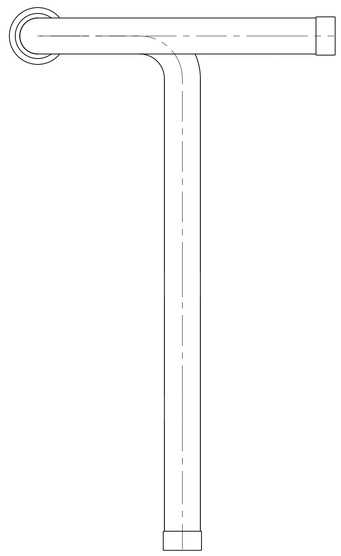
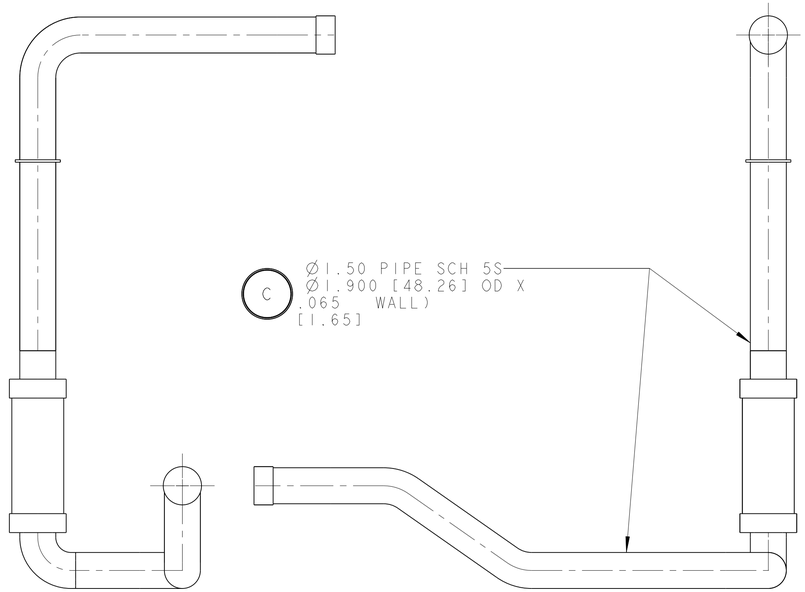
DWG. NO.	SIZE	REV.	SH.
2515054	C	1	

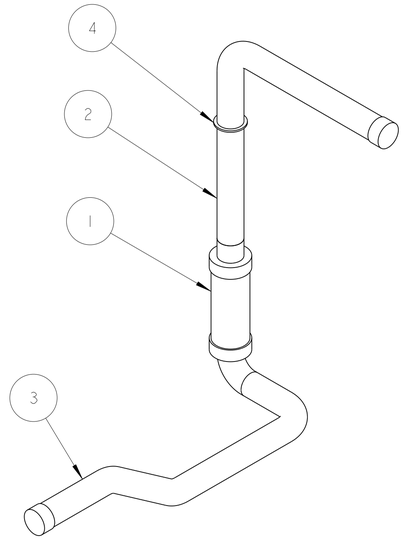
ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
4	-	1	SUPPORT FLANGE	SS 304L
3	-	1	PIPE, PER ASTM A312	SS 304L
2	-	1	PIPE, PER ASTM A312	SS 304L
1	-	1	BRAIDED FLEX HOSE, 2" ID X 6.1 LL	SS 300 SERIES

NOTES: (UNLESS OTHERWISE SPECIFIED)

