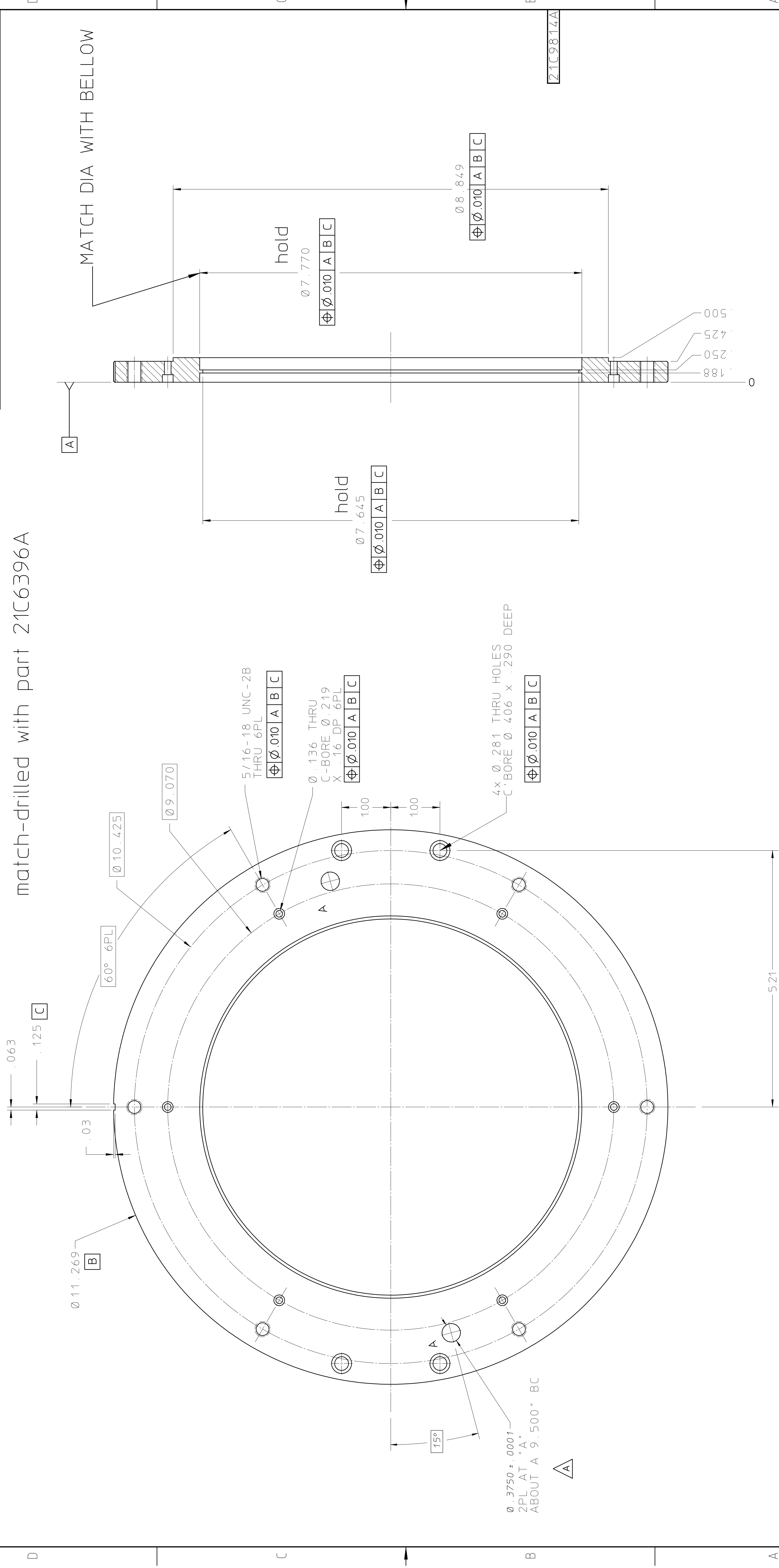


NOTES (UNLESS OTHERWISE SPECIFIED):

- 1) DIMENSIONS IN INCHES.
- 2) MATL: SST, 304.

Note
Dowel hole marked 'A' to be
match-drilled with part 21C6396A



ITEM	REV	PART NUMBER	DESCRIPTION

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY NATIONAL LABORATORY			
FRAC	± 1/64	ACCT.	SERIAL	DATE	NO.	RECD.		UNIVERSITY OF CALIFORNIA-BERKELEY			
ANGLES	± 0.5°	FINISH	125	DELIVER			SNS - FRONT END SYSTEM				
THREADS	CLASS 2	SURFACE	CLEAN	IDENT.			ION SOURCE PROTOTYPE DESIGN				
CHAMFER	ENDS OF ALL SCREW THREADS 30°	IDENT.	TAG	DATE	REV.		FORMED BELLOWS FLANGE				
REMOVE	BURRS WELD SPATTER & LOOSE SCALE	DATE					SCALE FULL				
REF:	ASME Y14.5M & ANSI B46.1	BY					DESIGN ACT. NO. 8210-14				
							CAT. NO. 21C9814				
							REV. A				