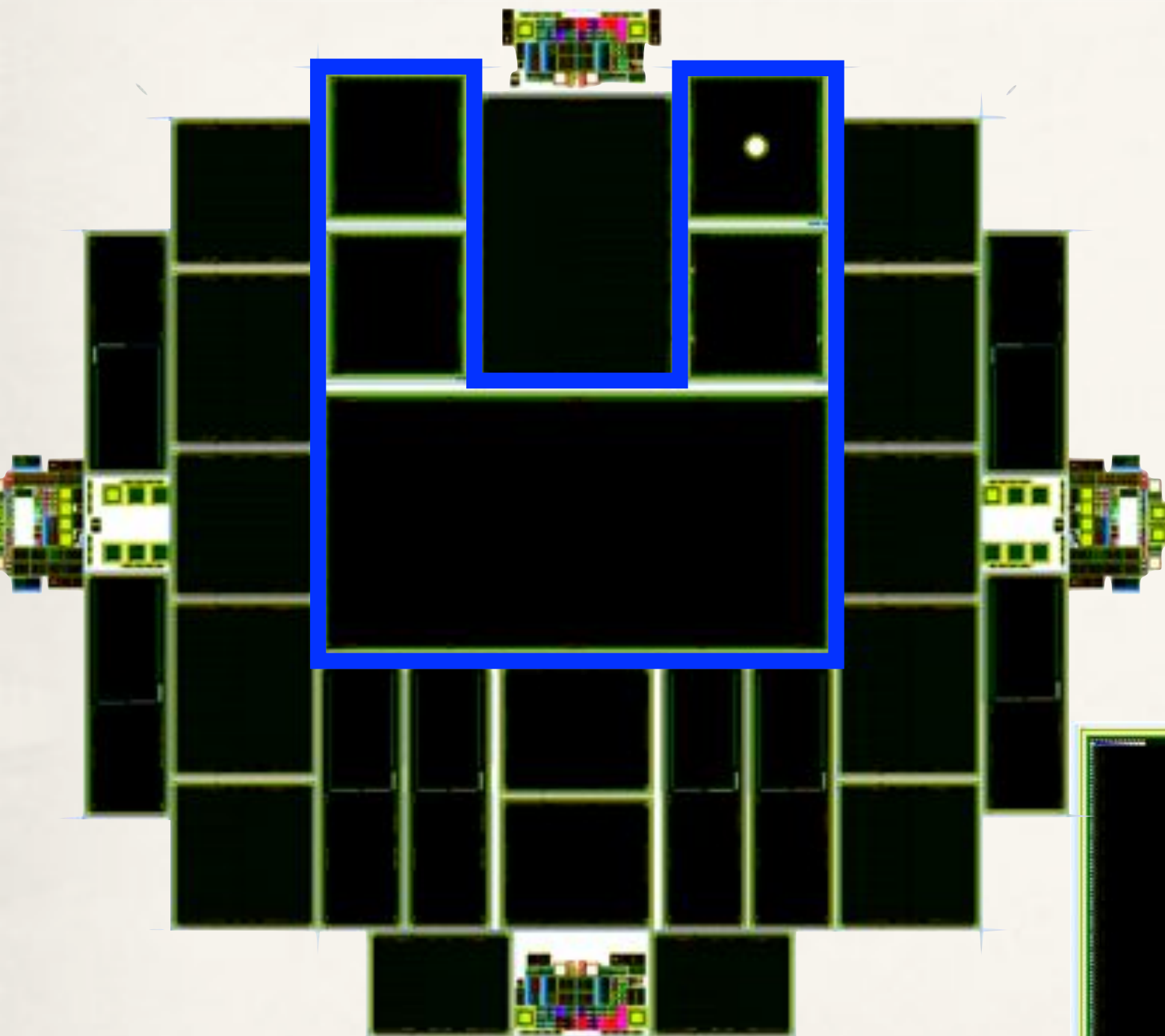
- cFCCD for LCLS Hutch 2 (delivery early 2010)
- cFCCD for BL 9.0.1
- cFCCDs with new devices



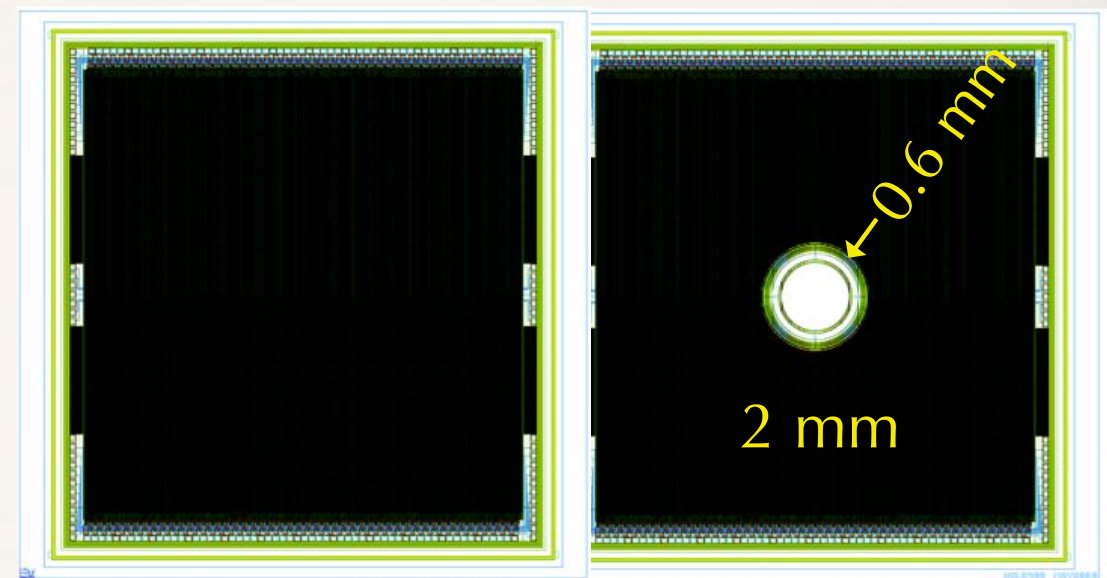
Highly-sophisticated test
of functionality



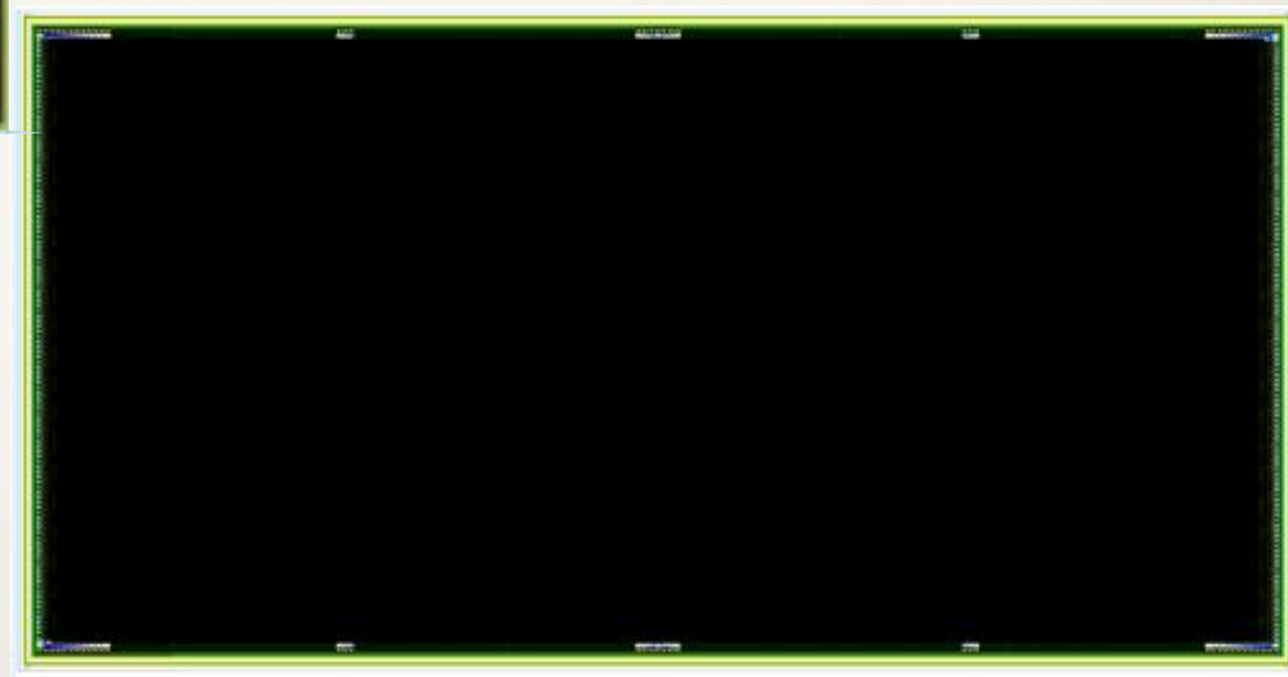
Continued (New) CCD LDRD



FY09 LDRD Wafer
In fabrication now



New Output stages
Version with a hole
1k Frame store



ARRA-funded FastCCDs



- 8 systems
- 2009 workshop:
 - ▶ 1k Frame Store
 - ▶ “hole” option
- ATCA-based DAQ
- Delivered in 2 yrs.