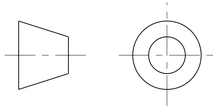
1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. WELDING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
4. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPCIFICATION WITH LBNL APPROVAL.
5. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES [mm] UNLESS OTHERWISE SPECIFIED.
6. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
7. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
8. VENDOR SUGGESTED CHANGES TO WELD PREPS; SUBECT TO LBNL APPROVAL.
9. FITTINGS MAY BE USED IN PLACE OF BENDS; SUBJECT TO LBNL APPROVAL.
10. VENDOR SUGGESTED CHANGES TO TOLERANCES TO FACILITATE FABRICATION OR ASSEMBLY; SUBECT TO LBNL APPROVAL.
11. REMOVE ALL THE BURRS AND REAM THE ENDS FOR CIRCULARITY AND CLEAN ENDS.
12. TUBE END SURFACE MUST BE PERPENDICULAR TO THE TUBE AXIS WITHIN +/-.010.
13. PERFORM ACCEPTANCE TESTS PER LBNL SPECIFICATION M989. (B)
14. A MARK DESIGNATING THE INSTALLED LENGTH WILL BE UTILIZED DURING FINAL INSTALLATION OF THE FEEDBOX ASSEMBLY. MARK, SCRIBE OR ETCH THIS LOCATION IN A PERMANENT MANNER, SUBJECT TO LBNL APPROVAL, TO AN ACCURACY OF ±0.063".
15. PROVIDE A MINIMUM LENGTH OF 4.0" OF STRAIGHT, SMOOTH PIPE ON THE INDICATED SIDE OF THE INSTALLED LENGTH MARK FOR PIPE WELDING DURING FINAL INSTALLATION OF THE FEEDBOX ASSEMBLY.
16. PIPE MUST BE STRAIGHT AND SMOOTH (NO BUMPS) FOR 1.5" ON EITHER SIDE OF THE CENTER-PLANE OF THE SUPPORT. (B)
17. CAP BOTH ENDS OF PIPE TO FACILITATE ACCEPTANCE TESTS. (B)







SCALE 3/16



THIRD ANGLE PROJECTION

*** FOR ADDITIONAL TUBE DIMENSIONS, SEE SHEET 2

REV	DWG	CHK	ZONE	DATE	CHANGES
C	RLM	JPZ		4/3/03	REROUTE; PIPE CALL OUT; ADDED VIEW, R2.25 WAS R3.5
B	ARH	SPV		01/15/03	REVISED DRAWING NOTES 13, 16 & 17, MINOR DRAWING DIMENSIONAL CHANGES.
A	ARH	SPV		11-06-02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
TOLERANCES: X.X ± 0.1 FRAC. ± 1/64; X.XX ± 0.03 Angles ± 1.00°; X.XXX ± 0.010 FINISH 125 µinch
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

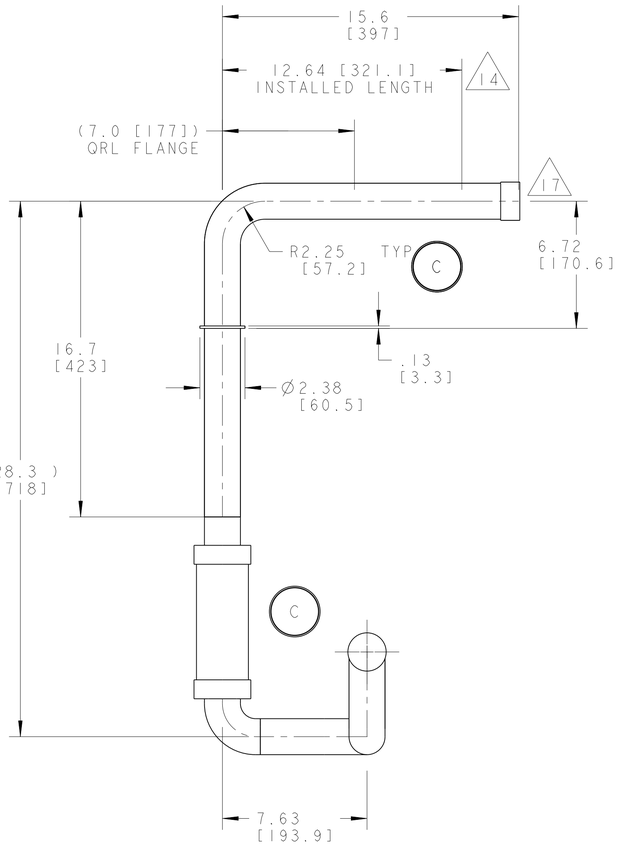
ACCT NO.	NO. REQD	SER NO. -
DEL TO		DATE ISSD -
SURFACE TREATMT	-	DATE REQD -
IDENT METHOD	TAG	
PROJECT NUMBER	N/A	
PROJECT NAME	N/A	
DWG BY	R LA MANTIA	DATE 12-Dec-01
CHK BY	Jon Zbasnik/S.Virostek	DATE 03-Oct-02
APR BY	Jon Zbasnik/S.Virostek	DATE 03-Oct-02

