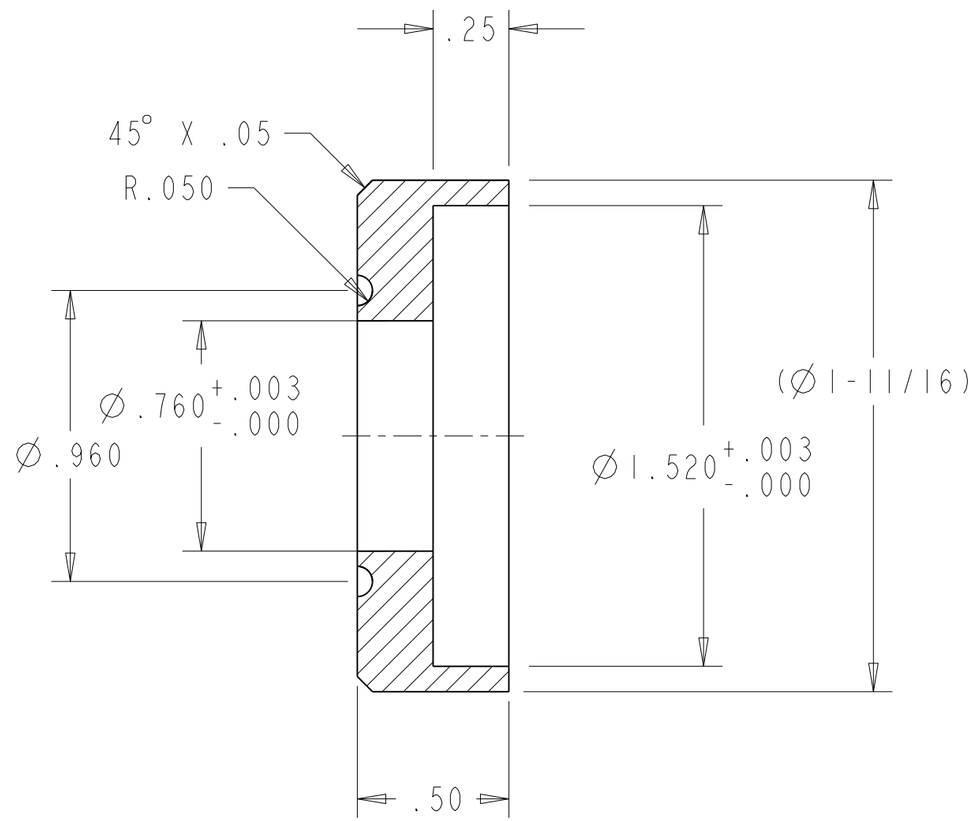
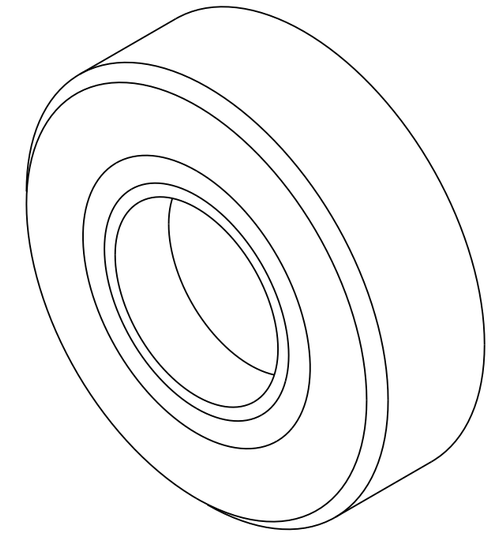
| DWG. NO. | SIZE | REV. | SH. |
|---|---|---|---|
| 25M9712 | A | | 1 |

| DESCRIPTION | MATERIAL | MAT. LOCATION |
|---|---|---|
| ROUND PER ASTM A276 | SS 304L | - |

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPCIFICATION WITH LBNL APPROVAL.
4. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
5. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
6. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.



| REV | DWG | CHK | ZONE | DATE | CHANGES |
|---|---|---|---|---|---|
| A | RLM | JPZ | | 10/16/03 | INITIAL RELEASE |

UNLESS OTHERWISE SPECIFIED

| TOLERANCES | | |
|---|---|---|
| | X.X ± 0.1 | FRAC. ± 1/64 |
| | X.XX ± 0.01 | Angles ± 1.00° |
| | X.XXX ± 0.005 | FINISH 125 √ (µin) |

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

**SHOP ORDERS**

| | | | |
|---|---|---|---|
| ACCT NO. | NO. REQD | DATE ISSD | - |
| DEL TO | | DATE REQD | - |
| SURFACE TREATMT | - | | |
| IDENT METHOD | TAG | | |
| PROJECT NUMBER | N/A | | |
| PROJECT NAME | N/A | | |
| DWG BY | R LA MANTIA | DATE | 16-Oct-03 |
| CHK BY | J RASSON | DATE | 16-Oct-03 |
| APR BY | J RASSON | DATE | 16-Oct-03 |

SER NO. -

N/A (logo)

**ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY**
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
WELD RING

| MICROFILMED: | DWG. TYPE | SHOWN ON | SCALE: 2.000 | DO NOT SCALE PRINTS |
|---|---|---|---|---|
| | PART | - | SHEET 1 OF 1 | |
| PATENT CLEAR: | DESIGN ACCT. NO. | CATEGORY CODE | DWG. NO. | SIZE / REV. |
| | Z5LCD4 | LH2003 | 25M9712 | A |

Rev. 1/29/2000 J. R. Osborn

Dwg. File: 25M9712 Model File: 25M9712