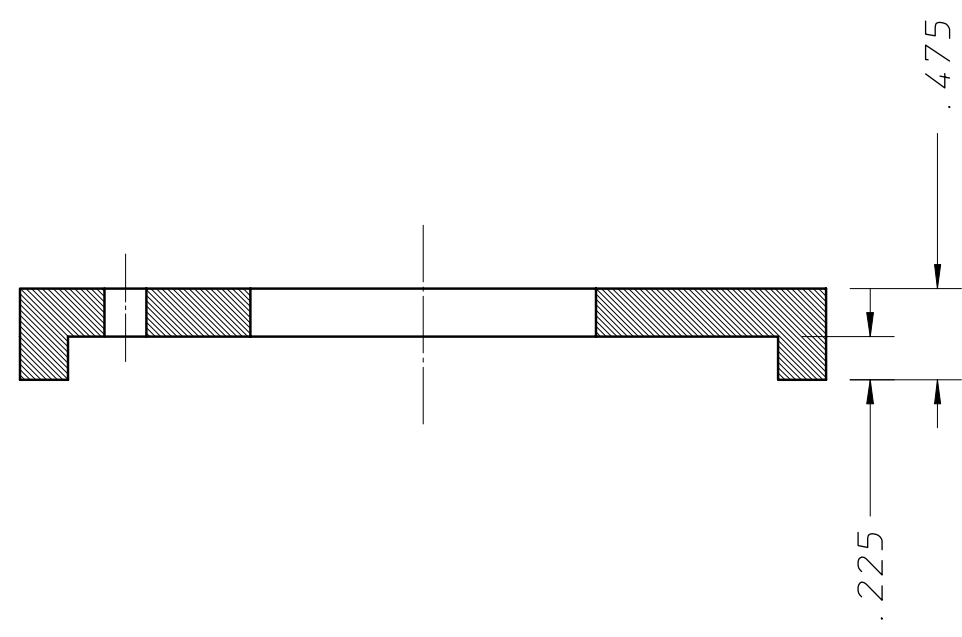
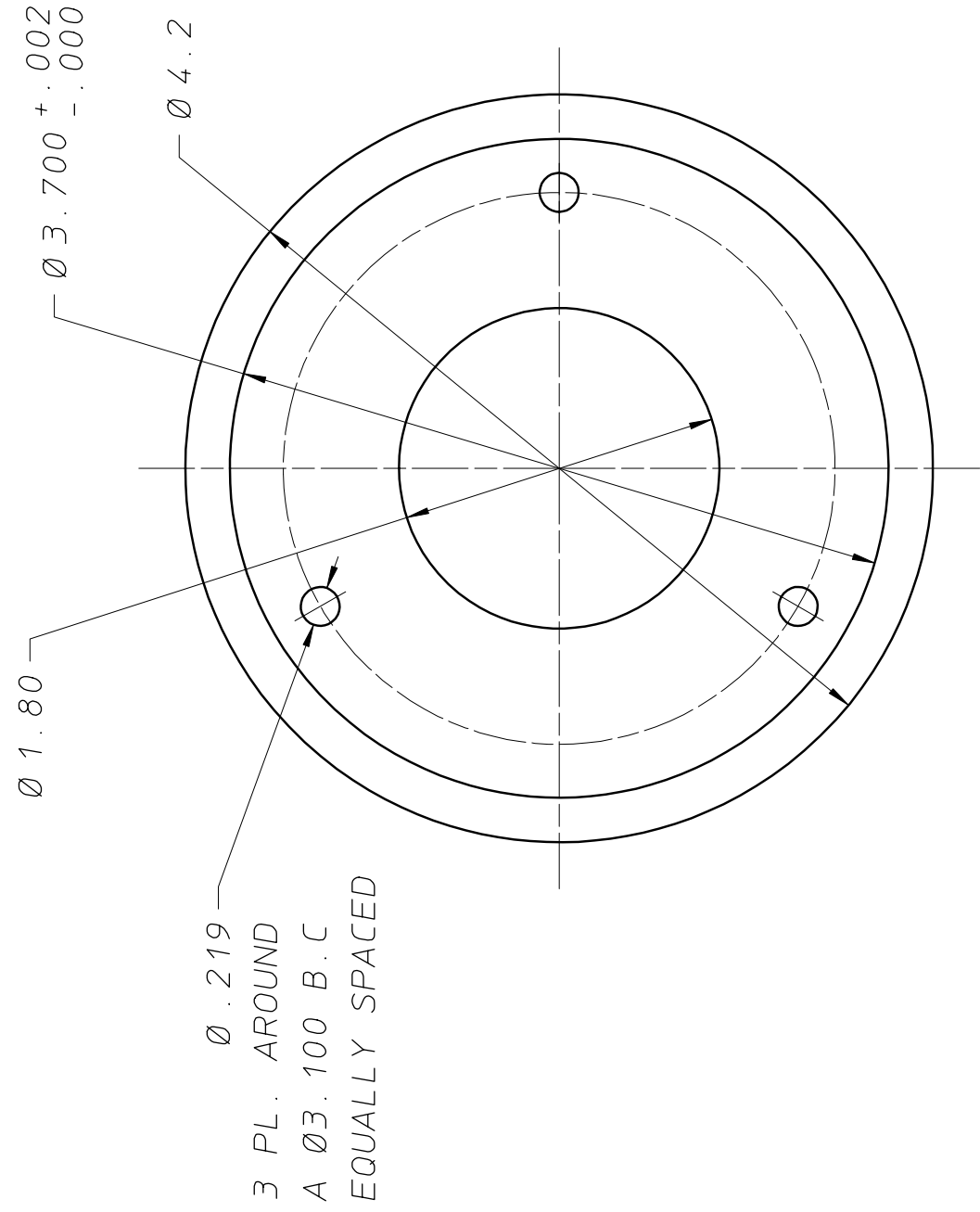


REQD ITEM PART NUMBER		DESCRIPTION	
A/R	1	-	AL 6061-T6
21G7802			



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS	
TOLERANCE .X ± .1 .XX ± .01 .XXX ± .005	ACCT NO	SER NO	
SURFACE FINISH 125 ✓	DATE REQD	NO REQD	
1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.	DELIVER TO		
2. THREADS CLASS 2.	SURFACE TREATMENT DEGREASE		
3. CHAMFER ENDS OF ALL SCREW THRS 30°.	IDENTIFIC TAG		
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRS.	DWG BY	J. MANDRILLON	DATE 05-15-99
5. BREAK EDGES 0.03 MAX. ON MACHINE WORK.	CHK BY	D. CHENG	DATE 5/20/99
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.			
7. REF. -USASI OR ASA STDS SECT Y-14 & B46-1.			
REV DWN	CHK DATE	DESCRIPTION	
LAWRENCE BERKELEY LABORATORY		CLAMP RING	
UNIVERSITY OF CALIFORNIA-BERKELEY		SNS-FES ION SOURCE AND LEFT MECHANICAL SYSTEMS	
PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: FULL
MICROFILMED	DETAIL	21G7836	DO NOT SCALE PRINTS
DESIGN ACCT NO	CATEGORY CODE	DWG NO	REV
8210-14	FE3111	21G7802	