



NOTES: UNLESS OTHERWISE SPECIFIED,

1. POSITIONAL TOLERANCES AND DATUM FEATURES OF SIZE APPLY REGARDLESS OF FEATURE SIZE.
2. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS OR COOLANTS ARE STRICTLY PROHIBITED.
3. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
4. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.

Material SS TUBE Ø 1"OD, .049 THK		-	-	-	-
Unless Otherwise Noted		Rev	Dwn	Date	Changes
.X ± .1	.XX ± .01	.XXX ± .005	Angles ± .5°		
Break Edges .016 Max on Machined Work Remove Burrs Weld Splatter and Loose Scale References: ANSI Y 14.5 & B46.1		LAWRENCE BERKELEY LABORATORY			
		University of California - Berkeley			
		LARGE HADRON COLLIDER, IR FEEDBOX			
		TEST			
		OUTER FEED TUBE, LID ASSEMBLY			
Account Number -	Finish ✓ 125	Shown on Dwg No. 24C3756			
Date Issued -	Date Recd -				
Number Required -	Deliver To -				
Surface Treatment Degrease	Identific Method Tag	Patent Clear	Category Code LH-2005	Do not Scale Prints	
Drawn By R. LA MANTIA	Date 03-31-00	Micro-Filmed	Drawing Scale HALF	Dwg. No. 24C3921	Size Rev -
Check By J. ZBASNIK	Date 04-04-00	Design Account Z5LCE2	Drawing Type Detail		