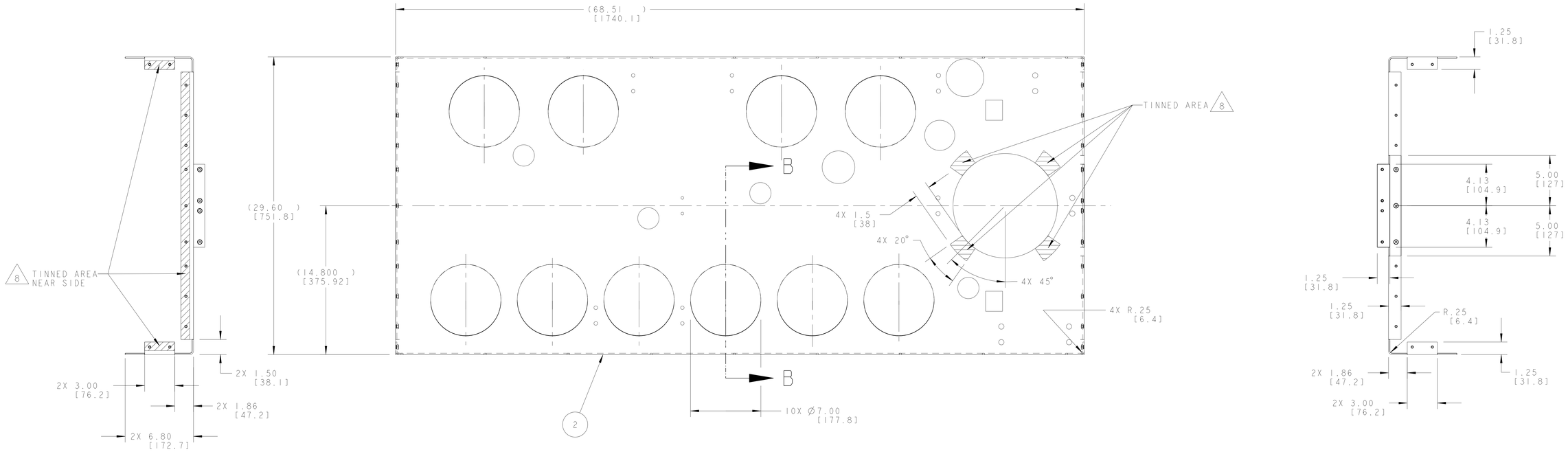
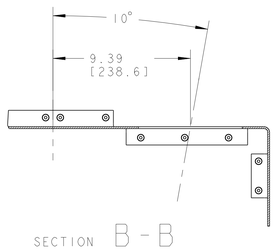
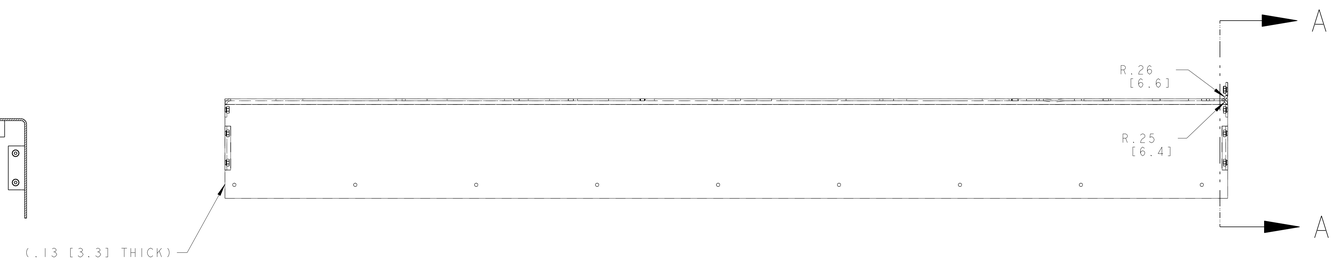
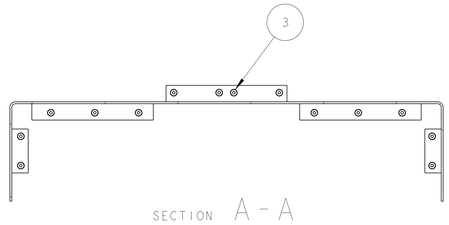


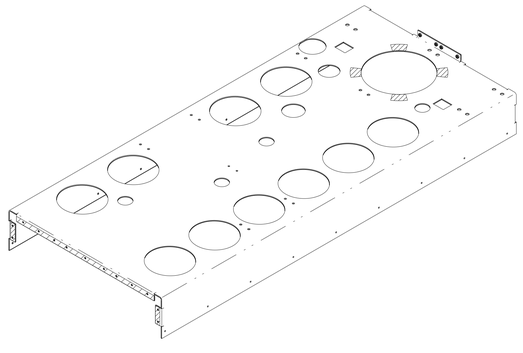


SECTION B - B
10 PLACES





SECTION A - A



SCALE 1/8

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. WELDING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
4. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
5. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES [mm] UNLESS OTHERWISE SPECIFIED.
6. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
7. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
8. TIN NOTED AREAS WITH 60/40 Sn/Pb SOLDER, USE RESIN FLUX.