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Berkeley Lab Information Related to the American Recovery and Reinvestment Act of 2009

RECOVERY ACT ACTIVITIES



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BERKELEY LAB PROJECTS

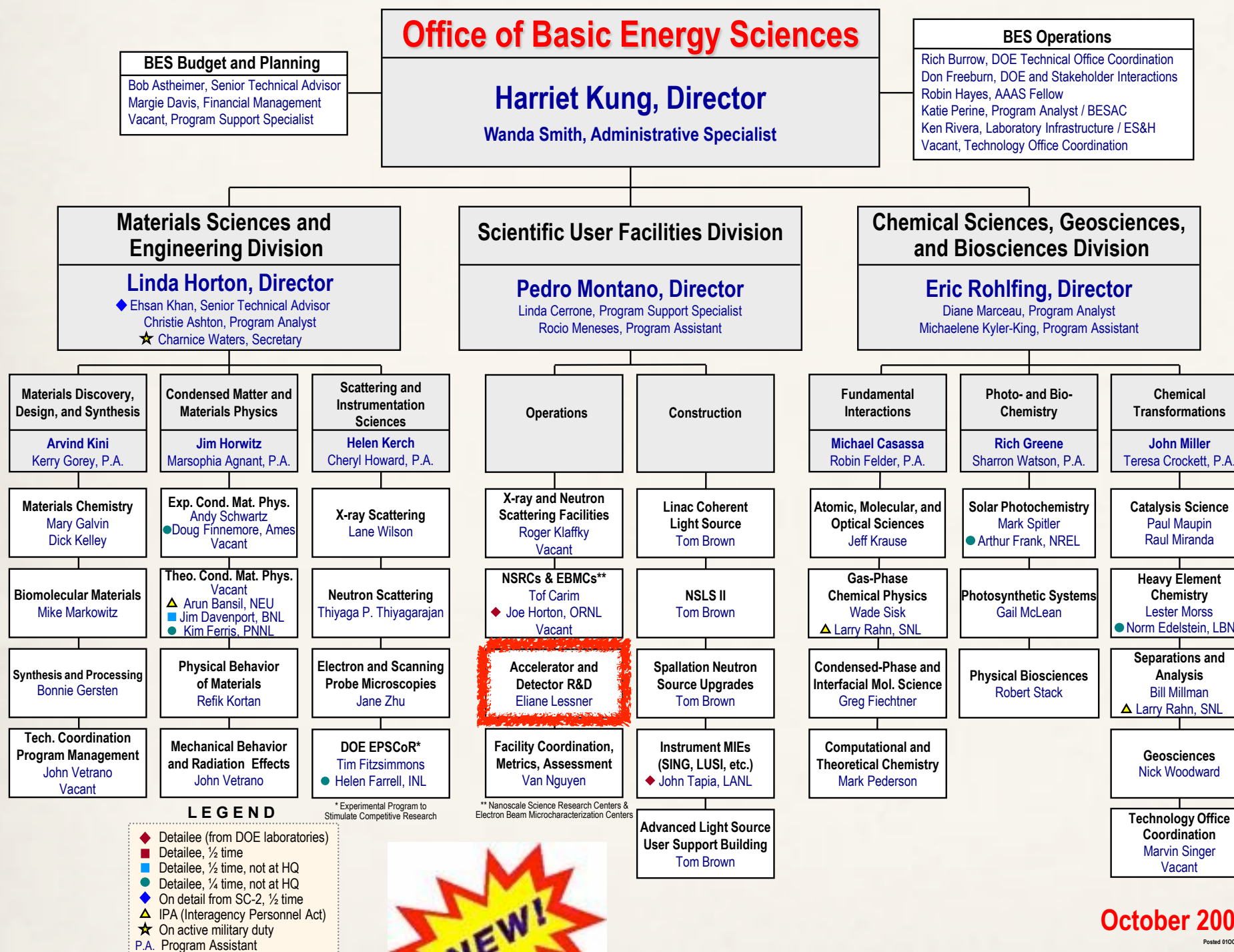
Advanced Light Source Accelerator Improvement and Equipment

Berkeley Lab's Advanced Light Source (ALS) is receiving \$11.3 million to help it maintain its position as one of the world's premier soft x-ray light sources. The ALS is a national user facility serving more than 1,900 scientists annually doing research in a wide variety of fields, from biology and earth science to the study of optics and semiconductors; they use the light sources to examine structures on the atomic and molecular level.

First, the ALS will receive \$5.8 million to acquire sextupole magnets to increase brightness by a factor of two to three, keeping the ALS at the cutting edge of soft x-ray science. Second, ALS will receive \$2 million to construct and install an elliptically polarizing undulator to provide a new x-ray source for the femtosecond soft x-ray beamline 6.0.2, effectively doubling the capacity of this facility by enabling soft and hard x-ray branchlines to operate simultaneously. This will allow new research on complex materials, such as superconductors, nanostructures, and transition-metal oxides.

Third, ALS will receive \$2 million to equip its beamlines with advanced CCD-based detectors developed at the ALS to enhance the reach and productivity of the beamlines. Lastly, ALS will receive \$1.5 million to develop a unique superconducting magnet for a beamline, allowing experiments leading to novel insights into the magnetic structure of engineered magnetic nanostructures and materials not accessible by any other technique.

BES Detector and Accelerator R&D



- FY09: \$700k
- ▶ received Sep. '09
- FY10: \$700k

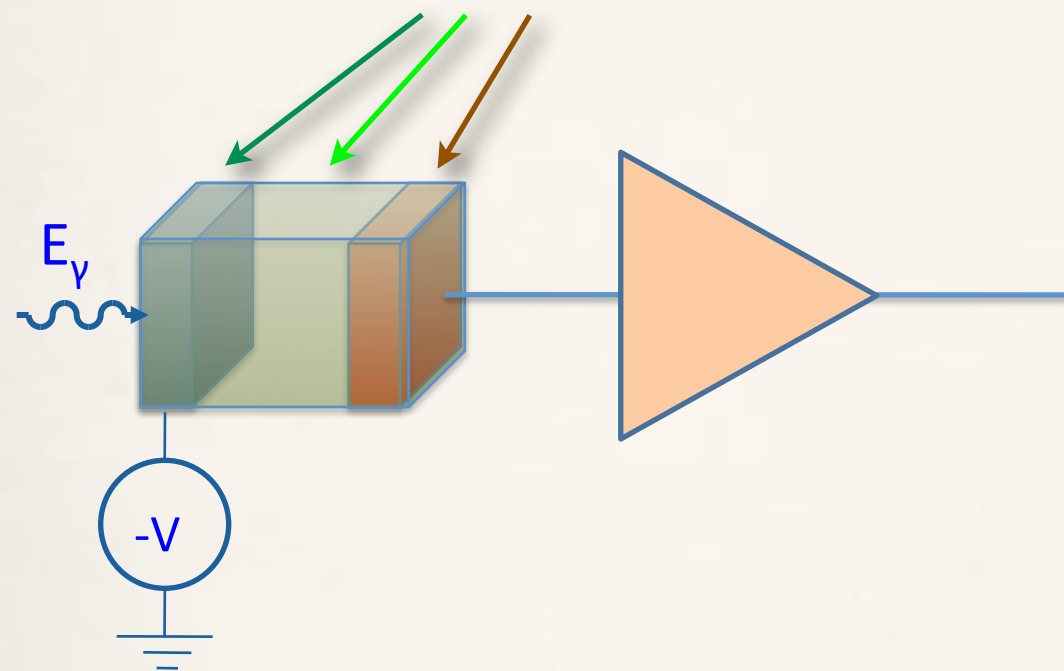
October 2009

Posted 01OCT09



Direct detection – R&D

Reminder - p-i-n diode detector



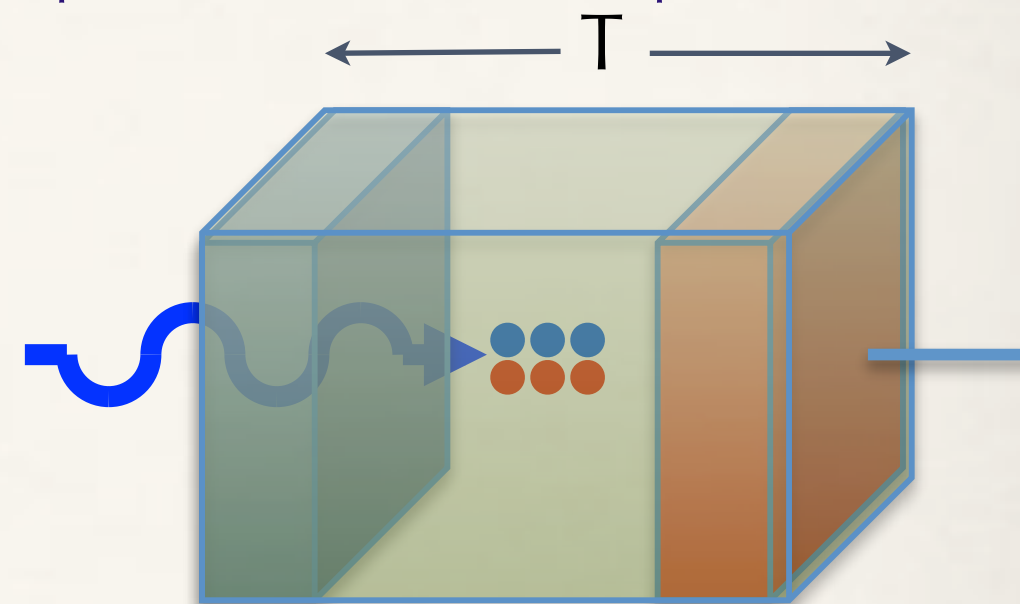
$$N_Q = E_Y/\epsilon$$

$$\sigma^2_N = F \cdot E_Y/\epsilon, \text{ F=Fano factor}$$

Photo-conversion

⇒ photon penetrates entrance window

⇒ photon is absorbed in depth T



Si ideal for most
of ALS

Material	Si	Ge	GaAs	Diamond
ϵ [eV]	3.6	3.0	4.4	13.1
F	0.12	0.13	0.10	0.08
ρ [g/cm ³]	2.3	5.3	5.3	3.5
95% @ 8 keV	200 μm	85 μm	85 μm	3 mm

