



Material	BRASS					
	Unless Otherwise Noted		Rev	Dwn	Date	Changes
.X ± .1	.XX ± .025	.XXX ± .010	Angles ± .5°			
Break Edges .03 Max on Machined Work						
Remove Burrs Weld Splatter and Loose Scale						
References: ANSI Y 14.5 & B46.1						
Account Number	Finish	∠ 125				
Date Issued	Date Recd	-				
Number Required	Deliver To	-				
Surface Treatment	Degrease	Identify Tag				
Drawn By	J. MANDRILLON	Date	12-15-99			
Check By	D. CHENG	Date	12-17-99			
Shown on Dwg. No.			Category FE-3111 Do not Scale Prints			
Patent Clear			Drawing Scale Full			
Micro-Filmed			Drawing Type Detail			
Revised			8210-14			
Accession			21G7881			
LAWRENCE BERKELEY LABORATORY						
University of California - Berkeley						
SNS-FES ION SOURCE AND LEBT						
MECHANICAL SYSTEMS						
EXTRACTOR CENTERING BUSHING						