THIRD ANGLE PROJECTION

REV	DWG	CHK	ZONE	DATE	CHANGES
C	RLM	JPZ		8/20/03	Ø2.12 WAS Ø2.00
B	ARH	SPV		01/02/03	COSMETIC CHANGES TO DRAWING, ADDED DIMS TO VIEW, SHEET 3, DELETED 3RD ANGLE PROJECTION, SHEETS 2-4
A	ARH	DPO		9/19/02	INITIAL RELEASE

ITEM	PART NO.	REQD	DESCRIPTION	MATERIAL
3	-	27	M5 CAPTIVE NUT, PEM AC-M5-1-SF	SS
2	-	1	SHEET, .125 THICK	COPPER,OFHC, C101

UNLESS OTHERWISE SPECIFIED
TOLERANCES: X.X ± 0.1 FRAC. ± 1/64; X.XX ± 0.03 Angles ± 1.00°; X.XXX ± 0.010 FINISH 125 μin
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THEADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

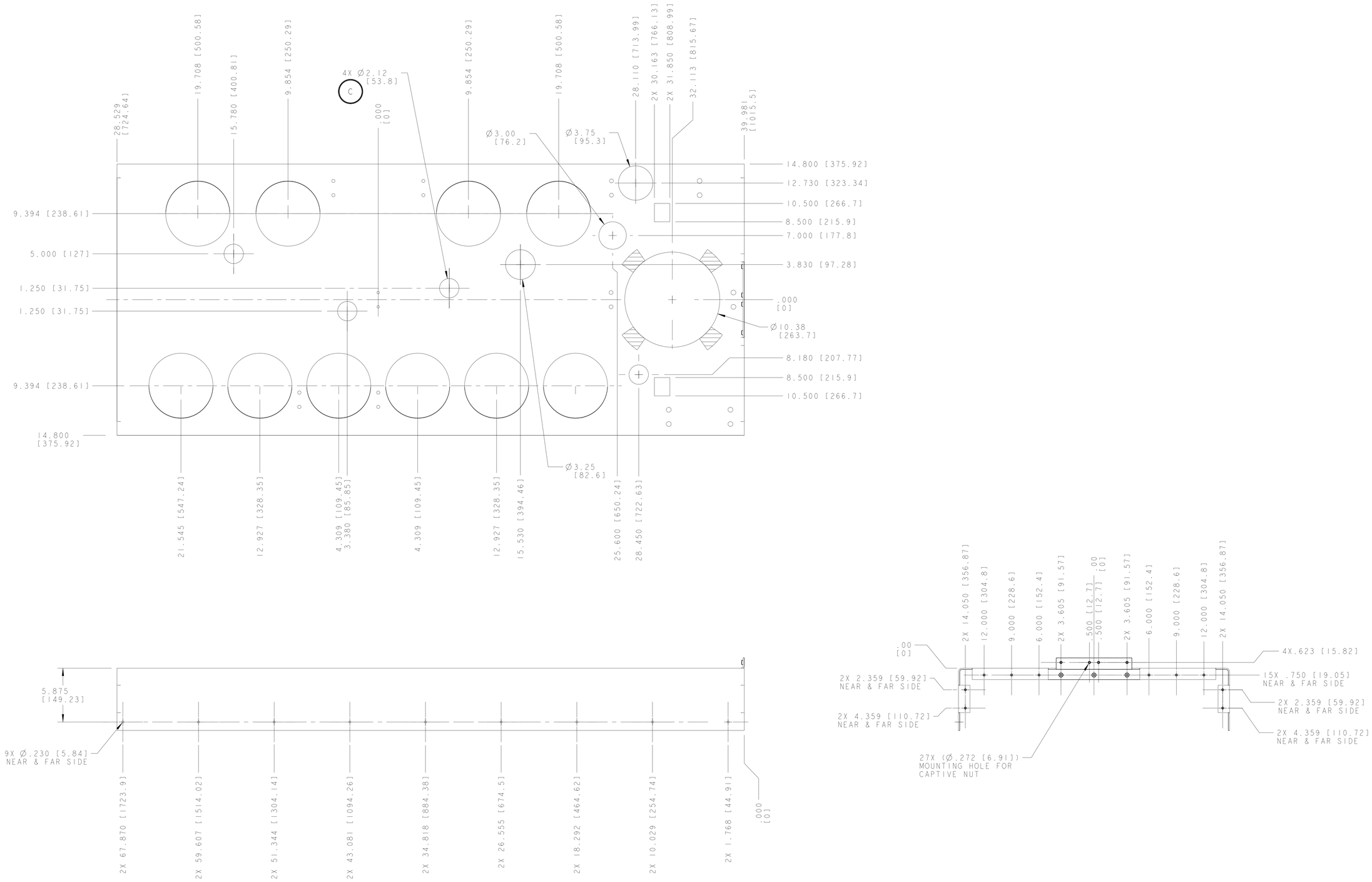
SHOP ORDERS
ACCT NO. / NO. REQD
SEL TO
SURFACE TREATMT
IDENT METHOD TAG
PROJECT NUMBER N/A
PROJECT NAME N/A
DWN By R. LA MANTIA DATE 18-Feb-02
CHK By Jon Zbasnik/S.Virostek DATE 13-AUG-02
APR By Jon Zbasnik/D.Osheitz DATE 13-AUG-02
SER NO. -
DATE ISSD -
DATE REQD -

