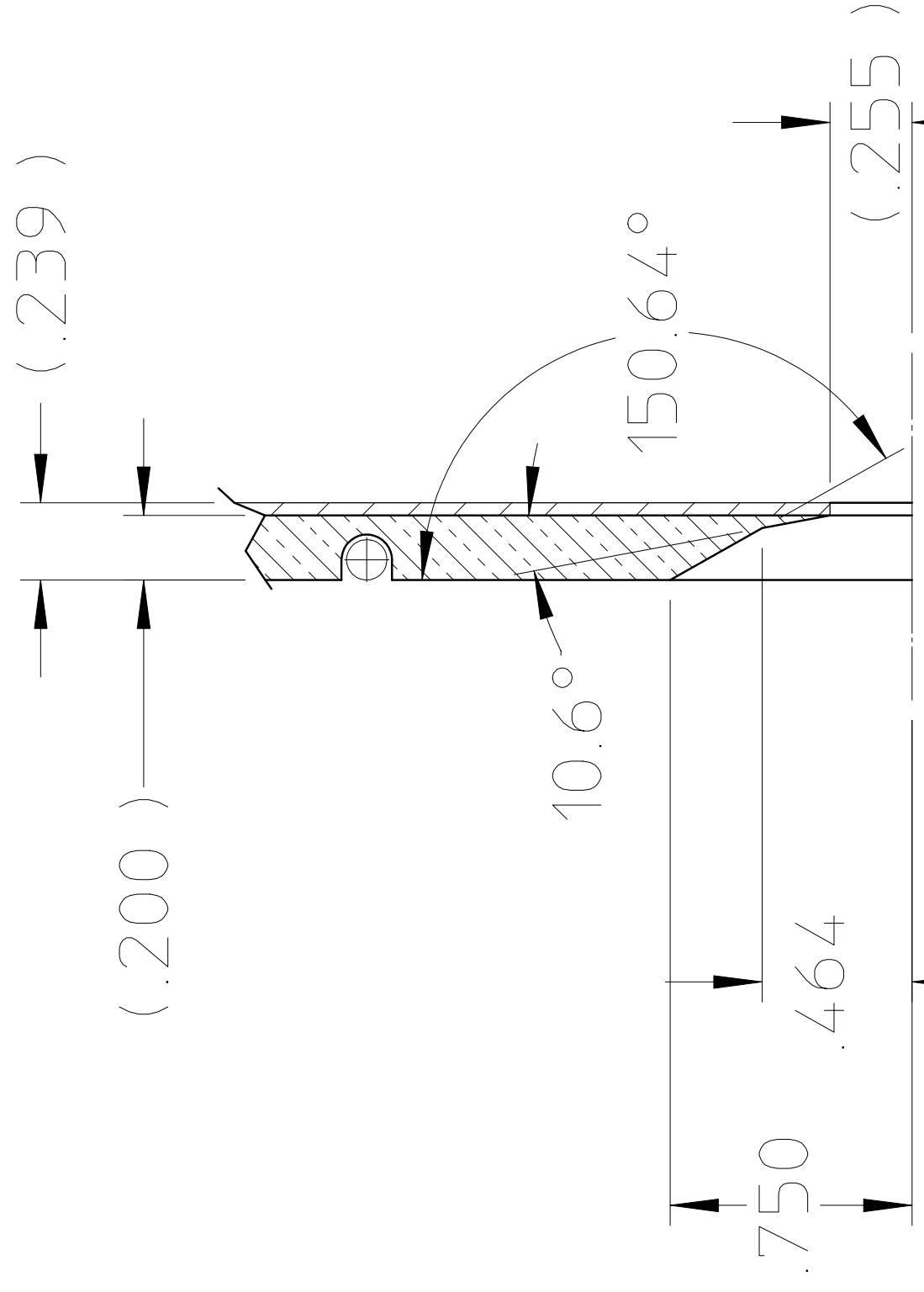
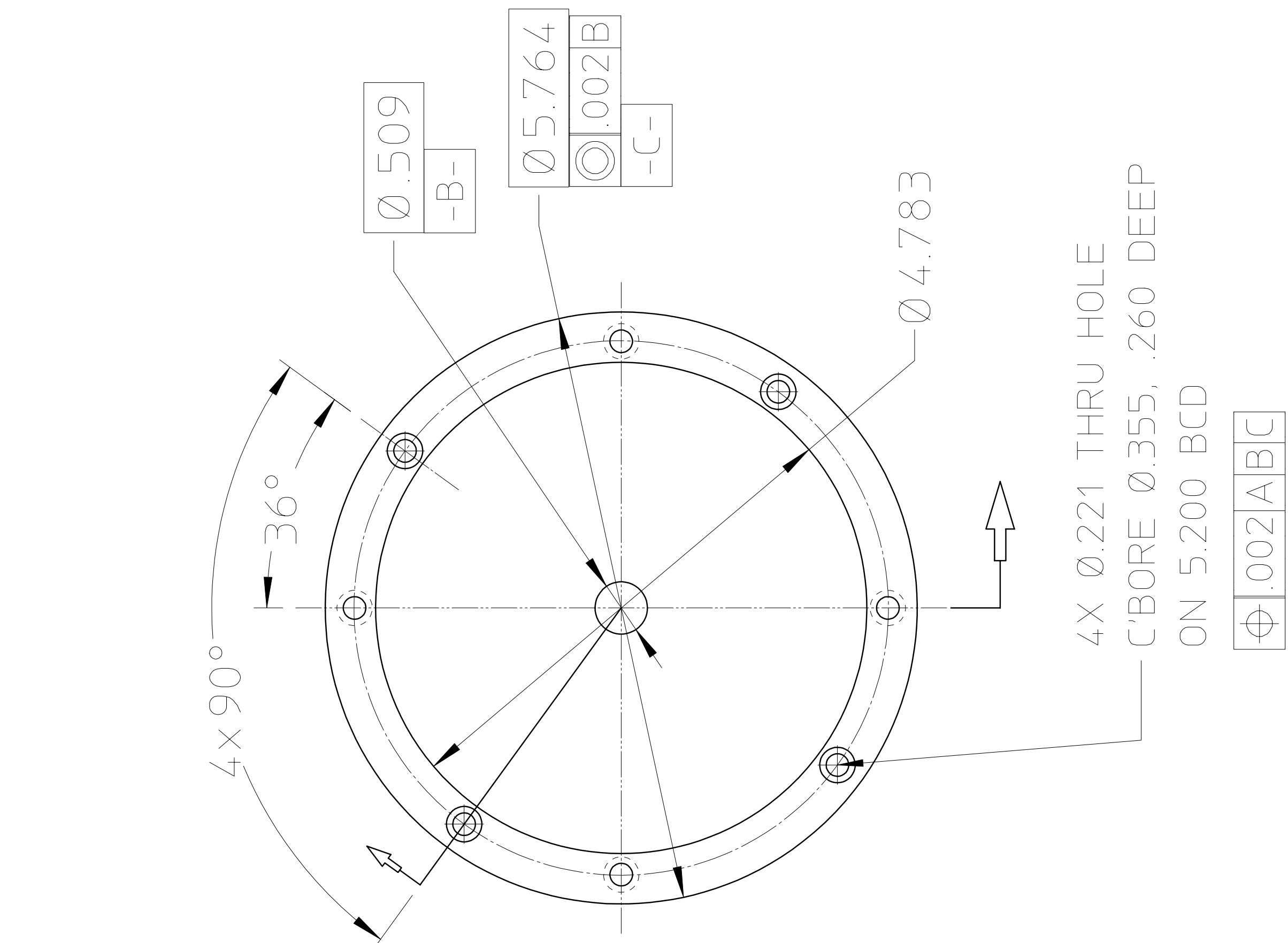
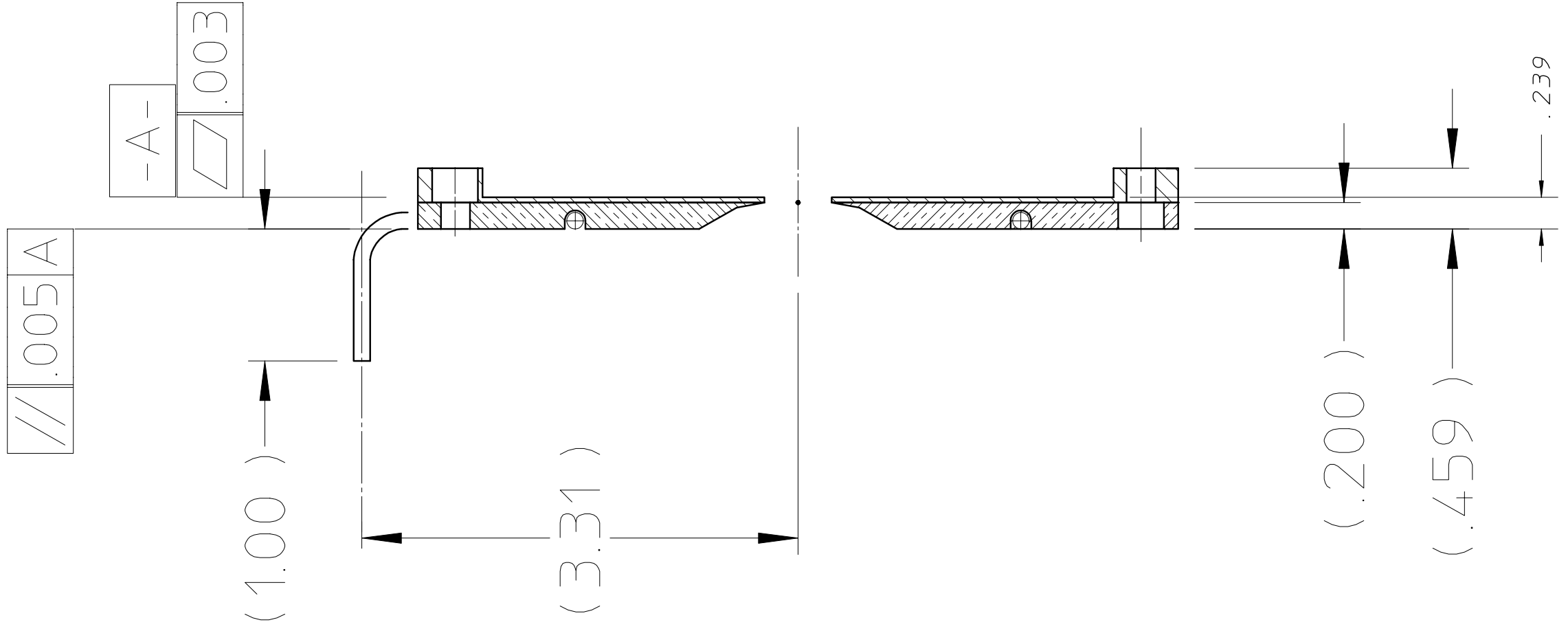
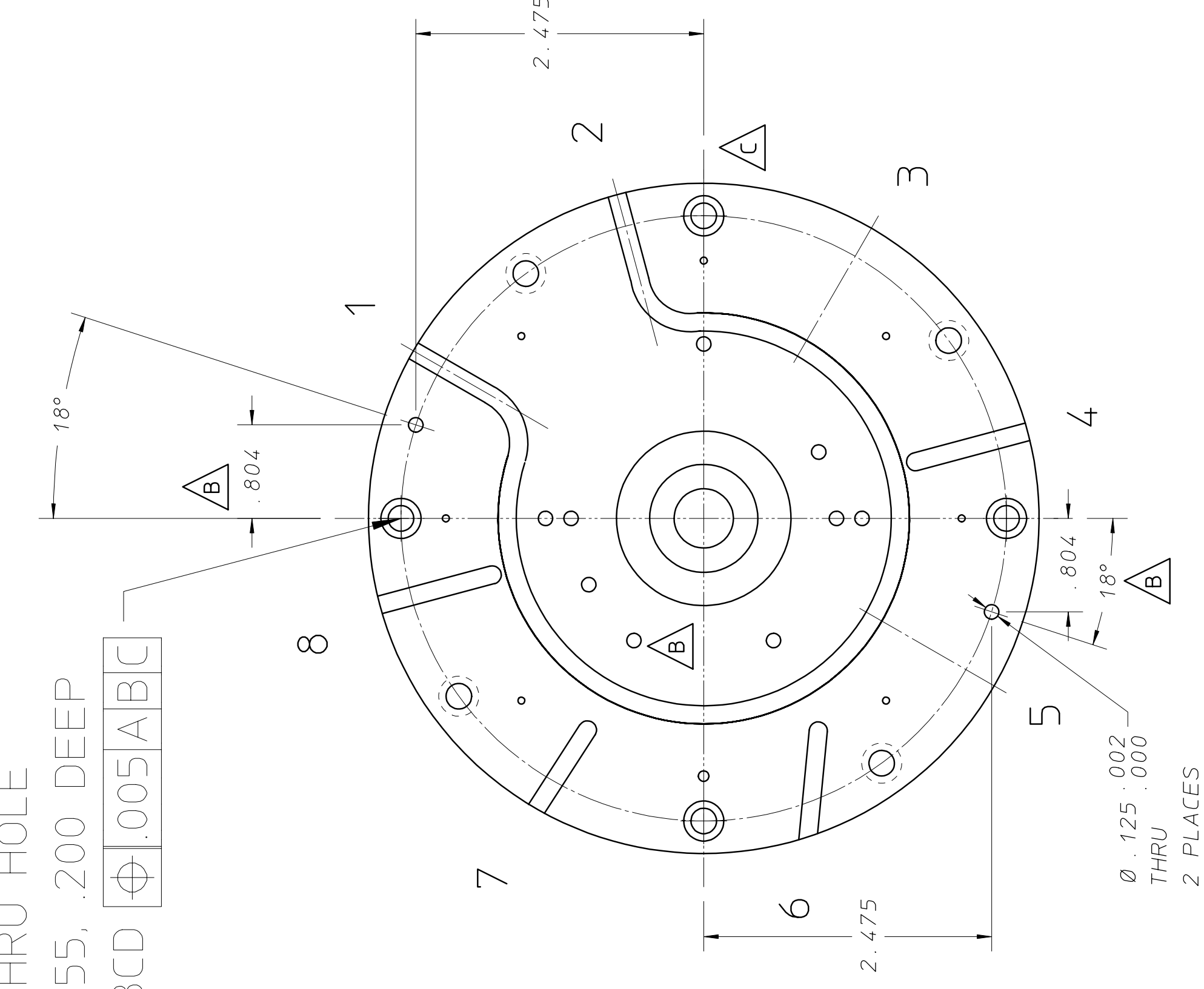


1	1	21C8414	COPPER & IRON BRAZEMENT BLANK
DESCRIPTION			
COPPER & IRON BRAZEMENT BLANK			

4X Ø.221 THRU HOLE
C'BORE Ø.355, .200 DEEP
ON 5.200 BCD $\oplus .005ABC$



DETAIL
SCALE: 2X

UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY LABORATORY
FRAC. ± 1/64	ACT. SERIAL	UNIVERSITY OF CALIFORNIA-BERKELEY
ANGLES ± 1°	DATE RECD.	SNS - FRONT END SYSTEM
FINISH 125/7	DELIVER TO	ION SOURCE PROTOTYPE DESIGN
THREADS ARE CLASS 2	SURFACE DEGREASE	OUTLET ELECTRODE IRON PLATE
CHAMFER ENDS OF ALL SCREW THREADS 30°	IDENT. TAG	PART 21C893.4
ON MACHINE FOR THE THREDS	DATE 04-15-99	DESIGN ACT. NO. 8210-14
BREAK EDGES .016 MAX. ON MACHINED WORK	DWG. S. MUKHERJEE	FE1100
REMOVE BURRS WELD SPATTER & LOOSE SCALE	BY: D. CHENG	21C8454
REFERENCES: ANSI Y14.5 & B46.1	DATE 04-15-99	REV. C

21C8454C