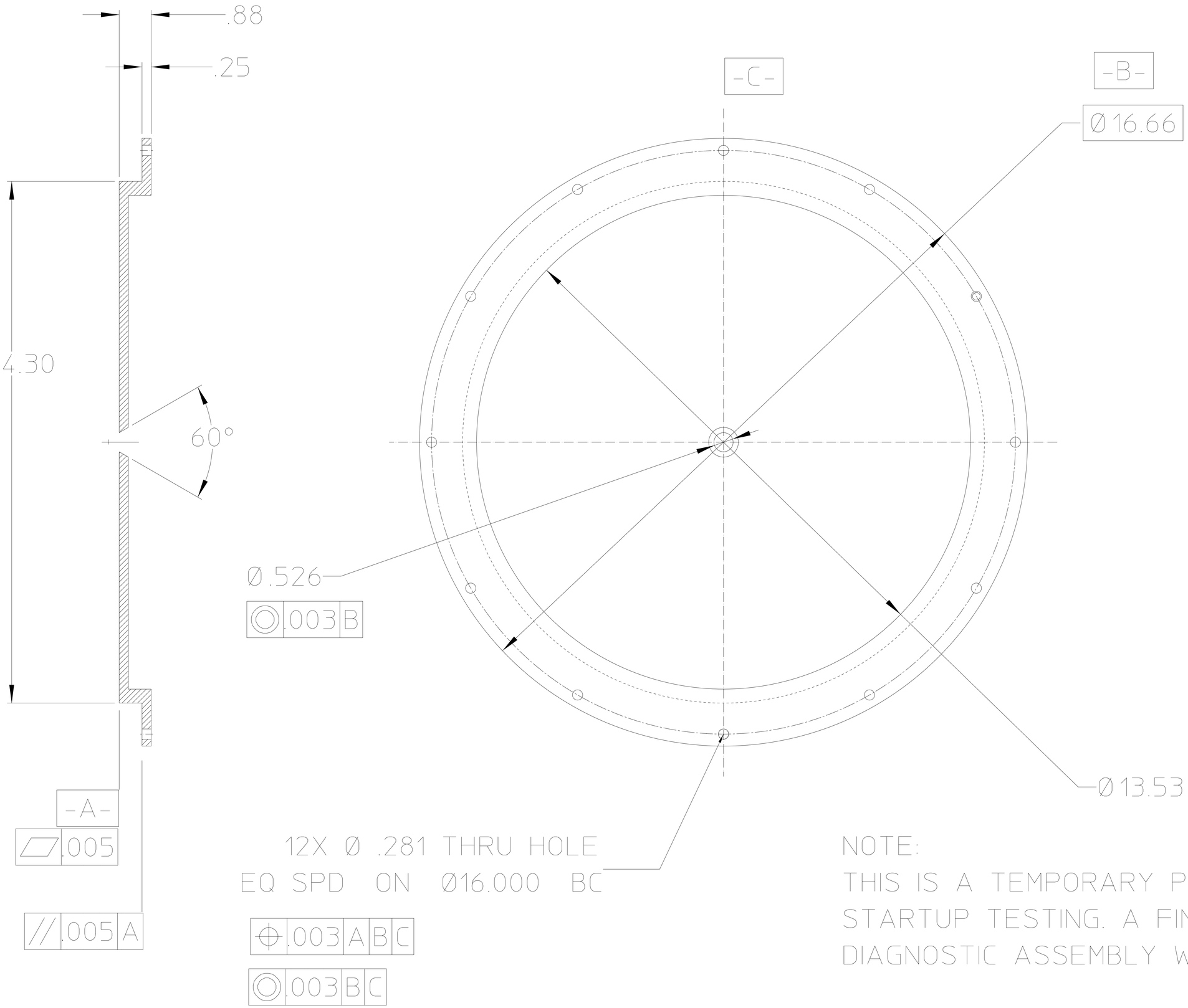

21G8986A

NOTE:
THIS IS A TEMPORARY PART FOR STARTUP TESTING. A FINAL RFQ DIAGNOSTIC ASSEMBLY WILL REPLACE IT.

REQD	ITEM	PART NO	DESCRIPTION
1			6061 - T4 ALUMINUM

REV	DWG	CHK	ZONE	DATE	CHANGES
A	DWC		A2	6/20/99	ADDED 'CHECKED BY' NAME

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X ± .1 | FRAC. ± 1/64 | .XX ± .01 | ANGLES ± 1° | .XXX ± .001 | FINISH 125
THREADS ARE CLASS 2.
CHAMFER ENDS OF ALL SCREW THREADS 30°
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK.
REMOVE BURRS WELD SPLATTER & LOOSE SCALE.
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO | SERIAL NO | DATE ISSD | DATE REQD | NO REQD | DELIVER TO
SURFACE TREATMENT: DEGREASE
IDENT METH: TAG
DWG BY: S. MUKHERJEE | DATE: 06-08-99
CHK BY: DAN CHENG | DATE: 6/15/99

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
SNS - FRONT END SYSTEM
LEBT TEST STAND
LEBT LAST ELECTRODE

PATENT CLEAR	DWG TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	ASSEMBLY		FULL	
MICROFILMED	DESIGN ACCT NO	CATEGORY CODE	DWG NO	SIZE / REV
	8210-14	FE1100	21G8986	A