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
TOP COVER, NEGATIVE SD, DFBXC/DFBXG

MICROFILMED: | DWG. TYPE: ASSEM | SHOWN ON: 24C3526 | SCALE: 1/4 | DO NOT SCALE PRINTS
SHEET 1 OF 4
PATENT CLEAR: | DESIGN ACCT. NO.: Z5LCE2 | CATEGORY CODE: LH2003 | DWG. NO.: 2516256 | SIZE: C | REV.:

DWG. NO. 2516256 SIZE C REV 1

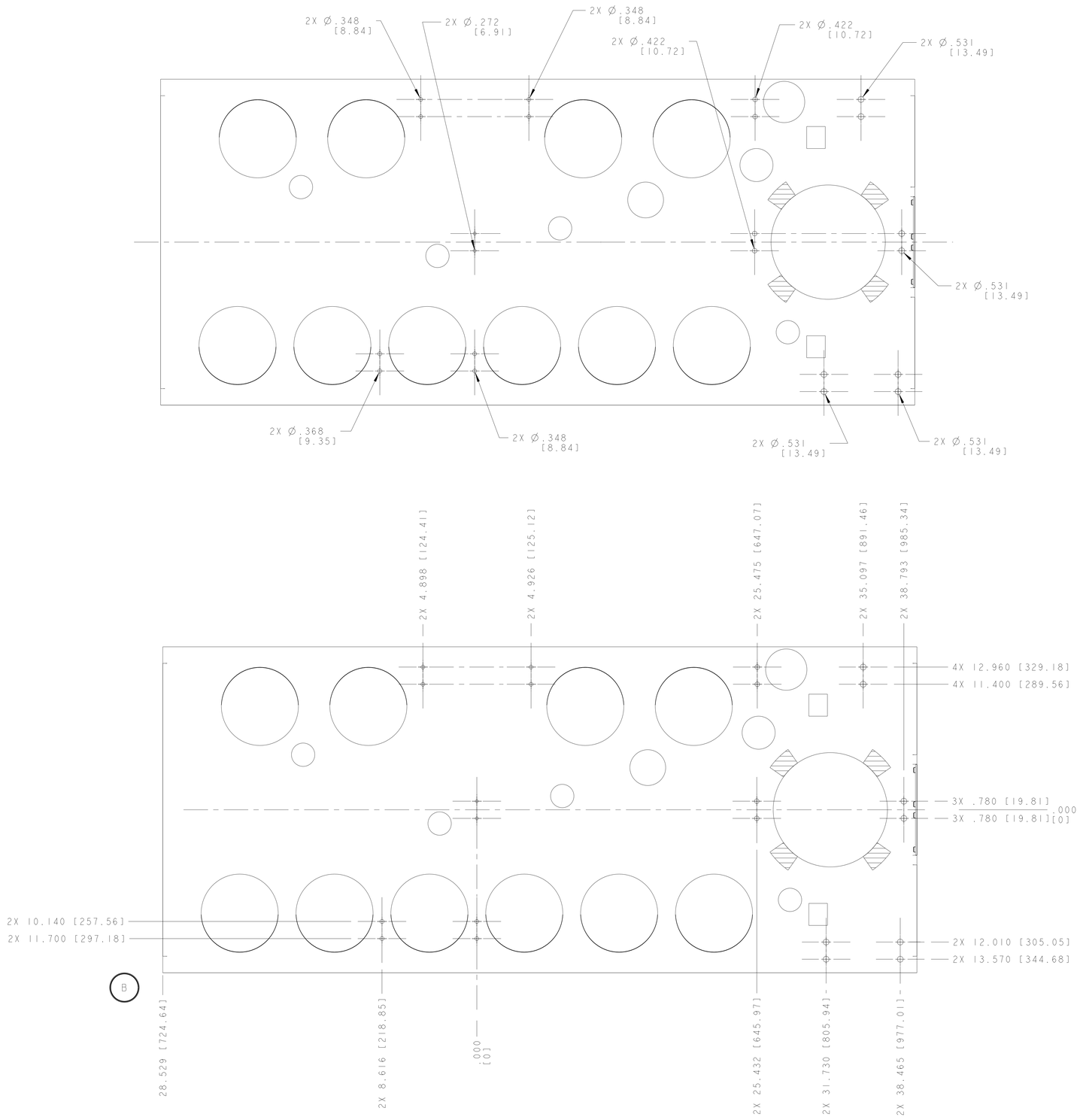


ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
TOP COVER, NEGATIVE SD, DFBXC/DFBXG

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/4	DO NOT SCALE PRINTS
	ASSEM	24C3526	SHEET 2 OF 4	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE2	LH2003	2516256	C

DWG. NO. 2516256 SIZE C REV. 2



