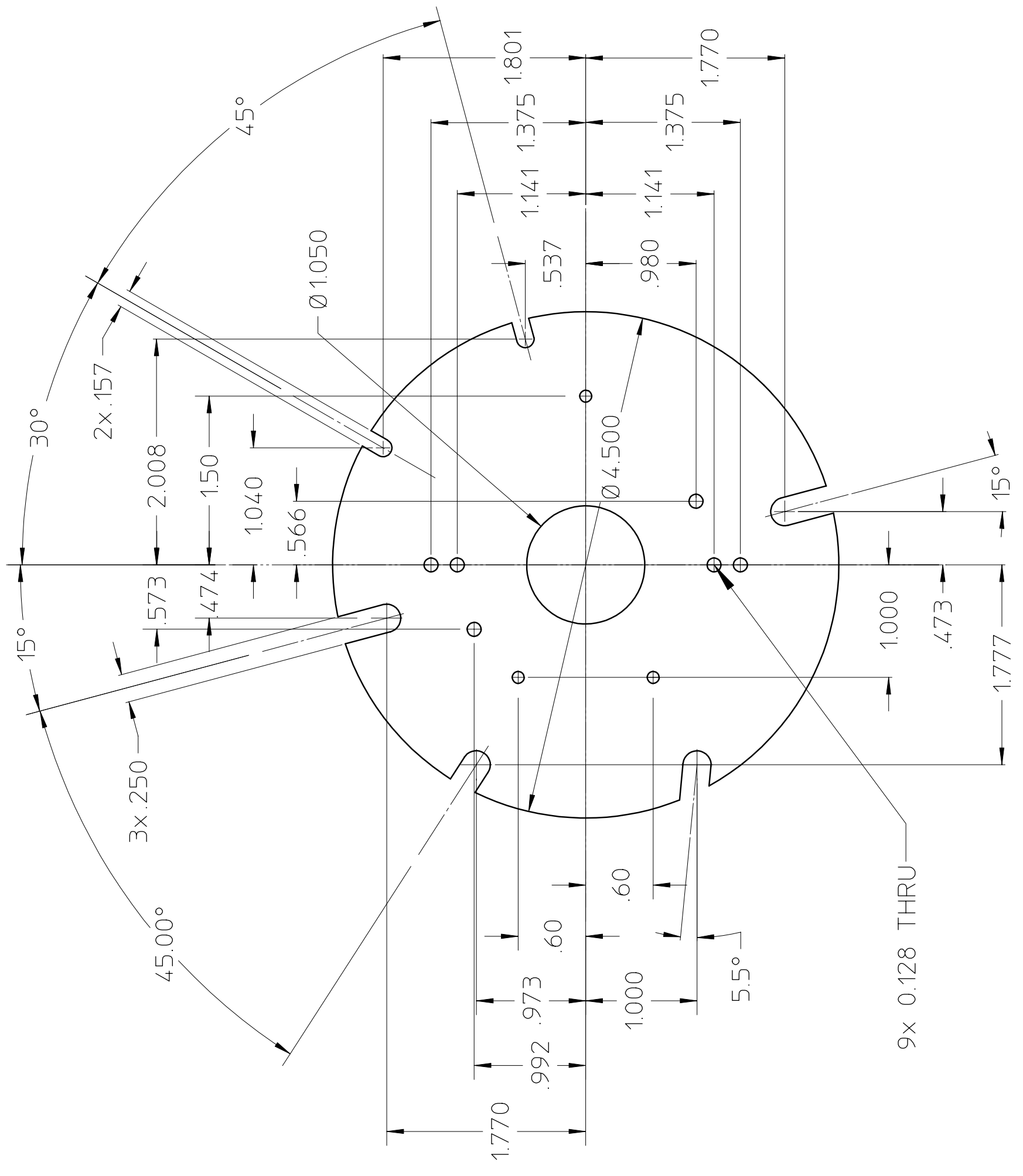


D B C A

REQ	ITEM	PART NUMBER	DESCRIPTION
			SHEET, .018 THK TYPE 304



REV	DWG	CHK	ZONE	DATE	CHANGES
UNLESS OTHERWISE SPECIFIED					
.X ± .1		FRAC. ± 1/64		ACCT. NO.	
.XX ± .01		ANGLES ± .01°		DATE RECD.	
.XXX ± .005		FINISH 125√		DELIVER TO	
TOLERANCES					
THREADS ARE CLASS 2					
CHAMFER ENDS OF ALL SCREW THREADS 30°					
CUT 1.5 PITCH THRU RELIEF WITH ROUND NOSE TOOL					
ON MACHINE CUT THREADS					
BREAK EDGES .016 MAX. ON MACHINED WORK					
REMOVE BURRS WELD SPLATTER & LOOSE SCALE					
REFERENCES: ANST Y14.5 & B46.1.					
SHOP ORDERS			SERIAL NO.		
ACCT. NO.			DATE RECD.		
DATE ISSD			NO. RECD.		
SURFACE TREATMENT DEGREASE					
IDENT. METH. TAG					
DWG. RAY LOW					
DATE 06-11-00					
CHK. DAN CHENG					
DATE 08-11-00					
LAWRENCE BERKELEY LABORATORY					
UNIVERSITY OF CALIFORNIA-BERKELEY					
SNS-FRONT END SYSTEM					
ION SOURCE PROTOTYPE SYSTEM					
STAINLESS STEEL SHIELD					
PATENT CLEAR		DWG. TYPE		SHOWN ON	
MICROFILMED		DETAIL		SCALE	
DESIGN ACCT. NO.		FE3111		CATEGORY CODE	
8212-AC		FE3111		FE3111	
DWG. NO.		21G7593		SIZE	
21G7593		FULL		DO NOT SCALE PRINTS	
REV.		REV.		REV.	

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