Importance of Depletion



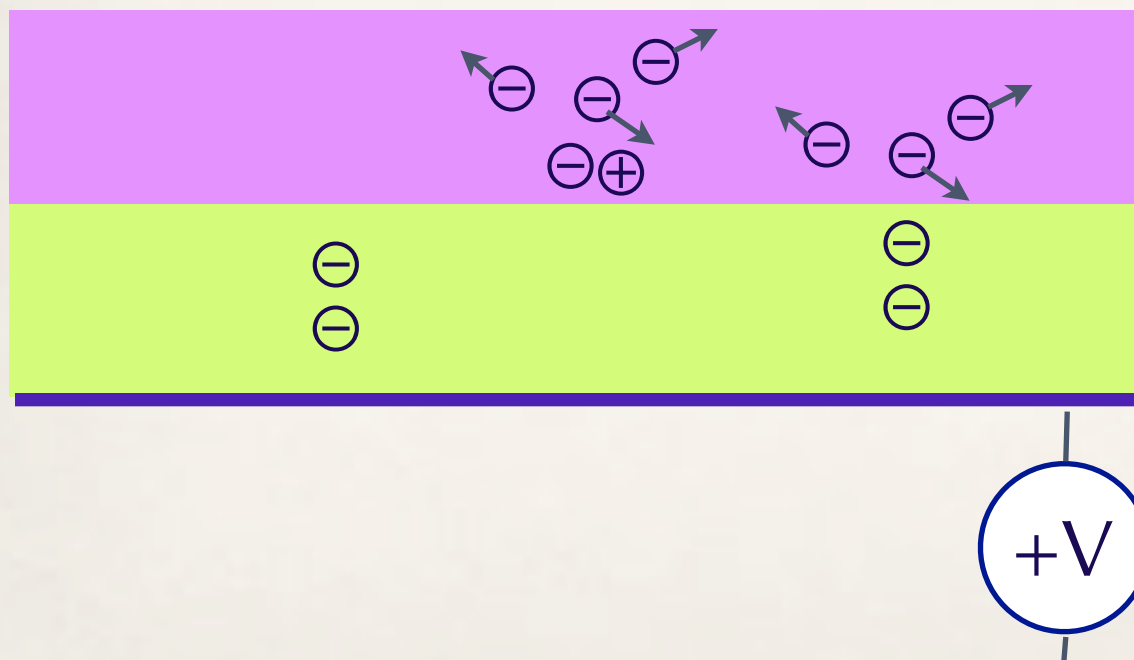
Fully depleted detector

No recombination
Charge drifts to collection electrode
 $PSF = 0$



Undepleted detector

Diffusion + recombination
Bad PSF



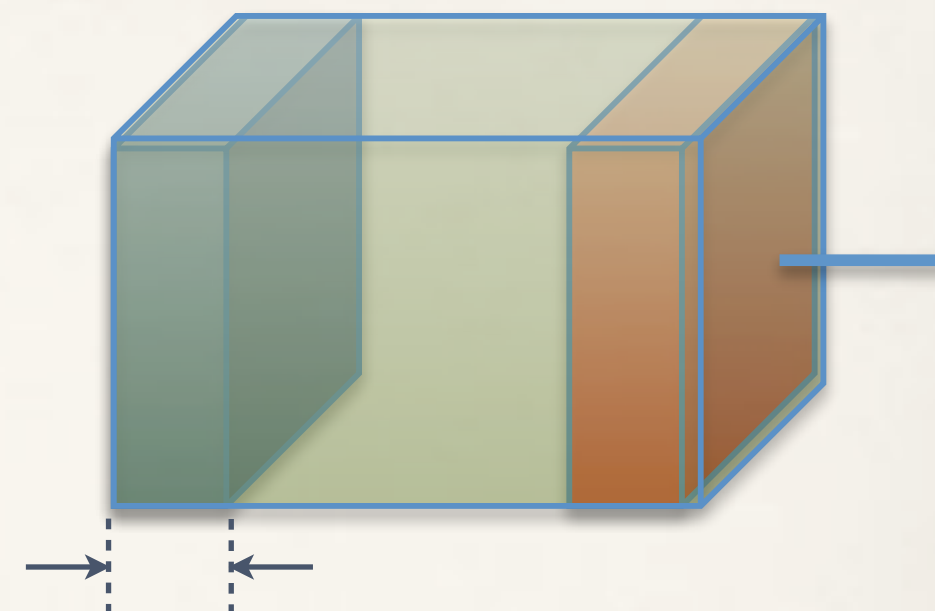
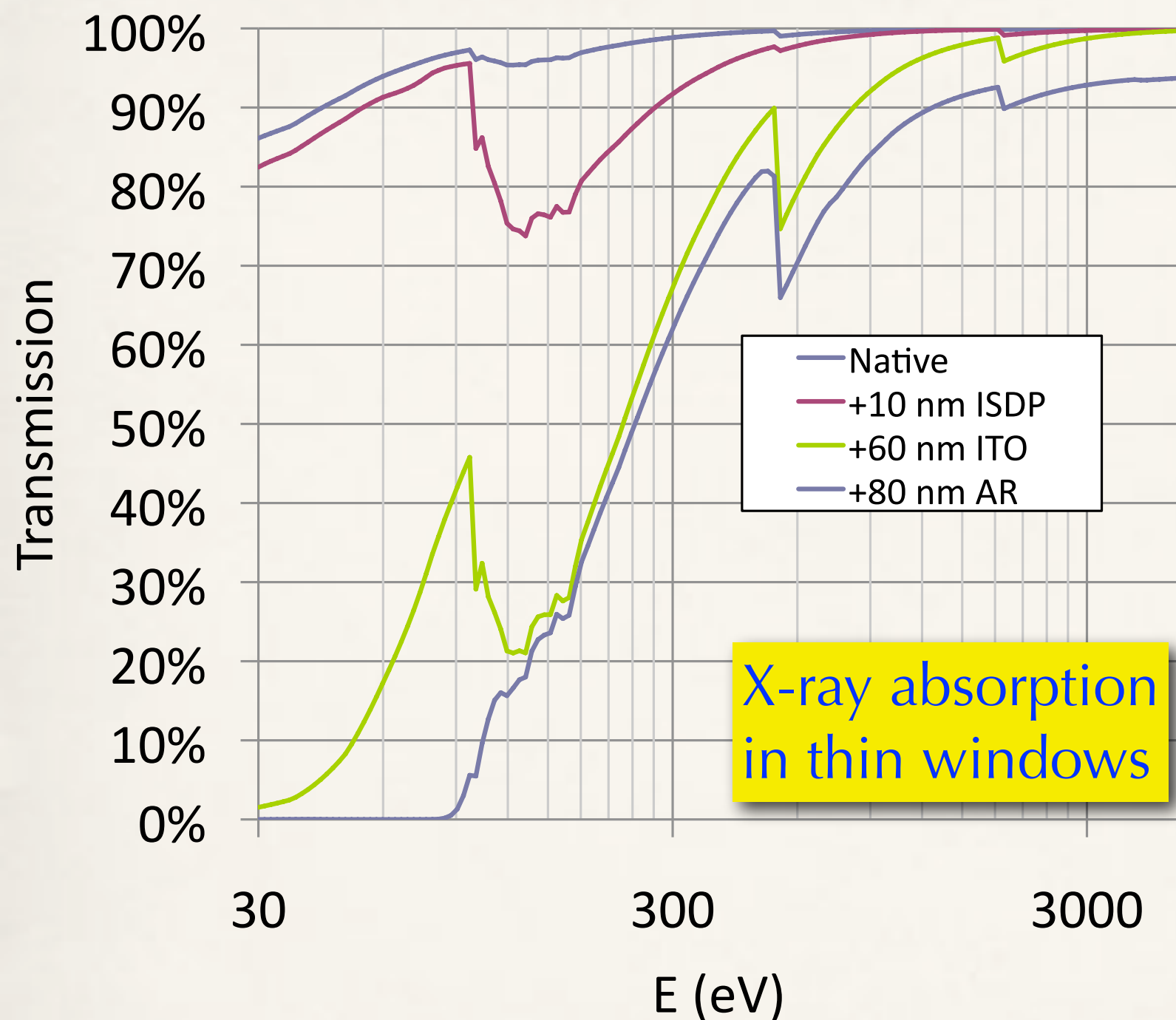
Partially depleted detector

All effects
PSF and charge collection depend on site of photoconversion

Charge collection

- ▶ drift - all charge drifts directly towards anode
- ▶ diffusion - charge goes into 4π
- ▶ recombination - no charge collected