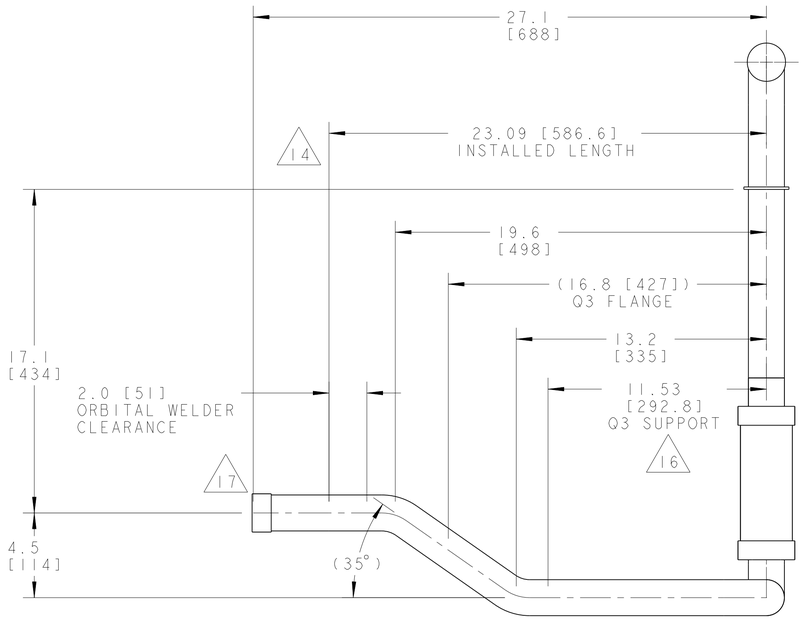
ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

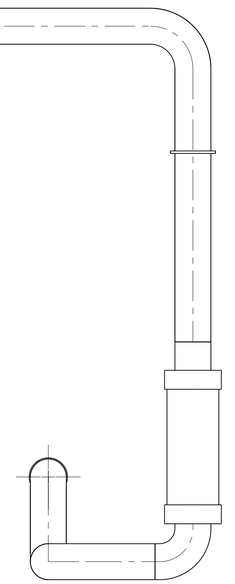
LHC IR FEEDBOX
CRYOGENICS
PIPE, LDI

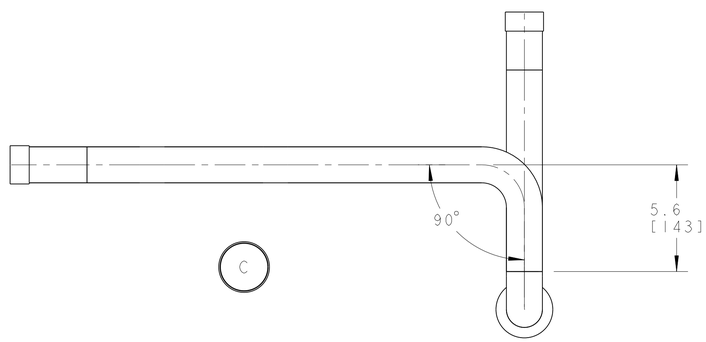
MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/4	DO NOT SCALE PRINTS
	ASSEM	-	SHEET 1 OF 2	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE2	LH2003	2515054	C

Dwg File: 2515054 Model File: 2515059









ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
PIPE, LDI

MICROFILMED:	DWG. TYPE: ASSEM	SHOWN ON: -	SCALE: 1/4	DO NOT SCALE PRINTS
			SHEET 2 OF 2	
PATENT CLEAR:	DESIGN ACCT. NO.: Z5LCE2	CATEGORY CODE: LH2003	DWG. NO.: 2515054	SIZE: C	REV.