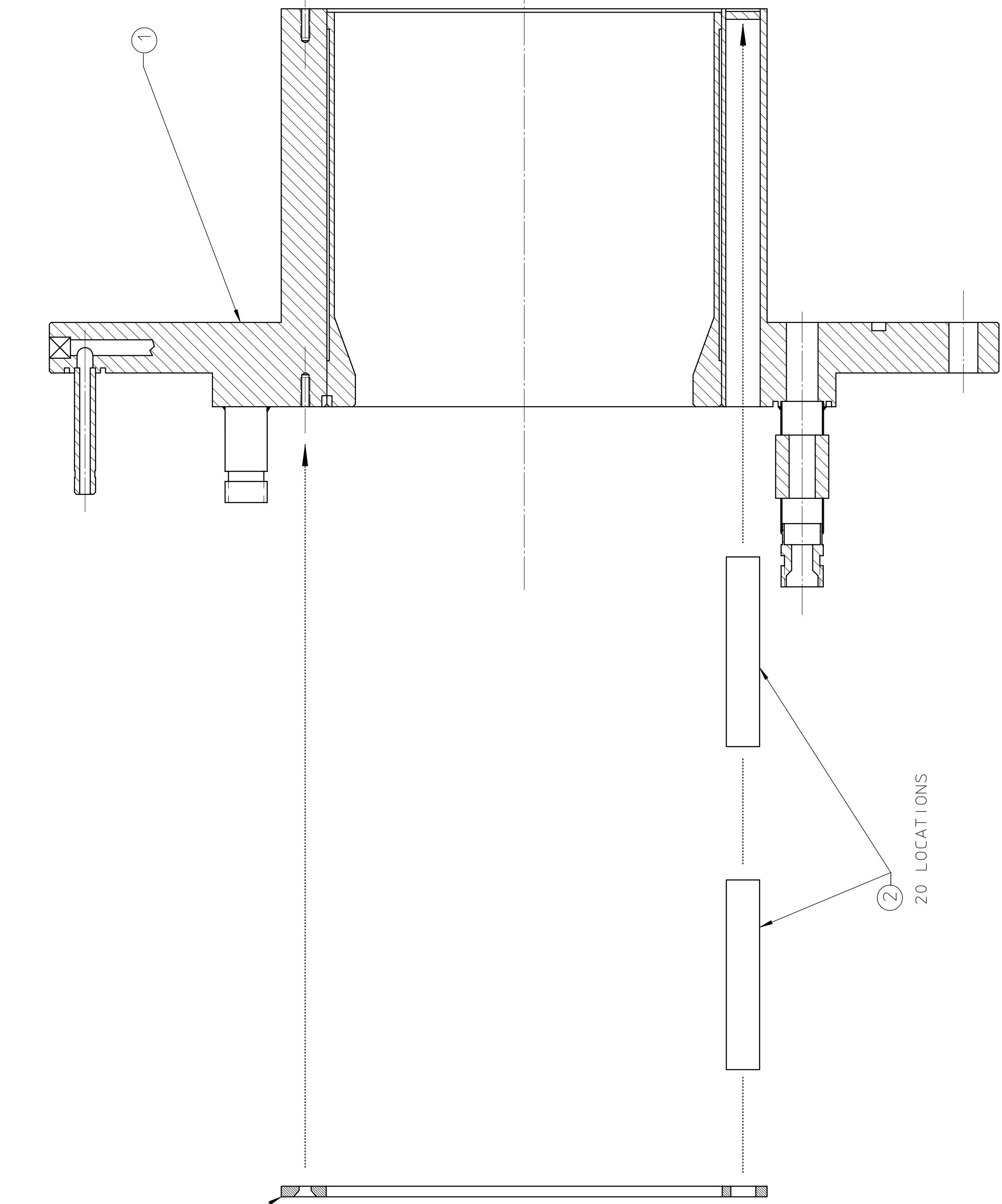
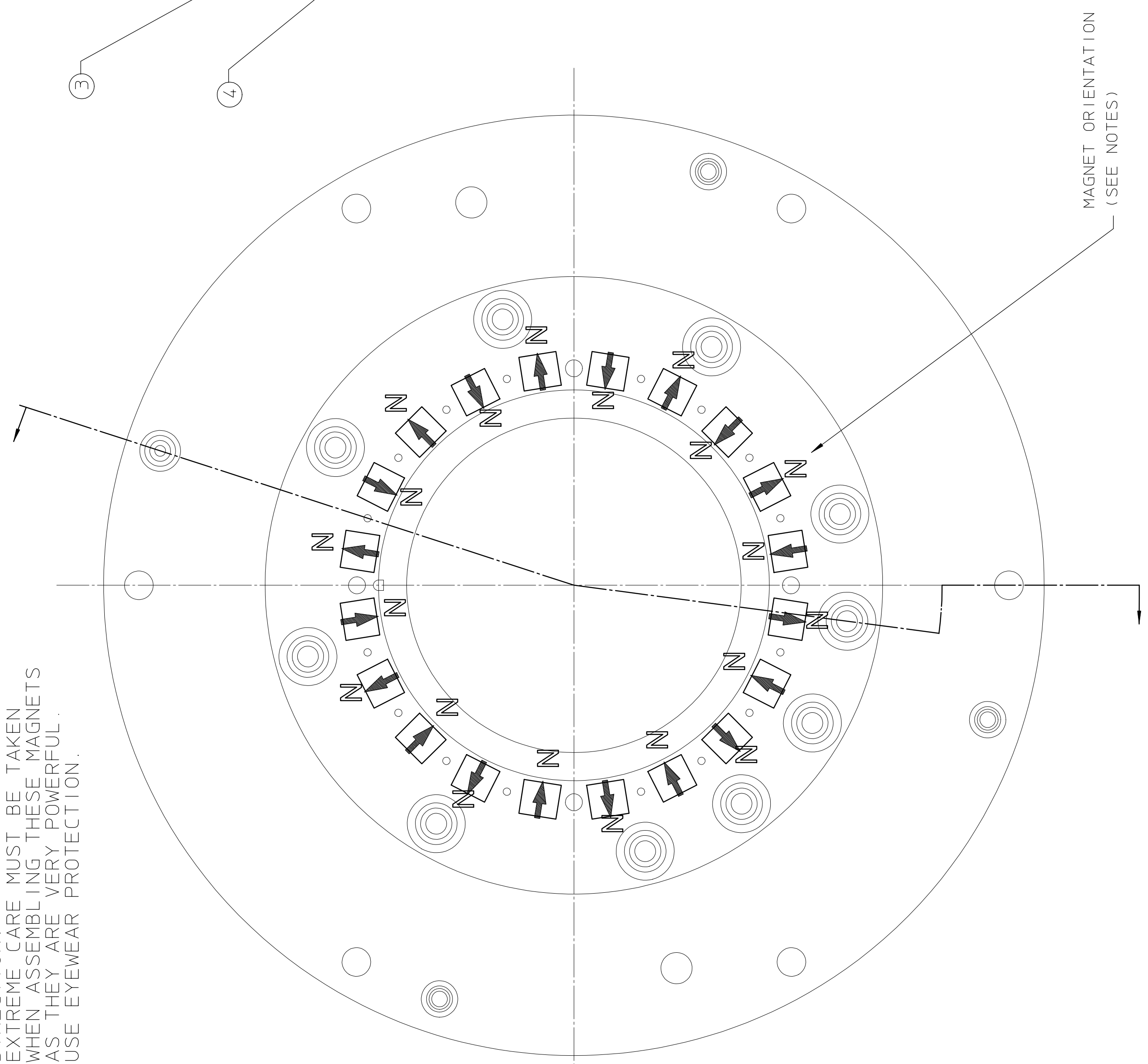


