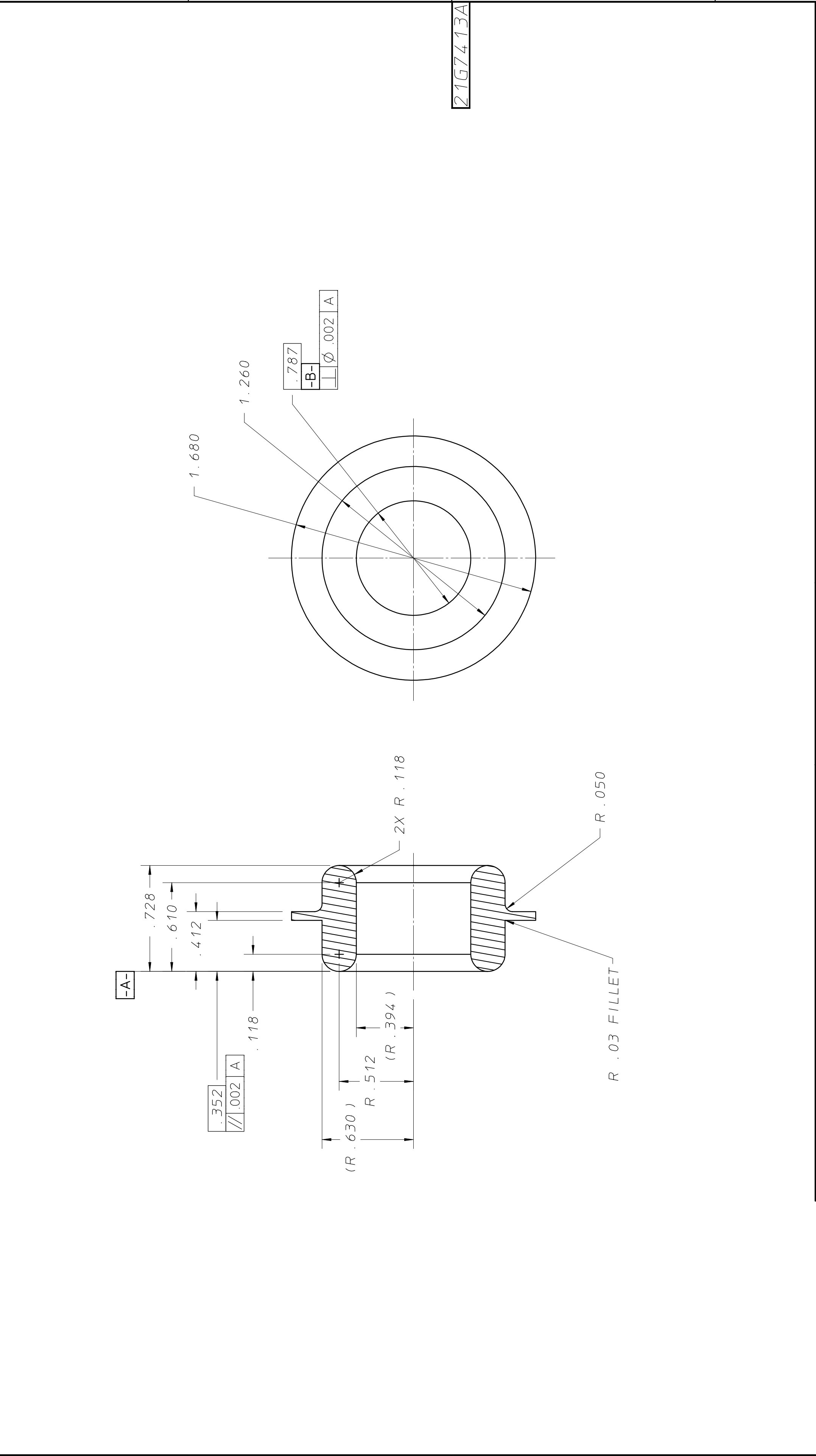


D B C A

REQ	ITEM	PART NUMBER	DESCRIPTION
A/R	1	-	STAINLESS STEEL, TYPE 304, .75" STOCK



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
.X ± .1	FRAC. ± 1/64	ACCT. NO.	SERIAL NO.	UNIVERSITY OF CALIFORNIA-BERKELEY	
.XX ± .01	ANGLES ± .01°	DATE ISSD	DATE RECD.	SNS-FES ION SOURCE AND LEBT	
XXX ± .002	FINISH 16√	DELIVER TO	NO. RECD.	MECHANICAL SYSTEMS	
TOLERANCES		SURFACE TREATMENT ELECTROPOLISH		65 MA G3 ELECTRODE APERTURE INSERT	
THREADS ARE CLASS 2		IDENT. METH. TAG		PATENT CLEAR	
CHAMFER ENDS OF ALL SCREW THREADS 30°		DWG. BY D. CHENG		DNG. TYPE DETAIL	
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL		DATE 3/30/00		DNG. NO. 21G7044	
ON MACHINE CUT THREADS.		DATE		SHOWN ON SCALE 2:1	
BREAK EDGES .016 MAX. ON MACHINED WORK		CHK.		DO NOT SCALE PRINTS	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		BY		DNG. NO. 21G7413	
REFERENCES: ANS I 14.5 & B46.1		CHG. ZONE DATE		FE3111	
CHANGES		REV DWG		CATEGORY CODE	
				8212-A1	
				FE3111	
				21G7413	
				A	

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