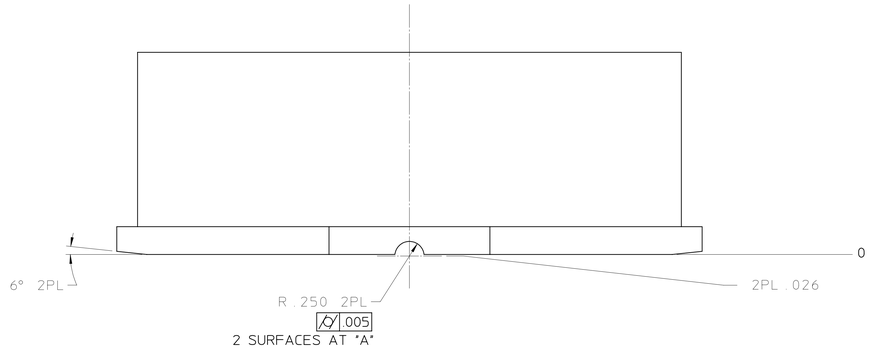
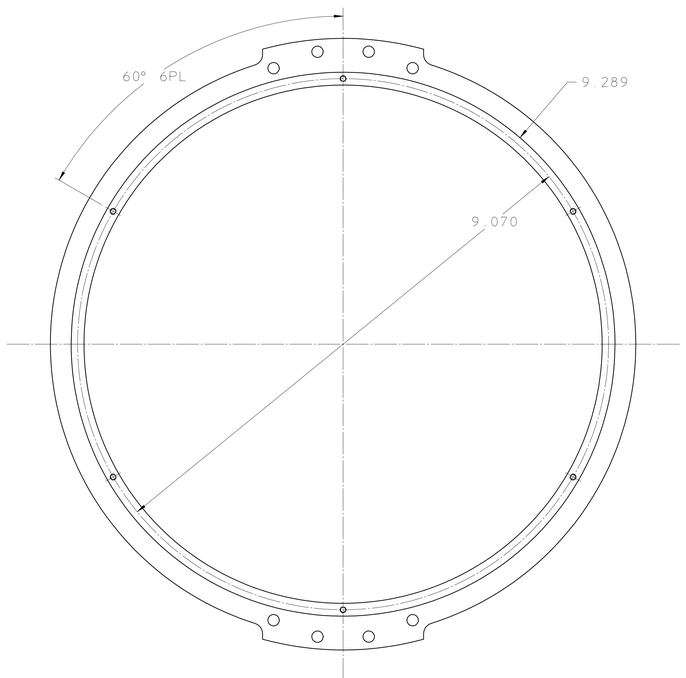
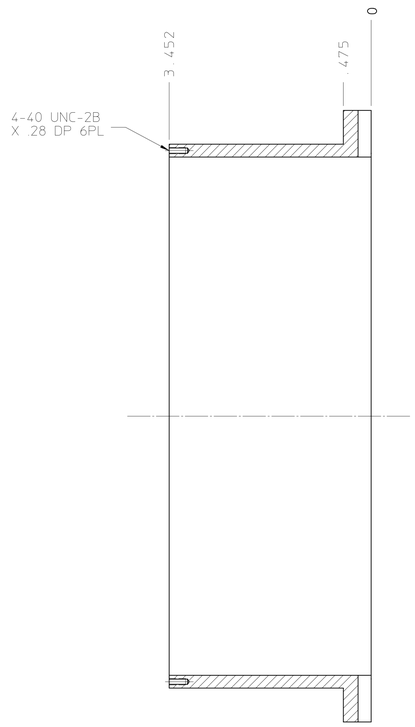
NOTES (UNLESS OTHERWISE SPECIFIED):

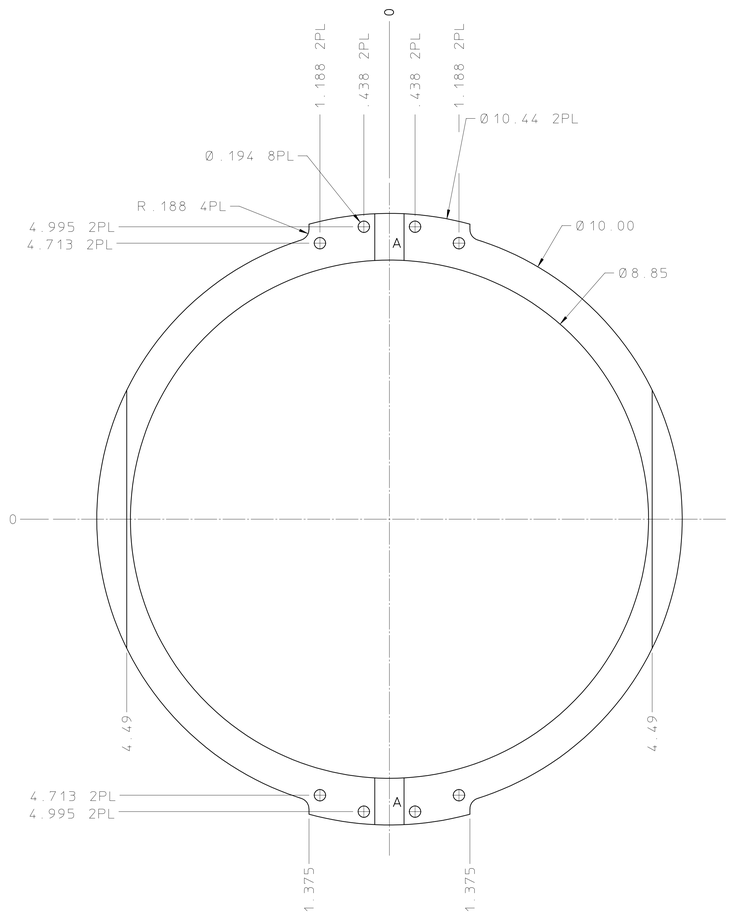
1) DIMENSIONS IN INCHES.

2) MATL: SST, 304.









21C9836

ITEM	REQD	PART NO.	DESCRIPTION

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES: X ± .1 | FRAC. ±1/64 | XX ± .01 | ANGLES ± 0.5° | XXX ± .005 | FINISH 125

THREADS ARE CLASS 2

CHAMFER ENDS OF ALL SCREW THREADS 30°.

CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.

BREAK EDGES .016 MAX. ON MACHINED WORK

REMOVE BURRS WELD SPLATTER & LOOSE SCALE

REF.: ASME Y14.5M & ANSI B46.1

SHOP ORDERS

ACCT. NO. | SERIAL NO.

DATE ISSD | DATE REQD | NO REQD

DELIVER TO

SURFACE TREATMENT: CLEAN

IDENT METH: TAG

DWG BY: PAL — DATE: 01-20-99

CHK BY: SKM — DATE: 01-21-99

LAWRENCE BERKELEY NATIONAL LABORATORY

UNIVERSITY OF CALIFORNIA-BERKELEY

SNS - FRONT END SYSTEM

ION SOURCE PROTOTYPE DESIGN

SUPPORT CYLINDER

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE		DO NOT SCALE PRINTS
	DETAIL	21C8406	FULL		
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
	8210-14	FE1100	21C9836	0	