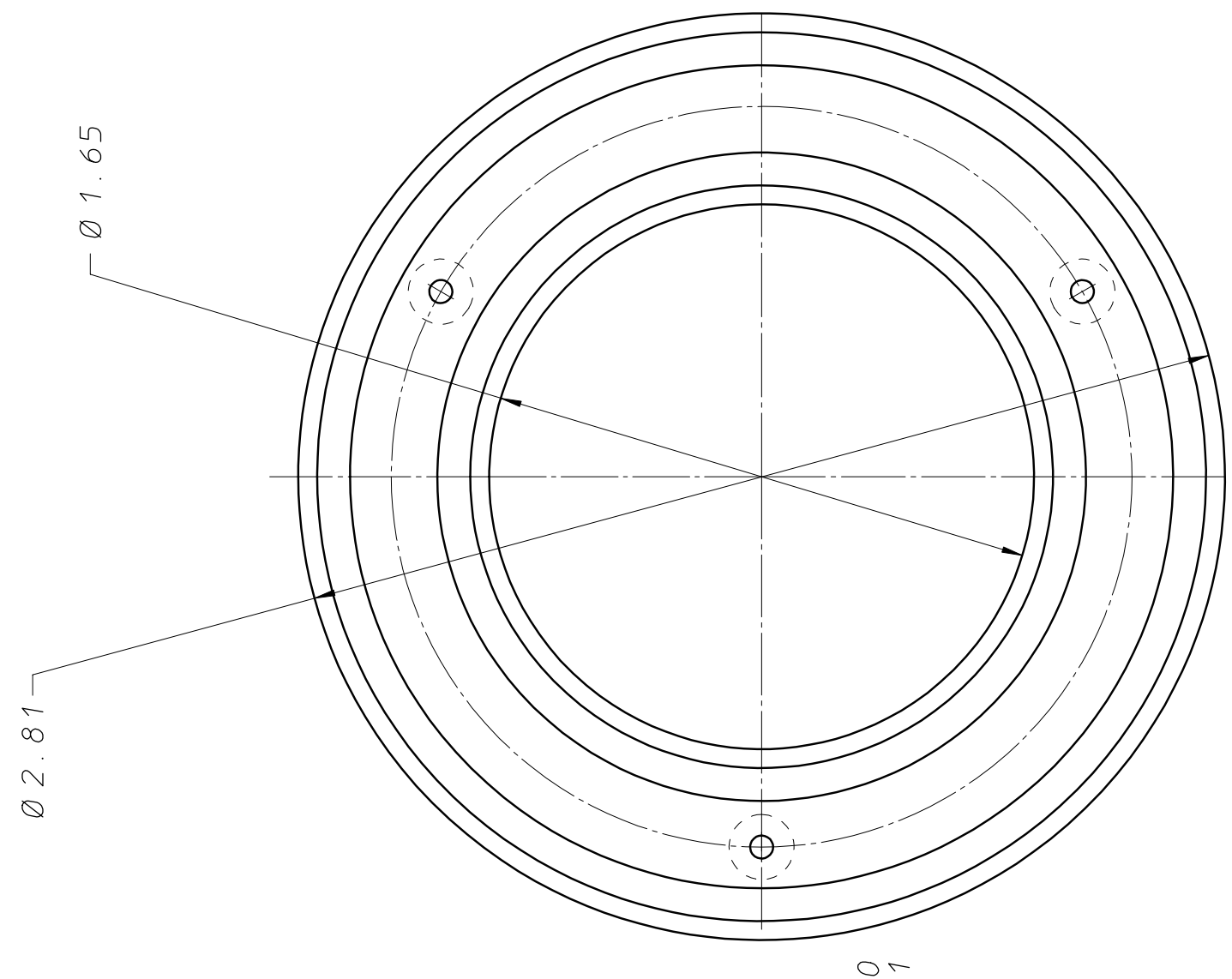
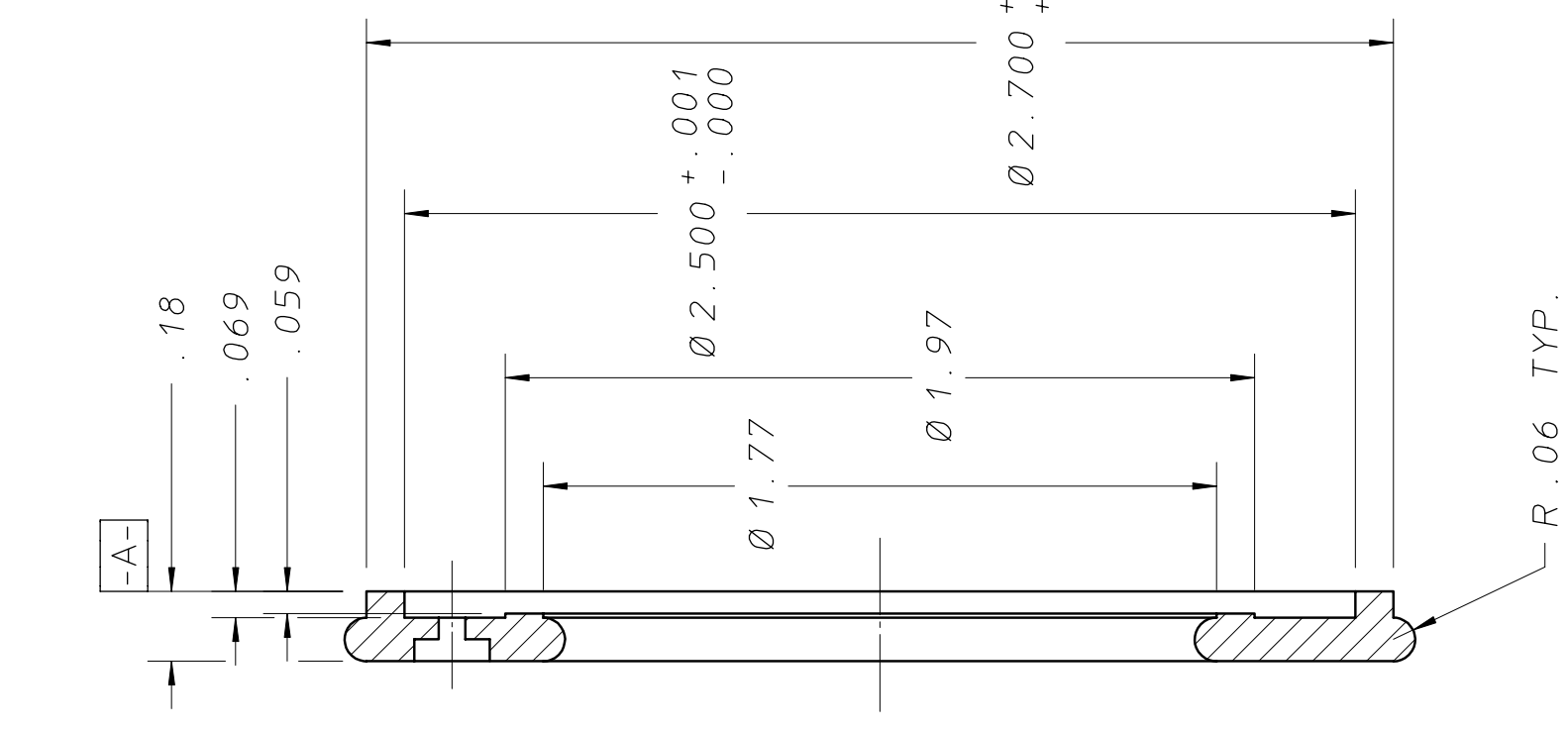
