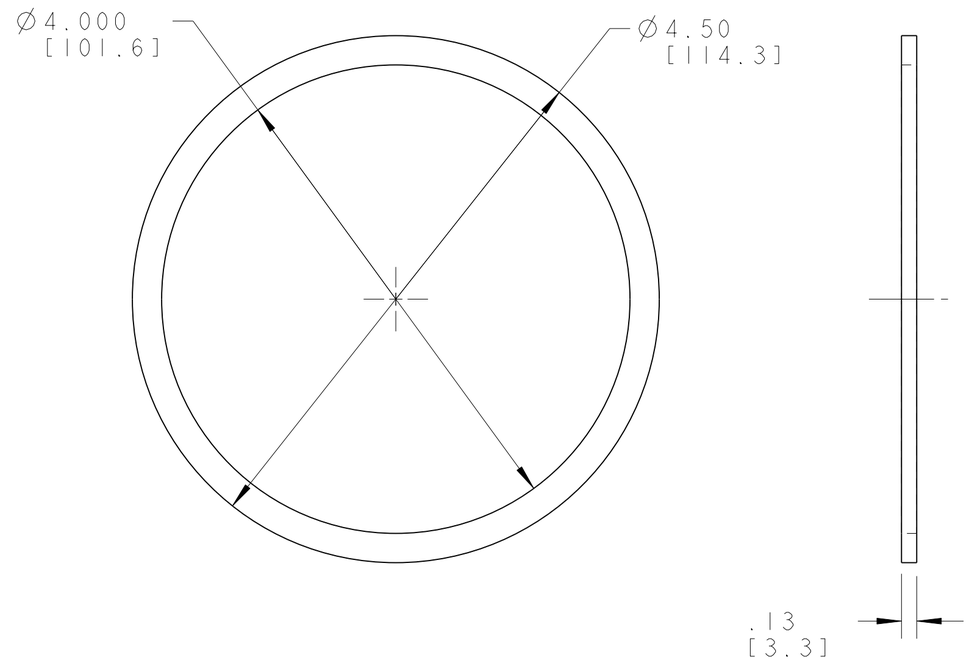
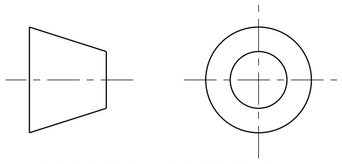
DESCRIPTION	MATERIAL	MAT. LOCATION
ROUND, PER ASTM A479	SS 304L	-

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. WELDING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
4. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
5. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES [mm] UNLESS OTHERWISE SPECIFIED.
6. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
7. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
8. VENDOR SUGGESTED CHANGES TO WELD PREPS; SUBJECT TO LBNL APPROVAL.
9. VENDOR SUGGESTED CHANGES TO TOLERANCES TO FACILITATE FABRICATION OR ASSEMBLY; SUBECT TO LBNL APPROVAL.





THIRD ANGLE PROJECTION

REV	DWG	CHK	ZONE	DATE	CHANGES
A	ARH	DPO		12-12-02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± 0.1	FRAC. ± 1/64
	X.XX ± 0.03	Angles ± 1.00°
	X.XXX ± 0.010	FINISH 125 √(µin)

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

SER NO.	-		
ACCT NO.		NO. REQD	DATE ISSD -
DEL TO			DATE REQD -
SURFACE TREATMT	-		
IDENT METHOD	TAG		
PROJECT NUMBER	N/A		N/A (logo)
PROJECT NAME	N/A		
DWG BY	R LA MANTIA		DATE 24-Jan-02
CHK BY	Jon Zbasnik		DATE 02-May-02
APR BY	Jon Zbasnik		DATE 02-May-02

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
GUIDE RING

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS
	PART	251510	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE2	LH2003	2515133	A

Dwg. File: 251513 Model File: 251513

Rev: 11/21/2000 J. K. Odenkirk

DWG. NO. 2515133 SIZE A REV. SH. 1