



REQ	ITEM	PART NUMBER	DESCRIPTION
A/R	1	-	STAINLESS STEEL, TYPE 304, 3/16" STOCK

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS	
.X \pm .1	FRAC. \pm 1/64	ACCT. NO.	SERIAL NO.
.XX \pm .01	ANGLES \pm .01°	DATE ISSD	DATE REOD.
XXX \pm .001	FINISH 32 ✓	DELIVER TO	NO. REOD.
TOLERANCES		SURFACE TREATMENT ELECTROPOLISH	
THREADS ARE CLASS 2		IDENT. METH. TAG	
CHAMFER ENDS OF ALL SCREW THREADS 30°		BY D. CHENG	
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.		DATE 4-29-99	
BREAK EDGES .016 MAX. ON MACHINED WORK		DATE	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		CHK. BY	
REFERENCES: ANS I 14.5 & B46.1		DATE	
REV	DWG	CHK	ZONE
			DATE
CHANGES			

LAWRENCE BERKELEY LABORATORY			
UNIVERSITY OF CALIFORNIA-BERKELEY			
SNS-FES ION SOURCE AND LEBT			
MECHANICAL SYSTEMS			
G3 ELECTRODE CLAMP RING			
PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE
DETAIL	21G704.4	21G7063	2:1
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.
8210-14	FE3111	21G7063	21G7063
			DO NOT SCALE PRINTS
			SIZE
			REV.