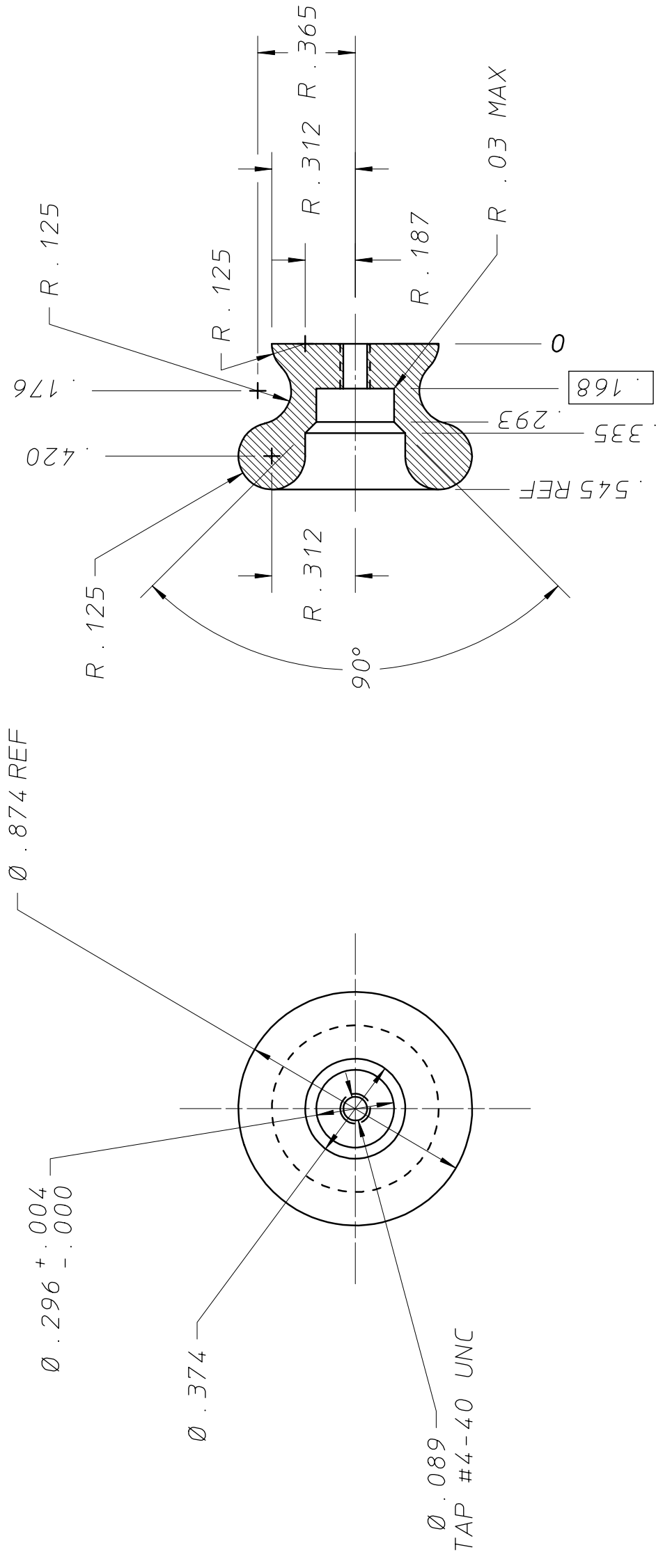


REQD ITEM PART NUMBER		DESCRIPTION	
A/R	1	-	STAINLESS STEEL, TYPE 304
21G7242			



UNLESS OTHERWISE SPECIFIED	SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
TOLERANCE .X ± .1 .XX ± .01 .XXX ± .005	ACCT NO	SER NO	UNIVERSITY OF CALIFORNIA-BERKELEY	
SURFACE FINISH 32 ✓	DATE ISSD	DATE REQD	SNS-FES ION SOURCE AND LEBT	
1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.	DELIVER TO		MECHANICAL SYSTEMS	
2. THREADS CLASS 2.	SURFACE TREATMENT		EXTRACTOR INSULATOR SHIELD, INNER	
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.	ELECTROPOLISH		PAT CLEAR	DWG TYPE
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.	IDENTIFIC TAG		DETAIL	21G7282
5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.	BY	DATE	SCALE: 2:1	
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.	D. CHENG	5-16-99	DO NOT SCALE PRINTS	
7. REF. -USASI OR ASA STDS SECT Y-14 & B46-1.	CHK	DATE	MICROFILMED	DESIGN ACCT NO
			8210-14	FE3111
REV DWN	CHK	DATE	DWG NO	
			21G7242	