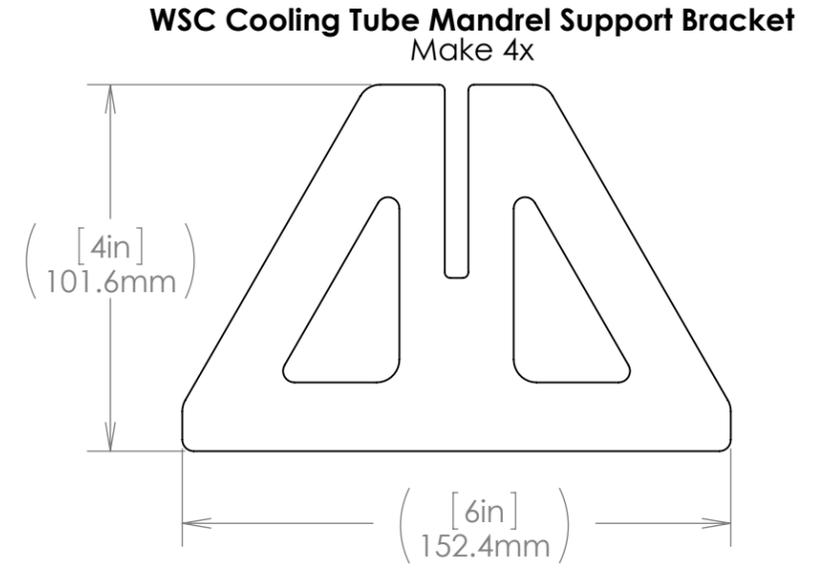
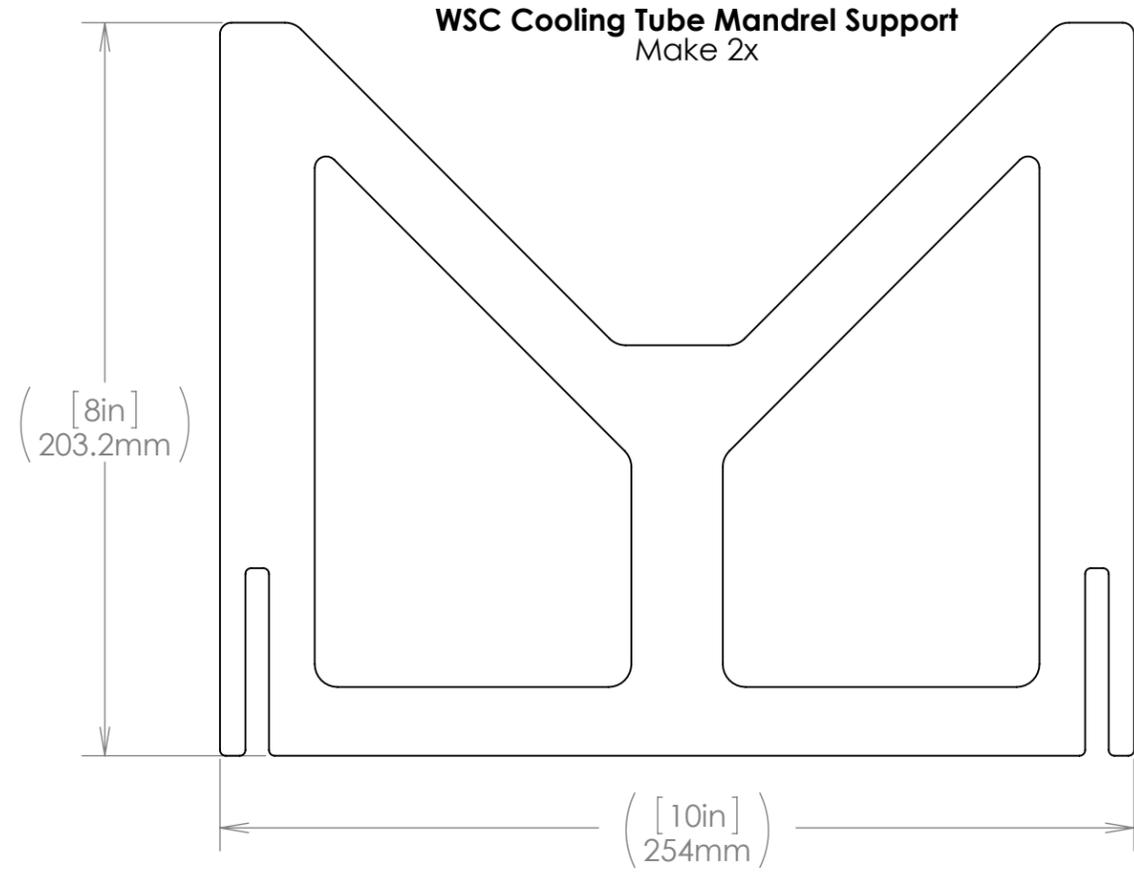
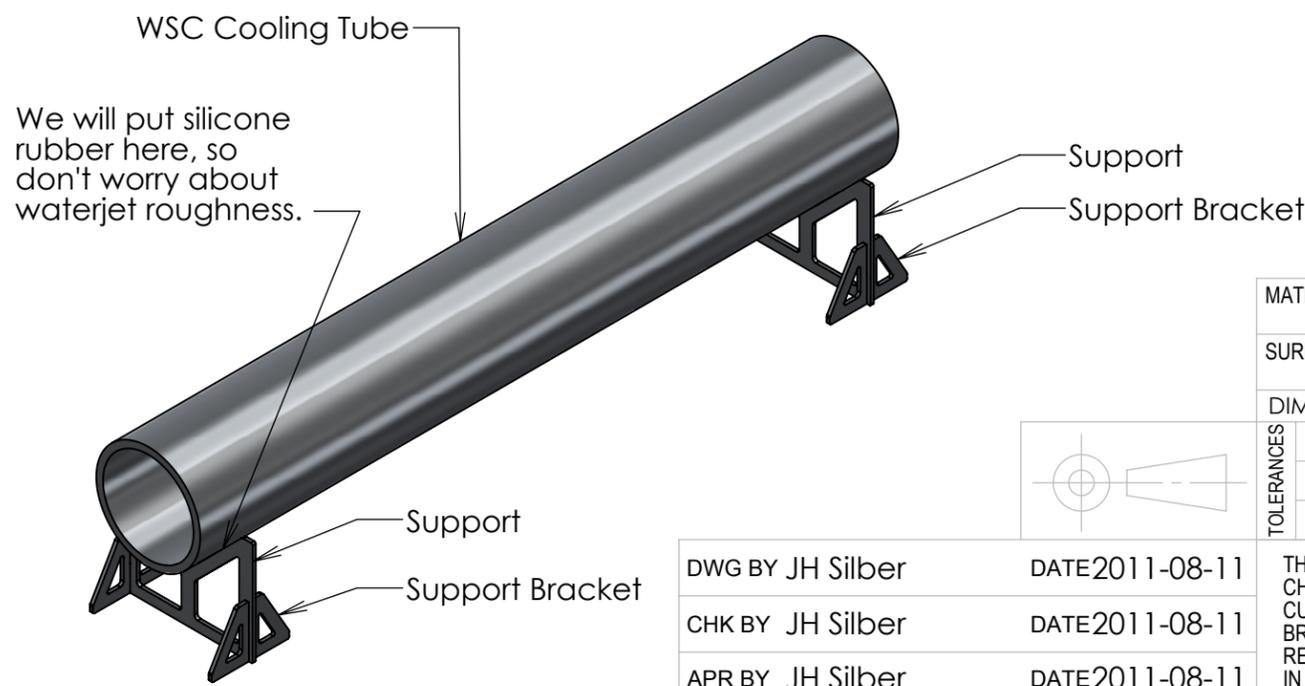


REVISIONS				
REV	DWG	CHK	DATE	DESCRIPTION
0	JHS	JHS	8/11/2011	Initial drawing



All thicknesses 1/4" nominal.  
 DXFs will be provided of both profiles.  
 Waterjet all edges within 0.1mm of DXF geometry.



MATERIAL	6061-T6	
SURFACE TREATMENT		
DIMENSIONS IN MM. UNLESS OTHERWISE SPECIFIED:		
TOLERANCES	X.X ± 0.5	FRAC. ± 1/64
	X.XX ± 0.1	ANGLES ± 1.00°
	X.XXX ± 0.05	FINISH $\sqrt[3.2]{\text{um}}$
THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1		

**ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY**  
 UNIVERSITY OF CALIFORNIA - BERKELEY

STAR Experiment 2011		SCALE: <b>1:2</b>		<b>SHEET 1 OF 1</b>	
SER NO.	PROJECT NO.	PROJECT NAME	CATEGORY CODE	DWG NO.	SIZE B
					REV. 0

DWG BY JH Silber	DATE 2011-08-11
CHK BY JH Silber	DATE 2011-08-11
APR BY JH Silber	DATE 2011-08-11