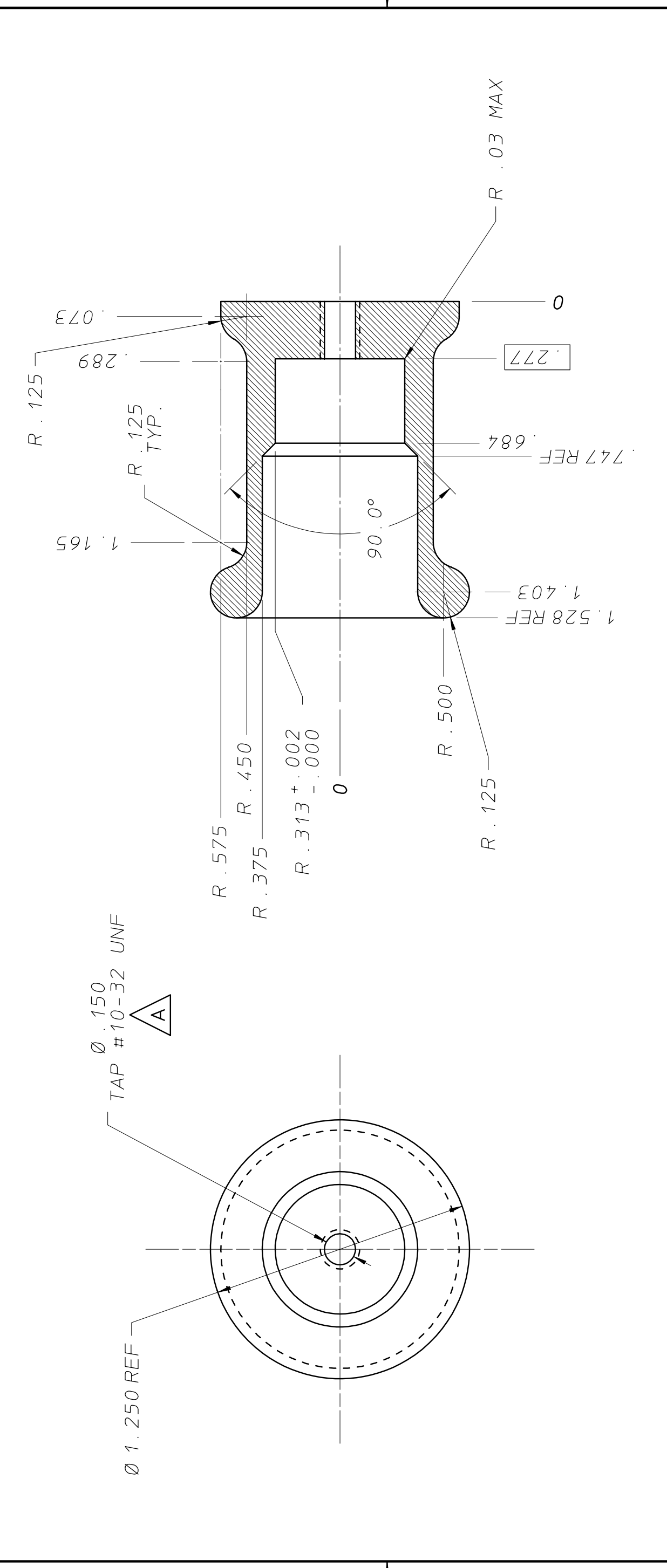


REQD ITEM PART NUMBER		DESCRIPTION	
A/R	1	STAINLESS STEEL, TYPE 304	
21G7182A			



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS	
TOLERANCE	X ± .1 XX ± .01 XXX ± .005	ACCT NO	SER NO
SURFACE FINISH	32 ✓	DATE REQD	NO REQD
1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.		DELIVER TO	
2. THREADS CLASS 2.		SURFACE TREATMENT ELECTROPOLISH	
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.		IDENTIFIC TAG	
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.		DWG BY	DATE
5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.		D. CHENG	5-14-99
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.		CHK BY	DATE
7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.			
A	DWC	8/10/99	#10-32 CALLOUT WAS #10-24
REV DWN	CHK DATE		DESCRIPTION

<b>LAWRENCE BERKELEY LABORATORY</b>			
UNIVERSITY OF CALIFORNIA-BERKELEY			
SNS-FES ION SOURCE AND LEBT			
MECHANICAL SYSTEMS			
PAT CLEAR	DWG TYPE	SHOWN ON	SCALE:
	DETAIL	21G7263	2:1
MICROFILMED	DESIGN ACCT NO	CATEGORY CODE	DWG NO
	8210-14	FE3111	21G7182A
			REV
			DO NOT SCALE PRINTS