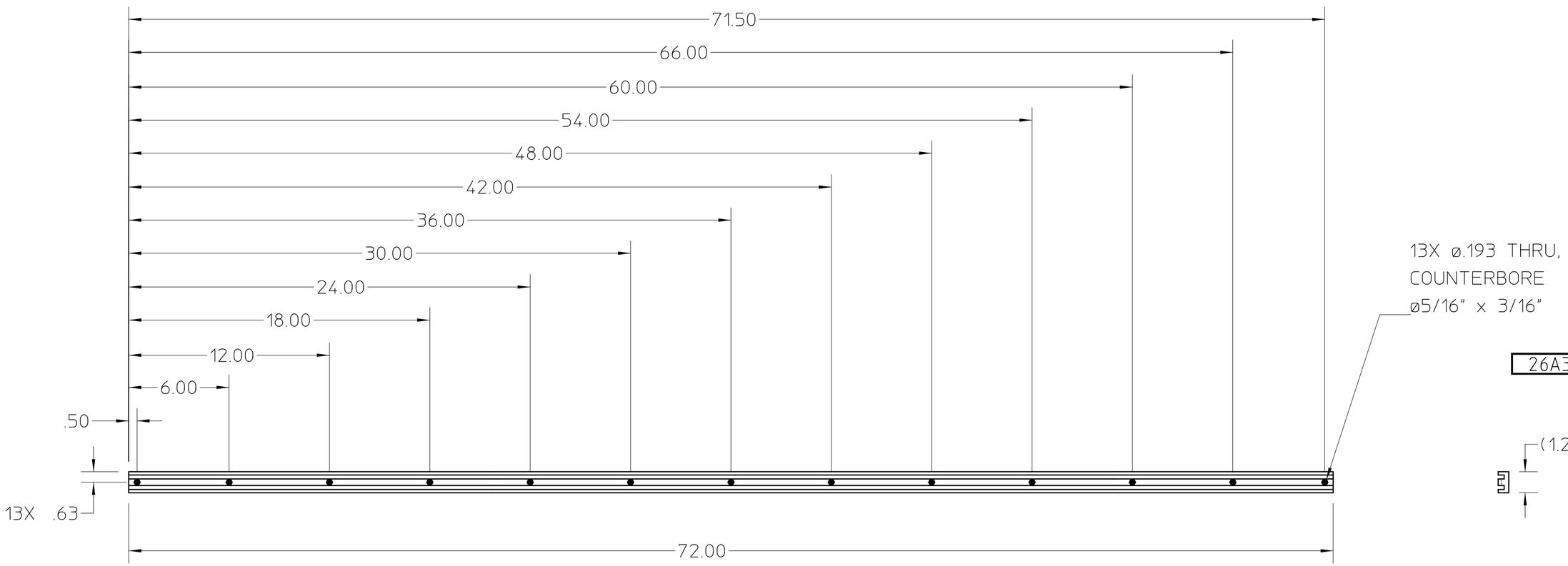

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. CUT ONE END OF 2000mm EUCHNER EXTRUSION TO OBTAIN 72 INCH FINAL LENGTH.

MAT 2: ,	NOTES:
MAT 1: ,	NOTES:

REV	ZONE	CHANGES	DWG BY	DATE	CHK BY	DATE	APP BY	DATE

UNLESS OTHERWISE SPECIFIED

TOLERANCES			
	.X ±	FRAC. ±1/16	
	.XX ± .01	ANGLES ±1°	
	.XXX ± .005	FINISH 125√	

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS

ACCT. NO.		SERIAL NO.	
DATE ISSD.	DATE REQD.	NO. REQD.	2
DELIVER TO		IDENT METH.	SEE NOTES
SURFACE TREATMENT			
DWG. BY	ajdemell	DATE	11-11-2002
CHK. BY	ajdemell	DATE	11-25-2002
APP. BY	kelez	DATE	11-26-2002

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

LIGHT SOURCE - BEND MAGNET BEAMLINES

BL 12.3.1 END STATION

EUCHNER 2000MM TRIP RAIL, MODIFIED

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE 1 : 5	DO NOT SCALE PRINTS
MICROFILMED	DESIGN ACCT. NO. –	CATEGORY CODE AL6193	DWG. NO. 26A3723	SIZE A	REV.

SHEET 1 OF 1

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