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- NOTES (UNLESS OTHERWISE SPECIFIED):
- DIRECTION OF MAGNETIZATION ON THE MAGNETS DENOTES THE "NORTH" END OF A MAGNET. I.E. A COMPASS NEEDLE WILL POINT IN THE OPPOSITE DIRECTION. EXTREME CARE MUST BE TAKEN WHEN ASSEMBLING THESE MAGNETS AS THEY ARE VERY POWERFUL. USE EYEWEAR PROTECTION.



ITEM	REC'D	PART NUMBER	DESCRIPTION
1	1	21C9894	PLASMA CHAMBER WELDMENT
2	40	21C8502-1	CUSP MAGNETS
3	1	21C9982	CUSP MAGNET COVER RING
4	8	-	SCREW, FLATHEAD, SS, 4-40 X .375" LONG

A B C D

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS			
FRAC.	X ± 1	FRAC.	+1/64	ACCT.	SERIAL	NO.	
DATE	XX ± .01	ANGLES	± 0.5°	DATE	DATE	NO.	
DELIVER	XXX ± .005	FINISH	125Z	TO	RECD.	RECD.	
THREADS ARE CLASS 2				SURFACE CLEAN			
CHAMFER ENDS OF ALL SCREW THREADS 30°				IDENT. TAG			
ON MACHINE				METH.			
BREAK EDGES .016 MAX. ON MACHINED WORK				DATE			
REF. ASME Y14.5M & ANSI B46.1				BY			
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