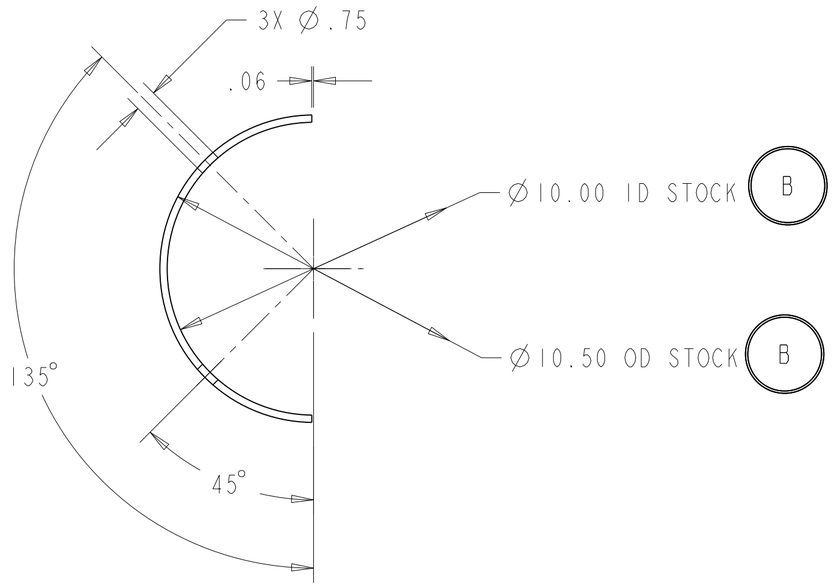
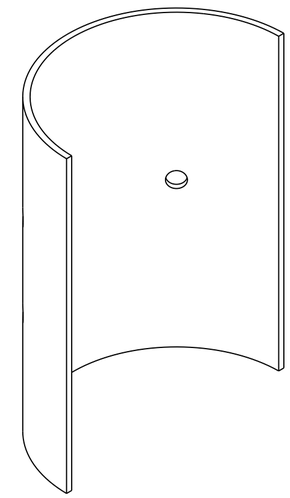
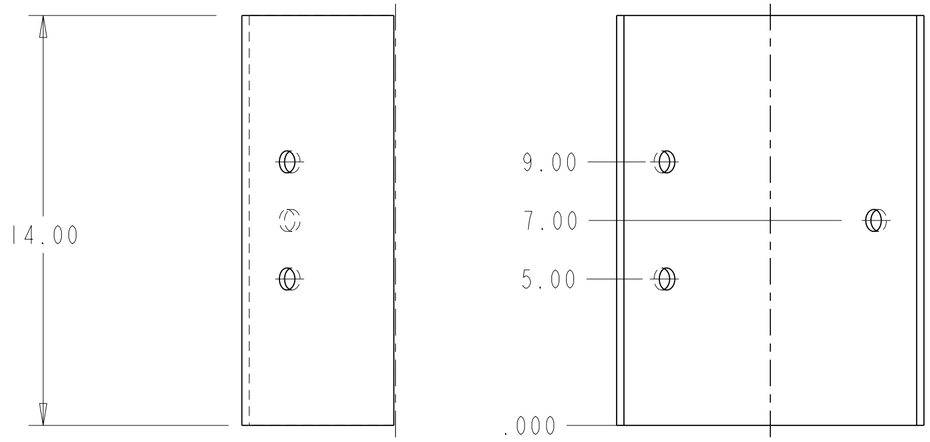
DESCRIPTION	MATERIAL	MAT. LOCATION
PIPE, HALVED	NEMA G10	

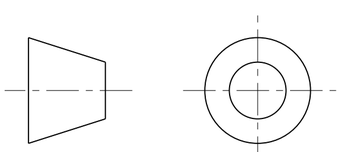






NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPCIFICATION WITH LBNL APPROVAL.
4. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
5. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
6. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.



THIRD ANGLE PROJECTION

REV	DWG	CHK	ZONE	DATE	CHANGES
B	RLM	JPZ		6/23/03	10.50 STOCK WAS 10.60, 10.00 STOCK WAS 10.26
A	RLM	SPV		11-15-02	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± 0.1	FRAC. ± 1/64
	X.XX ± 0.03	Angles ± 1.00°
	X.XXX ± 0.010	FINISH 125 √(µin)

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

SER NO. -			
ACCT NO.	NO. REQD	DATE ISSD -	
DEL TO		DATE REQD -	
SURFACE TREATMT -			
IDENT METHOD TAG			
PROJECT NUMBER N/A		N/A (logo)	
PROJECT NAME N/A			
DWG BY R LA MANTIA		DATE 24-Jul-02	
CHK BY S.Virostek		DATE 15-Nov-02	
APR BY OSHATZ		DATE 19-Sep-02	

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

LHC IR FEEDBOX
CRYOGENICS
QRL ENCLOSURE, LONG, IP 5

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 0.250	DO NOT SCALE PRINTS
	PART	-	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	Z5LCE3	LH2003	2514513	B

DWG. NO. 2514513 SIZE B REV. SH. 1

Dwg. File: 251451 Model File: 251451

Rev. 17-92/000 L. E. 02b-01