REV	DWG	CHK	ZONE	DATE	CHANGES
					REFERENCES: ANSI Y14.5 & B46.1
					REMOVE BURRS WELD SPATTER & LOOSE SCALE
					BREAK EDGES .016 MAX. ON MACHINED WORK
					ON MACHINE CUT THREADS.
					CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL
					CHAMFER ENDS OF ALL SCREW THREADS 30°
					THREADS ARE CLASS 2.
					TOLERANCES
					UNLESS OTHERWISE SPECIFIED

SURFACE TREATMENT	DEGREASE
IDENT. METH.	TAG
DWG. BY	D. CHENG
CHK BY	
DATE	11/30/99
DATE	

SHOP ORDERS

ACCT NO. 8212-CT

SERIAL NO.

DELIVER TO

DATE ISSD

DATE REQD

NO. REQD.

LAWRENCE BERKELEY LABORATORY

UNIVERSITY OF CALIFORNIA-BERKELEY

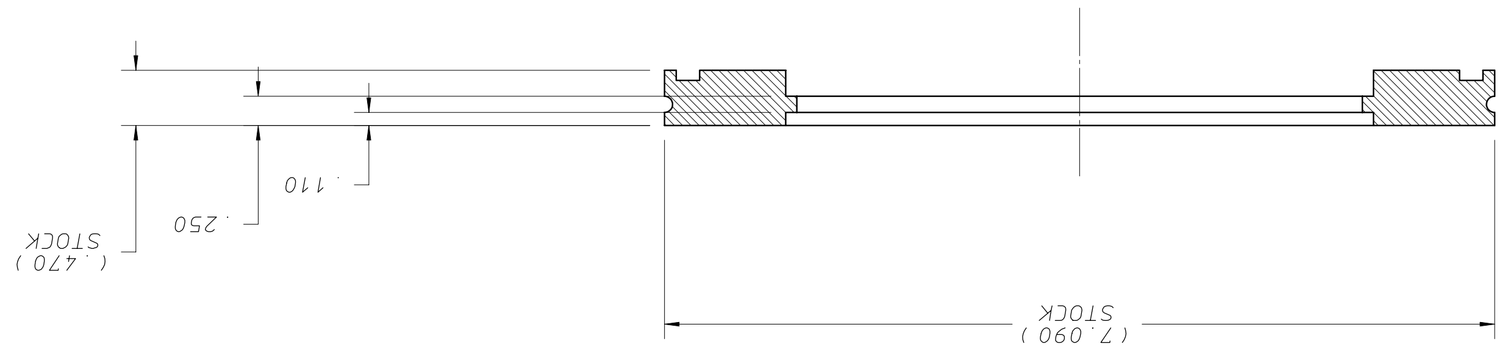
SNS-FES ION SOURCE AND LEBT

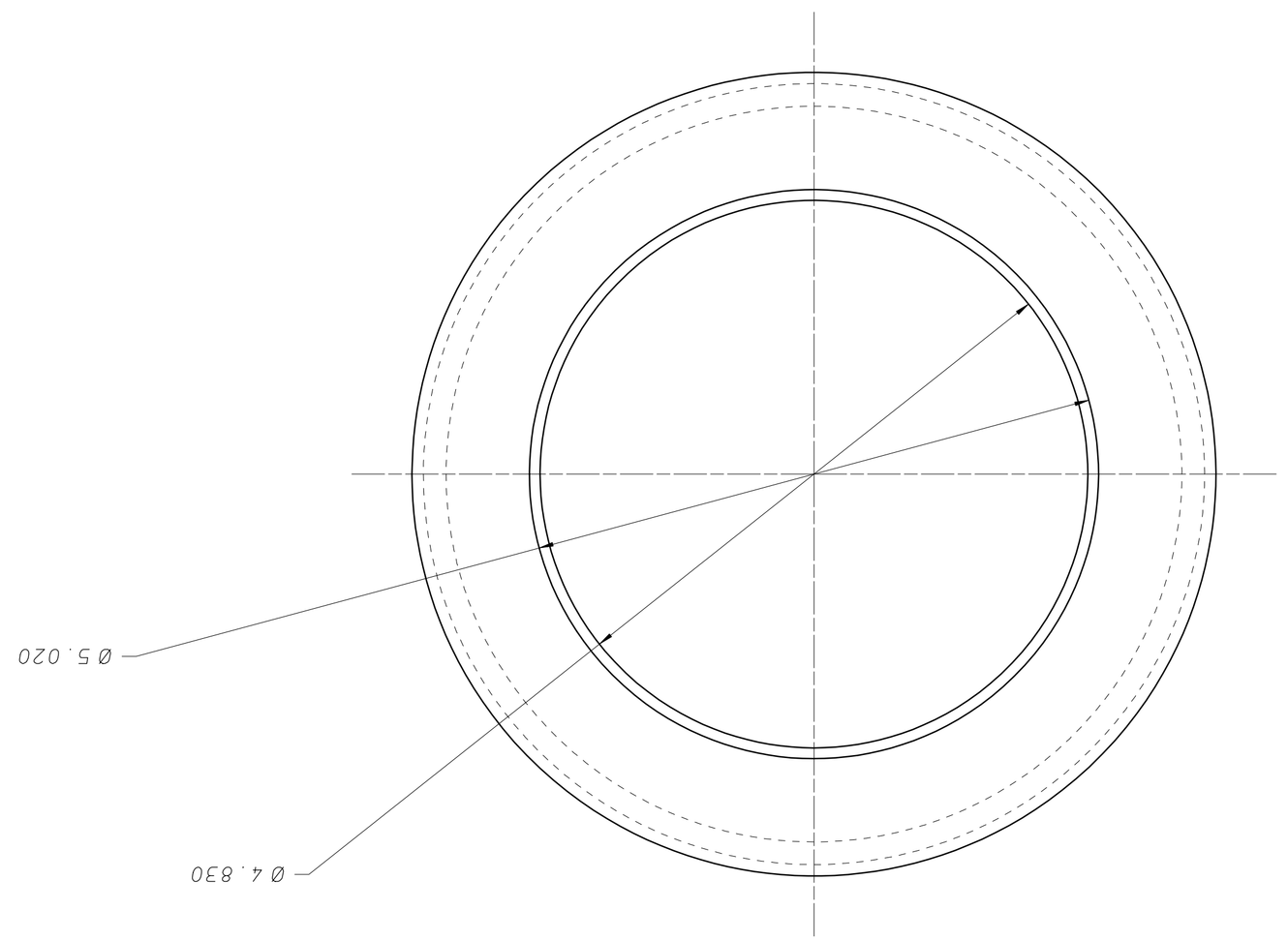
MECHANICAL SYSTEMS

MODIFIED NW160 BLANK FLANGE

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE FULL
	DETAIL	21G8104	DO NOT SCALE PRINTS
MICROFILMED	DESIGN ACCT NO	CATEGORY CODE	DWG. NO. SIZE REV.
	8210-11	FE3111	21G8114

21G8114





REQ	ITEM	PART NUMBER	DESCRIPTION
1	1	81200Z	ISO NW160 BLANK FLANGE, SS, FROM MDC, INC.