Entrance Window



*Minimize this dead space
for soft x-rays*

SNAP (optical) CCD

Thinned, back-illuminated CCD: laser annealed, partially depleted

Thick, back-illuminated fully depleted detector: thin contact needed

R&D Directions

◎ Fast, sensitive 2D detectors

- ▶ In fully depleted silicon
- ▶ With thin entrance windows

◎ FastCCD

- ▶ Original idea: fast, wide dynamic range
- ▶ After experience: really fast, single photon detector[†]
- ➡ VeryFastCCD: column parallel [factor 10] x 10X faster readout [with lower dynamic range] > 10 kHz frame rate
- ▶ At ~100 Hz, already have trouble writing raw data to disk
- ➡ Processing “on-the-fly” (ATCA is prototype for architecture)

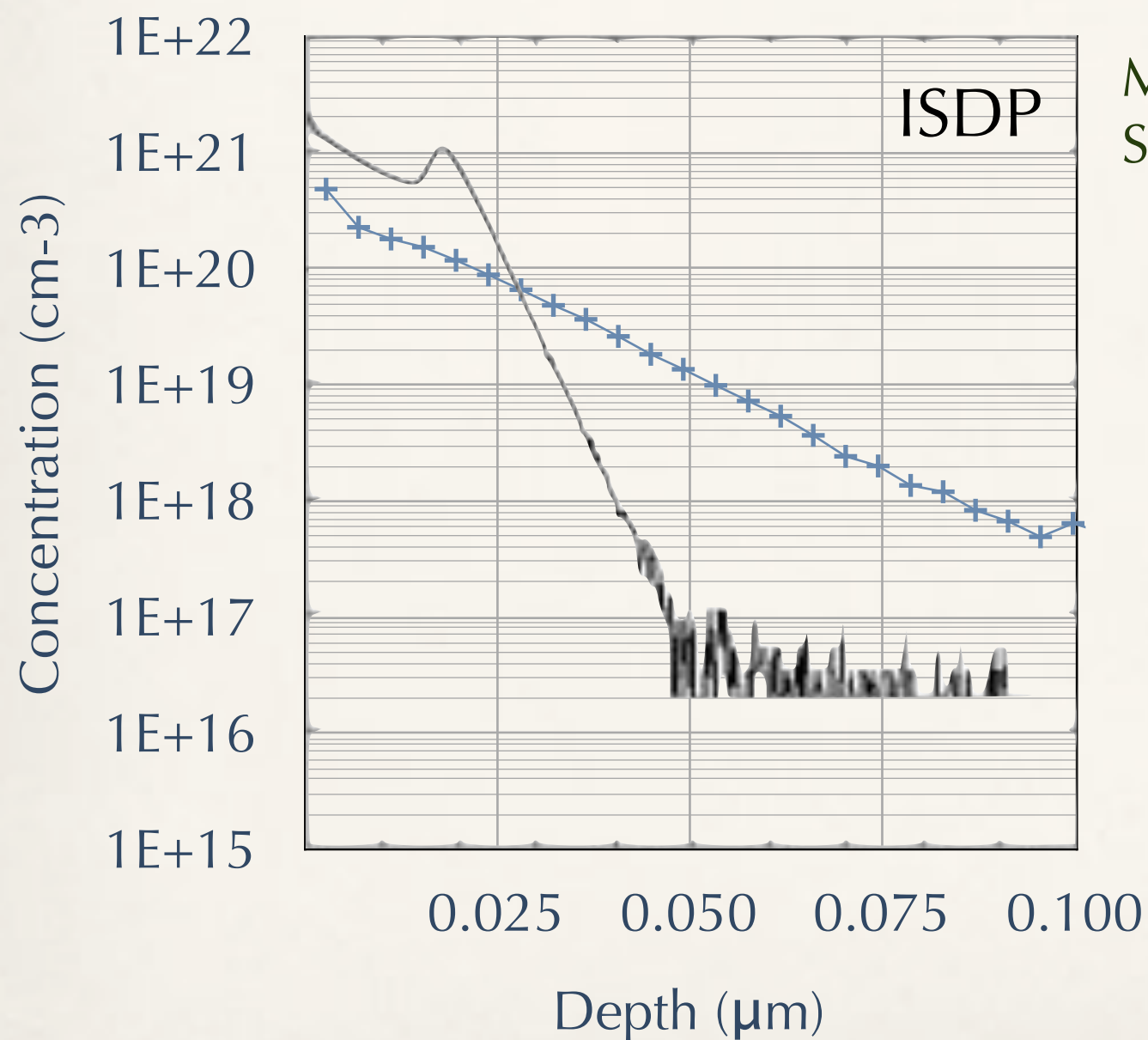
◎ Smarter pixels

➡ SOI (Silicon-on-insulator)

[†]“Digital” vs. “Analog” pixels - excellent discussion topic!

Low Temperature Window Process

- LBNL ISDP (S. Holland) - high temperature
- R&D - LBNL Low T. (C. Tindall) - just below Al melting
- R&D - JPL (S. Nikzad) δ -doping



Measurements on pin diode
Successfully implanted SOI

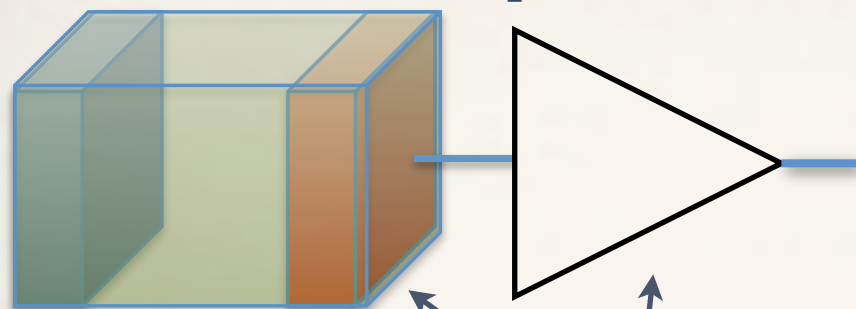
t
 δ -doping
ISDP
Low-T

T
 δ -doping
Low-T
ISDP

- SIMS data for the implanted contact on PIN diodes after annealing @ 500°C

- Expect detection threshold of 500 eV for 0.1 μm thick contact

The problem with pixels



Need to connect

Old Fashioned Solution

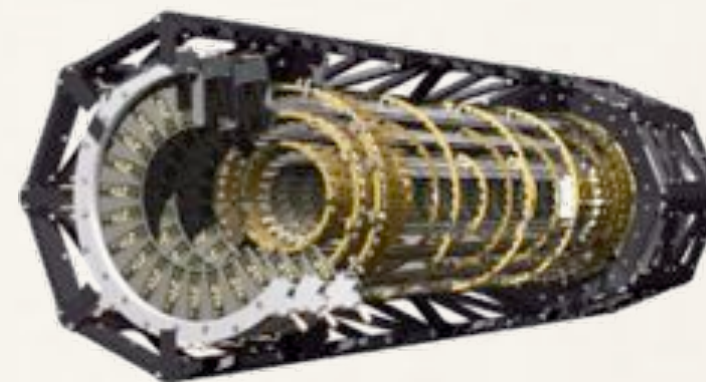
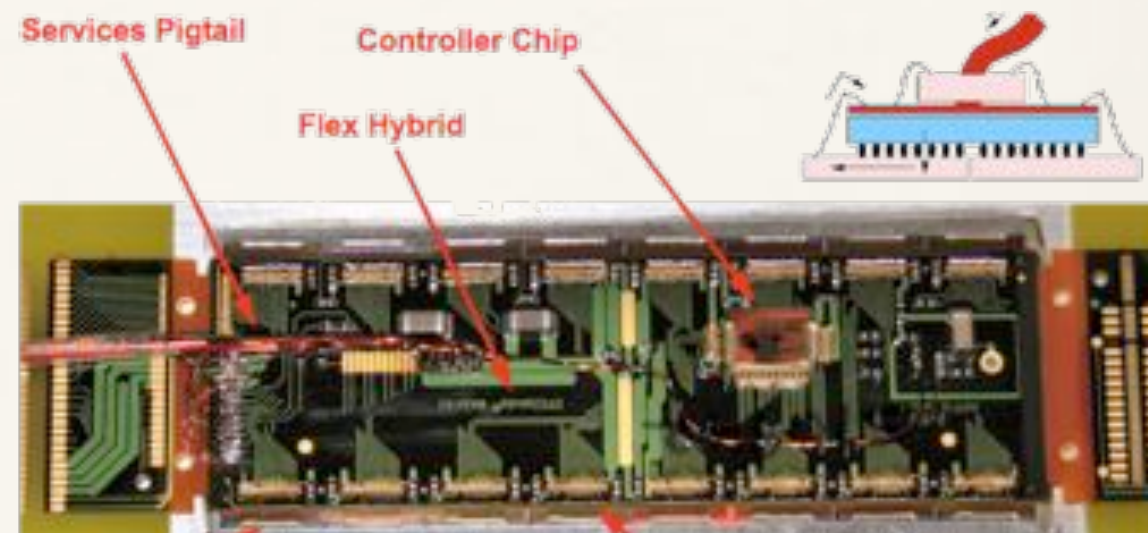
Monolithic detectors
based on CMOS: CCDs



