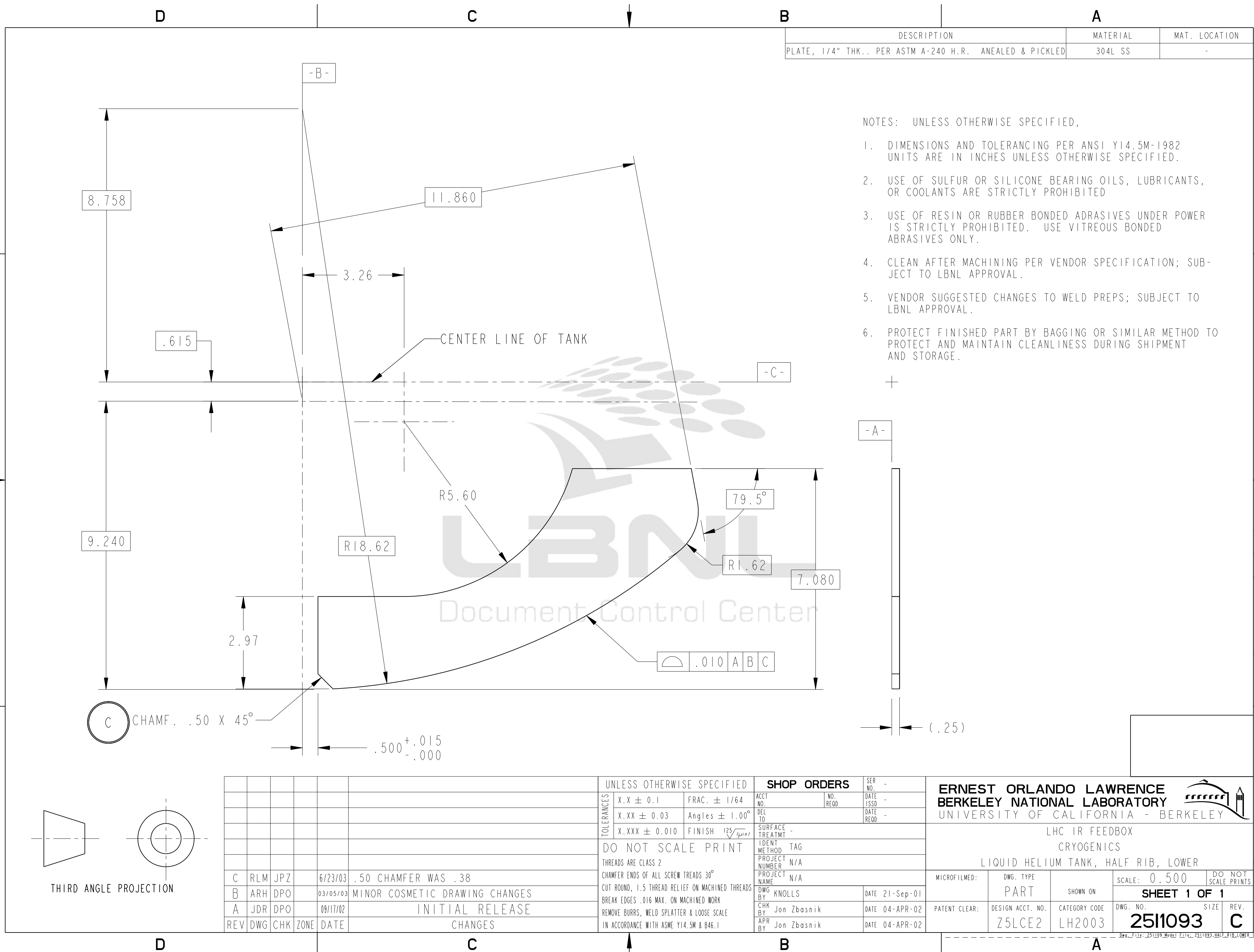
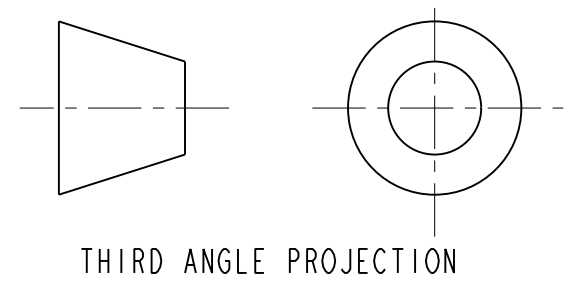


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 Released: July 25th, 2003 DCC Auth Key: M2NLQ57ZVE



DESCRIPTION	MATERIAL	MAT. LOCATION
PLATE, 1/4" THK., PER ASTM A-240 H.R. ANEALD & PICKLED	304L SS	-

- NOTES: UNLESS OTHERWISE SPECIFIED,
- DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982 UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 - USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED
 - USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
 - CLEAN AFTER MACHINING PER VENDOR SPECIFICATION; SUBJECT TO LBNL APPROVAL.
 - VENDOR SUGGESTED CHANGES TO WELD PREPS; SUBJECT TO LBNL APPROVAL.
 - PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.



REV	DWG	CHK	ZONE	DATE	DESCRIPTION
C	RLM	JPZ		6/23/03	.50 CHAMFER WAS .38
B	ARH	DPO		03/05/03	MINOR COSMETIC DRAWING CHANGES
A	JDR	DPO		09/17/02	INITIAL RELEASE

TOLERANCES		SHOP ORDERS		SER. NO.
X.X ± 0.1	FRAC. ± 1/64	ACCT. NO.	NO. RECD	-
X.XX ± 0.03	Angles ± 1.00°	DEL TO	DATE ISSD	-
X.XXX ± 0.010	FINISH $\sqrt{25}$ (µin)	SURFACE TREATMT	DATE RECD	-

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY			
LHC IR FEEDBOX CRYOGENICS LIQUID HELIUM TANK, HALF RIB, LOWER			
MICROFILMED:	DWG. TYPE	SCALE:	DO NOT SCALE PRINTS
	PART	0.500	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.
	Z5LCE2	LH2003	2511093
DATE 21-Sep-01	DATE 04-APR-02	DATE 04-APR-02	DATE 04-APR-02
IDENT METHOD TAG	PROJECT NUMBER	PROJECT NAME	
N/A	N/A	N/A	
BY KNOLLS	BY Jon Zbasnik	BY Jon Zbasnik	