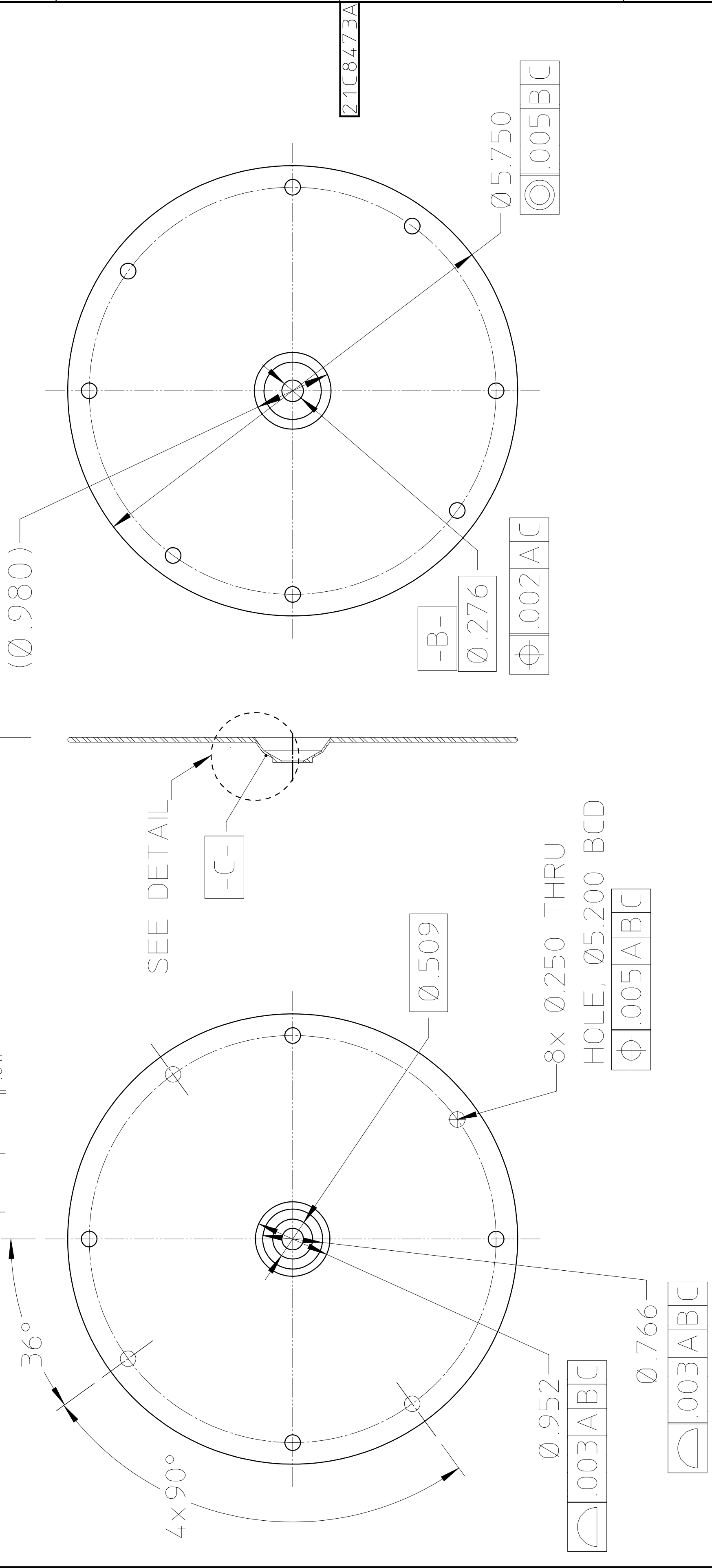
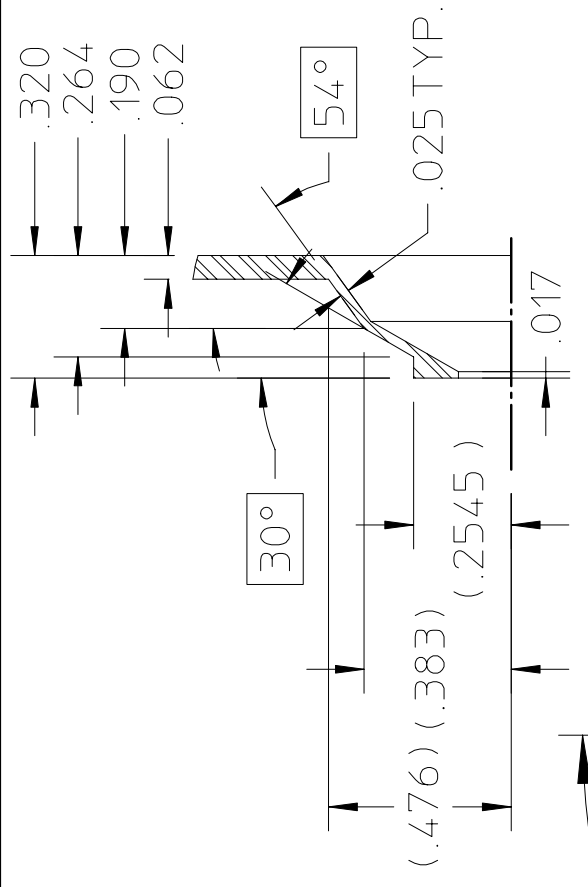


DESCRIPTION	
1	ITEM PART NUMBER
REQ 1	-
304 STAINLESS STEEL PLATE, 3/8 THK.	

DETAIL  
(SCALE: 2:1)



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS	
X ± .1	FRAC. ± 1/64	ACCT. NO.	SERIAL NO.
.XX ± .01	ANGLES ± .01°	DATE RECD.	DATE RECD.
XXX ± .005	FINISH 125 $\sqrt{}$	DELIVER TO	NO. RECD.
TOLERANCES		SURFACE TREATMENT ELECTROPOLISH	
THREADS ARE CLASS 2		IDENT. METH. TAG	
CHAMFER ENDS OF ALL SCREW THREADS 30°		DWG. S. MUKHERJEE	
CUT 1.5 PITCH THRU RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.		DATE 04-20-99	
BREAK EDGES .016 MAX. ON MACHINED WORK		DATE 4-29-99	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		CHK. D. CHENG	
REFERENCES: ANS I Y14.5 & B46.1.		DATE 4-29-99	
REV	DWG	CHK	ZONE
A	JM	D4	8-31
(.2545) DIM. WAS 0.250; DIA IS NOW .509			
CHANGES			
LAWRENCE BERKELEY LABORATORY		UNIVERSITY OF CALIFORNIA-BERKELEY	
SNS - FRON END SYSTEM		ION SOURCE PROTOTYPE DESIGN	
PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE
MICROFILMED	PART	FULL	SCALE FULL
DESIGN ACCT. NO.	DESIGN ACCT. NO.	FE1100	FE1100
8210-14	8210-14	FE1100	FE1100
FE1100	FE1100	FE1100	FE1100
21C8473	21C8473	21C8473	21C8473
A	A	A	A