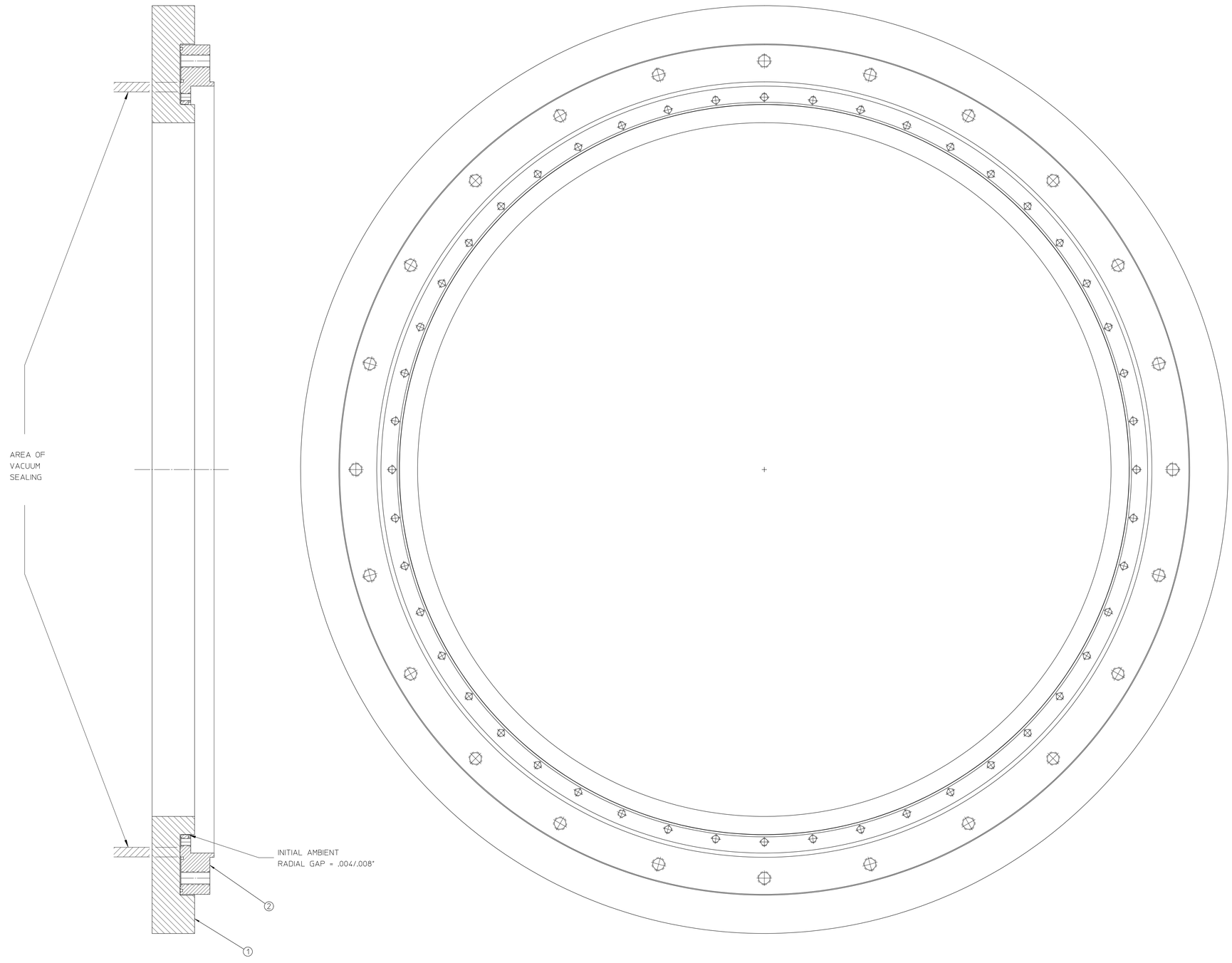

2506536

REQD	ITEM	PART NO.	DESCRIPTION
1	1	2506516	NOSE RING-ROUGH COPPER
1	2	2506526	NOSE RING-STAINLESS STEEL

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES: .X ± – | FRAC. ± 1/64 | .XX ± .01 | ANGLES ± 1° | .XXX ± .001 | FINISH 125√

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS

ACCT. NO.	SERIAL NO.		
DATE ISSD	DATE REQD.	NO. REQD.	
DELIVER TO			
SURFACE TREATMENT	–		
IDENT.	–		
DWG. BY	MACGILL	DATE	09-05-03
CHK. BY	–	DATE	–

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

MUON COLLIDER

201 MHz MUON CAVITY PROTOTYPE

NOSE RING BRAZE ASSEMBLY

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	ASSEMBLY	2506546	FULL	

MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
	UC4270	250003	2506536		–