



REV	ITEM	PART NUMBER	DESCRIPTION
A/R	1	-	STAINLESS STEEL, TYPE 304

21G8084

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS	
X ± .1	FRAC ± 1/64	ACCT 8212-CT	SERIAL NO.
XX ± .01	ANGLES ± 1°	DATE	NO.
XXX ± .005	FINISH 64	DELIVER TO	REC'D.
TOLERANCES		MECHANICAL SYSTEMS	
THREADS ARE CLASS 2		VIEWPORT/FEEDTHRU FLANGE MACHINING	
CHAMFER ENDS OF ALL SCREW THREADS 30°		SCALE FULL	
ALL PARTS TO BE REFERENCED BY TAG		SHOW ON PRINTS	
BREAK EDGES .016 MAX ON MACHINED WORK		DWG. NO. 21G8104	
REMOVE BURRS WELD SPATTER & LOOSE SCALE		DESIGN ACT. NO. CATEGORY CODE	
REFERENCES: ANSI Y14.5 & B46.1		8210-11 FE3111	
REV. DATE		DATE	
1		2	

REV	DWG	CHK	ZONE	DATE	CHANGES

LAWRENCE BERKELEY LABORATORY
 UNIVERSITY OF CALIFORNIA-BERKELEY
 SNS-FES ION SOURCE AND LEFT
 MECHANICAL SYSTEMS