CCD Pixel IQ: 0

Current Solution

Bump-bonded hybrid pixels



Hybrid Pixel IQ: High

Silicon-on-insulator

50 nm CMOS / DI

200 nm SiO₂

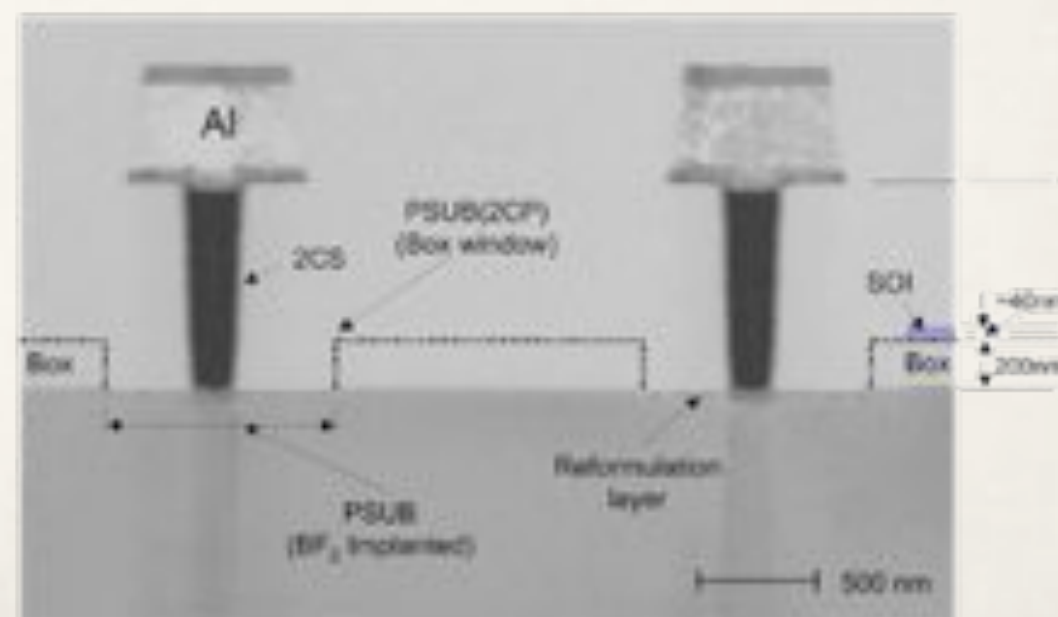
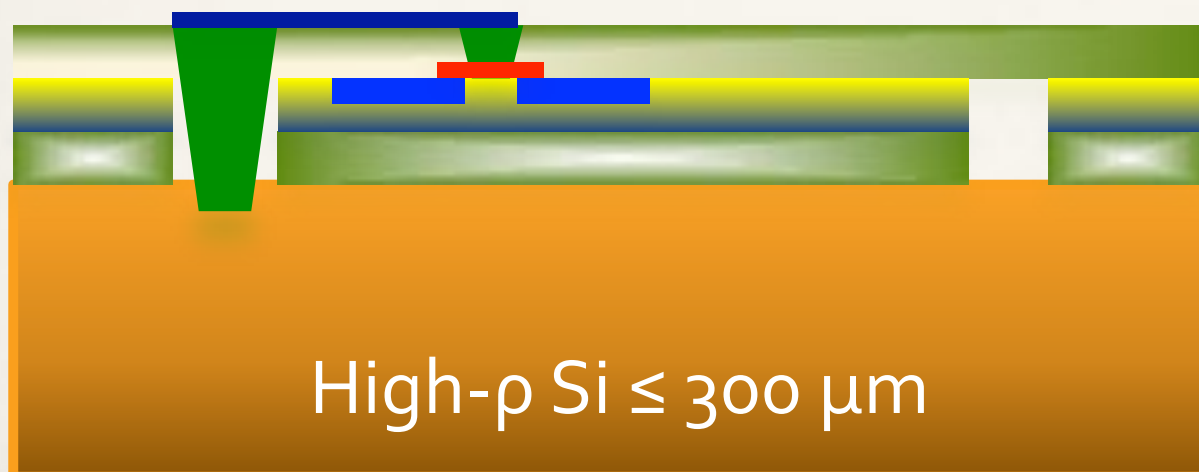
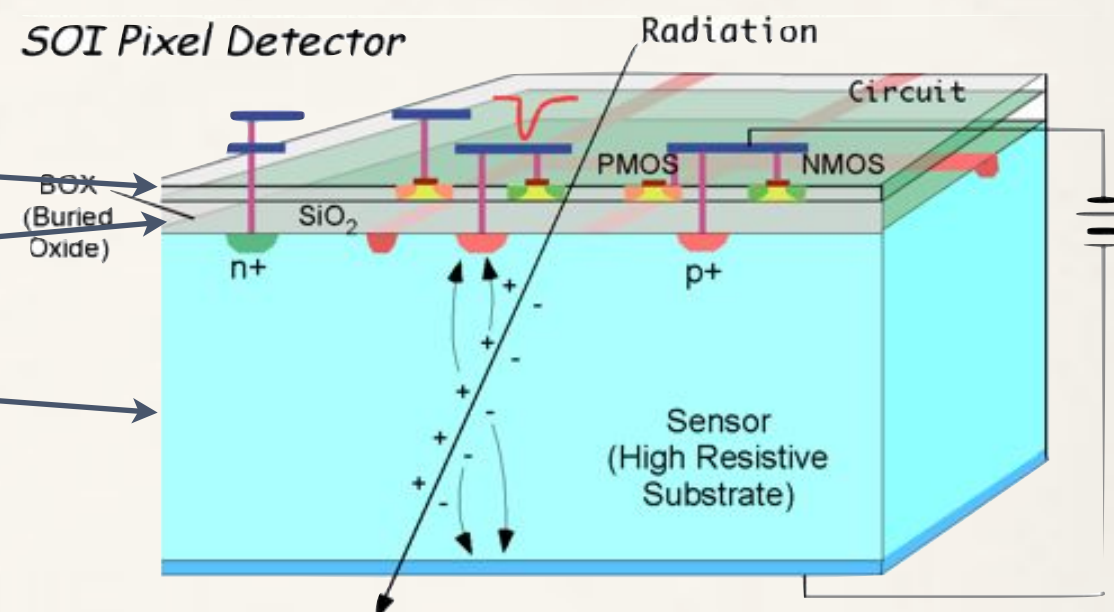
200 μm high ρ Si