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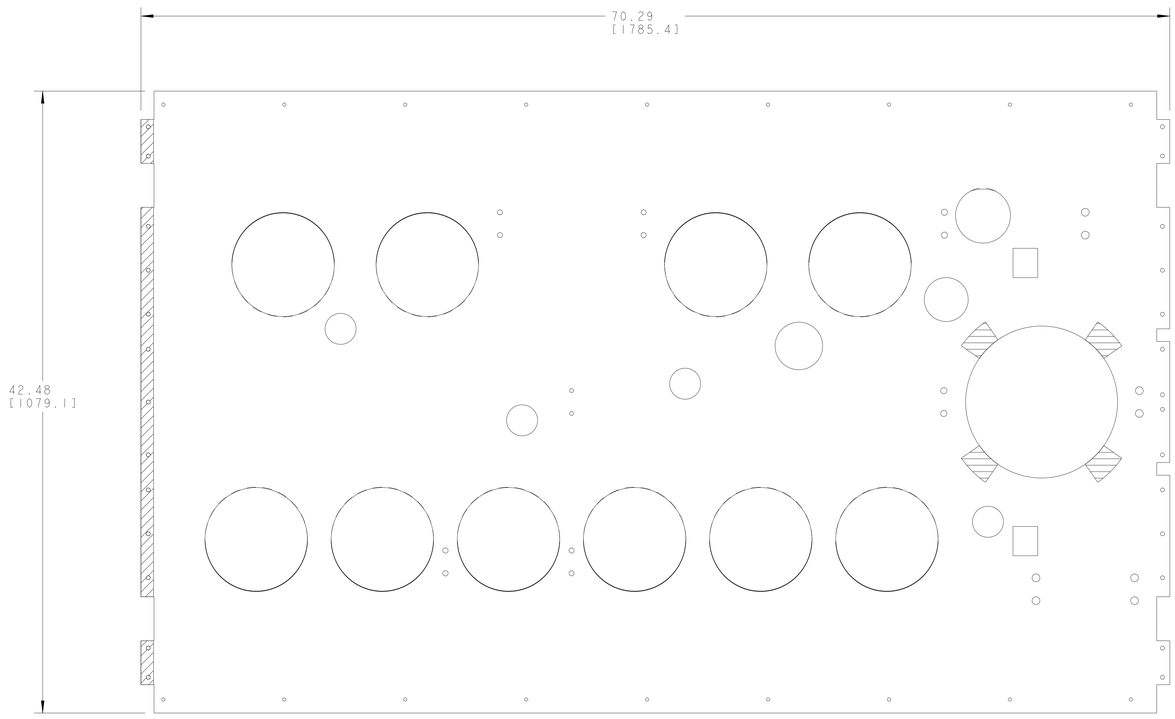
LHC IR FEEDBOX
CRYOGENICS
TOP COVER, NEGATIVE SD, DFBXC/DFBXG

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/4	DO NOT SCALE PRINTS
	ASSEM	24C3526	SHEET 3 OF 4	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE2	LH2003	2516256	C

DWG. NO. 2516256 SIZE C REV. 3



FLAT PATTERN
SCALE 1/4

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BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
TOP COVER, NEGATIVE SD, DFBXC/DFBXG

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/4	DO NOT SCALE PRINTS
	ASSEM	24C3526	SHEET 4 OF 4	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE2	LH2003	2516256	C

DWG. NO. 2516256 SIZE C REV. 4