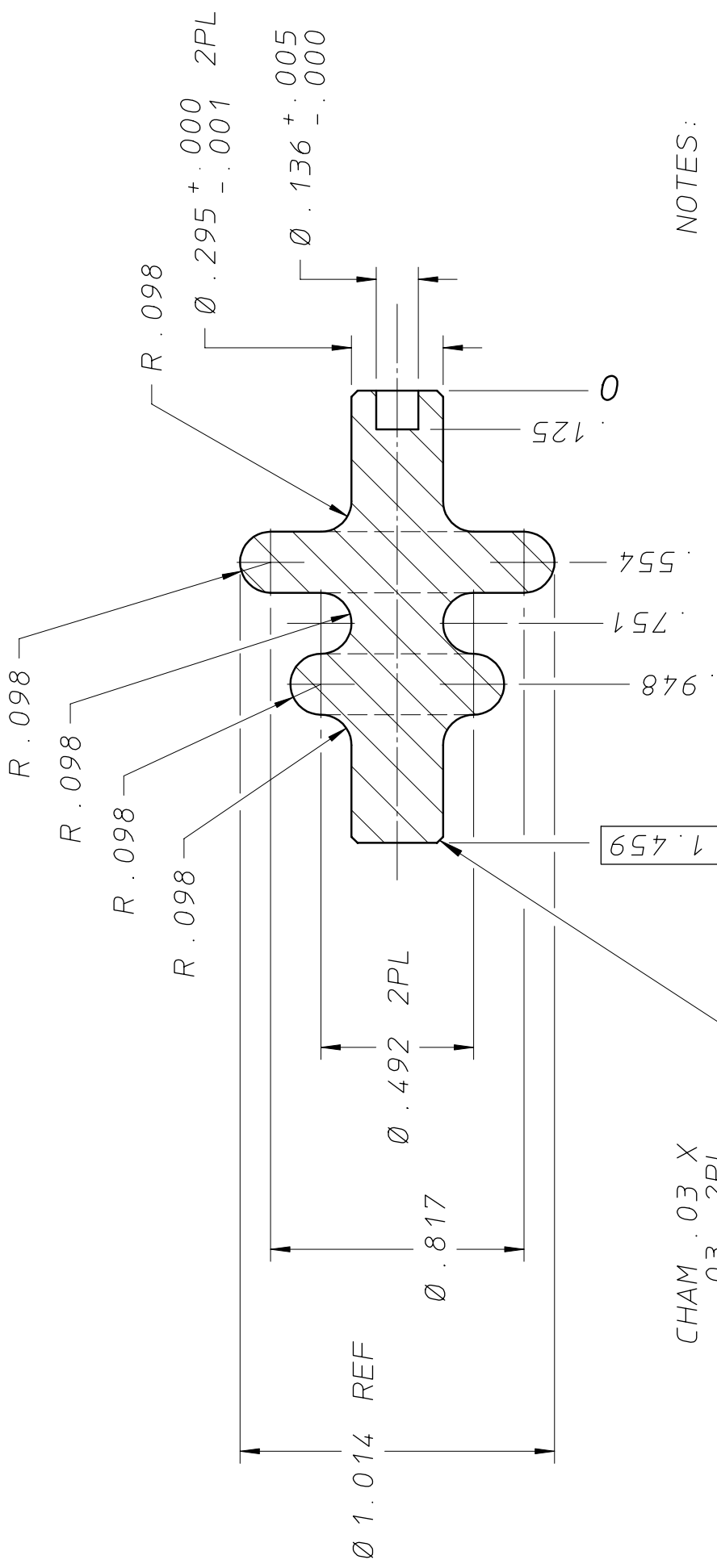


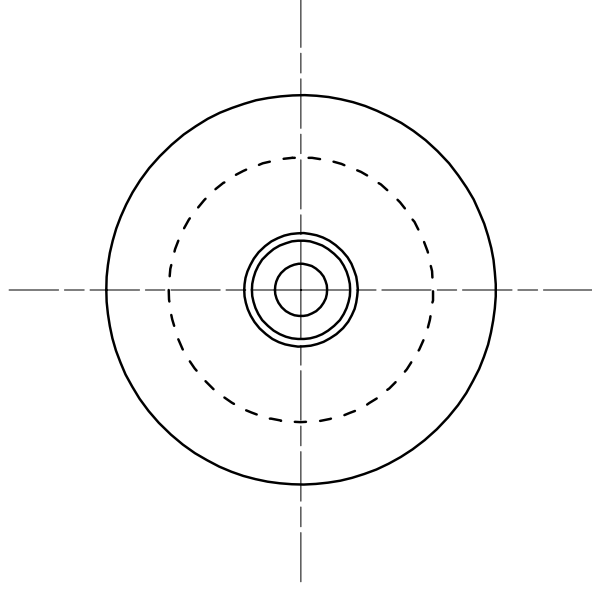
REQD	ITEM	PART NUMBER	DESCRIPTION
A/R	1	-	ALUMINA, 85% A1203
			21G7132



CHAM .03 X
.03, 2PL
ALL AROUND

NOTES:

- THIS MATERIAL TO BE MACHINED FROM GREEN MATERIAL (85% A1203) THEN FIRED AFTER MACHINING.



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS	
TOLERANCE .X ± .1 .XX ± .01 .XXX ± .005	ACCT NO	SER NO	
SURFACE FINISH 32 ✓	DATE ISSD	DATE RECD	NO RECD
1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.	DELIVER TO		
2. THREADS CLASS 2.	SURFACE TREATMENT DEGREASE		
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.	IDENTIFIC TAG		
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.	DATE	DATE	
5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.	BY D. CHENG	5-14-99	
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.	CHK	DATE	
7. REF. -USASI OR ASA STDS SECT Y-14 & B46-1.	BY		
REV DWN	CHK	DATE	DESCRIPTION
LAWRENCE BERKELEY LABORATORY			
UNIVERSITY OF CALIFORNIA-BERKELEY			
SNS-FES ION SOURCE AND LEFT MECHANICAL SYSTEMS			
PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: 2:1
MICROFILMED	DETAIL	21G7252	DO NOT SCALE PRINTS
DESIGN ACCT NO	CATEGORY CODE	DWG NO	REV
8210-14	FE3111	21G7132	