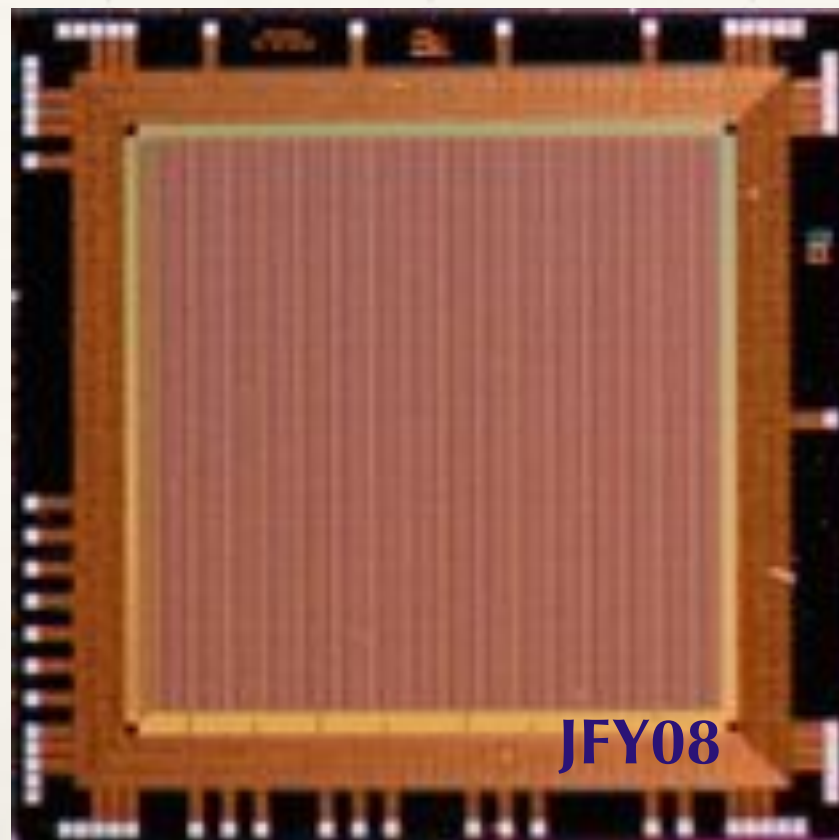
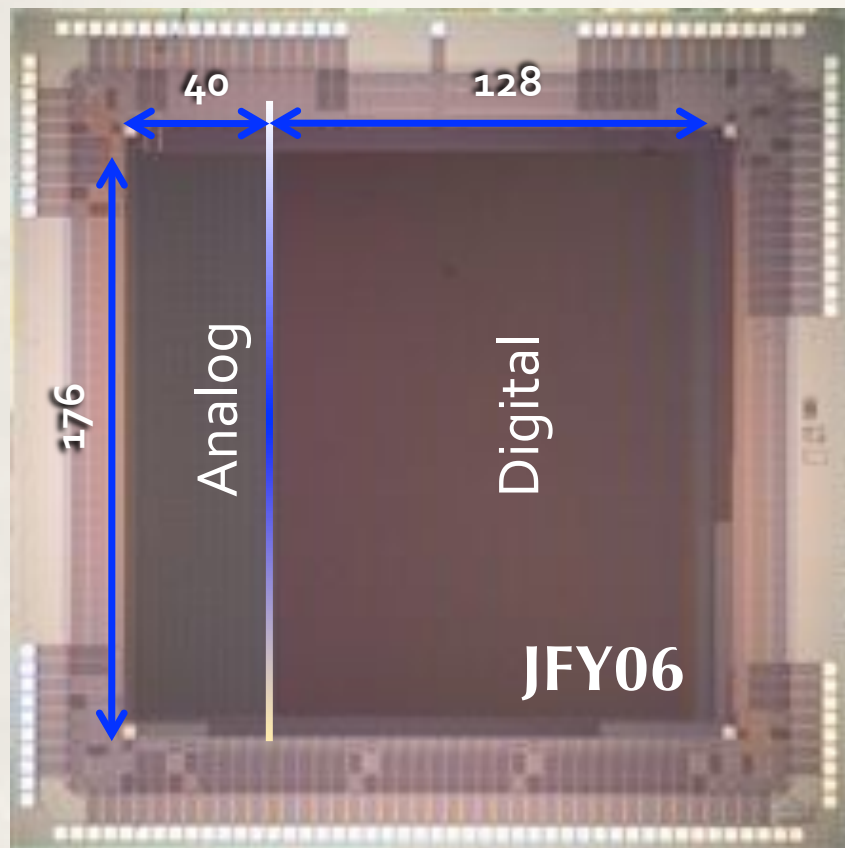
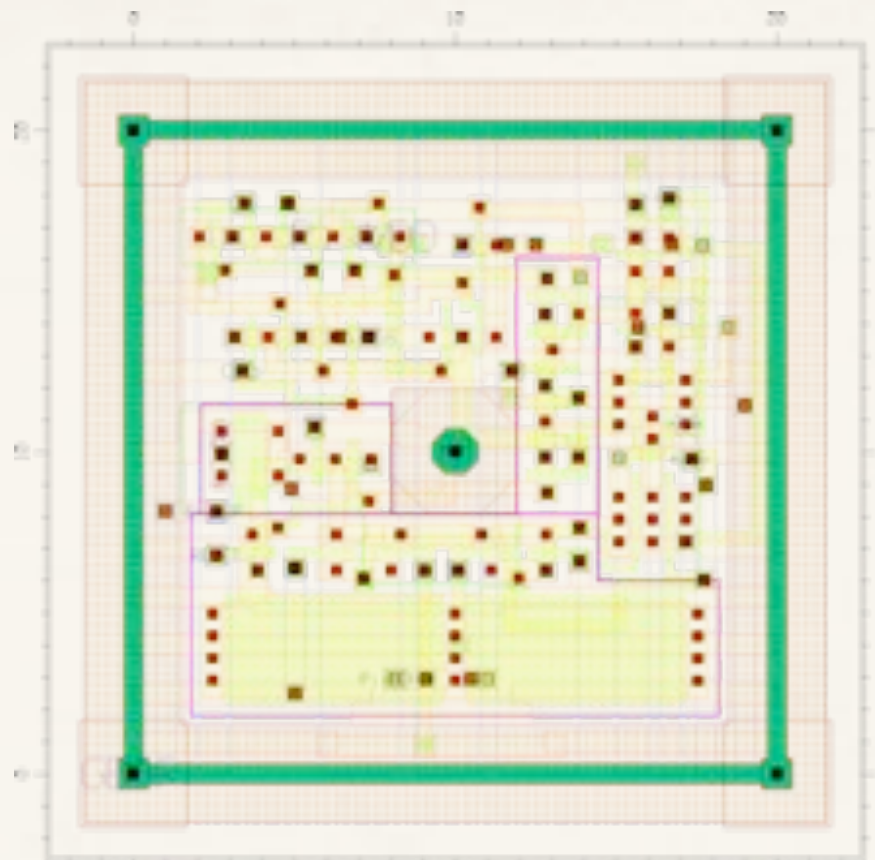
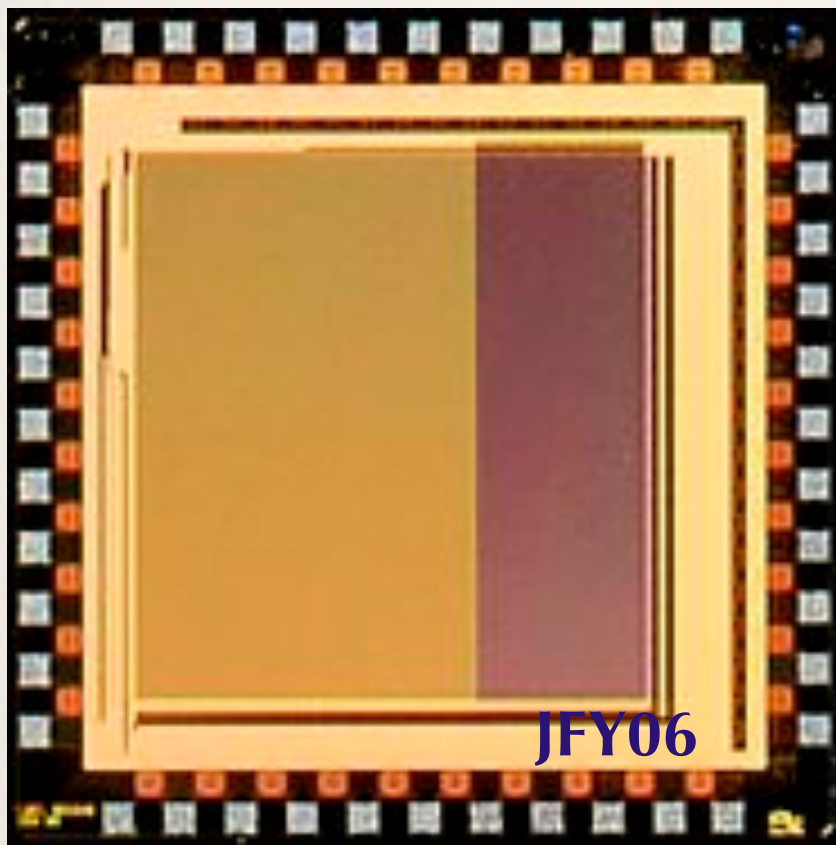
● International collaboration