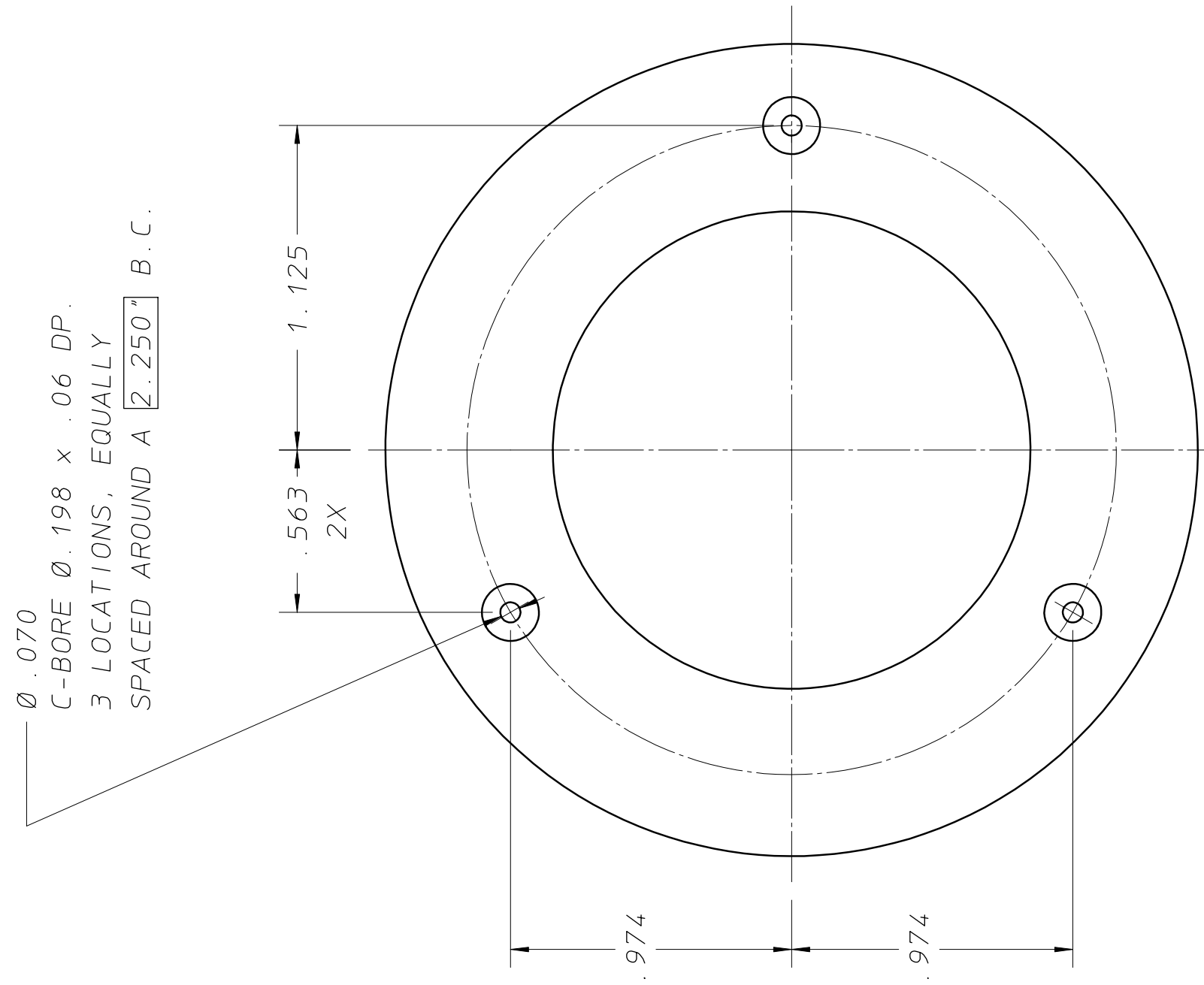


