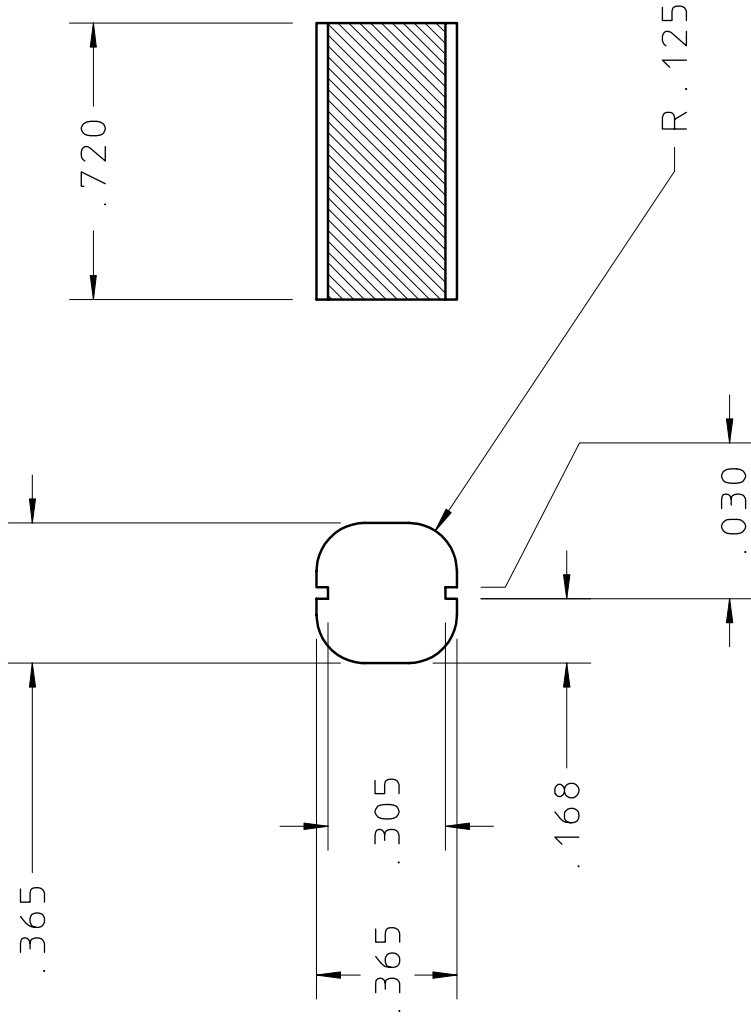


Dwg. No. **21G8131**
Size Rev



Material - BRASS ROD STOCK		Rev		Date		Changes	
Unless Otherwise Noted							
.X ± .1 .XX ± .025 .XXX ± .005 Angles ± .5°							
Break Edges .016 Max on Machined Work							
Remove Burrs Weld Splatter and Loose Scale							
References: ANSI Y 14.5 & B46.1							
Account Number	Finish	✓	64				
Date Issued	Date Recd						
Number Required	Deliver To						
Surface Treatment	Identify Method						
Drawn By	Date						
Check By	Date						
Shown on Dwg No. 21G8964		Patent Clear		Category FE-3111		Do not Scale Prints	
Micro-filmed		Drawing Scale		Drawing Full		Dwg. No. 21G8131	
Registration		8210-14		Drawing Detail		Size Rev	

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SNS-FES ION SOURCE AND LEBT
MECHANICAL SYSTEMS
BRASS ALIGNMENT PLUG