► Started in context of ILC

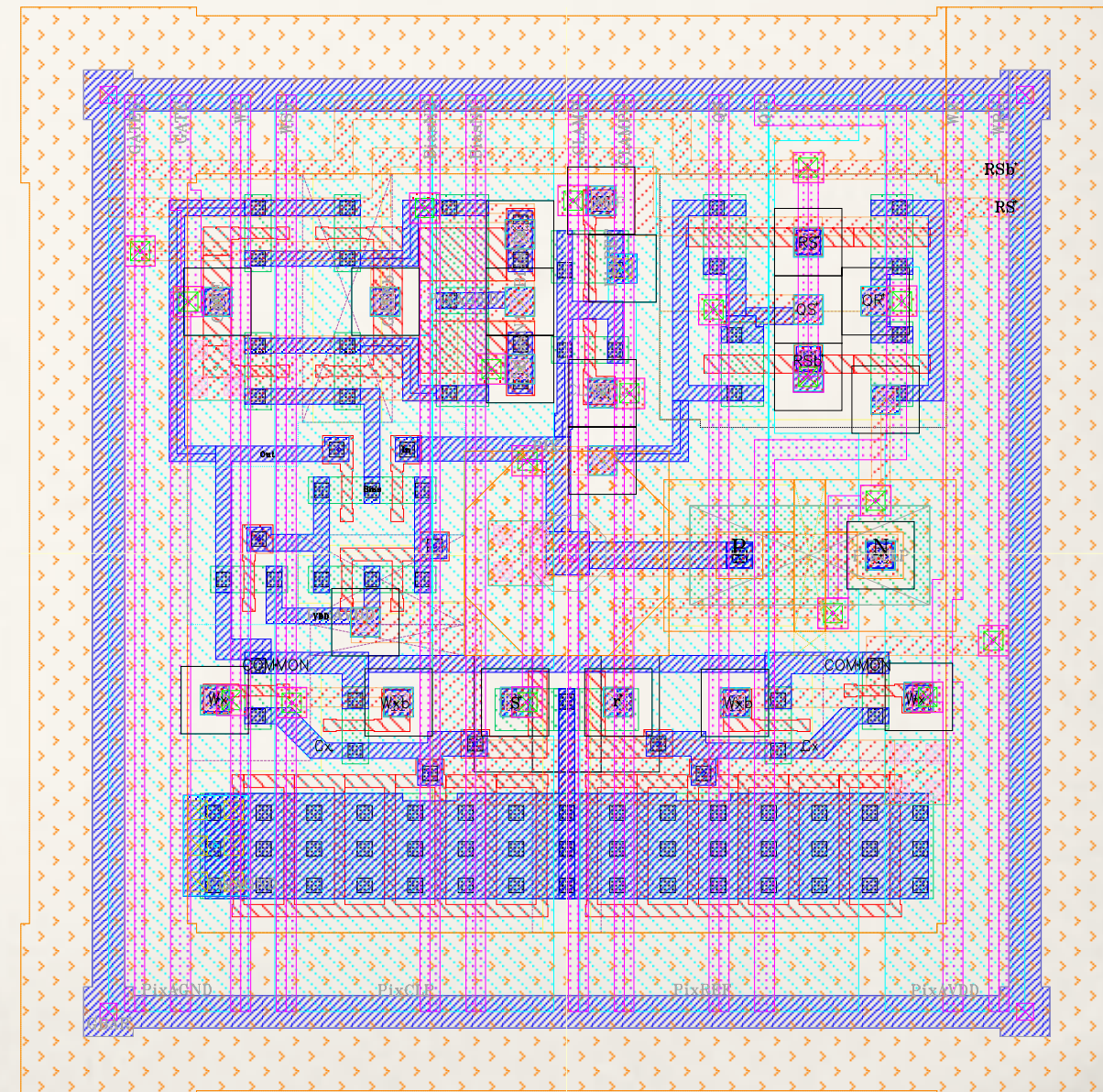
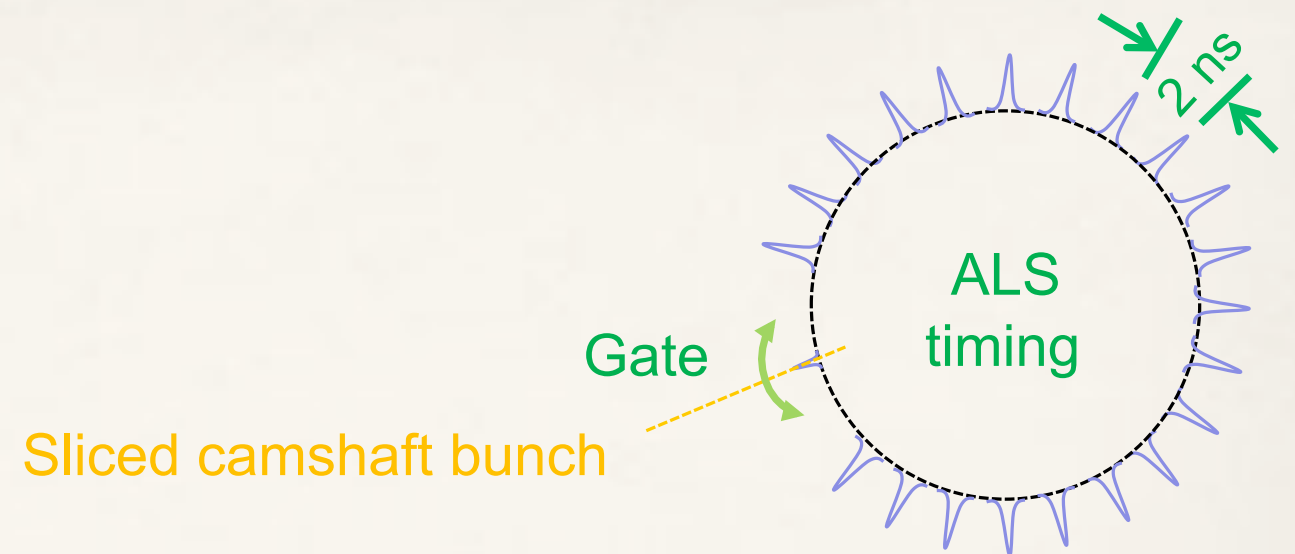
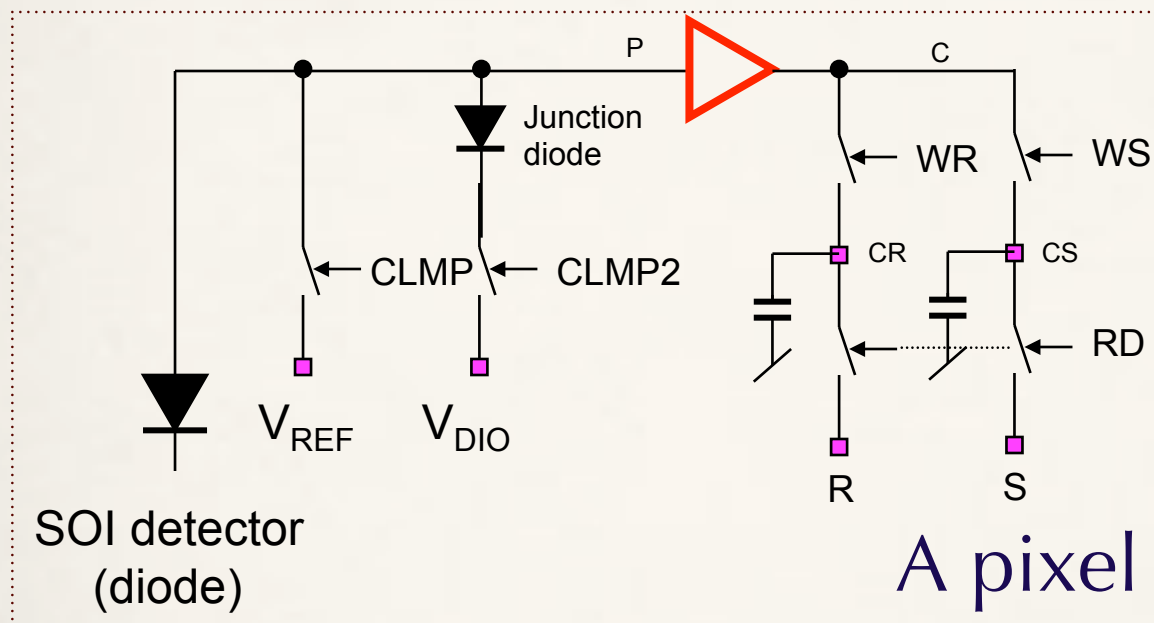
● Led by KEK, using Oki

CMOS on thick, fully-depleted, high-resistivity, detector-grade silicon





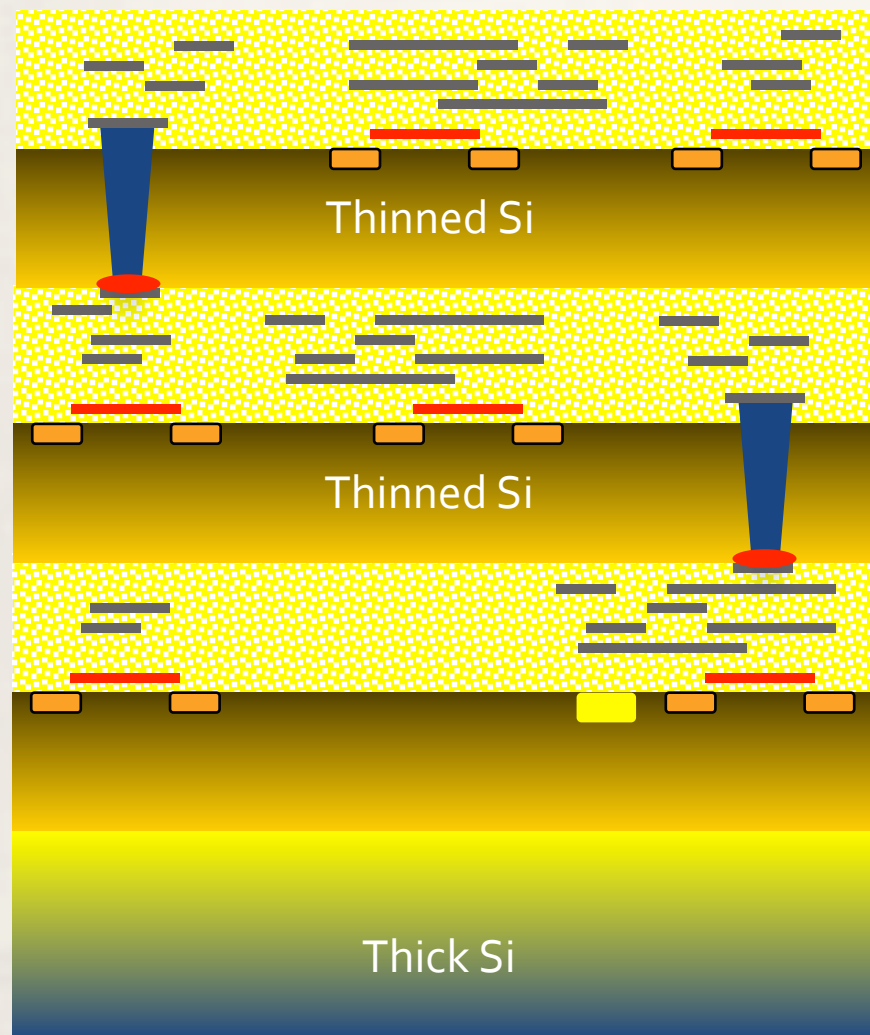
- LDRD-supported for ILC FY05-07
 - ▶ US/Japan funds
 - ▶ Analog and digital pixels
- BES detector R&D for xrays
- 1st test on 5.3.1 last week
- femtoPix