D B C A

REQ	ITEM	PART NUMBER	DESCRIPTION
A/R	-	-	LOW CARBON STEEL PLATE, 1006

Ø .070
C-BORE Ø .198 x .06 DP.
3 LOCATIONS, EQUALLY
SPACED AROUND A $2.250 \pm .001$ B.C.



21G7023

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS			
.X ± .1		FRAC. ± 1/64		ACCT. NO.		SERIAL NO.	
.XX ± .01		ANGLES ± .01°		DATE RECD.		DATE RECD.	
XXX ± .001		FINISH 32 ✓		DELIVER TO		NO. RECD.	
TOLERANCES				SURFACE TREATMENT DEGREASE			
THREADS ARE CLASS 2				IDENT. METH. TAG			
CHAMFER ENDS OF ALL SCREW THREADS 30°				DWG. BY D. CHENG			
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.				DATE 4-26-99			
BREAK EDGES .016 MAX. ON MACHINED WORK				DATE 00-00-00			
REMOVE BURRS, WELD SPATTER & LOOSE SCALE				CHK. BY			
REFERENCES: ANS1 114.5 & B46.1							
REV	DWG	CHK	ZONE	DATE	CHANGES		

LAWRENCE BERKELEY LABORATORY			
UNIVERSITY OF CALIFORNIA-BERKELEY			
SNS-FES ION SOURCE AND LEBT			
MECHANICAL SYSTEMS			
EXTRACTOR ELECTRODE CLAMP RING			
PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE
	DETAIL	21G7004	2:1
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.
	8210-14	FE3111	21G7023
			DO NOT SCALE PRINTS
			SIZE
			REV.

4 3 2 1 4 3 2 1