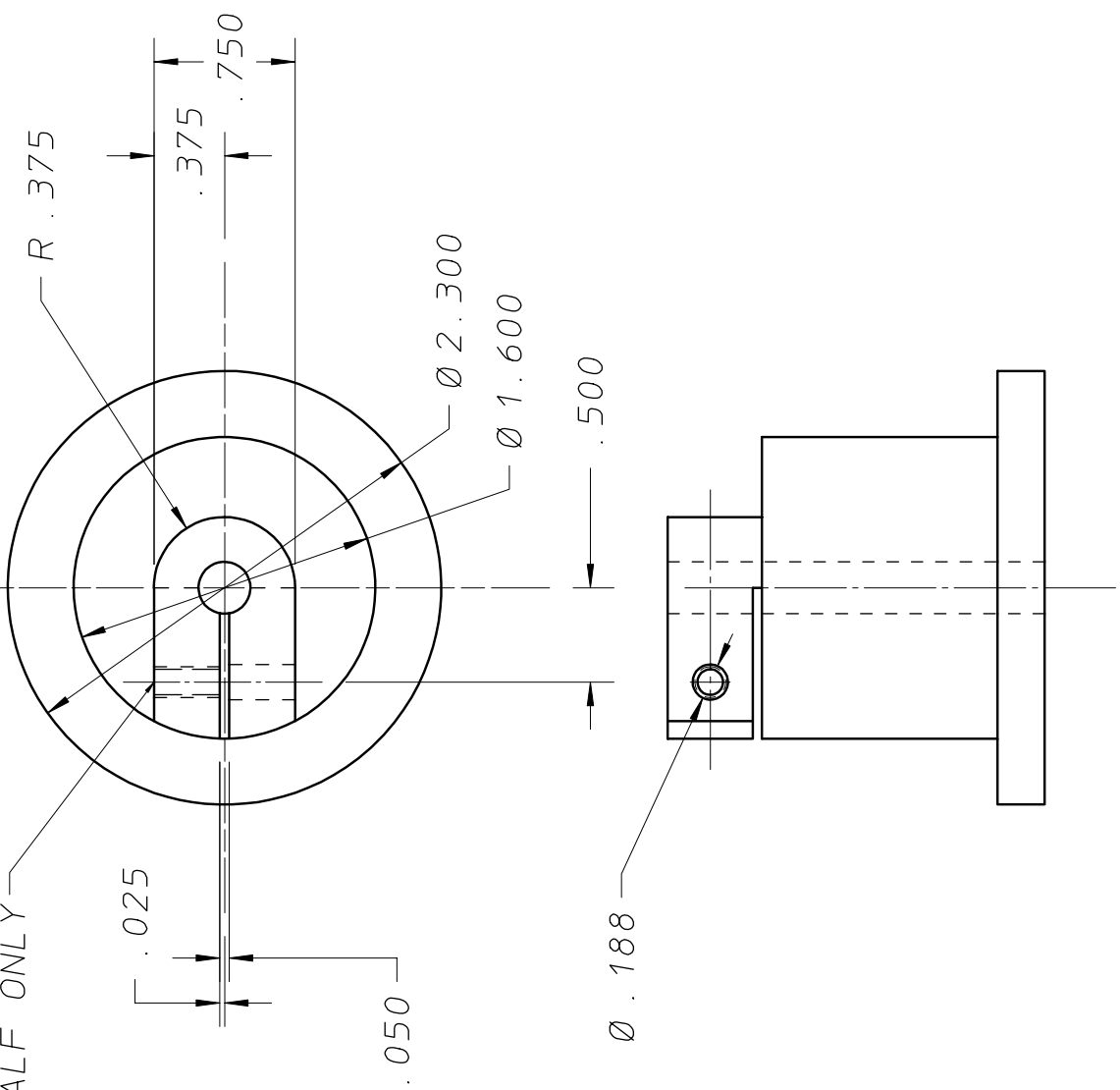


REQD	ITEM	PART NUMBER	DESCRIPTION
A/R	1	-	BRASS
			21G7812

DRILL AND TAP 8-32
THIS HALF ONLY



UNLESS OTHERWISE SPECIFIED	SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
TOLERANCE .X ± .1 .XX ± .01 .XXX ± .005	ACCT NO	SER NO	UNIVERSITY OF CALIFORNIA-BERKELEY	
SURFACE FINISH 125 $\sqrt{}$	DATE REQD	NO REQD	SNS-FES ION SOURCE AND LEPT	
1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.	DELIVER TO		MECHANICAL SYSTEMS	
2. THREADS CLASS 2.	SURFACE TREATMENT		CENTERING ROD CLAMP	
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.	IDENTIFIC TAG		PAT CLEAR	DWG TYPE
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.	BY J. MANDRILLON	DATE 05-15-99	DETAIL	21G7836
5. BREAK EDGES 0.03 MAX. ON MACHINE WORK.	CHK D. CHENG	DATE 05-20-99	SCALE:	FULL
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.			DO NOT SCALE PRINTS	
7. REF. -USASI OR ASA STDS SECT Y-14 & B46-1.			DESIGN ACCT NO	8210-14
REV DWN	CHK	DATE	CATEGORY CODE	FE3111
			DWG NO	21G7812
			REV	