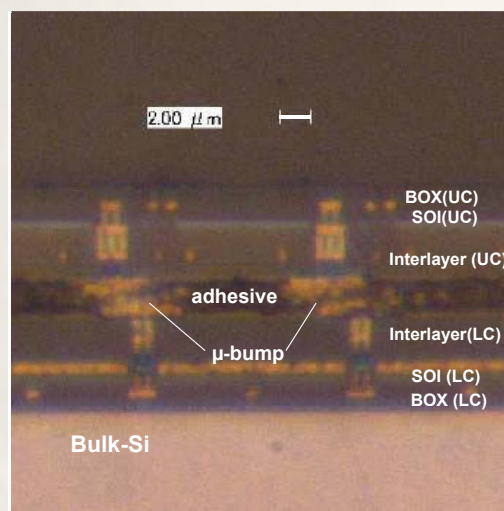
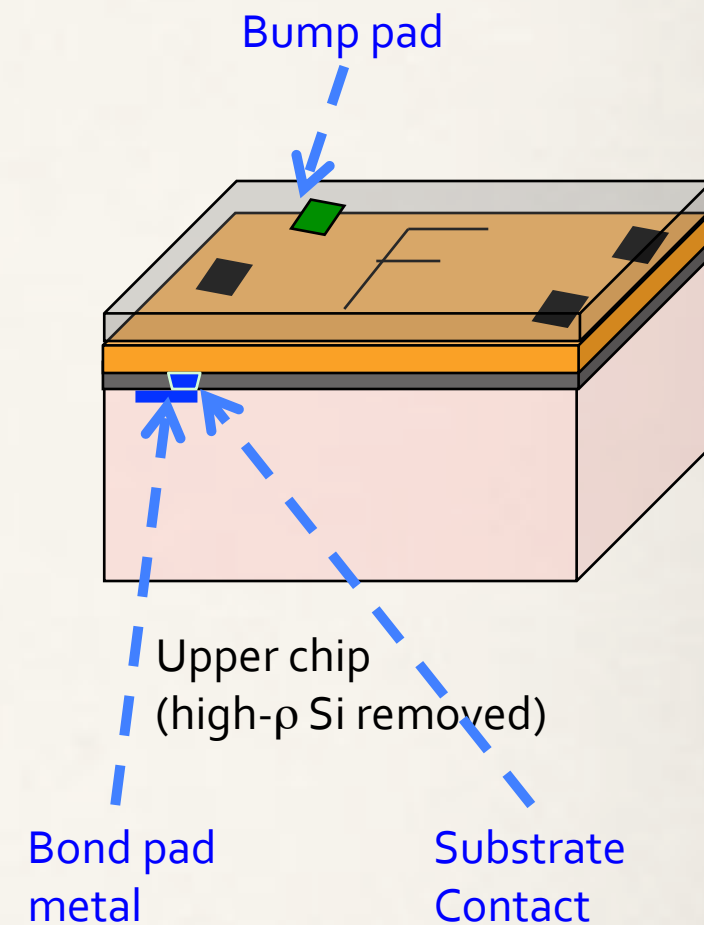
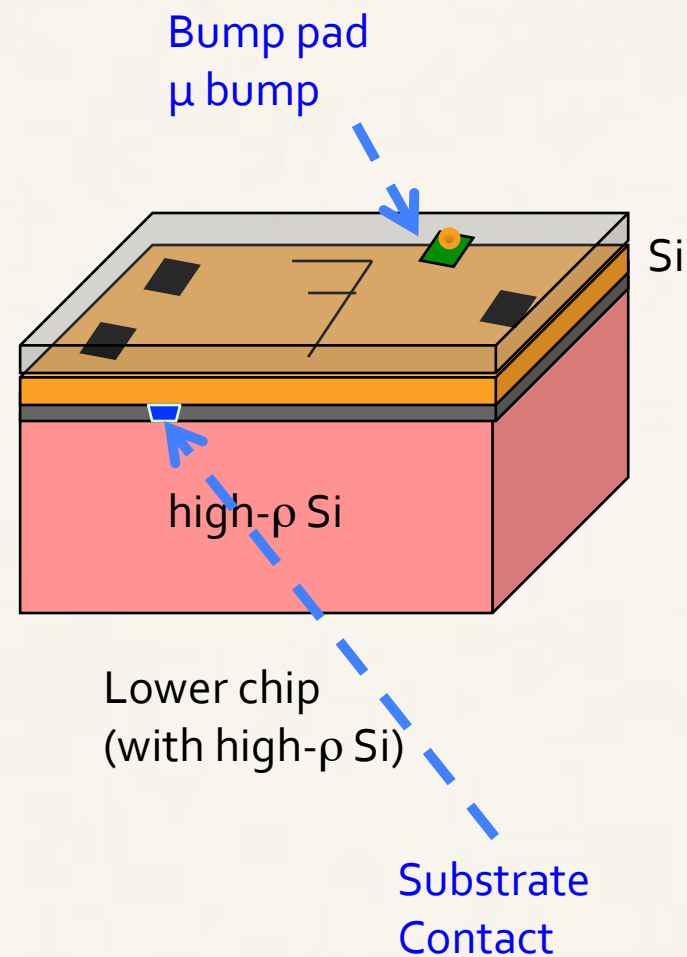
- 4,000 frames / sec.
- ▶ 2 kHz laser on
- ▶ 2 kHz laser off
- CDS
- Firmware processing
- Submission Jan. '10

17.5 μm pixel

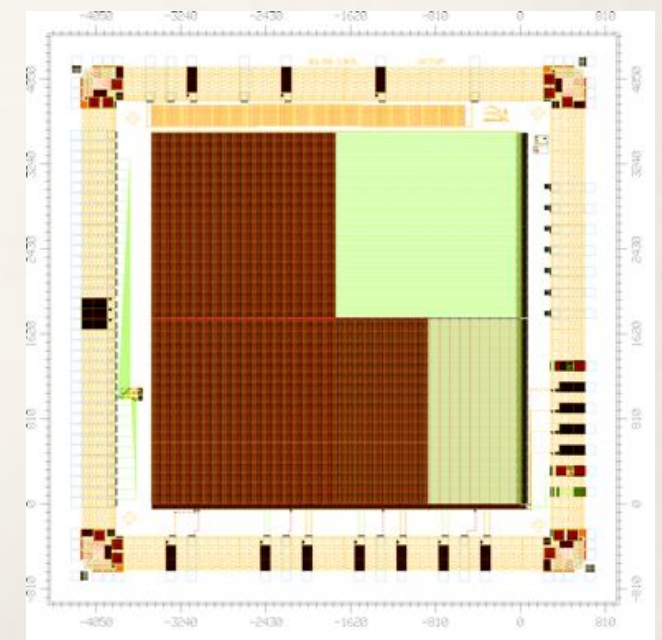
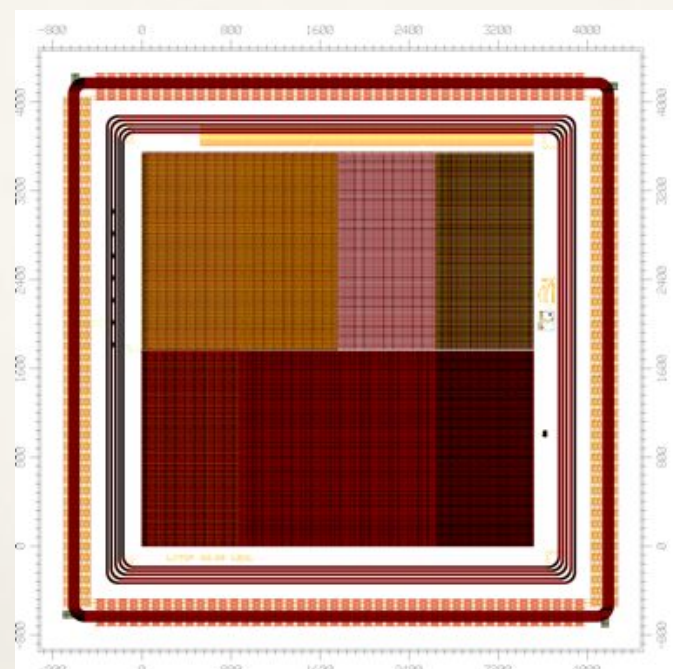
3D / 3D-SOI



TSV bump



World's 1st 3D SOI
in 3D process now

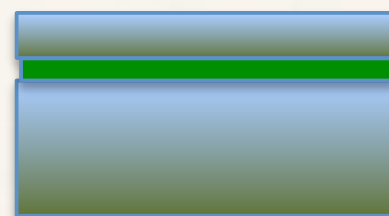


Pixel panoply

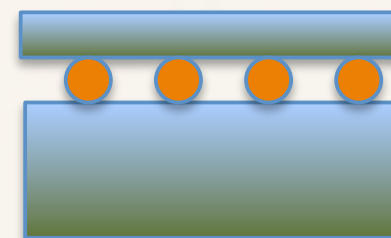
CCD on
thick, high- ρ
silicon
(LBL CCD)



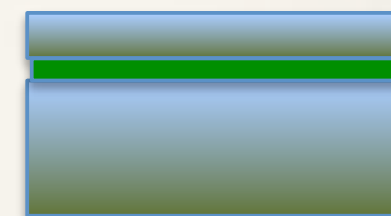
SOI on
thick, high- ρ
silicon



Hybrid on
thick, high- ρ
silicon



3D on
thick, high- ρ
silicon



Size $10^2 - 10^3 \mu\text{m}^2$

$10^2 - 10^3 \mu\text{m}^2$

$10^4 \mu\text{m}^2$

$10^2 \mu\text{m}^2$

 / pixel 0

$10^1 - 10^2$

$10^2 - 10^3$

$10^1 - 10^2$

ENC $10^1 - 10^2 e^-$

$10^1 - 10^2 e^-$

$10^2 e^-$

?

Today: FCCD
R&D: VFCCD

Today: R&D
Soon: femtoPix

HEP only

R&D

Conclusions

- ◎ Initial work LDRD-supported FY05 - FY08
 - ▶ ALS operation support FY09 - ∞
- ◎ FastCCD prototype → ALS, APS
 - ▶ cFastCCD → LCLS SXR, 9.0.1
- ◎ ARRA funds → 1k frame store FastCCDs to 8 ALS BLs
- ◎ R&D
 - ▶ Focus on fast, 2D silicon direct detection devices. Fully depleted, with thin windows and firmware processing
 - ➡ Faster CCDs, SOI, window implants, processing

Today
 10^2 Hz → *Soon*
 10^3 Hz → *Tomorrow*
 10^4 Hz → *NGLS*
 10^5 Hz

◎ Also in the pipeline

- ▶ “Spectroscopy” CCD (~ 5 μm in one direction)
- ▶ Radiation hardness testing