



2167466

- NOTES:
- 1. JOINTS INDICATED SHALL BE SEALED WITH RTV (ITEM 17) TO BE VAC. TIGHT.
 - 2. Ø .250" DOWEL PINS SHALL BE USED WHEN ASSEMBLING PARTS 1 AND 3 TO ENSURE PROPER ALIGNMENT.
 - 3. ITEM 13 SHALL BE SOLDERED TO ITEM 14 AT A MINIMUM OF 8 PLACES TO ENSURE ELECTRICAL CONTACT PRIOR TO POURING OF EPOXY.
 - 4. EPOXY (ITEMS 15 & 16) SHALL BE POURED TO HEIGHT INDICATED AND ALLOWED TO CURE IN A VACUUM ENVIRONMENT.

QTY	ITEM NO.	DESCRIPTION
1	1	TOP PLATE
1	2	MAIN INSULATOR MOLD
1	3	INSULATOR MOLD RING
1	4	MAIN INSULATOR MOLD OUTER RING PLATE
1	5	BOTTOM PLATE
1	6	INSULATOR MOLD RING
1	7	INSULATOR MOLD RING
1	8	INSULATOR MOLD RING
1	9	INSULATOR MOLD RING
1	10	INSULATOR MOLD RING
1	11	INSULATOR MOLD RING
1	12	INSULATOR MOLD RING
1	13	INSULATOR MOLD RING
1	14	INSULATOR MOLD RING
1	15	INSULATOR MOLD RING
1	16	INSULATOR MOLD RING
1	17	INSULATOR MOLD RING

REV	DATE	DESCRIPTION
1	02/10/11	FE3111
2	02/10/11	FE3111

UNLESS OTHERWISE SPECIFIED	SHIP	DATE
1	05/10/11	05/10/11
2	05/10/11	05/10/11
3	05/10/11	05/10/11
4	05/10/11	05/10/11
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